

Dated: 05.05.2021

The Advisor, Ministry of Environment, Forest and Climate Change Regional office, Western Region "Kendriya Paryavaran Bhavan" Link Road No.3, Ravishankar Nagar Bhopal-462016 (M.P)

Subject: Half Yearly Compliance Report of Environmental Clearance Compliance Report for period of "Oct-20 to Mar-21".

Dear Sir,

In view of above subject matter, Here, we are submitting the hard copy as well as soft copy of half yearly Environmental Clearance Compliance report along with copy of EC-2007, .No.J-11011/130/2006-IA II (I) Dtd: 15.01.2007 for the report period from "Oct-20 to Mar-21".

Hope, the same is in order.

Yours Faithfully, (For Birla Cellulosic)

Dharmesh Patel DH- Environment

Encl. :

- 1. EC Copy
- 2. EC-2007 Compliance report (Oct-20 to Mar-21)

CC To:

- 1. GPCB Regional office Gujarat pollution control board, Plot No. 1501, GIDC, Ankleshwar
- <u>GPCB Head office</u> Gujarat pollution control board, Paryavaran Bhavan, CHH Road, Sector 10A, Gandhinagar, Gujarat 382010



Grasin	1 Indu	ustries	Limited
Unit -	Birla	Cellul	osic

Works : Birladham, Kharach Kosamba R.S. Dist. Bharuch (Gujarat) – 394 120 INDIA CIN : L17124MP1947PLC000410

RECEIVED Gujarat Pollution Control Board R.O. Anklesnovar. Date: 10/5/ 2021

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 Email
 bc-kharach.info@adityabirla.com

### F. No. J-11011/130/2006- IA II (I) **Government of India Ministry of Environment and Forests** (I.A. Division)

Paryavaran Bhawan CGO Complex, Lodhi Road New Delhi - 110 003

> E-mail : pb.rastogi@nic.in Talefax : 011-24367668 Dated 15<sup>th</sup> January, 2007

To.

Shri S.V. Kulkarni **Executive President** M/s Birla Cellulose (A unit of Grasim Industries Ltd.) Birladham, Kharach Kosamba R.S. - 394 120 Bharuch, Gujarat

Fax No.: 02646-270010 / 270310, 0265-2339626.

Sub: Expansion of Viscose Staple Fibre (VSF) from 60,000 TPA to 1,27,750 TPA and Captive Power Plant (CPP) from 15 MW to 25 MW at Kharach, Hansot, Bharuch, Gujarat by M/s Birla Cellulose Ltd. (A unit of Grasim Industry Ltd.) -Environmental clearance reg.

Sir.

This has reference to your letter no. En/60-17/G/1702 dated 14<sup>th</sup> March, 2006 wherein you have submitted an 'Application' alongwith project documents including EIA/EMP report, Questionnaire, Risk assessment and Disaster Management Plan etc. seeking environmental clearance under the EIA Notification, 1994 and subsequent clarifications / additional information furnished vide your letters dated 4<sup>th</sup> May, 2006 and 14<sup>th</sup> June, 2006.

The Ministry of Environment and Forests has examined your application. It is noted that 2.0 proposal is for the expansion of existing Viscose Staple Fibre (VSF) from 60,000 TPA to 1,27,750 TPA and Captive Power Plant (CPP) from 15 MW to 25 MW at Kharach, Hansot, Bharuch, Gujarat as per details given below :

S.N.	Product (s)	Capacity of the plant				
5.N.	, .oudot (0)	Existing	Proposed	Total		
1	Viscose Staple Fibre (Main product)	60,000 TPA	67,750	1,27,750		
1. 2	Sodium Sulphate (By product)	38,400 TPA	57,600	96,000		
2.	Carbon-disulphide (CS <sub>2</sub> )	10,320 TPA	_	-		
3.	Sulphuric acid	66,000 TPA	-	-		
4. 5.	Thermal Power Plant	15 MW	10 MW	25 MW		

The existing plant is located in 242.81 ha. and no land will be required for the expansion project.

3.0  $CS_2$  condensers,  $CS_2$  recovery system, cyclone separators,  $SO_2$  scrubber, Sulphur recovery plant, ESP and dust collectors will be provided to control fugitive and gaseous emissions. Appropriate technology will be used to achieve the notified standards for  $CS_2$  and  $H_2S$ . Total water requirement from River Kim will be 4.09 MGD (18,600 m<sup>3</sup>/d). No treated effluent will be discharged anywhere into surface / subsurface drains and / or into river Kim without prior approval from the GSPCB. Treated wastewater will be recycled and reused in the process or used for green belt development or for spraying coal/ash in power plant. ETP sludge and fly ash will be provided to cement and brick manufacturers respectively. Spent catalyst, Spent resin, Sulphur de-ashing sludge will be disposed off at TSDF of M/s Bharuch Enviro Infrastructure Ltd. at Ankleshwar, Bharuch, Gujarat. Waste oil will be sold to approved recyclers.

4.0 Public hearing meeting was held on 28<sup>th</sup> March, 2006. 'Consent to Establish' has been accorded by the Gujarat State Pollution Control Board (GSPCB) vide letter no. GPCB/BRCH/ NOC-3241[CCA-295(4)]/10965 dated 19<sup>th</sup> April, 2006. Total cost of the project is Rs. 414.77 Crores.

5.0. The Ministry of Environment and Forests hereby accords environmental clearance to the above project under the provisions of EIA Notification dated 14<sup>th</sup> September, 2006 subject to strict compliance of the following specific and general conditions:

### A. SPECIFIC CONDITIONS :

- i. The gaseous emissions (SO<sub>2</sub>, NO<sub>x</sub>, HC) and particulate matter from various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. In the event of failure of pollution control system(s) adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.
- ii. The process emissions  $(SO_2 \text{ and } CS_2)$  shall be scrubbed by the caustic or wet scrubber from all the stacks. Electrostatic Precipitators (ESPs) shall be installed to control gaseous emissions.  $CS_2$  condensers,  $CS_2$  recovery system & cyclone separators shall be installed to control Sodium sulphate dust.  $SO_2$  scrubber, Sulphur recovery plant shall be installed to control  $SO_2$  emissions. Vents from scrubbers and condensers shall be periodically monitored and maintained as per the best practicable technology. The company shall monitor the  $CS_2$  and  $H_2S$  and data submitted to the Ministry.
- iii. The technology employed shall achieve standards notified by the Ministry for the Rayon Industry vide Gazette Notification No. 195 dated 16<sup>th</sup> October, 2006 regarding ambient air quality and stack emission norms for CS<sub>2</sub> and H<sub>2</sub>S. A report shall be submitted every six months to the Ministry's Regional Office at Bhopal / GPCB / CPCB on the emission levels. Provision shall be made for retrofit additional equipment if necessary in future.
- iv. The industry shall measure ambient air quality for  $CS_2$  and  $H_2S$  at the 3 ambient air quality monitoring stations set up in consultation with the GSPCB to ensure  $CS_2$  and  $H_2S$  emissions not to exceed 100 ug/m<sup>3</sup> and 150 ug/m<sup>3</sup>.
- v. Fugitive emissions in the work zone environment shall be periodically monitored with instruments of proper range and emissions shall conform to the standards prescribed by the GPCB. Action shall be taken to reduce the fugitive emissions in the work zone

environment as far as possible. Dust collectors shall be provided at transfer points to control fugitive emissions.

- vi. Total water requirement from River Kim shall not exceed 4.09 MGD (18,600 m<sup>3</sup>/d) as per the 'Permission' accorded by the Govt. of Gujarat. The wastewater shall be treated in the ETP through primary, secondary and tertiary treatment and disposed off in the pipeline of M/s Bharuch Environ Acqua Infrastructure Ltd. (BEAIL). Approval of the Gujarat Pollution Control Board shall be obtained for alteration in the routing of pipeline for disposal of effluent. The quality of the treated effluent shall conform to the standards prescribed by GPCB / EPA Rules. Efforts shall be made to recycle and reuse the treated wastewater in the process or used for irrigation, agricultural and horticultural purposes at the site. Treated effluent from captive power plant (CPP) shall be used for spraying coal/ash in power plant itself. No treated effluent shall be discharged anywhere into surface / subsurface drains and / or into river Kim without prior approval from the GPCB. Domestic wastewater shall be treated in STP and used for green belt development.
- vii. The solid waste shall be segregated according to its calorific content and stored separately for treatment and disposal. Spent catalyst, Spent resin, Sulphur de-ashing sludge shall be disposed off at TSDF of M/s Bharuch Enviro Infrastructure Ltd. (BEAIL), Ankleshwar, Gujarat. ETP sludge shall be provided to cement manufacturers and properly disposed off and fly ash shall be provided to brick manufacturers. Used / waste oil shall be sold to authorized recyclers / reprocessors.
- viii. Green belt of adequate width and density shall be developed in 70 ha out of the total 243 ha project area to mitigate the effect of fugitive emissions all round the plant. The development of green belt along the boundary wall, open space and avenue roads shall be provided in consultation with the local DFO as per the CPCB guidelines.
- ix. Rainwater shall be harvested to conserve the fresh water and recharge the ground water and an action plan shall be submitted to the Ministry.
- x. The project proponent shall comply with the environmental protection measures and safeguards recommended in EIA / EMP / Risk Analysis reports as well as the recommendations of the public hearing panel.
- xi. The Company shall undertake eco-development measures including community welfare measures in the project area for the overall improvement of the environment. The ecodevelopment plan shall be submitted to the GPCB within three months of receipt of this letter for approval.
- xii. As mentioned in EIA/EMP, Rs. 20.56 Crores and Rs. 6.27 Crores earmarked towards the capital cost and recurring cost/annum respectively for the environmental pollution control measures shall be used exclusively to implement the conditions stipulated by the Ministry of Environment & Forests as well as the State Government. A tome bound implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Ministry's Regional Office at Bhopal. The funds shall not be diverted for any other purposes.

### B. GENERAL CONDITIONS :

- i. The project authorities must strictly adhere to the stipulations made by the Gujarat State Pollution Control Board (GPCB) and the State Government.
- ii. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess adequacy of the conditions imposed and to add additional environmental protection measures required, if any.
- iii. Adequate number of influent and effluent quality monitoring stations should be set up in consultation with the GPCB. Regular monitoring shall be carried out for relevant parameters.
- iv. The project authorities must strictly comply with the rules and regulations under the Manufacture, Storage and Import of Hazardous Chemicals Rules, 2000. Prior approvals of Chief Inspector of Factories, Chief Inspector of Explosives, Fire Safety Inspectorate etc. must be obtained.
- v. The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2000. Authorization from the GPCB must be obtained for collection, storage, treatment and disposal of hazardous wastes.
- vi. The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (P) Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).
- vii. Occupational health surveillance programme shall be undertaken as regular exercise for all the employees, specifically for those engaged in handling hazardous substances. First aid facilities in the Occupational Health Care Centre shall be strengthened and medical records of each employee shall be maintained separately.
- viii. A separate Environment Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and monitoring functions.
- ix. The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report.
- x. The implementation of the project vis-à-vis environmental action plans shall be monitored by Ministry's Regional Office at Bhopal / GPCB / CPCB. A six monthly compliance status report should be submitted to monitoring agencies.
- xi. The Project Proponent should advertise in at least two local newspapers widely circulated in the region around the project, one of which shall be in the vernacular language of the locality concerned informing that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the Gujarat Pollution Control Board / Committee and may also be seen at Website

of the Ministry and Forests at <u>http://envfor.nic.in.</u> The advertisement shall be made within 7 days from the date of issue of the clearance letter and a copy of the same shall be forwarded to the Ministry's Regional Office at Bhopal.

xii. The Project Authorities shall inform the Regional Office as well as the Ministry the date of financial closure and final approval of the project by the concerned authorities and the date of start of land development work.

6.0. The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.

7.0. The Ministry reserves the right to stipulate additional conditions if found necessary. The company will implement these conditions in a time bound manner.

8.0. The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991alongwith their amendments and rules.

Am 10-1 1511107

(Dr. P.B. Rastogi) Additional Director

Copy to :

- 1. The Secretary, Department of environment and forests, Govt. of Gujarat, Gandhi Nagar, Gujarat.
- The Chief Conservator of Forests (Central), Ministry of Environment & Forests, Regional Office (West), Link Road No. 3, E - 5, Arera Colony, Bhopal - 462 016, M. P.
- 3. The Chairman, Central Pollution Control Board Parivesh Bhavan, CBD-cum-Office Complex, East Arjun Nagar, New Delhi 110 032.
- 4. The Chairman Gujarat Pollution Control Board, Paryavaran Bhawan, Sector 10-A, Gandhi Nagar 382 010, Gujarat.
- 5. JS (CCI-I), Ministry of Environment and Forests, Paryavaran Bhavan, CGO Complex, New Delhi.
- 6. Monitoring Cell, Ministry of Environment and Forests, Paryavaran Bhawan, CGO Complex, New Delhi.
- 7. Guard File.
- 8. Monitoring File.
- 9. Record File.

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(Dr. P.B. Rastogi) Additional Director

& Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

Name of Project	: Expansion of Viscose Staple Fibre (VSF) from 60,000 TPA to 1,27,750 TPA & Captive Power Plant (CPP)	
EC letter no. & Date	: F.No.J-11011/130/2006-IA II (I) Dtd: 15.01.2007	
Address for Correspondence	: M/s. Birla Cellulosic (A Unit of Grasim Industries)	Ltd.
Duration/Reporting period	<ul> <li>Birladham, Village: Kharach, Kosamba (R.S.),</li> <li>Tehsil: Hansot,: Bharuch (Gujrat) – 394120</li> <li>Oct-20 to Mar-21</li> </ul>	

S. No.	Compliance conditions by MoEF & CC	Action Taken by Birla Cellulosic
A.	SPECIFIC CONDITIONS	
i.	The gaseous emissions (SO2, NOx, HC) and particulate matter from various process units shall confirm to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. In the event of failure of pollution control system(s) adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.	<ul> <li>Being complied.</li> <li>The gaseous emissions (SO2, NOx) and particulate matter generates from power plant unit, CS2, H2S, SO2 &amp; acid mist gaseous emission generates from Spinning, CS2 &amp; Acid plant process which confirms to the standards prescribed by the concerned authorities from time to time.</li> <li>No HC is being emitted from Birla cellulosic.</li> <li>At no time, the emission levels exceed beyond the stipulated standards.</li> <li>There has been no event of failure of pollution control systems in the last six months.</li> <li>Moreover, Multiple gas sensors and alarm systems Inter-linking with the pollution control equipment /units provided so that early indication of malfunctioning can be detected and control measures can be taken accordingly. In case of any event of completely failure of pollution control equipment, the respective unit(s) is stopped.</li> <li>Vents from scrubbers &amp; condensers are monitored periodically by the in-house laboratory (internal laboratory).</li> <li>Unit has appointed NABL accredited laboratory M/s. Pollucon laboratories for monthly monitoring of Stack concentration as well as ambient air quality.</li> <li>As per the monitoring conducted by their team, The results are well within the prescribed norms as per consent condition.</li> </ul>

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#### & Captive Power Plant (CPP) from 15 MW to 25 MW

#### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

Location	Boi	ler-1 & 2 (7	76 m)	Boiler-3 (86 m)			
Parameter Unit	SPM mg/Nm3	SO2 mg/Nm3	NOx mg/Nm3	SPM mg/Nm3	SO2 mg/Nm3	NOx mg/Nm3	Mercury mg/Nm3
Limit	100	600	600	50	600	300	0.03
Oct-20	56.24	268	102	30.58	282	120	ND
Nov-20	42.86	293	108	34.23	272	110	ND
Dec-20	50.34	282	95	29.68	274	108	ND
Jan-21	58.78	279	107	36.24	291	111	ND
Feb-21	48.24	298	88	-	-	-	ND
Mar-21	54.37	257	73	30.52	273	130	ND

o A Summary for Flue gas emission from stack for the reporting period is given below:

o A Summary for process gas emission from stack for the reporting period is given below:

Location	n CS2 Plant Spinning Total		Acid	Acid plant I		Acid plant II	
Parameter		CS2		SO2	Acid Mist	SO2	Acid Mist
Unit		Kg/ToF			mg/Nm3	Kg/ToA	mg/Nm3
Limit		125		2	25	2	25
Oct-20	0.03	85.68	85.71	0.72	19.95	0.56	8.12
Nov-20	0.03	91.70	91.73	0.84	15.69	0.69	9.25
Dec-20	0.03	92.52	92.55	0.76	18.60	0.86	6.32
Jan-21	0.03	92.80	92.83	0.91	16.81	0.75	8.12
Feb-21	0.04	82.68	82.72	0.69	13.67	0.82	7.22
Mar-21	0.03	90.63	91	0.80	20.40	0.62	9.48

ii. The process emissions (SO2 and CS2) shall be scrubbed by the caustic or wet scrubber from all the stacks. Electrostatic Precipitators (ESPs) shall be installed to control gaseous emissions. CS2 condensers, CS2 recovery system & cyclone separators shall be installed to control Sodium sulphate dust. SO2 scrubber, Sulphur recovery plant shall be installed to control SO2 emissions. Vents from scrubbers and

#### o Complied.

• The mitigation measures adopted to control emissions for CS2/H2S concentration in ambient air is given below.

S.no.	Process	Emission	Mitigation
			Measures
1.	Sulphuric	SO <sub>2</sub>	2 - Stage
	Acid		Alkali
	Plant (2		(Caustic)

& Captive Power Plant (CPP) from 15 MW to 25 MW

Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

	condensers shall be periodically monitored and		nos.)		Scrubber
	maintained as per the best practicable	2.	CS2 Plant	CS2/	Sulphur
	technology. The company shall monitor the	2.	C52 T failt	H2S	Recovery
	CS2 and H2S and data submitted to the			1120	system
	Ministry.	3.	Sulphur	SO <sub>2</sub>	Alkali
			Recovery	-	(Caustic)
			Plant		Scrubber
		4.	Spinning	CS2	CS2 recovery
			Machine	0.52	system having
			(4 nos)		
			(4 nos)		
					scrubber and
					3-stage
					condensers for
					recovering
					CS2 and
					Exhaust
					system
					connected
					with stack
		5.	Sodium	Sodium	Cyclone
			Sulphate	Sulphate	Separator &
			Recovery	dust	Water
			plant		scrubber
		6.	Boiler	Gaseous	ESP &
				Emission	Lime dosing
					system
		6			
iii.	The technology employed shall achieve		<u>mplied.</u>		rad has almoster
	standards notified by the Ministry for the		-		yed has already
	Rayon Industry vide Gazette Notification No.				d by the Ministry
	195 dated 16 <sup>th</sup> October,2006 regarding ambient		-		y vide Gazette
	air quality and stack emission norms for CS2			No. 195	
	and H2S. A report shall be submitted every six				mbient air quality
	months to the Ministry's Regional Office at				for CS2 and H2S.
	Bhopal / GPCB / CPCB on the emission levels.		•	•	pliance report is
	Provision shall be made for retrofit additional		-		gional Office of
	equipment if necessary in future.			-	Compliance report
			-	-	0 to Sept-20 was
		sub	omitted on 10	.11.2020.	
iv.	The industry shall measure ambient air quality	• <u>Be</u>	ing complied	<u>l.</u>	
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& Captive Power Plant (CPP) from 15 MW to 25 MW

#### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

for CS2 and H2S at the 3 ambient air quality	• Unit has installed online 3 nos of AAOMS
1 5	
monitoring stations set up in consultation with	system in plant premises in consultation
the GSPCB to ensure CS2 and H2S emission	with GPCB officers and 3 other AAQMS
not to exceed 100 $\mu$ g/m3 and 150 $\mu$ g/m <sup>3</sup> .	system installed at down wind direction
	area, which is regularly checking the
	parameters of CS2, H2S, SO2, NOx, PM10
	and PM2.5.

o A Summar	v for Ambier	nt Air a	uality for	the reporting	period is	given below:
	y 101 / 1110101	n m q	uality 101	the reporting	perioa is	given below.

			1 01	U				
Location		Average of AAQMS Station 1, 2 & 3						
Parameter	PM10	PM2.5	SO2	NOx	H2S	CS2		
Unit	μg/m3	μg/m3	μg/m3	µg/m3	μg/m3	µg/m3		
Limit	100	60	80	80	150	100		
Oct-20	61.83	32.89	14.47	29.22	17.99	19.31		
Nov-20	62.07	34.23	14.21	26.40	18.84	19.32		
Dec-20	63.38	33.53	11.49	26.28	17.84	18.52		
Jan-21	62.07	29.81	22.4	16.79	24.42	34.97		
Feb-21	61.10	31.78	13.35	25.00	19.39	19.27		
Mar-21	62.06	29.00	13.87	25.30	14.82	18.19		

v. Fugitive emissions in the work zone environment shall be periodically monitored with instruments of proper range and emissions shall conform to the standards prescribed by the GPCB. Action shall be taken to reduce the fugitive emissions in the work zone environment as far as possible. Dust collectors shall be provided at transfer points to control fugitive emissions.

#### • Being complied.

• Regularly monitoring of fugitive emission of CS2, H2S and SO2 in work zone environment is being done by an in house laboratory.

• A Summary of Work area air quality for the reporting period is given below:

Area	CS <sub>2</sub>	H <sub>2</sub> S	SO <sub>2</sub>
	(ppm)	(ppm)	(ppm)
Std. (As per GFR)	10	10	2
Refinery- CS2 Area	Min: 1.2 Max: 2.1 Ave: 1.6	Min: 1.2 Max: 2.3 Ave: 1.7	Min: 00 Max: 00 Ave: 00
Furnace- CS2 Area	Min: 1.3 Max: 2.1 Ave: 1.7	Min: 1.4 Max: 2.4 Ave: 1.8	Min: 00 Max: 00 Ave: 00
Rayon plant	Min: 1.4 Max: 3.4 Ave: 2.2	Min: 1.5 Max: 2.7 Ave: 2.0	Min: 00 Max: 00 Ave: 00

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& Captive Power Plant (CPP) from 15 MW to 25 MW

# Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

1				
	Spin Bath-	Min: 1.2	Min: 1.4	Min: 00
	Auxillary	Max: 2.3	Max: 2.3	Max: 00
	area	Ave: 1.7	Ave: 1.8	Ave: 00
	MSFE-	Min: 1.4	Min: 1.4	Min: 00
	Auxillary	Max: 2.4	Max: 2.4	Max: 00
	area	Ave: 1.8	Ave: 1.8	Ave: 00
	Anhydra- tion & Crystali- zation Auxillary	Min: 1.2 Max: 2.4 Ave: 1.7	Min: 1.2 Max: 2.4 Ave: 1.7	Min: 00 Max: 00 Ave: 00
	Acid plant	Min: 1.2 Max: 2.2 Ave: 1.6	Min: 1.5 Max: 2.5 Ave: 1.8	Min: 00 Max: 00 Ave: 00
	Xanthator-	Min: 1.2	Min: 1.3	Min: 00
	Viscose	Max: 3.1	Max: 2.5	Max: 00
	area	Ave: 1.9	Ave: 1.8	Ave: 00
	Ripening-	Min: 1.2	Min: 1.4	Min: 00
	Viscose	Max: 2.9	Max: 2.4	Max: 00
	area	Ave: 1.8	Ave: 1.8	Ave: 00
	Washing-	Min: 1.2	Min: 1.4	Min: 00
	Viscose	Max: 2.8	Max: 2.4	Max: 00
	area	Ave: 1.8	Ave: 1.9	Ave: 00
	<ul> <li>environmexploring shutter machines roller &amp; the open</li> <li>Provision fans is in for ease of the second second</li></ul>	nent are g techniq & suction s & cutter gear box ar ings in vari n of fresh n place at of working	being con ues like hoods co s, shutters nd perfect s ous tanks co air by in the spinnir	work zone ntrolled by Motorized on spinning for stretch sealing of all of spin bath. duced draft ng machines in the work

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& Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

vi.	Total water requirement from River Kim shall	0000	Motorized shutters after treatment ma are there to control Dust collection sys cyclones to colle generated by feed CS2 manufacturing The charcoal and fully sealed with p Cyclone separators provided for scru sulphate dust from air to avoid dust er	stems are provided with ect the charcoal dust ing of charcoal into the g process. coal belt conveyors are rovision of water spray. s & Water scrubbers are abbing out of sodium in the salt dryer exhaust nission.
	not exceed 4.09 MGD (18,600 m3/d) as per the 'Permission' accorded by the Govt. of Gujarat.	0 /	An agreement with	Irrigation Department water withdrawal @
	The wastewater shall be treated in the ETP	1	9000 M3/day.	Ŭ
	through primary, secondary and tertiary		•	er Consumption for the
	treatment and disposed off in the pipeline of	r	eporting period is given	ven below:
	M/s Bharuch Enviro. Aqua Infrastructure Ltd.		[	
	(BEAIL).		Month	Quantity (M3)
	Approval of the Gujarat Pollution Control		Oct-20	478547
	Board shall be obtained for alteration in the		Nov-20	444648
	routing of pipeline for disposal of effluent.		Dec-20	453221
	The quality of the treated effluent shall conform to the standards prescribed by GPCB /		Jan-21	451779
	EPA Rules. Efforts shall be made to recycle		Feb-21	414393
	and reuse the treated waste water in the process		Mar-21	469678
	or used for irrigation, agricultural and		Total	2712266
	horticultural purposes at the site. Treated effluent from captive power plant (CPP) shall be used for spraying coal/ash in power plant		Average (M3/Day)	14902.56
	itself. No treated effluent shall be discharged anywhere into surface/ subsurface drains and or into river Kim without prior approval from the GPCB. Domestic wastewater shall be treated in STP and used for green bel development.		ess than the qu Agreement. A full-fledged eff comprising of p neutralization, se	903 M3/day, which is antity mentioned in luent treatment plant

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& Captive Power Plant (CPP) from 15 MW to 25 MW

#### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

<ul> <li>based on extended aeration activated sludge process has been installed. The waste water from the plant is treated in this well-established ETP.</li> <li>A full-fledged in-house laboratory is established to monitor the parameters round the clock.</li> <li>Unit has appointed NABL accredited laboratory M/s. Pollucon laboratories pvt. ltd. for monthly monitoring of waste water from the plant and township is/ treated in the well-established ETP and STP, as per the monitoring conducted by their team, the results are well within the prescribed norms as per consent condition.</li> <li>A separate 24 KM long underground pipeline for discharging the treated effluent in the estuary of Kim River as approved by GPCB. The disposal point was suggested by NIO, Goa is 2007.</li> <li>There was a typographical error regarding the disposal of effluent from using the pipeline of Bharuch Enviro Infrastructure Ltd. (BEIL) in the letter issued by MoEFCC. We requested MoEFCC for correction vides our letter dated 9th April 2007.</li> <li>The Sewage water from the plant and township is treated in the well-established STP and recycled for green belt development.</li> </ul>

o A Summary of treated effluent for the reporting period is given below:

Parameter	pН	Temp.	S.S.	COD	BOD	Amm. N	Color	Zinc
Unit	-	°C	mg/l	mg/l	mg/l	mg/l	Co-pt u.	mg/l
Limit	6.5-8.5	40.0	100.0	250.0	100.0	50.0	100	10.0
Oct-20	7.6	30.1	34	146	21.9	7.2	30	0.94
Nov-20	7.7	30.0	42	139	28.0	6.4	40	0.8
Dec-20	7.6	30.0	37	176	31.0	5.7	50	0.7

#### & Captive Power Plant (CPP) from 15 MW to 25 MW

#### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

Jan-21	7.4	29.9	62	134	26.0	4.9	50	0.6
Feb-21	7.5	30.1	35	142	31.0	3.7	40	0.6
Mar-21	7.4	30.3	45	148	29.0	6.2	50	0.6

o A Summary of treated Domestic sewage for the reporting period is given below:

Parameter	TSS	BOD	Residual Free Cl.	COD	Nitrogen	Fecal Coliform	pН
Unit	Mg/Lit.	Mg/Lit.	Mg/Lit.	Mg/Lit.	Mg/Lit.	MPN/ml	_
	0			wig/Litt.			-
Limit	<30	<20	Min 0.5	-	-	-	-
Oct-20	18	12	0.80	87	5.60	540	7.42
Nov-20	21	15	0.60	68	4.32	420	7.63
Dec-20	27	16	0.80	79	5.16	430	7.51
Jan-21	24	11	0.60	93	6.28	540	7.39
Feb-21	19	14.30	0.80	87	7.56	430	7.53
Mar-21	25	13.20	0.60	73	5.82	540	7.41

vii. The solid waste shall be segregated according • Being complied. o All the wastes are segregated according to its to its calorific content and stored separately for stored separately composition and for treatment and disposal. Spent catalyst, Spent treatment/disposal. resin, Sulphur de-ashing sludge shall be o Generated ETP sludge is provided to cement disposed of at TSDF of M/s Bharuch Enviro manufacturers as stipulated in CCA. Infrastructure Ltd. (BEIL), Ankleshwar, o Generated Fly ash is provided to surrounding Gujarat. ETP sludge shall be provided to local Brick and Cement manufacturers for Cocement manufacturers and properly disposed processing as stipulated in the CCA. o Generated Deashing sludge & Spent catalyst is of and fly ash shall be provided to brick provided to BEIL, TSDF site as stipulated in manufacturers. Used/ waste oil shall be sold to CCA. authorized recyclers/ preprocessors. • As per latest CTO-amendment received from GPCB, Spent resin reutilized as a waste to recover energy in CPP for Power & Steam generation.

• A Summary of hazardous waste treatment and disposal facilities for the reporting period is given below:

	Hazaro	lous Waste T	Freatment and Disposal Fac	cilities
Type of waste	Schedule No.	Quantity	Treatment	Disposal practice

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& Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

ETP Sludge	34.3	4555 MT	De-watering on belt press &	Disposal at TSDF BEIL, or
			drying. Stored under	Sold to Cement industries
			Gypsum storage shed area.	
Spent Catalyst	17.2	7.27 MT	Stored in Drums and	Disposed at TSDF, BEIL,
			disposal as per CCA	Ankleshwar
			condition	
Spent Resin	34.2	1.78 MT	Stored in drums and	Reutilize for energy
			neutralize	recovery in boiler as a
				waste to energy recovery
Sulphur	17.2	157.17	Stored in storage rooms	Disposed at TSDF, BEIL,
Deashing		MT	which is fully covered	Ankleshwar
sludge				
Discarded	33.3	2495 No.	Decontamination is done at	Sold to approved recycler
containers and			user point in Unit and	as per guidelines of
Liners			stored in dedicated storage	CC&A.
			yard	
HDPE Bags	33.3	15 MT	Collected and stored in	Sold to approved recycler
			dedicated storage yard	as per guidelines of
				CC&A.
Used oil	5.1	13.64 Kl	Collected and stored in	Sold to approved recycler
			drums	as per guidelines of
				CC&A.

viii.	Green belt of adequate width and density shall	○ <u>Complied.</u>
	be developed in 70 ha out of the total 243 ha	• Green belt has been developed in the
	project area to mitigate the effect of fugitive	campus along the boundary wall and open
	emissions all round the plant. The development	spaces (80 ha). Totally 1,85,000 trees have
	of green belt along the boundary wall, open	been planted in the premises in such a way
	space and avenue roads shall be provided in	that density of plantation is 1000 trees per
	consultation with the local DFO as pert he	acre and green belt of 30 meters width is
	CPCB guideline.	developed.
		◦ As per the directives of DoEF, Mangroves
		have been planted in 100 Ha. At Raniyo
		Island spending to Rs. 20.00 Lacs.
ix.	Rainwater shall be harvested to conserve the	• Being complied.
	fresh water and recharge the ground water and	o Rainwater is being harvested to conserve
	an action plan shall be submitted to the	the fresh water and recharge the ground
	Ministry.	water. In the Monsoon season approx.
		364350 M3 was conserved.
		$\circ$ Unit is being submitting Monsoon action
-		

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& Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

		plan to GPCB every year.
Х.	The project proponent shall comply with the environmental protection measures and Safeguards recommended in EIA / EMP / Risk Analysis reports as well as the recommendations of the public hearing panel.	<ul> <li><u>Complied</u>.</li> <li>We are complying with all the environmental protection measures and safeguards recommended in EIA / EMP / Risk Analysis Reports.</li> </ul>
xi.	The Company shall undertake eco- development measures including community welfare measures in the project area for the overall improvement of the environment. The eco-development plan shall be submitted to the GPCB within three months of receipt of this letter for approval.	<ul> <li>Complied.</li> <li>Various Eco development measures in and around 32 villages have been undertaken. Our main focus has been in following 4 areas:</li> <li>Education: <ul> <li>Pre School Education</li> <li>School Development work</li> <li>Education Support Project</li> <li>Vocational &amp; Technical Education Project</li> <li>Vocational &amp; Technical Education Project</li> <li>School Infrastructure</li> <li>Health Care: <ul> <li>Preventive Health Care</li> <li>Curative Health Care</li> <li>Reproductive and Child Health</li> <li>Health Support Program</li> <li>Health Infrastructure</li> <li>Blood donation camp</li> <li>Infrastructure Development: <ul> <li>Roads/Culverts/Bridges/Bus Stands</li> <li>Community Halls</li> <li>Other Community Assets works</li> <li>RO plant has been installed.</li> </ul> </li> <li>Social activities: <ul> <li>Institutional building &amp; strengthening</li> <li>Awareness programs</li> <li>Social Events</li> <li>Promotion of heritage/culture/Sports</li> <li>Disaster Relief Programs.</li> </ul> </li> </ul></li></ul></li></ul>

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### & Captive Power Plant (CPP) from 15 MW to 25 MW

#### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

		certificate from DFO and same is submitted
		to GPCB from the receipt of this order.
xii.	As mentioned in EIA/EMP, Rs.20.56 Crores and Rs.6.27 Crores earmarked towards the capital cost and recurring cost/annum respectively for the environmental pollution control measures shall be used exclusively to implement the condition stipulated by the Ministry of Environment & Forests as well as the State Government. A time bound implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Ministry's Regional Office at Bhopal. The funds shall not be diverted for any other purposes.	<ul> <li>Being complied.</li> <li>As committed in the EIA / EMP, unit has installed following key equipment for pollution control historically.</li> <li>ESP with three field for boiler # 2</li> <li>ESP with four field for boiler # 1</li> <li>Online emission monitoring station for Boiler # 2</li> <li>Sump zone # 3, Belt press # 4 (inc. mono belt press)</li> <li>Primary clarifier # 2</li> <li>Secondary clarifier # 2</li> <li>Secondary clarifier # 2</li> <li>Bioloical reactor # 1</li> <li>Online effluent monitoring station with ETP Plant (TOC meter) # 1</li> <li>Both Acid plant stack height was increased from 40 to 75 M.</li> <li>Gypsum shed was constructed.</li> <li>A time bound implementation schedule for implementing all the conditions stipulated here has been submitted to the Ministry's Regional Office at Bhopal.</li> <li>The funds earmarked for the environmental protection measures are being maintained and not diverted for other purpose.</li> <li>A year wise expenditure on environment safeguards is being submitted to MOEF and CC at the end of each FY along with EC compliance report of each year.</li> </ul>

o Environment expenditure for FY-21 is given below:

Sl. No.	Particulars	Expenses on Env. Management (in INR)
1	ETP/ STP Costing :	71,067,769
2	Green belt development/Horticulture Expenses:	8,829,915
3	Waste handling Expenses	5,841,508
4	Improvement Projects Cost	159,600,000
5	APCM/CEMS/AAQMS cost (Power/Maintenance/Repairing cost)	47,251,656

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### & Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

	6 Salaries & wages		19,083,258		
	7 Environmental audits & other legal activities		2,421,059		
	Total Expenses		314,095,164		
GENI	ERAL CONDITIONS	ļ			
i.	The project authorities must strictly adhere to	o <u>Com</u>	plied.		
	the stipulations made by the Gujarat State	o All s	tipulations made by GPCB in various		
	Pollution Control Board (GPCB) and the State	cons	ent and authorizations are strictly		
	Government.	comp	plied.		
ii.	No further expansion or modifications in the	-			
	plant shall be carried out without prior		rther expansion or modifications in the		
	approval of the Ministry of Environment and	plant	will be carried out without prior		
	Forests. In case of deviations or alterations in		val of the Ministry of Environment,		
	the project proposal from those submitted to	Fores	t and Climate Change.		
	this Ministry for clearance, a fresh reference				
	shall be made to the Ministry to assess				
	adequacy of the conditions imposed and to add				
	additional environmental protection measures				
	required, if any.		· · ·		
iii.	Adequate number of influent and effluent	o <u>Com</u>	=		
	quality monitoring stations should be set up in consultation with the GPCB. Regular		e are 3 locations for influent quality toring stations and 1 location for		
	monitoring shall be carried out for relevant		ent quality monitoring station finalized		
	parameters.		sultation with the GPCB.		
			ent quality monitoring stations are		
			ed at Grit Chamber, Primary Outlet and		
			ndary outlet and effluent quality		
			toring station which is located at Final		
		Outle	-		
		0 Resul	ts are enclosed in reply of point no. vi.		
iv.	The project authorities must strictly comply		g complied.		
	with the rules and regulations under the		oval for chlorine storage of 10 ton has		
	manufacture, storage and import of Hazardous	been	obtained from PESO on 26th		
	chemicals Rules, 2000.	Septe	mber-2018 and valid up to 30-Sep-		
	Prior approvals of Chief Inspector of Factories,	2023.			
	Chief Inspector of Explosives, Fire Safety		has valid factory license #6059 and		
	Inspectorate etc. must be obtained.	0	ration# 165/17114/1997 dated 15-oct-		
		2016	and valid up to 31-Dec-2021.		

& Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

v	The project authorities must strictly comply	○ <u>Being complied.</u>
	with the rules and regulations with regard to	◦ CCA wide consent order no. AWH-104181
	handling and disposal of hazardous wastes in	on dated: 29.11.2019 for production of VSF
	accordance with the Hazardous wastes	@ 156950 MT/Year has been obtained from
	(Management and Handling) Rules 2000.	GPCB under Hazardous and other waste
	Authorization from the GPCB must be	rules-2016.
	obtained for collection, storage, treatment and	◦ Hazardous waste Rules is fully complying
	disposal of hazardous wastes.	as per the consent stipulated norms.
vi	The overall noise levels in and around the plant	◦ Quarterly monitoring the noise level in and
	area shall be kept well within the standard (85	around the plant area is being conducted.
	dBA) by providing noise control measures	• A Summary of noise level monitoring for
	including acoustic hoods, silencers, enclosures	the reporting period is given below:
	etc. on all sources of noise generation.	
	The ambient noise levels shall conform to the	
	standards prescribed under Environment(P)	
	Rules,1989 viz.75 dBA (day time) and 70 dBA	
	(night time)	

NOISE LEVEL MEASURMENT							
Month			Dec-20		Mar-21		
Sr.	Location	Department	dBA	dBA	dBA	dBA	
No.			Day	Night	Day	Night	
1	Simplex room line 1&2	Viscose	57	63	52	60	
2	Simplex room line 3&4	Viscose	55	62	58	63	
3	Office area Viscose and MIS	Viscose	44	47	44	48	
4	Near Maturing Drum	Viscose	53	61	57	61	
5	Pulper Operator	Viscose	55	59	55	61	
6	Sodastation Office	Viscose	43	46	43	52	
7	Sodastation Area	Viscose	54	58	55	61	
8	GDP area	Viscose	62	66	63	67	
9	Blower room (Top Floor)	Viscose	62	68	62	68	
10	Road between Viscose and Spinning	-	40	46	42	48	

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### & Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

11	Bailing Press area line-1&2	Spinning	55	59	56	60
12	Bailing Press area line-1	Spinning	56	61	58	62
13	Dryer Office	Spinning	42	48	41	45
14	Fine Opener Line # 2	Spinning	57	61	58	62
15	Bailing Press area line-3	Spinning	58	63	58	61
16	Bailing Press area line-4	Spinning	57	61	57	61
17	Fine Opener Line # 3	Spinning	58	62	60	64
18	Fine Opener Line # 4	Spinning	61	63	59	63
19	Dryer # 3	Spinning	55	61	58	61
20	Dryer # 4	Spinning	56	62	57	62
21	Dryer # 3 & 4 cabin	Spinning	46	51	47	51
22	Aft treatment Oper. Line 3&4 cabin	Spinning	47	52	48	52
23	Aft treatment Oper. Line 1&2 cabin	Spinning	62	65	63	67
24	Spinning M/C-2	Spinning	59	64	59	65
25	Jet room # 3, 4	Spinning	52	57	54	58
26	Spg office line 3 & 4	Spinning	44	49	43	48
27	Spinning M/C-3	Spinning	58	62	58	63
28	Spinning M/C-4	Spinning	60	62	58	62
29	Pump House	Fire Stn.	53	58	52	57
30	Acid plant (Control room inside)	Acid Plant	39	44	39	44
31	Blower Old Plant (Outside)	Acid Plant	62	67	62	67
32	Blower (New Plant)	Acid Plant	65	64	64	69
33	Offices (Acid )	Acid plant	38	43	39	43

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### & Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

34	Ammonia Compressor # 3 area	CS2 Refinery	66	69	65	69
35	Ammonia Compressor # 1 area	CS2 Refinery	61	63	62	67
36	Near Chiller Area	CS2 Refinery	59	65	58	63
37	H2S Gas holder area	CS2 plant	49	54	49	54
38	CS2 control room	CS2 plant	40	44	39	43
39	Charcoal Feeder	CS2 plant	43	48	45	48
40	Furnace area	CS2 plant	49	52	50	53
41	Pump House	WTP	57	61	58	62
42	Operator room (Inside)	WTP	43	47	43	48
43	Operator room (Outside)	WTP	56	61	52	60
44	Office	WTP	39	45	40	43
45	Lab	WTP	41	45	40	42
46	EC entrance	EC	36	41	37	41
47	TG ground floor area (Near MCC)	EC	43	48	44	59
48	MCC room (ground floor)	EC	39	43	41	44
49	Compressor area (Khosla Crepelle)	EC	62	66	61	66
50	Between 3PA Fan 1 & 2	EC	47	52	46	52
51	Between 3FD Fan # 1 & 2	EC	52	54	52	55
52	Between 2FD Fan 1 & 2	EC	55	61	55	58
53	Between 2PA Fan 1 & 2	EC	58	62	58	63
54	Near Turbine # 1	EC	59	62	60	64
55	Near Turbine # 2	EC	62	67	62	66
56	Office Gallary	EC	47	53	47	51

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### & Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

57	Turbine # 3 floor (Near Generator)	EC	58	62	58	63
58	EC Control room (Outside)	EC	59	63	58	63
59	EC Control room (inside)	EC	40	44	41	45
60	Office / Conf. Room	Auxiliary	43	47	43	48
61	Drum Dryer - 8.0 mtr.	Auxiliary	56	60	55	60
62	Vibrators	Auxiliary	58	63	58	63
63	RVF / TFF - 13 mtr	Auxiliary	59	64	58	62
64	RVF / TFF - 19 mtr blower (Old)	Auxiliary	60	65	61	65
65	RVF / TFF - Operator room	Auxiliary	47	52	46	50
66	RVF / TFF - blower top floor area (Old)	Auxiliary	64	68	63	67
67	RVF / TFF - blower top floor area (New)	Auxiliary	65	69	64	69
68	Crystalization office - New plant (out)	Auxiliary	56	61	57	62
69	Crystalization office - New plant (In)	Auxiliary	48	53	50	53
70	MSFE office - Old Plant (Outside)	Auxiliary	55	59	54	58
71	MSFE office - Old Plant (Inside)	Auxiliary	47	53	48	51
72	Cooling towew # 3	Auxiliary	58	62	59	63
73	Cooling towewr - New Plant - CS2 side	Auxiliary	49	54	48	53
74	Workshop Hall	Workshop	53	57	54	59
75	Office	Workshop	42	47	41	52
76	Gate 1	Boundary area	56	48	55	50
77	Gate 2	Boundary area	56	48	54	50
78	TRADC circle	Boundary area	58	48	59	49

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& Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

Vii	Occupational health surveillance program shall be undertaken as regular exercise for all the employees, specifically for those engaged in handling hazardous substances. First aid facilities in the Occupational Health Care Centre shall be strengthened and medical records of each employee shall be maintained separately.	<ul> <li><u>Complied.</u></li> <li>Awareness programs are being conducted on health by CMO and by ABG Emergency Code Red.</li> <li>First aid training is being arranged on periodic interval, which covers all categories of employees, workmen.</li> <li>Medical check-up is being done six monthly, for those employees who engaged in handling hazardous substances at work place area.</li> <li>All the Employees are covered under Health Survey</li> <li>Medical records of employees and contract workers are maintained online and individual person can see the read only data for current and past health record for himself only from any computer in Unit.</li> </ul>				
viii	A separate Environment Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and monitoring functions.	<ul> <li>o <u>Complied.</u></li> <li>o A separate environment management cell has been constituted under the leadership of Facility Head.</li> <li>o The detailed Organization chart is given below:</li> </ul>				
	Organization Structure for Environ	ment Management Cell				
	Sanjay Kumar Verma Unit Head-Kharach					
	Sachin batewale AVP-Technical Services					
	Dharmesh Patel Department Head- Environment & Sustainability Cell					
	Hiral Tailor FLO-Environment & Sustainability Cell					

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& Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

ix.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report.	<ul> <li><u>Complied</u>.</li> <li>We are complying with all the environmental protection measures and safeguards recommended in EIA / EMP Reports.</li> </ul>
X.	The implementation of the project vis-a-vis environmental action plans shall be monitored by Ministry's Regional Office at Bhopal / GPCB / CPCB. A six monthly compliance status report should be submitted to monitoring agencies.	<ul> <li><u>Complied.</u></li> <li>All identified environmental action plans of project implementation is being complied and submitted to respective government agency as Ministry's Regional Office at Bhopal/ GPCB, every six monthly to Regional Office of MOEF &amp; CC, Bhopal.</li> <li>Compliance report for the period of April-20 to Sept-20 was submitted on 10.11.2020.</li> </ul>
xi.	The project proponent should advertise in atleast two local newspapers widely circulated in the region around the project, one of which shall be in the vernacular language of the locality concerned informing that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the Gujarat Pollution Control Board/ Committee and may also be seen at Website of the Ministry and Forests at <u>http://envfor.nic.in</u> . The advertisement shall be made within 7 days from the date of issue of the clearance letter and a copy of the same shall be Forwarded to the Ministry's Regional Office at Bhopal.	<ul> <li>Complied.</li> <li>Environment Clearance was issued on 15.01.2007 and advertisement was published in Gujarati &amp; English language newspaper on date: 17.01.2007.</li> <li>Newspaper advertisement copy submitted to GPCB / Committee and same has been enclosed below.</li> </ul>
	Image: Strain	ભાગ માં ગામ છે. આ ગામ

& Captive Power Plant (CPP) from 15 MW to 25 MW

### Compliance of Environmental Clearance Conditions by M/s. Birla Cellulosic ( A unit of Grasim Ind. Ltd.) at Kharach, Hansot, Bharuch, Gujarat

xii.	The project Authorities shall inform the o	D <u>Complied.</u>
	Regional Office as well as the Ministry the	
	date of financial closure and final approval of	
	the project by the concerned authorities and the	
	date of start of land development work.	

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