



December 01, 2020

No. 1590/Env-SFD/MOEF/RO/BPL/EC-SFD

Director
Ministry of Environment, Forest and Climate Change,
Regional Office (WZ),
E-5, Kendriya Paryavaran Bhawan,
E-5 Arera Colony, Link Road-3,
Ravishankar Nagar,
Bhopal – 462016

Sub: Submission Environment Clearance Compliance Report for the period from June 2020 to September 2020 for Grasim Industries Limited, Staple Fibre Division, P.O. Birlagram, Nagda, District Ujjain – 456 331, M.P.

Ref: Environment Clearance Issued vide File No. J-11011/322/216-IA-II (I) dated 29.05.2020

Dear Sir,

This has reference to above cited environment clearance & condition prescribed therein and provisions of Section 10 of EIA Notification, dated 2006.

We are enclosing with this letter Six Monthly point wise Environment Clearance Compliance Report along with data sheet and summary of monitoring results for the period from June - 2020 to September - 2020 of Grasim Industries Limited, **Staple Fibre Division** as per Environment Clearance received dated 29.05.2020.

We would like to inform you that the project expansion activity related to EC Issued vide File No. J-11011/322/216-IA-II (I) dated 29.05.2020 has not been started due Covid-19 Pandemic and associated sluggish market demand.

We are also sending the compliance report to MoEF&CC Regional Office, Bhopal through e-mail address on rowz.bpl-mef@nic.in.

Hope you will find the information provided in order, we shall be happy to furnish further details / clarifications, if required.

Thanking you,
Yours faithfully,


K Suresh
Sr. President & Unit Head

CC:

1. **Ministry of Environment Forest & Climate Change, New Delhi**
2. **Central Pollution Control Board, Zonal Office, Bhopal**
3. **Madhya Pradesh Pollution Control Board - Bhopal**

Enclosed: As Above

Grasim Industries Limited

Staple Fibre Division

Birlagram - 456 331, Nagda (M.P.) INDIA Tele: +91 7366 246760-64 Fax : +91 7366 246024, 244114

CIN : L17124MP1947PLC000410 Website : www.adityabirla.com E-mail : grasim-sfd.nagda@adityabirla.com

Regd. Office : P.O. Birlagram, Nagda - 456 331 (M.P.)

SIX MONTHLY COMPLIANCE REPORT OF ENVIRONMENT CLEARNACE FOR

GRASIM INDUSTIRES LIMITED, (STAPLE FIBER DIVISION)
BIRLAGRAM, NAGDA – 456 331
DIST. UJJAIN (M.P.)



Submitted to:

Ministry of Environment Forest & Climate Change, (WR Office) Bhopal
Ministry of Environment Forest & Climate Change, New Delhi
Central Pollution Control Board, Zonal Office, Bhopal
Madhya Pradesh Pollution Control Board - Bhopal

Submitted by:

Grasim Industries Limited, (Staple Fiber Division)

Birlagram, Nagda – 456 331

District: Ujjain (M.P.)

Period: JUNE 2020 – SEPETEMBER 2020

Submitted on: 1 DECEMBER 2020

Compliance Status Report for "Environment Clearance" accorded by MoEF & CC for Grasim Industries Limited, Staple Fiber Division, Birlagram, Nagda – 456 331 (M.P.)

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Compliance Status Report for "Environment Clearance" accorded by MoEF & CC for Grasim Industries Limited, Staple Fiber Division, Birlagram, Nagda – 456 331 (M.P.)

List of Annexures

Exhibit -1	ZLD progress Report
Exhibit -2	Hazardous waste generation report
Exhibit -3	Green Belt
Exhibit -4	Display Board for CAAQMS
Exhibit -5	Ambient air quality monitoring results of reporting period
Exhibit -6	Details of Environment Cell
Exhibit -7	Advertisement in local newspaper for environment clearance.

Introduction

1. Grasim Industries Limited (GIL), incorporated on 25th Aug., 1947; is a flagship company of the Aditya Birla Group and India's pioneer in manufacturing of Viscose Staple Fibre (VSF) a man-made, biodegradable fibre with characteristics akin to cotton.
2. M/s. Grasim Industries Ltd. has four VSF Plants in India which are located at Nagda (Madhya Pradesh), Harihar (Karnataka), Kharach & Vilayat (Gujarat).
3. 40 MW Thermal Power Plant is coal based thermal power plant located at Birlagram, Nagda.
4. All the operation related permits, including Environmental Clearance from MOEF & CC and Consents to Establish (CTE) & Consent to Operate (CTO) has obtained from M.P. Pollution Control Board, Bhopal are in place.
5. Environmental quality monitoring in & around the Plant site is being carried out by M.P. Pollution Control Board & in-house Laboratory on a regular basis.
6. 03 No. of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) along with other Environmental Parameter from Grasim Complex displayed on LED Board at main gate of the Plant Premises.
7. Online Continuous Emission Monitoring System (CEMS) is installed at stack and connected with M.P. Pollution Control Board and CPCB, New Delhi.
8. Online Continuous Effluent Quality Monitoring System (CEQMS) is installed and connected with M.P. Pollution Control Board and CPCB, New Delhi.
9. A vast green belt is developed to curb the emission and also to improve environmental conditions in & around Grasim complex.
10. Point wise compliance status of Environmental Clearance for Grasim Industries Limited, Staple Fibre Division, Birlagram, Nagda is furnished herewith;

Environment Clearance
(Grasim Industries Limited, Staple Fibre Division)

MOEF Ref. F. No. J11011/322/2016-IA (II) (I) dated 29.05.2020

A. Specific Conditions

Sr. No.	Condition	Compliance Status															
1.0	This has reference to your online proposal No. IA/MP/IND2/58856/2016 dated 27th December 2019 for environmental clearance to the above project.	Noted															
2.0	The Ministry of Environment, Forest and Climate Change has considered the proposal for environmental clearance to the project for expansion of viscose Staple Fibre (144175 TPA to 233600 TPA), Sulphuric Acid (147825 TPA to 220825 TPA), Captive Power Plant (30 MW TO 55 MW) along with production of Solvent Spun Cellulosic Fibre (36500 TPA) by M/S Grasim Industries Ltd. (Staple Fibre Division) in an area of 196.08 at Village Mehatwas, Birlagram , Tehsil Nagda , District Ujjain (Madhya Pradesh).	Noted															
3.0	<p>The details of existing / proposed products are as under: -</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Sr.</th> <th style="text-align: center;">Name of Products (Units)</th> <th style="text-align: center;">Existing</th> <th style="text-align: center;">Additi onal</th> <th style="text-align: center;">Total</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1</td> <td>Viscose Staple Fibre (TPA)</td> <td style="text-align: center;">144175</td> <td style="text-align: center;">89425 *</td> <td style="text-align: center;">233600</td> </tr> <tr> <td style="text-align: center;">2</td> <td>Solvent Spun Cellulosic Fibre (Excel Fibre)</td> <td style="text-align: center;">Nil</td> <td style="text-align: center;">36500</td> <td style="text-align: center;">36500</td> </tr> </tbody> </table>	Sr.	Name of Products (Units)	Existing	Additi onal	Total	1	Viscose Staple Fibre (TPA)	144175	89425 *	233600	2	Solvent Spun Cellulosic Fibre (Excel Fibre)	Nil	36500	36500	Noted
Sr.	Name of Products (Units)	Existing	Additi onal	Total													
1	Viscose Staple Fibre (TPA)	144175	89425 *	233600													
2	Solvent Spun Cellulosic Fibre (Excel Fibre)	Nil	36500	36500													

Sr. No.	Condition					Compliance Status
	3	Sulphuric Acid (TPA)	147825	73000	220825	
	4	Carbon-Disulphide (TPA)	31025	No change	31025	
	5	Sodium Sulphate (By-Product) (TPA)	93714	67500	161214 **	
	6	Captive Power Plant (MW)	30	25	55	
	<p>*Out of the proposed capacity of VSF i.e. 89425 TPA; 16425 TPA will be done by Debottlenecking and 73000 TPA by installation of new machines.</p> <p>** Total Capacity may vary from 161214 to 186814 TPA depending on the recovery of Sodium Sulphate as per Specific ToR Point No.(ix)</p>					
4.0	<p>Existing land area is 196.08 ha, out of which 127.53 ha is Plant & Colony area and remaining 68.55 ha is captive air strip and other facilities outside the plant premises. No additional land will be required for proposed expansion. Green belt has already developed in an area of 77.04 ha out of total plant area i.e. 127.53 ha. The estimated project cost for expansion is Rs.2500 Crores. Total capital cost earmarked towards environmental pollution control measures is RS.123 Crores and the recurring cost (operation and maintenance) will be about Rs. 24 Crores/annum. Total Employment after expansion will be 6486 persons as direct and 500 persons indirect after expansion.</p>					<p>Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.</p>

Sr. No.	Condition	Compliance Status
5.0	There is no National Park, Wildlife Sanctuaries, Biosphere Reserves, Tiger/Elephant Reserves and Wildlife Corridors etc. within 10 km. Dam on Chambal River (adjacent to plant site in W direction), Chambal River Flow at 0.1 km in West and Bangeri Nadi flow at 1 km in West.	Noted
6.0	Total water requirement after expansion will be 49158 m ³ /day of which fresh water requirement of 15450 m ³ /day is being /will be met from Chambal River and remaining 33708 m ³ /day is being /will be met from Recycled water. Effluent of 12500 m ³ /day quantity is being/will be treated in Effluent Treatment Plant. The plant will be based Zero Liquid discharges system after January, 2021. The committee suggested to achieve ZLD with this expansion project, PP agreed with it. Power requirement after expansion will be 55 MW including existing 30 MW and will be met from Captive Power plant (55 MW). Existing unit has 3 nos. 75 TPH (each) coal fired boilers. Additionally, 2 nos. 100 TPH (each) coal fired boilers will be installed. ESP with stack height of 125 m will be installed for controlling the particulate emission within the statutory limit for proposed boilers.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
7.0	The project/activity is covered under category A of item 5(d) ' Manmade Fibre manufacturing unit and 1 (d) ' Thermal Power plant' of the schedule to the Environment Impact Assessment (EIA) Notification, 2006 under category 'A' and requires appraisal /approval at Central level in the Ministry.	Noted.
8.0	The terms of reference (ToR) for the project was granted by the Ministry on 17 th February, 2017. Public Hearing for the proposed expansion project was conducted by State Pollution Control Board on 5 th September,2019. The public hearing was chaired by the ADM, Ujjain. The main issue raised during the public hearing	Noted.

Sr. No.	Condition	Compliance Status
	is related to Employment, Environmental (Air & Water) pollution, effluent discharge, CSR etc. The project proponent has submitted the action plan on the issues raised during PH. The Committee deliberated the action plan and found in order.	
9.0	The proposal was considered by the sectoral Expert Appraisal Committee (Industry-2) in its meeting held on 21-23 January ,2020 wherein the project proponent and their accredited consultant presented the EIA/EMP report. The Committee found the EIA/EMP report complying with the ToR and recommended the project for grant of environmental clearance.	Noted.
10.0	The EAC, constituted under the provision of the EIA Notification, 2006 and comprising of Experts Members/domain experts in various fields, have examined the proposal submitted by the project proponent in desired form. The EAC noted that the project proponent has given undertaking that the data and information given in the application and enclosures are true to the best of his knowledge and belief and no information has been suppressed in the report. If any part of data /information submitted is found to be false/misleading at any stage, the project will be rejected and Environmental Clearance given, if any, will be revoked at the risk and cost of the project proponent.	Noted.
11.0	The EAC has deliberated the proposal and has made due diligence in the process as notified under the provisions of the EIA Notification, 2006, as amended from time to time and accordingly made the recommendations to the proposal. The Experts Members of the EAC have found the proposal in order and have recommended for grant of Environmental Clearance (EC).	Noted.

Sr. No.	Condition	Compliance Status
12.0	The Committee noted that the EIA/EMP report is in compliance of the ToR issued for the project, reflecting the present environmental concerns and the projected scenario for all the environmental components. The EAC found the additional information submitted by the project proponent to be satisfactory.	Noted.
13.0	Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2) Ministry of Environment, Forest and Climate Change hereby accords environmental clearance to the project for expansion of Viscose Staple Fibre (144175 TPA to 233600 TPA), Sulphuric Acid (147825 TPA to 220825 TPA), Captive Power Plant (30 MW TO 55 MW) along with production of Solvent Spun Cellulosic Fibre (36500 TPA) by M/S Grasim Industries Ltd. (Staple Fibre Division) in an area of 196.08 at Village Mehatwas, Birlagram , Tehsil Nagda , District Ujjain (Madhya Pradesh) under the provision of the EIA Notification, 2006, and the amendments therein , subject to compliance of the terms and conditions as under:-	Noted.
A. Specific Conditions		
(i)	The Environmental clearance is subject to the final outcome of Hon'ble Supreme Court of India ,Hon'ble High Court, Hon'ble NGT any other Court of Law, if any, as may be applicable to this Project.	Noted.
(ii)	Necessary permission as mandated under the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981, as applicable from time to time , shall be obtained from the State Pollution control Board.	Industry is complying the conditions laid down by state pollution Control Board and has valid consents & authorization issued by M.P. Pollution control board; <ul style="list-style-type: none"> • Consent under The Water (Prevention and Control of Pollution) Act, 1974 issued vide Letter No. AW-50369 dated 02.09.2019 valid up to 21.09.2022. • Consent under The Air (Prevention and Control of Pollution) Act 1981 issued vide letter No.

Sr. No.	Condition	Compliance Status
		AW-50369 dated 02.09.2019 valid up to 21.09.2022.
(iii)	As already committed by the project proponent, Zero Liquid Discharge (ZLD) shall be ensured and to be completed by December 2021. However , it is subject to outcome of recommendation of the committee constituted to review norms of ZLD	ZLD project is under Progress and the status report enclosed as Exhibit - 1
(iv)	PP Shall conduct the study regarding the pollution in the Chambal River and take necessary mitigation measures.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(v)	Necessary authorization required under the hazardous and other Wastes (Management and Transboundary Movement) Rules, 2016 ,Solid Waste Management Rules, 2016 shall be obtained and the provision contained in the Rules shall be strictly adhered to.	Hazardous Waste Authorization obtained from M.P. Pollution Control Board and has validity up to 22.01.2024. M.P. Pollution Board has issued Hazardous Waste Authorization vide consent No. AWH-49579, Outward No:88150, dated 18/02/2019..Hazardous waste generation details for the existing plant is enclosed as Exhibit – 2 for the period June-Sep 2020.

Sr. No.	Condition	Compliance Status																		
(vi)	To control source and the fugitive emission, suitable pollution control devices shall be installed to meet the prescribed norms and/ or the NAAQS. The gaseous emission shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.	<p data-bbox="881 296 1484 632">There is no source of gaseous fugitive emission from manufacturing process. During handling of chemicals, we have provided all the necessary arrangements to avoid fugitive emission. For your kind information there is no chemical being used to create fugitive emission. However, all precautionary measures have been taken for storage of chemicals i.e. Dyke, Pit and pump for recycling.</p> <p data-bbox="881 659 1484 806">For Fugitive Emission of dust, PM10 is monitored in our lab on monthly basis for the existing plant and all results are within stipulated norms. Average result of reporting period are as under;</p> <table border="1" data-bbox="881 833 1468 1129"> <thead> <tr> <th data-bbox="886 833 1131 905">Area</th> <th data-bbox="1131 833 1336 905">Std. $\mu\text{g}/\text{m}^3$ (24hrs)</th> <th data-bbox="1336 833 1463 905">PM-10 $\mu\text{g}/\text{m}^3$</th> </tr> </thead> <tbody> <tr> <td data-bbox="886 905 1131 940">Pulp Storage</td> <td data-bbox="1131 905 1336 940">100</td> <td data-bbox="1336 905 1463 940">35</td> </tr> <tr> <td data-bbox="886 940 1131 1012">Chemical Storage Area</td> <td data-bbox="1131 940 1336 1012">100</td> <td data-bbox="1336 940 1463 1012">32</td> </tr> <tr> <td data-bbox="886 1012 1131 1050">Spinning Hall-1</td> <td data-bbox="1131 1012 1336 1050">100</td> <td data-bbox="1336 1012 1463 1050">30</td> </tr> <tr> <td data-bbox="886 1050 1131 1087">Spinning Hall-2</td> <td data-bbox="1131 1050 1336 1087">100</td> <td data-bbox="1336 1050 1463 1087">34</td> </tr> <tr> <td data-bbox="886 1087 1131 1125">Fibre Storage Area</td> <td data-bbox="1131 1087 1336 1125">100</td> <td data-bbox="1336 1087 1463 1125">32</td> </tr> </tbody> </table>	Area	Std. $\mu\text{g}/\text{m}^3$ (24hrs)	PM-10 $\mu\text{g}/\text{m}^3$	Pulp Storage	100	35	Chemical Storage Area	100	32	Spinning Hall-1	100	30	Spinning Hall-2	100	34	Fibre Storage Area	100	32
Area	Std. $\mu\text{g}/\text{m}^3$ (24hrs)	PM-10 $\mu\text{g}/\text{m}^3$																		
Pulp Storage	100	35																		
Chemical Storage Area	100	32																		
Spinning Hall-1	100	30																		
Spinning Hall-2	100	34																		
Fibre Storage Area	100	32																		

A. SPECIFIC CONDITIONS

Sr. No.	Stipulation	Compliance Status
(vii)	<p>Solvent management, if any, shall be carried out as follows:</p> <ul style="list-style-type: none"> a) Reactor shall be connected to chilled brine condenser system. b) Reactor and solvent handling pump shall have mechanical seals to prevent leakages. c) The condensers shall be provided with sufficient HTA and residence time so as to achieve more than 98% recovery. d) Solvents shall be stored in a separate space specified with all safety measures. e) Proper earthing shall be provided in all the electrical equipment wherever solvent handling is done. f) Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses. 	<p>Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.</p>
(viii)	<p>Total fresh water requirement shall not exceed 15450 m3/day proposed to be met from Chambal river. Prior permission in this regard shall be obtained from the concerned regulatory authority.</p>	<p>Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.</p>
(ix)	<p>Rain water harvesting structures shall be provided to reduce dependency of fresh surface water for industrial purpose. In any case, no ground water shall be used for the plant.</p>	<p>Rain Water Harvesting system has been installed.</p> <p>No Ground water is being utilized in the plant.</p>
(x)	<p>The storm water from the premises shall be collected and discharged through a separate conveyance system.</p>	<p>Being complied in the existing plant.</p>
(xi)	<p>Hazardous chemicals shall be stored in tanks, tanks farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer through pumps.</p>	<p>For the existing plant, we are using Hydrochloric Acid and Sodium Hydroxide, storage for which dyke, Pit, Pump for Recycling has been provided.</p>

Sr. No.	Stipulation	Compliance Status
(xii)	ETP Sludge , process inorganic & evaporation salt shall be disposed through Captive Secured Land fill.	Organic ETP sludge is fired in boiler and inorganic sludge sent to Cement industry as per granted authorization. ETP sludge and inorganic sludge sent to cement industry for the existing plant is enclosed as Exhibit - 2 for the period June-Sep 2020.
(xiii)	The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA)' 1989.	We are using Hydrochloric Acid and Sodium Hydroxide, storage for which dyke, Pit, Pump for Recycling has been provided in case spillages take place. All the relevant provision of Motor Vehicle Act (MVA), 1989 is being strictly complied during the transportation of hazardous chemicals.
(xiv)	The company shall undertake waste minimization measures as below :- a) Metering and control of quantities of active ingredients to minimize waste. b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. c) Use of automated filling to minimize spillage. d) Use of closed feed system into batch reactors. e) Venting equipment through vapour recovery system. f) Use of high pressure hoses for equipment clearing to reduce wastewater generation.	For the existing plant- a) Measurement of quantities is being done through controlled Programmable Logic Controller (PLC). b) Solvent Spun Cellulosic Process is having no by-products. c) Plant is being operated through Programmable Logic Controller (PLC). d) We are having continuous process of manufacturing with closed feed system. e) There is no process vents in the plant. f) We are using of high pressure hoses for equipment cleaning.
(xv)	The green belt of at least 5-10 m width shall be developed in more than 33% of the total project area , mainly along the plant periphery , in downward wind direction, and along road sides etc. Selection of plant	Regular plantation activities have been done, About 60% of the Grasim Complex is having Green Belt and Green Cover. Glimpse of plantation in the complex and details of land use is enclosed in Exhibit - 3

Sr. No.	Stipulation	Compliance Status
	species shall as per the CPCB guidelines in consultation with the State Forest Department.	
(xvi)	2.0 Lacs trees shall be planted around the vicinity of the plant and their status report should be submitted along with the certified compliance report.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(xvii)	As proposed and committed by the PP, Rs. 25 crores shall be allocated for Corporate Environment Responsibility (CER). The CER funds shall be utilized for greenbelt development, skill development and check dam construction, as suggested during public hearing. The CER plan shall be completed before commissioning of the project.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(xvii)	For the DG sets, emission limits and the stack height shall be in conformity with the extant regulating and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling the noise pollution.	Organisation do not have any DG Set.
(xix)	The unit shall make the arrangement for protection of possible fire hazardous during manufacturing process in material handling. Firefighting system shall be as per the norms.	Complete firefighting system is already in place SFD along with fire hydrant system for manufacturing and storage of raw material.
(xx)	Storage of Raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.	All raw materials are having designated covered godown and also covered with tarpaulin.
(xxi)	Continuous online (24x7) monitoring system for stack emission shall be installed for measurement of fuel gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SOCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.	Industry has installed OCEMS to all stacks and connected to MPPCB surveillance centre Bhopal. We have also provided connectivity of OCEMS installed at stacks of thermal power plant to CPCB. Industry has installed PTZ cameras, CEQMS and online flow meter at ETP area and the connectivity of the same has given to MPPCB surveillance centre. CEQMS and online flow meter installed at ETP is also connected to MPPCB G-Lens Server.

Sr. No.	Stipulation	Compliance Status
(xxii)	The energy source for lighting purposes shall preferably be LED based.	The energy source for lighting purposes is LED based both for street light and in plant premises.
(xxiii)	Transportation of Hazardous materials / products should be carefully performed using GPS enabled vehicles.	For transport of hazardous material we are engaging those transporter having valid authorization and GPS enabled vehicle.
(xxiv)	Occupational health surveillance of the workers shall be done on a regular basis and record maintained as per the Factories Act. PP shall submit the six monthly compliance report to the Regional Office of the Ministry.	Regular health check-up of workers and management staff is being done and records are being maintained. Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(xxv)	PP shall conduct advanced modelling for risk management and mitigation measures as the flammable and hazardous chemicals are being stored and processed in the plant. PP shall conduct a study comprise the details of detectors and its locations and outcome of the study shall be implemented and the compliance shall be submitted six monthly to the Regional Office of the Ministry.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(xxvi)	No construction shall be carried out in dispute land.	Noted and being complied.

B. GENERAL CONDITIONS

Sr. No.	Stipulation	Compliance Status
(i)	The Project Proponent shall obtain all other statutory /necessary permissions /recommendations/NOCs prior to start of construction / operation of the project, which inter alia include, permission/approvals under the Forest (Conservation) Act, 1980; the wildlife (Protection) Act,1972; the Coastal Regulation Zone Notification, 2019 , as amended from time to time , and other office Memoranda/Circular issued by the Ministry of Environment, Forest and Climate Change from time to time , as applicable to the project.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(ii)	The project proponent shall ensure compliance of 'National Emission Standards', as applicable to the project , issued by the Ministry from time to time. The project proponent shall also abide by the rules/regulations issued by the CPCB/SPCB for control/abatement of pollution.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(iii)	The project authority shall adhere to the stipulations made by the State Pollution Control Board/Committee, Central Pollution Control Board, State Government and any other statutory authority.	Acknowledged
(iv)	The project proponent shall prepare a site specific conservation plan and wildlife management plan in case of the presence of Schedule-1 species in the study area, as applicable to the project, and submit to Chief Wildlife Warden for approval. The recommendations shall be implemented in consultation with the State Forest/Wildlife Department in a time bound manner.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(v)	No further expansion or modifications in the plant ,other than mentioned in the EIA Notification, 2006 and its amendments shall be carried out without prior approval of the Ministry of Environment and forest and Climate Change. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the	Noted

Sr. No.	Stipulation	Compliance Status
	adequacy of conditions imposed and to add additional environmental protection measures required, if any	
(vi)	The energy source for lighting purposes shall preferably be LED based or advance having preference in energy conservation and environment betterment.	The energy source for lighting purposes is LED based for both street light and in existing plant premises.
(vii)	The locations of ambient air quality monitoring station shall be decided in consultation with State Pollution Control Board (SPCB) and it shall be ensured that at least one station each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	<p>We have installed 03 (Three) Continuous Ambient Air Quality Monitoring System in consultation with M.P. Pollution Control Board and display of the same is being provided on LED Display Board installed at Factory Gate for general public. Image of the display board is enclosed as Exhibit - 4</p> <p>We have also installed Ambient Air Quality Monitoring Station in all four directions in consultation with CPCB & MPPCB. We are regularly monitoring the ambient air quality and report is being sent regularly to CPCB, MPPCB and Regional Office of MOEF. Monitoring results are well below the prescribed standards; report of the reporting period as Exhibit - 5.</p>
(viii)	The National Ambient Air Quality Emission Standard issued by the Ministry vide G.S.R No. 826 (E) dated 16 th November 2009 shall be followed.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(ix)	The overall noise levels in an around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all source of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules,1989 viz.75 dBA (day time) and 70 dBA (night time).	<p>All the necessary noise control measures such as Acoustic Enclosure, Silencer, Vibration Pad, and Variable Frequency Drive have been adopted wherever required. Ambient Noise Level shall confirm the prescribed standards.</p> <p>Ambient Noise Level (dBA) is measured by our Laboratory and average results for the reporting period is tabulated as under;</p>

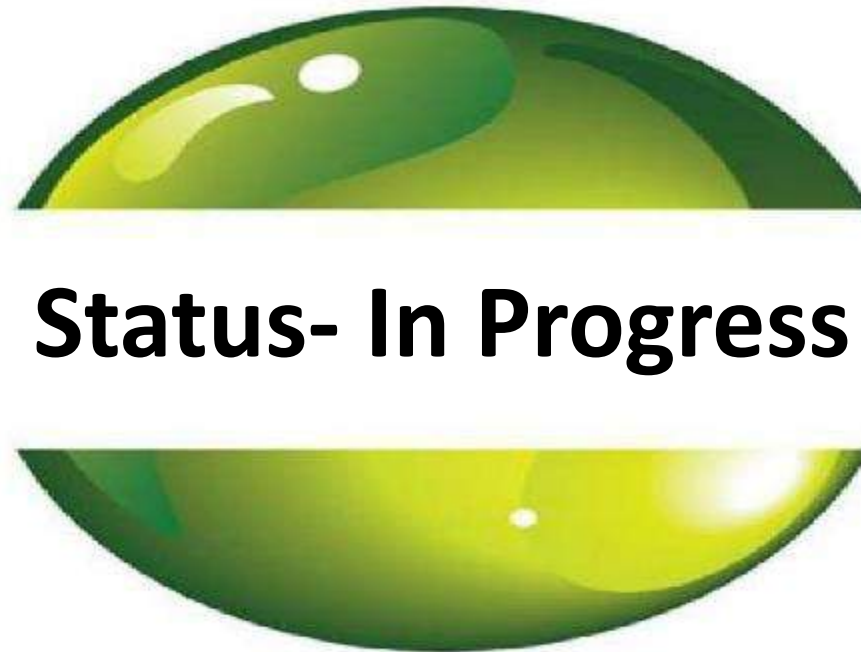
Sr. No.	Stipulation	Compliance Status			
		Area	Day	Night	
		Norms	75	70	
		School	49	40	
		CD Colony	54	42	
		Durgapura	55	45	
		E&DD	52	44	
(x)	The company shall harvest rain water from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for the process requirements.	Rain Water Harvesting system has been installed.			
(xi)	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodic medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	<p>Training is being imparted to all employees for Safety and health aspect for chemical handling.</p> <p>Pre-employment and routine medical examination is carried out for all workman and management staff and records are being maintain.</p>			
(xii)	The company shall also comply with all the environmental protection measures and safeguard proposed in the documents submitted to Ministry. All the recommendations made in the EIA/EMP in respect of environmental management and risk mitigation measures related to the project shall be implemented.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.			
(xiii)	The company shall undertake all relevant measures for improving socio-economic conditions of the surrounding area. CSR activities shall be undertaken by involving local villages and administration and shall be implemented.	For the existing plant CSR activities are our regular practice for improvement in socio-economic conditions of the surrounding area. Other than operating two hospitals and three senior secondary schools, various activities are being held in adjoining villages. Total beneficiaries of these activities in last year (FY 2019-20) is 3.97 Lacs with annual expense of Rs. 6.20 Crores.			
(xiv)	The company shall undertake eco-developmental measures including community welfare measure in the project area for the overall improvement of the environment.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along			

Sr. No.	Stipulation	Compliance Status
		with production of Solvent Spun Cellulosic Fibre.
(xv)	A separate Environment Management Cell (having qualified person with Environmental science/Environmental Engineering/ specialisation in project area) equipped with full-fledged laboratory facilities shall be setup to carry out the Environmental Management and Monitoring functions.	A separate Environment Cell already exists with technically qualified personnel, who are under the control of Senior Executive. Organogram of Environment Cell is enclosed as Exhibit - 6
(xvi)	Company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management / pollution control measures shall not be diverted for any other purpose.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(xvii)	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parishad / Municipal Corporation, Urban local body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.	Copy of the clearance letter has been given to concern authority and also placed on company website for general public.
(xviii)	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environment Clearance conditions including results of monitored data (both hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of Environment Clearance and six monthly compliance status reports shall be posted on the website of the company.	This is first compliance report being submitted on Dec 01, 2020. EC. The environment clearance for project expansion received vide letter number MOEF Ref. F. No. J11011/322/2016-IA (II) (I) dated 29.05.2020. Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(xix)	The environment statement for each financial year ending 31 st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment	We are regularly submitting Environment Statement before 30th September every year to the board. Also the soft copy of

Sr. No.	Stipulation	Compliance Status
	(Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environment clearance conditions and shall also be sent to the respective Regional Office of MoEF &CC by e-mail.	Environment Statement is uploaded in XGN MPPCB web site.
(xx)	The project proponent shall inform the public that the project has been accorded environment clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of Ministry at http://envfor.nic.in . This shall be advertised within seven days from the date of issue of the clearance letter, at least two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	Acknowledged copy of the letter sent to Regional office along with advertised paper cutting is enclosed. Exhibit - 7
(xxi)	The project authorities shall inform the Regional office as well as the Ministry, the date of financial Closure and final approval of the approval of the project by the concerned authorities and the date of start of the project.	Noted and shall be complied during the project expansion of viscose staple fibre, sulphuric acid, captive power plant along with production of Solvent Spun Cellulosic Fibre.
(xxii)	This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India , Hon'ble High Court, Hon'ble NGT and other Court of Law, if any, as may be applicable to this project.	Noted.
13.0	The Ministry reserves the rights to stipulate additional conditions, if found necessary at the said condition in a time bound. The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted.
14.0	Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted.
15.0	Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred,	Noted

Sr. No.	Stipulation	Compliance Status
	within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	
16.0	The above conditions will be enforced, inter-alia under the provision of the Water (Prevention & control of pollution) Act-1974, the Air (Prevention & control of pollution) Act-1981, the Environment (Protection) Act, 1986, the Hazardous waste (Management, Handling & Transboundary Movement) Rules-2003 and the Public Liability Insurance Act-1991 along with their amendments and rules.	<p>We are following terms & conditions MPPCB Consent under Air Act & Water Act and authorization under Hazardous Waste Rules.</p> <p>Consent under The Water (Prevention and Control of Pollution) Act, 1974 issued vide Letter No. AW-50369 dated 02.09.2019 valid up to 21.09.2022.</p> <p>M.P. Pollution Board has issued Hazardous Waste Authorization vide consent No. AWH-49579, Outward No: 88150, dated 18/02/2019 valid up to 30.04.2022.</p>
17.0	This issues with the approval of the competent authority.	Noted.

ZLD-Action Plan Implementation Status.



Status- In Progress

30th September 2020

**Grasim Industries Limited
Staple Fibre Division, Birlagram, Nagda**

Tentative Execution & Completion of ZLD Action plan in current Scenario



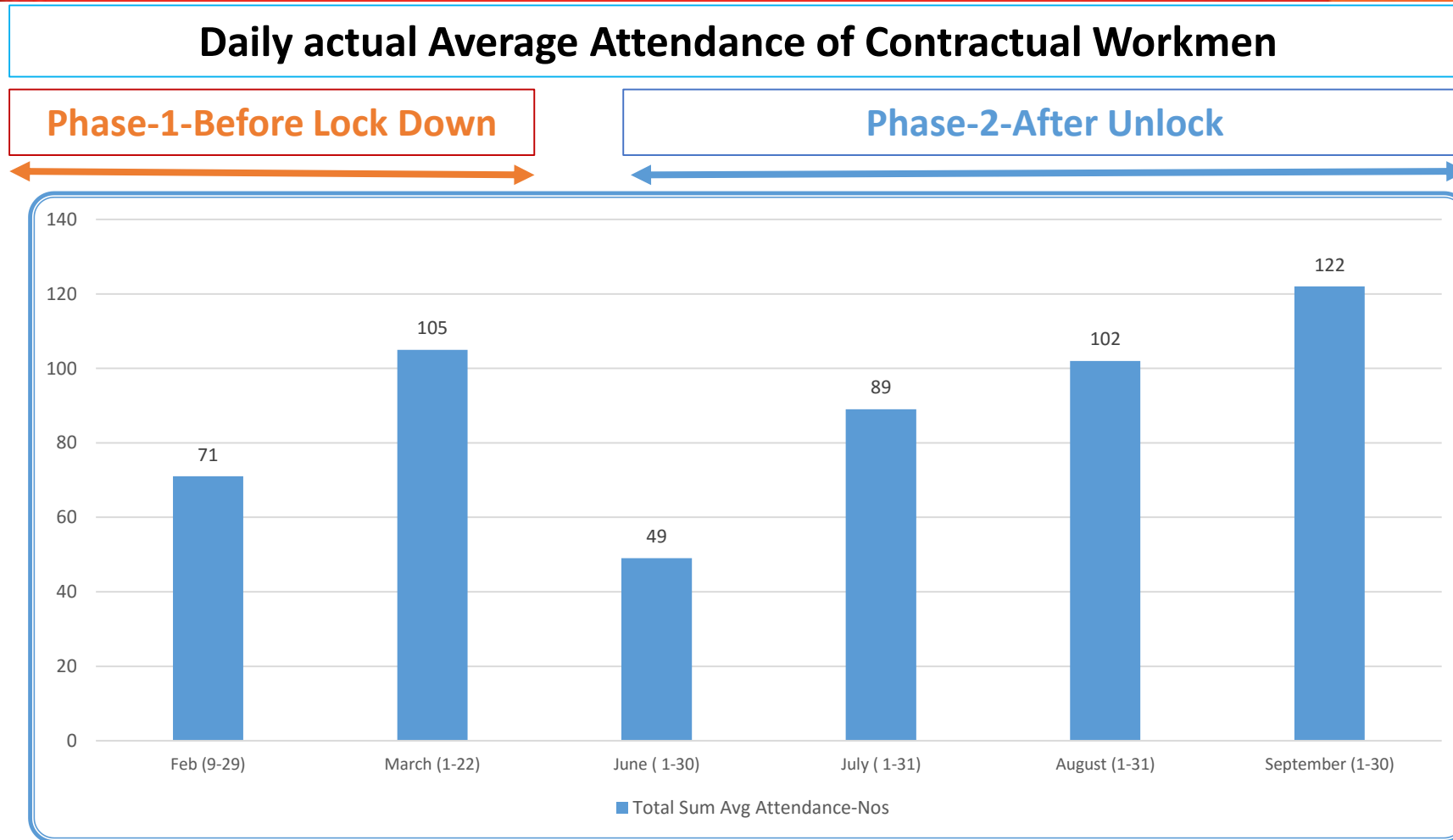
ZLD Plan - As per the current Scenario due to COVID-19																								
S.N.	Particulars	Target Date	P/A	Oct'19	Nov'19	Dec'19	Jan'20	Feb'20	Mar'20	Apr'20	May'20	Jun'20	Jul'20	Aug'20	Sep'20	Oct'20	Nov'20	Dec'20	Jan'21	Feb'21	Mar'21	Apr'21	May'21	Jun'21
1	Detailed Engineering																							
a	PFD	May'20	P																					
			A		100%				Completed															
b	P&ID	May'20	P																					
			A		100%				Completed															
c	Civil- Good for Construction drawing	May'20	P																					
			A			100%			Completed															
2	Equipment Delivery																							
a	Pre treatment, Softening, Ion Exchange & RO	Feb'21 (Oct'20)	P																					
			A																					
b	Thermal - Evaporator & Centrifuge	Mar'21 (Nov'20)	P																					
			A																					
3	Completion of Civil Work																							
a	Pre treatment & RO	Dec'20 (Oct'20)	P																					
			A							COVID-19	*	*												
b	Thermal System - Evaporator	Jan'21 (Nov'20)	P																					
			A							COVID-19	*	*												
4	Installation of Pre treatment & RO Plant	Apr'21 (Nov'20)	P																					
			A																					
5	Installation of Evaporator and commissioning of ZLD	Apr'21 (Dec'20)	P																					
			A																					
6	Stabilization of ZLD System	Jun'21 (Jan'21)	P																					
			A																					

Timelines as per original action plan submitted on 30.11.2019

Timelines as per current scenario due to COVID-19 precautions & lockdown and monsoon

* Civil Construction work in progress with available manpower

Challenges in project execution - Civil Construction



Phase-1: Less manpower required due to Excavation work mainly by Poclain and JCB.

Phase-2: Higher no. of manpower required for Construction work activities.

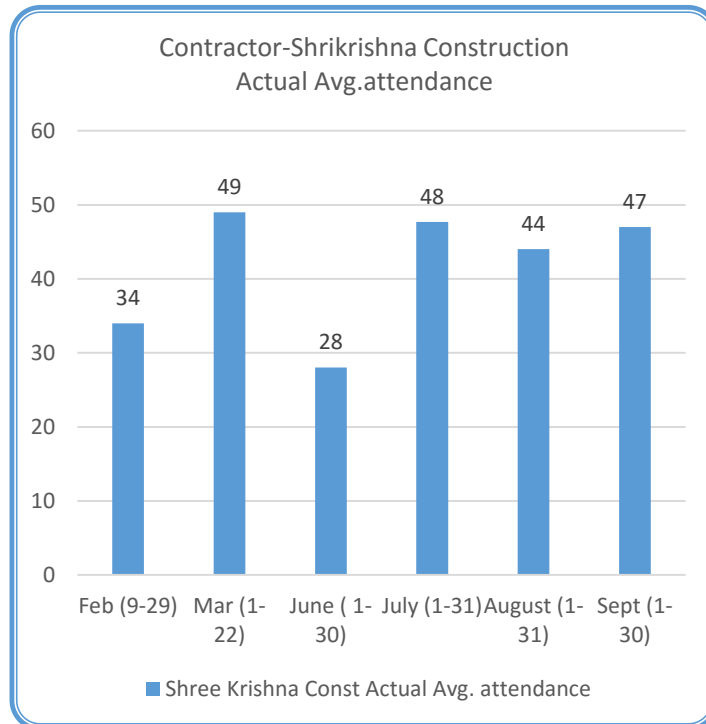
- Post partial unlocking, manpower availability is very less for execution of above Phase-2 jobs.
- Project is in critical period and requires maximum manpower for winding up the civil construction jobs in rainy season.

Challenges in project execution - Civil Construction

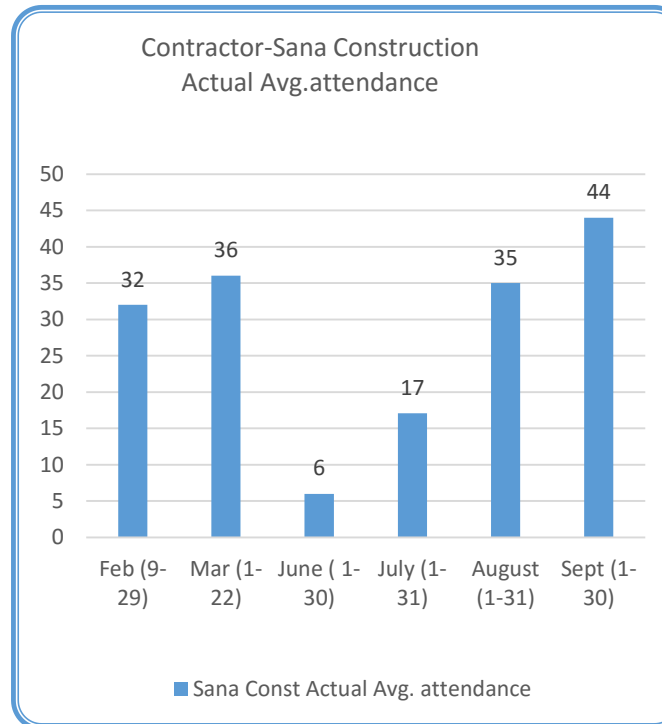


Contractor wise - Actual average attendance

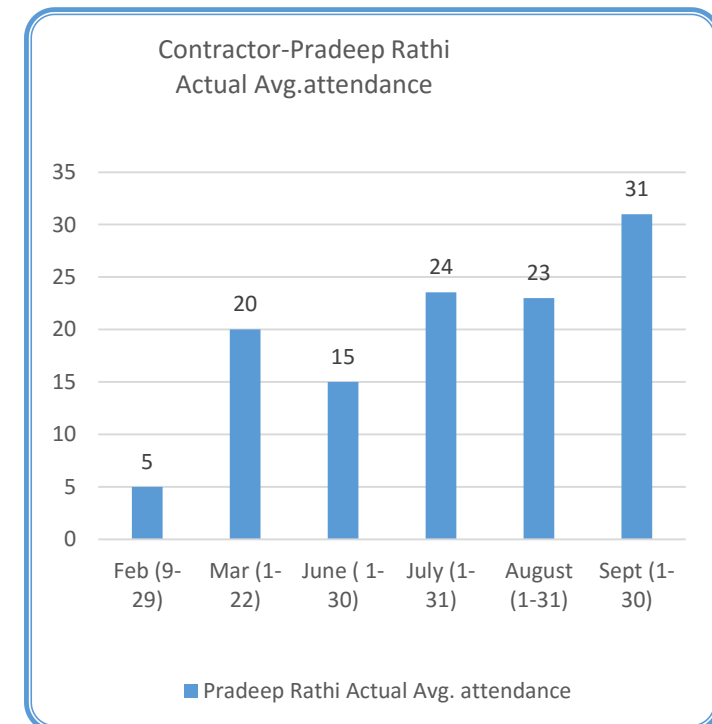
(Based at Nagda)



(Based at Indore)



(Based at Nagda)



- Civil Construction Contract has been awarded to 3 different contractors for faster work, now vendors are facing manpower shortage due to migration of workers and lockdown situation

Snap Shots-Civil Jobs at ZLD Site

Backwash Pit



Thermal Building



Equalization tank



Thermal Building
% Completed – 63
Completion Target- 31.12.2020

Equalization Tank, Back wash Tank
% Completed – 90
Completion Target- 15.10.2020

Snap Shots-Civil Jobs at ZLD Site

Densadeg



Densadeg
% Completed – 50
Completion Target- 30.10.2020

Neutralization Pit

% Completed – 100 - Civil
Completion Target- 31.08.2020

Neutralization Pit



Civil- RCC Tank work completed.
Brick lining and shed work yet to be done
CIP Pumps and Membrane blowers installed.

Snap Shots-Civil Jobs at ZLD Site

Chemical Storage Area



Chemical Storage Area
% Completed – 20
Completion Target-30.11.20

MVR Building



MVR Building
% Completed – 30
Completion Target-31.12.20

Snap Shots-Civil Jobs at ZLD Site

Degasser Tank



30/09/2020 09:35 AM

Degasser Tank
% Completed - 85
Completion Target- 15.10.2020

SUF Tank



30/09/2020 09:41 AM

Sub Merged UF Tank
% Completed – 85
Completion Target- 5.10.2020

Snap Shots-Civil Jobs at ZLD Site

MCC Building



**MCC Building-
% Completed - 40
Completion Target- 30.11.2020**

RO Permeate Tank



**RO Permeate Tank-
% Completed - 80
Completion Target- 10.10.2020**

THANKS

Exhibit-2

**Grasim Industries Limited
Staple Fibre Division
Birlagram, Nagda**

Sr. No.	Name Waste Generated	Waste Category	Unit	Generated Quantity During			
				Jun-2020 to Sep-2020			
				Jun	Jul	Aug	Sep
1.	Used or Spent Oil	5.1	kgs	Nil	Nil	Nil	Nil
2.	Process acidic residue, filter cake, dust (Hard Mass)	17.1	MT	Nil	Nil	71	49
3.	Spent Ion exchange resin containing toxic metals (Used Resin)	35.2	kgs	Nil	Nil	Nil	Nil
4.	Spent Catalyst (V2O5)	17.2	kgs	Nil	Nil	Nil	Nil
5.	Chemical Sludge from waste water treatment (Gypsum from ETP)	35.3	MT	59	2204	394	67
6.	Wastes or residues containing oil	5.2	kgs	Nil	Nil	Nil	Nil

Exhibit - 3

GLIMPS OF GREEN BELT DEVELOPED



POWER HOUSE GATE



PLANT OVERVIEW



THERMAL POWER PLANT AREA



GREEN BELT

LED Display Board for CAAQMS (at Factory Gate for General Public)



Exhibit-6**Environment Cell - Personnel and details thereof****(As on 30th November, 2020)**

S. No.	Name	Designation	Discipline	Date of Joining	Qualification
Sr. Executives (Environment Cell Reports to)					
1	Mr. K Suresh	President & Unit Hea	Executive	05.02.2018	B.E. (Chemical), MS (Industrial Eng.)
2	Mr Ashish Maheshwari	Vice President	Executive	16.08.2019	B.E. (Mechanical)
3	Mr. Biswadeep Maity	Vice President	Executive	01.11.2016	B.Tec. (Chemical), MS, MBA (Operation)
4	Mr. Abhishek Biswas	Gen. Manager	Executive	01.07.2016	B.E. (Mechanical), MBA (Marketing)
Environment Cell					
1	Mr. Rakesh Patnaik	Dy. Gen. Manager	Tech. Services	23.03.2012	M.Sc.(Environment) M .Phil (Environment), PG Diploma in Environment Management
2	Mr. Ashish Khare	Asst. Manager	Tech. Services	18.05.1998	M.Sc. (Maths), PG Diploma in Environment Management
3	Mr. Roopesh Goyal	Dy. Gen. Manager	Monitoring	17.07.2018	B.E. (Textile)
4	Mr. Anil Maheshwari	Asst. Manager	Monitoring	01.07.1995	B.Sc. (PCM)
5	Mr. Ravi Jain	Asst. Manager	Monitoring	01.01.1996	B.Sc. (PCM)
6	Mr Mahesh Kabra	Asst. Gen .Manager	Process	21.11.1994	B.Tec. (Chemical),
7	Mr Anil Vijay	Asst. Gen .Manager	Process	26.08.1987	M.Sc. (Chem) , BS(Process Eng.)
8	Mr. Amit Pandit	Asst. Manager	Process	18.05.1998	M.Sc. Chemistry BS(Process Eng.)
9	Mr. R.K.Verma	Asst. Manager	Process	18.11.2015	M.Sc.(Chemistry)., B.S.,Dip.Env.Management
10	Mr. Dilip Gohil	Officer	Process	21.10.2016	M.Sc. (Chem)
11	Mr. J.K. Wadhawa	Engineer	Process	01.07.1993	B.Sc, MA (English),BS (Pr. Engg)
12	Mr. M.S.Kushwaha	Sr. Pr. Chemist	Process	09.08.1996	B.Sc. , M.Sc. MBA
13	Mr. Jitendra Gaur	Chemist	Process	16.10.2017	B.Sc.

CITY 5

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PUBLIC NOTICE

Environment Clearance

It is hereby informed that competent authority of Ministry of Environment, Forest and Climate Change, Government of India, New Delhi has accorded Environment clearance for expansion of Viscose Staple Fibre, Solvent Spun Cellulosic Fibre, Sulphuric Acid and CPP of Grasim Industry Limited, Staple Fibre Division, Birlagram, Nagda, Dist Ujjain (M.P.) vide Environment Clearance F.No. J-11011/322/2016-IA-II(I) dated 29.05.2020 under the provision of EIA Notification 2006. Copy of the environment clearance is available with the SPCB and may also be seen at website of Ministry of Environment, Forest and Climate change, Government of India, New Delhi at <https://parivesh.nic.in/>.

UNIT HEAD
M/s. Grasim Industries Limited,
Staple Fibre Division

Date - 04.06.2020
Place - Nagda

Free Press (English)

तापमान अधिकतम 34.0°C न्यूनतम 24.5°C
पत्रिका 04
patrika.com
उज्जैन, गुरुवार, 04 जून, 2020

सार्वजनिक सूचना

पर्यावरण सम्मति

सूचित किया जाता है की पर्यावरण, वन एवं जलवायु परिवर्तन मंत्रालय, भारत सरकार, नई दिल्ली के सक्षम प्राधिकारी द्वारा ग्रेसिम इंडस्ट्रीज लिमिटेड, स्टेपल फायबर डिवीजन, बिरलग्राम, नागदा, जिला- उज्जैन (म.प्र.) को विस्कोस स्टेपल फाइबर, सॉल्वेंट स्पन सेल्युलॉसिक फाइबर, सल्फ्यूरिक एसिड एवं सी.पी.पी. विस्तार की पर्यावरण सम्मति F. No. J-11011/322/2016-IA-II(I) दिनांक: 29.05.2020 को ई.आई.ए. नोटिफिकेशन 2006 के प्रावधान के अंतर्गत प्रदान की गई है। पर्यावरण सम्मति की प्रतिलिपी राज्य प्रदूषण नियंत्रण बोर्ड के पास उपलब्ध है एवं पर्यावरण, वन एवं जलवायु परिवर्तन मंत्रालय, भारत सरकार, नई दिल्ली की वेबसाइट <https://parivesh.nic.in/> पर भी देखी जा सकती है।

यूनिट हेड
मेसर्स ग्रेसिम इंडस्ट्रीज लिमिटेड
स्टेपल फायबर डिवीजन

दिनांक :- 04-06-2020
स्थान : नागदा

Patrika (Hindi)

दैनिक भास्कर उज्जैन, गुरुवार 04 जून, 2020 | 04

सार्वजनिक सूचना

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स्टेपल फायबर डिवीजन

दिनांक :- 04-06-2020
स्थान : नागदा

Dainik Bhaskar (Hindi)