

COMPLIANCE REPORT

Project Code – UP-2-37-90

NAME OF PROJECT Grasim Industries Ltd. (Unit-Indo Gulf Fertilisers)**CLEARANCE LETTER NO.** J-11011/185/2010-IA II(I) dated 24.1.2011 & letter No.

J-11011/185/2010-IA-II(I) dated 28.2.2011 related to customised fertiliser plant.

PERIOD OF COMPLIANCE REPORT October-19 – April -20

Customized fertiliser plant is commissioned in Nov./Dec.2011. All the conditions specified in the Environment clearance letter issued at the time of project stage had been completed & complied.

Detailed compliance status of EC (J-11011/185/2010-IA-II(I) issued on 28.2.2011) of the project is given here under.

A.SPECIFIC CONDITIONS:

SNo	CONDITION	COMPLIANCE STATUS
i	Bag filter followed by high efficiency scrubber alongwith stack height shall be provided to Granulator & mixer and dryer stack to control particulate matter within 50 mg/NM ³ , ammonia within 25mg/NM ³ , acid mist within 5 mg/NM ³ and NO _x within 50 mg/Nm ³ . Bag filter followed by scrubber, and adequate stack height shall be installed in cooler to control particulate matter within 50 mg/NM ³ . At no time, the emission levels shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency. Stack emission shall be monitored and reports submitted to Regional Office at Lucknow, UP. Efficiency of all the air pollution control devices shall be checked regularly.	Dust collection facility i.e cyclone separators and dust collectors for recovery is provided. Emissions are within the prescribed limit. Presently, No fuel is used in customized fertiliser's process, however we use the steam from exiting urea plant. No acid is used in existing process.
ii	Ambient air quality data shall be collected as per NAAQES standards notified by the Ministry wide G.S.R.No. 826(E) dated 16 th September-2009. The level of PM ₁₀ , SO ₂ , NO _x and Ammonia shall be monitored in the ambient air and displayed at a	Regular monitoring of Ambient air quality is being done from 3 Nos. of Air monitoring stations. In this year we have installed one online continuous ambient

	convenient location near the main gate of the company and at important public places. The company shall upload the results of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the Regional office of MOEF, the respective Zonal office of CPCB and the U. P. Pollution Control Board (UPPCB).	air quality monitoring station for PM10 & PM 2.5 at down wind direction. IGF Compliance reports having monitoring data are being uploaded on company's website, on six monthly.
iii	In plant control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & conveyance of chemicals/ materials, multi cyclone separator and water sprinkling system. Dust separation system including water sprinkling system shall be provided at loading and unloading areas to control dust emissions. Fugitive emissions in the work zone environment, product, raw materials storage area etc. Shall be regularly monitored. The emissions should conform to the limits stipulated by the UPPCB.	The technology has inherent design features for minimum gaseous emissions and dust collection through the use of cyclone separators/filters washing column. In the technology the raw material consumed have no decomposition reaction at the processing temperature and the gaseous emissions are only hot air that is circulated for drying which carries away the moisture.
iv	For further control of fugitive emissions, following steps shall be followed: <ul style="list-style-type: none"> a. Closed handling system shall be provided for chemicals. b. Reflux condenser shall be provided over reactor. c. System of leak detection and repair of pump/pipeline based on preventive maintenance. d. The acids shall be taken from storage tanks to reactors through closed pipelines. Storage tanks shall be vented through trap receiver and condenser operated on chilled water. e. Cathodic protection shall be provided to the underground solvent storage tanks. 	- The initial process follows a closed process system with all the raw material consumption in the process without any gaseous emissions. Trace dust generated is collected through cyclone separators and no further control measure is required. - Looking at Environmental issue, acid handling in process is totally avoided.
v	The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB standards. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution.	Not applicable as there is no DG set is required for the customised fertiliser plant operation.
vi	Total fresh water requirement from ground water source shall not exceed 60 m ³ /day and prior permission shall be obtained from CGWB/SGWB and a copy submitted to the Ministry's Regional Office at	The ground water requirement does not exceed 60 m ³ /day and the requirement is fulfilled from the existing quantity,

	Lucknow within 3 months of issue of the environment clearance letter.	approved for IGF. So no new permission is required from CGWB/SGWB.
vii	The wash water from scrubber shall be recycled/reused in the process and sludge collected at bottom of scrubber shall be dried and recycled in the process. Efforts shall be made to reduce wash water and bottom sludge of scrubber. Sewage shall be treated in existing sewage treatment plant (STP) and treated water shall be recycled and reused. No treated process effluent shall be discharged outside the premises. As proposed "Zero" discharge shall be ensured.	The water in scrubber which traps dust is recycled in the operation. As proposed "Zero" discharge is maintained in process & sewage water generated from customised fertiliser plant is treated along with existing STP facilities.
viii	The company shall obtain Authorization for collection, storage and disposal of hazardous waste under the Hazardous Waste (Management, Handling, and Transboundary Movement) Rules, 2008 and amended as on date for management of hazardous Wastes and prior permission from UP PCB shall be obtained for disposal of solid/hazardous waste in the TSDF. Measures shall be taken for fire fighting facilities in case of emergency.	In compliance. Small quantity of Used oil is generated from the Customised Fertiliser plant. Expected additional quantity of used oil has been increased in application of Hazardous waste authorization which is valid up to 20.02.2024.
ix	The company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All Transportations of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.	Not applicable as no Hazardous chemical are handled in customised fertiliser plant operation.
x	The company shall undertake following waste minimization measures- <ul style="list-style-type: none"> a. Metering and control of quantities of active ingredients to minimise waste. b. Reuse of by-products from the process as raw materials or as raw material substitutes in other process. c. Use of automated filling to minimize spillages. d. Use of Close Feed system into batch reactors. e. Venting equipment through vapour recovery system. 	Raw material quantity is measured for use off specific customized fertiliser process. Spillage material is reused in the process.

	f. Use of high pressure hoses for equipment clearing to reduce wastewater generation.	
xi	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the OISD 117 norms.	In compliance. IGF has taken appropriate actions for taking care of fire hazards & its control in line with NFPA/TAC/OISD standards.
xii	All the workers shall be regularly monitored for occupational health for relevant parameters and records maintained.	Existing practices of regular medical check-up for IGF employees also cover the manpower recruited for customised fertiliser
xiii	Green belt shall be developed in 33% of the plant area. Selection of plant species shall be as per the CPCB guidelines.	In compliance. Customized Fertiliser plant is located inside the existing IGF fertiliser complex and 33% greenbelt area of total land is maintained.
xiv	Provision shall be made for the housing for the construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile sewage treatment plant, safe drinking water, medical health care, crèche etc The housing may be in the form of temporary structure to be removed after the completion of the project. All the construction wastes shall be managed so that there is no impact on the surrounding environment.	In compliance. Appropriate infrastructure & facilities are provided to the construction labours.

B.GENRAL CONDITIONS

SNo	CONDITION	COMPLIANCE STATUS
i	The project authorities shall strictly adhere to the stipulations made by the U.P. Pollution Control Board.	Noted.
ii	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any	We agree. A letter for operation of the customised fertiliser plant has already been submitted at MOEF, New Delhi on 24.8.2011 & UPPCB on 23.8.2011 for information & records.
iii	The locations of ambient air quality monitoring stations shall be decided in consultation with the	In Compliance. Regular monitoring of Ambient air

	State Pollution Control Board (SPCB) and it shall be ensured that at least one stations is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	quality is being done from 3 Nos. of Air monitoring stations. Existing AAQ stations have been reviewed by the SPCB vide their letter No. 330/Air monitoring/08-09 dated 6.8.2008. Further on our request, the location of air monitoring stations have been reviewed by the SPCB and found satisfactory vide their letter no.1025/i-2/c/11-12 dated 27.01.12. Moreover, on our request, these are again reviewed by the SPCB vide their letter no.638/l-2/11-12 dated 30.11.2012 based on which, AAQ station No3 has been relocated as per recommendation of SPCB.
iv	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers enclosures etc. On all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules 1989 viz. 75 dBA (day time) and 70 dBA (night time.)	In Compliance. Overall noise level for day/night time is 54.0/46.33 dB during the period October-19 – March -20, which is well within the specified norms.
v	The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.	In Compliance. Ground water department (GWD) informed vide their letter No. 77/GW khand-5-Sul/RWH dated 6.5.2005 that rain water harvesting system installed at IGF will not be fruitful due to sufficient water table in their area. Letter from GWD already submitted at SPCB. However, a recharge pit has been constructed for storing rain water through storm water drain.
vi	Training shall be imparted to all employees on safety	We agree, Customised

	and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	fertiliser plant employees are under the existing IGF scheduled training programme on safety & health aspects including chemical handling and fire hazards. Existing practices of regular medical check up for IGF employees also covers the manpower recruited for customised fertiliser plant.
vii	Usage of Personnel Protection Equipments (PPEs) by all employees/ workers shall be ensured.	In compliance.
viii	The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.	In compliance.
ix	The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area CSR activities shall be undertaken by involving local villages and administration.	In compliance. Indo Gulf Jan Seva Trust (IGJST)- Formed by Grasim Industries Ltd (Unit-Indo Gulf Fertilisers) is working since inception for upliftment and welfare of nearby rural population like medical care, providing artificial limbs to handicapped, eye care camps, leprosy eradication etc. In addition to it, IGJST also extends their helping hands in collaboration with NGOs for development of Infrastructure like School, Kharanza etc. in villages and improvement of there livelihoods. The same practices are continued after customised fertiliser plant operation.
x	The company shall undertake eco-developmental measures including community welfare measures in	In compliance. Please refer point No. ix.

	the project area for the overall improvement on the environment.	
xi	A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	In Compliance. Environment management cell is in place with well equipped laboratory.
xii	Company shall earmark adequate funds toward capital cost and recurring cost to implement the conditions stipulated by the Ministry of Environment and Forests as well the State Government along with the implementation schedule for all the conditions stipulated herein and submitted to regional office of MOEF at Lucknow. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.	We agree.
xiii	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban local Body and the local NGO, if any, from who suggestions/ representations, if any, were received while processing the proposal.	Not applicable, since no suggestion/representation from nearby Panchayat/ NGO was received.
xiv	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the U.P. Pollution Control Board. A Copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.	In compliance.
xv	The environmental statement for each financial year ending 31 st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF by e-mail.	We agree. Features on pollution status for customised fertiliser plant incorporate in Environment Statement submitted regularly by IGF.
xvi	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the UPPCB/ Committee and may also be seen at website of the Ministry at	In compliance.IGF has published the information regarding the issuance of Environment Clearance & website of the ministry in

	<p>http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.</p>	<p>two local news papers (Dainik Jagaran & The Hindustan Times-Hindi edition) on 05.03.2011 & 06.03.2011. The copy of the same is forwarded to the MOEF regional office ,Lko as well as Central office, New Delhi through our letter dated 08.03.2011.</p>
xvii	<p>The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.</p>	<p>We agree. Customized fertilizer has come under production.</p>