

GIL/ENV/2021-22/29

28th May 2021

To,

Ministry of Environment, Forest and Climate Change, Regional Office (Central Zone), Kendriya Bhawan, 5th Floor, Sector "H", Aliganj, Lucknow – 226020

Kind Attn: Director, MOEF& CC

Subject: Compliance Status of Environment Clearance accorded by Ministry of Environment, Forests & Climate Change, Government of India, New Delhi.

Reference:

- Environment Clearance Project Code: IV/ENV/UP/IND-70/184/2005, for Expansion of Membrane Cell Technology based Caustic Soda Plant from 145 MTPD to 255 MTPD vide Clearance letter No- J-1101/51/2005-1A II (I) dtd. 13.10.2005
- Environment Clearance -Project Code No. IV/ENV/UP/IND-89/233/2007, for Expansion of Membrane Cell Technology based Caustic Soda Plant from 255 TPD to 365 TPD vide Clearance letter No. J-11011/284/2006 – IA II (I) dtd. 21.05.2007

Respected Sir,

This is in reference to above mentioned Environmental Clearance letter received from MoEF & CC, Please note that we are complying all stipulated conditions. We are attaching herewith the descriptive reports (As per Annexure-1 & Annexure-2) on the status of compliance to conditions of Environment Clearance for the period 1st October 2020 to 31st March 2021.

We hope you will find the above in order.

Yours Faithfully,

For, Grasim Industries Limited, Chemical Division, Renukoot

V.K. yeden Vinay Yanav

Manager - Environment

Grasim Industries Limited Chemical Division Renukoot P.O.: Renukoot - 231 217, Distt.: Sonebhadra (U.P.) India

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E-mail grasim.renukoot@adityabirla.com CIN L17124MP1947PLC000410

PAN AAACG4464B



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For, Grasim Industries Limited, Chemical Division, Renukoot

Vinay Yadav

Manager - Environment

Chemical Division Renukoot P.O.: Renukoot - 231 217, Distt.: Sonebhadra (U.P.) India

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E-mail grasim.renukoot@adityabirla.com CIN L17124MP1947PLC000410 PAN AAACG44648

Annexure-1

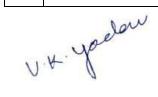
Environment Clearance Compliance - Project Code **IV/ENV/UP/IND-70/184/2005**, for Expansion of Membrane Cell Technology based Caustic Soda Plant from 145 MTPD to 255 MTPD vide Clearance letter No. J-1101/51/2005-1A II (I) dtd. 13.10.2005.

Period of Compliance Report : 1st October 2020 to 31st March 2021

Specific Conditions:

Sr. No.	Conditions	Compliance Status
1.	The gaseous emissions (SO ₂ , NO _x , Cl ₂ & HCl) particulate matter from various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. In the event of failure of pollution control system(s) adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.	All the gases emission like SO ₂ , NOx, Cl2 & HCl and SPM from various process units of the plant is within the limits as prescribed by the Pollution Control Board. Latest months Stack monitoring report is attached, this monitoring done by 3 rd Party. Unit has also installed continuous online monitoring system for emissions testing of above parameters and real time data transfer on CPCB server on continuous basis. Annexure 1 – PGD and Boiler stacks monitoring report done by Prakriti Consultant, Lucknow Annexure 2 – Stack Report (Mem-1, 2&3) by Prakriti Consultant, Lucknow
2.	Ambient air quality monitoring stations shall be set up in the downwind direction as well as where maximum ground level concentration are anticipated in consultation with the SPCB and data submitted to the Ministry.	Ambient Air Monitoring at 04 locations within premises has been done by 3 rd Party. CAAQMS is installed on-line ambient air monitoring at Renukeshwar Temple. Report submitted Quarterly to ministry. Annexure 3 –latest monthly monitoring report done by Prakriti Consultant, Lucknow Annexure 4 – Biannual Audit report done by NEERI
3.	The effluent generation after expansion shall not exceed 0.80 m3/ton of the product. The treated effluent shall conform to the standards stipulated by the UPPCB while granting NOC to the expansion project and for discharge in inland surface water. The company shall make efforts to maximize the use of treated effluent for green belt development within the plant complex to minimize the discharge of treated effluent into Dongia Nallah. Further, efforts shall be made by maximizing optimal re-use and recycle of treated effluent in processes and utilities to reduce the fresh water.	The effluent generation is below 0.80 m³/ton of product. All effluent is treated through full fledge ETP along with RO, MEE and ATFD system. Unit has already achieved and implemented Zero liquid discharge facility at site and real time data transferred on CPCB server on continuous basis through online Flow meter and PTZ camera installed at final discharge point. Annexure 4 – Biannual Audit report done by NEERI
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4.	The vent gases from chlorine absorber of sodium hydrochloride plant and HCl acid plant shall be controlled at source by effective absorption system so that Chlorine concentration in the vent gases shall not exceed 5 ppm. The vent gases shall be discharged from the stacks of adequate height for effective dispersion.	Sodium hypo-chlorite vent gases are monitored and controlled effectively at source and vent gases concentration are below the specified limits. The gases are being dispersed through the stacks more than 30 meter height. Unit has also installed continuous online monitoring system for Chlorine & HCl and real time data transfer on CPCB server on continuous basis. Annexure 2 – Stack Report (Mem-1, 2&3) by Prakriti Consultant, Lucknow
5.	The solid waste including ETP sludge shall be disposed off in the landfill site approved by the State Control Pollution Board. Any further extension or creation of new secured landfill facility shall be as per the CPCB guidelines.	We have disposed all Hazardous waste, authorized by UPPCB though Common TSDF of Bharat Oil and Waste Management Ltd. during the period as per rules. Annexure 5 – Form -4 is attached for FY 2020-21.
6.	The company shall seek permission from the State Irrigation Department to draw water from the Rihand reservoir.	The water withdrawal from Rihand Reservoir is as per agreement with UP Jal Vidyut Nigam Ltd.
7.	The company shall develop rainwater- harvesting structures to harvest the runoff water from the rooftop and by laying a separate storm water drainage system for recharge of ground water.	There is no feasibility of rain water harvesting potential at our site due to hilly region, as per CGWB.
8.	Green belt shall be developed in an area of 22.75 ha to mitigate the effects of fugitive emissions all around the plant. The development of green belt shall be as per the Central Pollution Control Boards guidelines.	Greenbelt has been developed in 82.28 hectare area around the plant. Which is around 62% of total area.
9.	The project authorities shall comply with the recommendations made in the Disaster Management Plan. The Company shall install chlorine gas detectors to detect leakage of chlorine at liquid chlorine storage tanks, sodium hypo plant at vent pipe, HCl synthesis unit at vent pipe and electrolyzes area. The company should install on-line Hydrogen in Chlorine analyzer.	DMP has been prepared and has complied with its recommendation. 60 Nos. online Chlorine gas detectors have been installed at different location in Chlorine storage tank, Sodium Hypo plant, HCl synthesis and Electrolyser area for monitoring of any residual chlorine leakage.



General Conditions:

Sr. No.	Conditions	Compliance status
1.	The project authorities must strictly adhere to the stipulations made by the Uttar Pradesh Pollution Control Board (UPPCB).	We follow the direction/guideline of UPPCB and consents are obtained.
2.	No further expansion or modifications in the plant shall be carried out without prior approval of Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this ministry for clearance, a fresh reference shall be made to the Ministry to access the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	No further expansion or modifications has been done.
3.	The project authorities shall strictly comply with the rules and regulations under Manufacture, Storage and import of Hazardous Chemicals Rules, 1989 as amended in October 1994 and January 2000. Prior approvals from Chief Inspectorate of Factories, Chief of Controller Explosives, and Fire Safety Inspectorate etc. must be obtained.	We are complying with the MSIHC rules 1989 as amended in 1994 and 2000 and prepared On Site and Off Site emergency plans and drills.
4.	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection/treatment/storage / disposal of hazardous wastes.	Hazardous waste authorization has been obtained from UPPCB Lucknow for disposal and treatment of hazardous waste accordance with the Hazardous Wastes (Management and Handling) Rules, 2016.
5.	The overall noise levels in and around the plant area should be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under Environment (Protection) Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time)	Silencers provided to DG set vent and acoustic enclosures have been provided. The overall noise level and ambient noise levels during daytime and night time are within prescribed limits. Annexure 4 – Biannual Audit report done by NEERI
6.	Occupational health surveillance program should be undertaken as regular exercise for all the employees, specially for those engaged in handling hazardous substances. The first aid facilities in the occupational health center shall be strengthened and the	Annual health check-up of all employees are done. An 8 bed OHC headed by a MBBS Doctor equipped with Ambulance are available. Records of medical examination maintained.

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equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and monitoring functions. 9. The project authorities will provided requisite funds both recurring and non-recurring to implement the conditions stipulated by the Ministry of Environment & Forests as well as State Government along with the implementation schedule for all the condition stipulated herein. The funds so provided shall not be diverted for any other purpose. 10. The implementation of the project vis-à-vis environmental action plans will be monitored by the Ministry's Regional Office at Lucknow / UPPCB / CPCB. A six monthly compliance status report shall be submitted to monitoring agencies. System in place and also we are having separate EMS Cell at unit level with full-fledged laboratory set up. There is no paucity of funds for environmental pollution control. Six monthly reports are sent to authorities.	Sr. No.	Conditions	Compliance status
7. The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA and Disaster Management Plan. The company also under takes social welfare/community development measures in the surrounding villages such as health care, education and drinking water supply facilities. 8. A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and monitoring functions. 9. The project authorities will provided requisite funds both recurring and non-recurring to implement the conditions stipulated by the Ministry of Environment & Forests as well as State Government along with the implementation schedule for all the condition stipulated heroin. The funds so provided shall not be diverted for any other purpose. 10. The implementation of the project vis-ā-vis environmental action plans will be monitored by the Ministry and copies of the clearance by the Ministry and copies of the clearance by the Ministry and copies of the clearance letter are available with the UPPCB/Committee and may also be seen at Website of the Ministry and they facilities. This should be advertised within seven days from the date of issue of the clearance letter are least in two local newspapers that are widely circulated in the region of Which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional Office. 12. The Project Authorities shall inform the Regional Office. 13. The project Authorities shall inform the Regional Office. 14. The Project Authorities shall inform the Regional Office. 15. The Project Authorities shall inform the Regional Office. 16. The Project Authorities shall inform the Regional Office. 17. The Project Authorities shall inform the Regional Office.			
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11-74 A		date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land	

Annexure-2

Environment Clearance Compliance of Project Code No. **IV/ENV/UP/IND-89/233/2007**, for Expansion of Membrane Cell Technology based Caustic Soda Plant from 255 TPD to 365 TPD vide Clearance letter No. J-11011/284/2006 – IA II (I) dtd. 21.05.2007

Period of Compliance Report : 1st October 2020 to 31st March 2021

Specific Conditions:

Sr. No.	Conditions	Compliance Status	
1.	The gaseous emissions (SO ₂ , NO _x , Cl ₂ & HCl) particulate matter from various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. In the event of failure of pollution control system(s) adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.	All the gases emission like SO ₂ , NOx, Cl2 & HCl and SPM from various process units of the plant is within the limits as prescribed by the Pollution Control Board. Latest months Stack monitoring report is attached, this monitoring done by 3 rd Party. Unit has also installed continuous online monitoring system for emissions testing of above parameters and real time data transfer on CPCB server on continuous basis. Annexure 1 – PGD and Boiler stacks monitoring report done by Prakriti Consultant, Lucknow Annexure 2 – Stack Report (Mem-1, 2&3) by Prakriti Consultant, Lucknow	
2.	Ambient air quality monitoring stations shall be set up in the downwind direction as well as where maximum ground level concentration are anticipated in consultation with the SPCB and data submitted to the Ministry.	Ambient Air Monitoring at 04 locations within premises has been done by 3 rd Party. CAAQMS is installed on-line ambient air monitoring at Renukeshwar Temple. Report submitted Quarterly to ministry. Annexure 3 –latest monthly AAQ monitoring report done by Prakriti Consultant, Lucknow Annexure 4 – Biannual Audit report done by NEERI	
3.	All the pipelines containing Cl ₂ shall be connected to the Sodium Hypochlorite (Hypo) plant to control the Cl ₂ emissions. Any Cl ₂ escaping anywhere due to leakage, plant emergency shall be sucked into Hypo plant. High efficiency Karbate absorbers – coolers and scrubbers shall be installed for the absorption of HCl gas and scrubbing vent gases. The vent gases from chlorine absorber of sodium hydrochloride plant and HCl plant shall be controlled at source by effective absorption system so that Cl ₂ concentration in the vent gases shall not exceed 5 ppm. The vent gases shall be discharged from the stacks of adequate height for effective dispersion.	All the Cl ₂ pipelines are connected to the Sodium hypochlorite/Calcium Hypo Chlorite. High efficiency absorbers, coolers and scrubbers have been installed. The vent gases from the Sodium Hypo Chlorite and HCl plant is below the specified limits. The gases are being dispersed through the stacks at more than 30 meter height. We have also installed continuous online monitoring system for emissions and real time data transferred to CPCB server. Annexure 2 – Stack Report (Mem-1, 2&3) by Prakriti Consultant, Lucknow	

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Sr. No.	Conditions	Compliance Status
4.	Lindane unit shall be provided with bag filters and efficient dust collectors. Scrubbers shall be provided to the Al ₂ Cl ₃ unit to scrub un-reacted Cl ₂ from reactors and Al ₂ Cl ₃ vapor.	Related plants have been stopped permanently. Scrubbers has been provided to the Al ₂ Cl ₃ unit to scru un-reacted Cl ₂ from reactors and Al ₂ Cl ₃ vapor.
5.	Regular monitoring of fugitive emission in the work zone environment for all the relevant parameters including Cl ₂ , Hg, HCl and Benzene etc. using proper instruments shall be ensured and report submitted to the Ministry's Regional Office at Lucknow, CPCB and UPPCB.	Related plants have been stopped permanently.
6.	Total water requirement from Rihand Reservoir shall not exceed 578* m³/d and as per the Agreement signed with UP Jal Vidyut Nigam Ltd. All the effluent shall be collected in one pit only and other pit shall be used for neutralization of the effluent in alternate cycles. Mercury bearing effluent shall be treated with Sodium sulphate to precipitate Mercury as Mercury sulphide. Treated supernatant (100%) shall be recycled back in the system. Settled sludge shall be disposed off in Hg bearing brine sludge disposal ground. Lindane plant effluent shall also be 100% recycled. The company shall make efforts to maximize the use of treated effluent for green belt development within the plant complex to minimize the discharge of treated effluent into Dongia Nallah. Further, efforts shall be made by maximizing optimal reuse and recycle of treated effluent in process and utilities to reduce the fresh water consumption.	The water withdrawal from Rihand Reservoir is as per agreement with UP Jal Vidyut Nigam Ltd.
7.	As mentioned in EIA/EMP report, no Mercury and/or Lindane bearing wastewater shall be discharged to Dongia Nallah/Rihand Reservoir. Regular monitoring of Dongia Nallah for all the relevant parameters shall be ensured. The treated effluent shall conform to the standards stipulated by the UPPCB for discharge in inland surface water.	We have totally stopped Lindane plant and mercur cell house. Effluent treated through full fledge ETP along with RC MEE and ATFD system. Unit has already achieved and implemented Zero liquidischarge facility at site and real time data transferre on CPCB server on continuous basis through onlin Flow meter and PTZ camera installed at final discharge point. Annexure 4 – Biannual Audit report done by NEERI

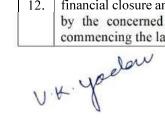
Sr. No.	Conditions	Compliance Status
8.	The process sludge (non-hazardous) shall be stored at the project site or dumped as a landfill in nearby low-lying area. Hazardous brine sludge from the filter CETP shall be dumped in UPPCB approved hazardous waste storage area (TSDF) located in nearby valley. Solid waste from Lindane unit shall be used to manufacture Tri-Chloro Benzene. Fly ash generated from CPP (extracted from ESPs) shall be used for pozzolona Portland cement and brick manufacturing. Bottom ash shall be used for land filling.	All process sludge generated by different processes are being included in Hazardous waste authorization and disposed through authorized TSDF, as directed by UPPCB. GIL has totally stopped Lindane plant and mercury cell house. Ash from CPP is being supplied to Cement plants and also used for making of bricks, blocks and road etc. Bottom ash is used for land filling. Annexure 5 – Form -3 is attached for FY 2020-21. Annexure 6 – Fly Ash utilization report submitted to UPPCB Annexure 7 – Hazardous waste authorization
9.	Proper handling, management and disposal of Lindane and Mercury bearing sludge shall be ensured.	Related plants have been stopped permanently.
10.	The company shall develop rainwater- harvesting structures to harvest the run off water from the rooftop and by laying a separate storm water drainage system for recharge of ground water.	There is no feasibility of rain water harvesting potential at our site due to hilly region, as per CGWB.
11.	Greenbelt shall be developed in an area of 22.78 ha to mitigate the effects of fugitive emissions all around the plant. The development of green belt shall be as per the Central Pollution Control Board guidelines	Greenbelt has been developed in 82.28 ha area around the plant. This is around 62% of total area.
12.	The project authorities shall comply with the recommendations made in the Disaster Management Plan. The Company shall install chlorine gas detectors to detect leakage of chlorine at liquid chlorine storage tanks, sodium hypo plant at vent pipe, HCl synthesis unit at vent pipe and electrolyzes area. The company should install on-line Hydrogen in Chlorine analyzer.	DMP has been prepared and has complied with its recommendation. 60 Nos. Chlorine gas detectors have been installed at different location in Chlorine storage tank, sodium hypo plant, HCl synthesis and Electrolyser area for monitoring of any residual chlorine leakage.
13.	All the recommendations made in a Charter of Corporate Responsibility for Environmental Protection (CREP) shall be implemented in a time bound manner.	Implemented.
14.	All the mercury cells of the existing Chlor Alkali (Mercury Cell) plant shall be phased out by 2012 and no further expansion will be granted.	Mercury cell permanently stopped in September 2011 well ahead of deadline 2012.
N.K	. You	

General Conditions:

Sr. No.	Conditions	Compliance Status
1.	The project authorities must strictly adhere to the stipulations made by the Uttar Pradesh Pollution Control Board (UPPCB).	We follow the direction/guidelines of UPPCB and consents are obtained. We are maintaining and complying the stipulated conditions and annual productions as per UPPCB Consents as (Caustic Soda-1,17,925 MT, Cl2- 85,206 MT, Hydrogen Gas-4,97,066 Nm³ HCl- 29,490 MT, SBP- 31,558 MT, AlCl ₃ - 16,637 MT, PAC- 46,724 MT (10% basis), CPW- 16,713 MT for the FY 2020-21.
2.	No further expansion or modifications in the plant shall be carried out without prior approval of Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this ministry for clearance, a fresh reference shall be made to the Ministry to access the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	No further expansion or modifications has been done.
3.	The project authorities shall strictly comply with the rules and regulations under Manufacture, Storage and import of Hazardous Chemicals Rules, 1989 as amended in October 1994 and January 2000. Prior approvals from Chief Inspectorate of Factories, Chief of Controller Explosives, Fire Safety Inspectorate etc. must be obtained.	We are complying with the MSIHC rules 1989 as amended in 1994 and 2000 and prepared On Site and Off Site emergency plans and drills.
4.	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection/treatment/storage / disposal of hazardous wastes.	Hazardous waste authorization has been obtained from UPPCB Lucknow for disposal and treatment of hazardous waste.
5.		Silencers to DG set vent and acoustic enclosures have been provided. The overall noise level and ambient noise levels during daytime and night time are within prescribed limits. Annexure 4 – Biannual Audit report done by NEERI
6.	Occupational health surveillance program should be undertaken as regular exercise for all the employees, specially for those engaged in handling hazardous substances. The first aid facilities in the occupational health center shall be	Annual health check-up of all employees are done. An 8 bed OHC headed by a MBBS Doctor equipped with Ambulance are available. Records of medical examination maintained.

V.K. Yaclow

Sr. No.	Conditions	Compliance Status
1100	strengthened and the medical records of each employee should be maintained separately.	
7.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA and Disaster Management Plan. The company also under takes social welfare/community development measures in the surrounding villages such as health care, education and drinking water supply facilities.	We comply with the safeguards recommended in EIA and DMP. Regular health camps, training workshops, cleaning of wells etc. in villages situated around GIL are undertaken as part of our Rural development activities.
8.	A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and monitoring functions.	We are having Structured Environment Management System in place and also we are having separate EMS Cell at unit level with full-fledged laboratory set up.
9.	Rs. 5.00 Crores and Rs. 0.50 Crores earmarked towards the capital cost and recurring cost/annum for environmental pollution control shall be judiciously used to implement the conditions stipulated by the Ministry of Environment & Forests as well as State Government. The funds so provided shall not be diverted for any other purpose.	There is no paucity of funds for environmental pollution control.
10.	The implementation of the project vis-à-vis environmental action plans will be monitored by the Ministry's Regional Office at Lucknow / UPPCB / CPCB. A six monthly compliance status report shall be submitted to monitoring agencies.	Six monthly reports are sent to authorities.
11.	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the UPPCB/Committee and may also be seen at Website of the Ministry at http://envfor.nic.in . This should be advertised within seven days from the date of issue of the clearance letter at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional Office.	Already advertised in two local newspapers i.e. Hindustan dtd. 27.05.07 & Dainik Jagaran dtd. 26.05.07. Copy of the advertisement already sent to regional office.
12.	The Project Authorities shall inform the Regional Office as well as the ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work, if any.	Data sheets sent to regional office.



Annexure 1 – PGD and Boiler stacks monitoring report done by Prakriti Consultant, Lucknow

Annexure 2 – Stack Report (Mem-1, 2&3) by Prakriti Consultant, Lucknow

Annexure 3 – latest monthly AAQ monitoring report done by Prakriti Consultant, Lucknow

Annexure 4 – Biannual Audit report done by NEERI

Annexure 5 – Form -4 is attached for FY 2020-21.

Annexure 6 – Fly Ash utilization report submitted to UPPCB Annexure 7 – Hazardous waste authorization 2021



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Test Report for Stack Emission Monitoring

ULR-TC824121000000385



Report No.		Reference No	Issue Date
PCS/SE/01/2021		PCS/GIL/06/2021	23/03/2021
1. Name of Industry	:	M/s Grasim Industries Limited(Chemical Division Renukoot)	
2. Address of Industry	:	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	:	Chemical	
4. Monitoring Point	:	PGD Unit-1	
5. Monitoring done by	:	Mr Shubham Pandey & Mr Asheesh Kushwaha	
6. Weather Condition	:	Clear	
7. Method of Monitoring	:	As per standard Method	
8. Date of Monitoring	:	15/03/2021	
9. Sample Receipt in Lab	:	17/03/2021	
10. Date of Analysis	:	18/03/2021 - 20/03/2021	
S.No Particulars		Value	
1. Stack attached to		PGD Unit-1	

S.No	Particulars	Value
1.	Stack attached to	PGD Unit-1
2.	Stack height from Ground (m)	75
3.	Material of Construction of duct	Mild Steel (Iron)
4.	Diameter of Stack (m)	2.48x2.48
5.	Area of Stack (m ²)	6.15
6.	Control Measure	ESP
7.	Type of fuel used	Coal
8.	Sampling Duration (min)	30
9.	Atmospheric temperature (K)	306
10.	Fuel Gas temperature (K)	396
11.	Flue Gas Exist Velocity (m/s)	16.24
12.	Flue Gas Quantity (Nm ³ /hr)	264824.8

Pollutants	Value	Standard*	Reference
Concentration			Method
PM (mg/Nm ³)	62.5	100	IS: 11255 (Part-1)
$SO_2(mg/Nm^3)$	463	600	IS: 11255 (Part-2)/ Flue gas Analyzer
CO ₂ in %	11.2	-	Flue gas Analyzer

Note:

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra)



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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN:- 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

Report No.	Reference No	Issue Date
PCS/SE/01/2021	PCS/GIL/06/2021	23/03/2021
1. Name of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot)	
2. Address of Industry	: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	: Chemical	
4. Monitoring Point	: PGD Unit-1	
5. Monitoring done by	: Mr Shubham Pandey & Mr Asheesh Kushwaha	
Weather Condition	: Clear	
7. Method of Monitoring	: As per standard Method	
8. Date of Monitoring	: 15/03/2021	
9. Sample Receipt in Lab	: 17/03/2021	
10. Date of Analysis	: 18/03/2021 - 20/03/2021	
`` Particulars	Value	

• • • • • • • • • • • • • • • • • • • •	Particulars	Value
1.	Stack attached to	PGD Unit-1
2.	Stack height from Ground (m)	75
3.	Material of Construction of duct	Mild Steel (Iron)
4.	Diameter of Stack (m)	2.48x2.48
5.	Area of Stack (m ²)	6.15
6.	Control Measure	ESP
7.	Type of fuel used	Coal
8.	Sampling Duration (min)	30
9.	Atmospheric temperature (K)	306
10.	Fuel Gas temperature (K)	396
11.	Flue Gas Exist Velocity (m/s)	16.24
12.	Flue Gas Quantity (Nm ³ /hr)	264824.8

Pollutants Concentration	Value	Standard*	Reference Method
$NO_X(mg/Nm^3)$	152.4	300	IS: 11255 (Part-7)/ Flue gas Analyzer
Hg in mg/Nm ³	BDL***	0.03	3112-Hg-B

BDL***=0.009µg/m

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5. No deviation as per the Standard Method.

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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN :- 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

ULR- TC824121000000386



					TC-8241
Report No.		Reference			Issue Date
PCS/SE/02/2021		PCS/GIL/07			23/03/2021
1. Name of Industry			*	cal Division Renukoot)	
2. Address of Industry			nebhadra 231217,	Uttar Pradesh	
3. Type of Industry	: Chemica				
4. Monitoring Point	: PGD Un				
5. Monitoring done by		ham Pandey &	Mr Asheesh Kush	ıwaha	
6. Weather Condition	: Clear				
7. Method of Monitoring	: As per st	andard Method			
8. Date of Monitoring	: -				
9. Sample Receipt in Lab	: -				
10. Date of Analysis	: -				
S. No. Particulars				Value	
1. Stack attached to				PGD Unit-2	
2. Stack height from Gro				75	
Material of Construct				RCC	
4. Diameter of Stack (m	1)			2.48x2.48	
5. Area of Stack (m ²)				6.15	
6. Control Measure				ESP	
7. Type of fuel used				Coal	
8. Sampling Duration (n	·			Shutdown	
Atmospheric tempera				-	
10. Fuel Gas temperature				-	
11. Flue Gas Exist Veloc				-	
12. Flue Gas Quantity (N	m ³ /hr)			-	
	Pollutants	Value	Standard*	Reference	
	Concentration			Method	
	PM (mg/Nm ³)	Shutdown	-	-	
	$SO_2(mg/Nm^3)$	-	-	-	
	CO ₂ in %	-	-	-	

Note:

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GSTIN:- 09AAJFP5925G1ZY

Test Report fo	or Stack l	Emission N	Monitoring
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Reference No	Issue Date
PCS/GIL/07/2021	23/03/2021
: M/s Grasim Industries Limited(Chemical Division Renukoot)	
: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
: Chemical	
: PGD Unit-2	
: Mr Shubham Pandey & Mr Asheesh Kushwaha	
: Clear	
: As per standard Method	
: -	
: -	
: -	
Value	
PGD Unit-2	
	PCS/GIL/07/2021 M/s Grasim Industries Limited(Chemical Division Renukoot) PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh Chemical PGD Unit-2 Mr Shubham Pandey & Mr Asheesh Kushwaha Clear As per standard Method

5. No.	Particulars			vaiue	
1.	Stack attached to			PGD Unit-2	
2.	Stack height from Ground (m)			75	
3.	Material of Construction of duct			RCC	
4.	Diameter of Stack (m)			2.48x2.48	
5.	Area of Stack (m ²)			6.15	
6.	Control Measure			ESP	
7.	Type of fuel used			Coal	
8.	Sampling Duration (min)			Shutdown	
9.	Atmospheric temperature (K)			-	
10.	Fuel Gas temperature (K)			-	
11.	Flue Gas Exist Velocity (m/s)			-	
12.	Flue Gas Quantity (Nm³/hr)			-	
	Pollutants	Value	Standard*	Reference	

Hg in mg/Nm³

Note: 1.The results in the Test Report relate only to the items tested.

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Concentration

 $NO_X(mg/Nm^3)$

4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

Shutdown

5. No deviation as per the Standard Method.

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Method

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Test Report for Stack Emission Monitoring

ULR-TC824121000000387



Report No. Reference No		Issue Date
PCS/SE/03/2021	PCS/GIL/07/2021	23/03/2021
1. Name of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot)	
2. Address of Industry	: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	: Chemical	
4. Monitoring Point	: DG Set (1875KVA)	
5. Monitoring done by	: Mr Shubham Pandey & Mr Asheesh Kushwaha	
6. Weather Condition	: Clear	
7. Method of Monitoring	: As per standard Method	
8. Date of Monitoring	: 15/03/2021	
9. Sample Receipt in Lab	: 17/03/2021	
10. Date of Analysis	: 18/03/2021 - 20/03/2021	
S. No. Particulars	Value	
	·	

S. No.	Particulars			Value
1.	Stack attached to]	DG Set (1875KVA)
2.	Stack height from Ground (m)			36
3.	Material of Construction of duct Mild Steel		Mild Steel	
4.	Diameter of Stack (m)			0.5
5.	Area of Stack (m ²)			0.2
6.	Type of fuel used			HSD
7.	Sampling Duration (min) 30		30	
8.			308	
9.	Fuel Gas temperature (K)		416	
10.	Flue Gas Exist Velocity (m/s)			12.6
11.	Flue Gas Quantity (Nm ³ /hr)			6185.7
	Pollutants Concentration	Value	Standard*	Reference Method
	PM (mg/Nm ³)	53.8	75	IS: 11255 (Part-1)
	$SO_2(mg/Nm^3)$	140.5	-	IS: 11255 (Part-2)/Flue gas Analyzer

Note:

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 $CO (mg/Nm^3)$ at 15% O_2

4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

124.5

150

5. No deviation as per the Standard Method.

Authorized Signatory

Flue gas Analyzer

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GSTIN:- 09AAJFP5925G1ZY

Test Report for Sta	ack Emission Monitoring
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Report No.		Reference No	Issue Date
PCS/SE/03/2021		PCS/GIL/07/2021	
1. Name of Industry	:	M/s Grasim Industries Limited(Chemical Division Renukoot	t)
2. Address of Industry	:	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	:	Chemical	
4. Monitoring Point	:	DG Set (1875KVA)	
5. Monitoring done by	:	Mr Shubham Pandey & Mr Asheesh Kushwaha	
6. Weather Condition	:	Clear	
7. Method of Monitoring	:	As per standard Method	
8. Date of Monitoring	:	15/03/2021	
9. Sample Receipt in Lab	:	17/03/2021	
10. Date of Analysis	:	18/03/2021 - 20/03/2021	
S. No. Particulars		Value	
1. Stack attached to		DG Set (1875k	(VA)
2. Stack height from	Groui	d (m) 36	
Material of Constr	uctior	of duct Mild Steel	
4. Diameter of Stack	(m)	0.5	
5. Area of Stack (m ²)		0.2	
6. Type of fuel used		HSD	

9.	Fuel Gas temperati	ure (K)			416
10.	Flue Gas Exist Vel	ocity (m/s)			12.6
11.	Flue Gas Quantity	(Nm^3/hr)			6185.7
		Pollutants Concentration	Value	Standard*	Reference Method
		Pollutants Concentration NOx in ppm at 15% O ₂	Value 214.2	Standard*	Reference Method IS: 11255 (Part-7)/Flue gas Analyzer

Note:

7.

8.

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5. No deviation as per the Standard Method.

Sampling Duration (min)

Atmospheric temperature (K)

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30

308

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Test Report for Stack Emission Monitoring

ULR-TC824121000000388



Report No.	Reference No	Issue Date
PCS/SE/04/2021	PCS/GIL/06/2021	23/03/2021
1. Name of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot)	
2. Address of Industry	: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	: Chemical	
4. Monitoring Point	: CVPL Boiler	
5. Monitoring done by	: Mr Shubham Pandey & Mr Asheesh Kushwaha	
6. Weather Condition	: Clear	
7. Method of Monitoring	: As per standard Method	
8. Date of Monitoring	: 13/03/2021	
9. Sample Receipt in Lab	: -	
10. Date of Analysis	: -	
S. No. Particulars	Value	
4 0 1 1 1	P F94 11/F0 4 41	47 4

S. No.	Particulars	Value			
1.	Stack attached to	Bag Filter and MDC at the outlet			
		of Steam Generation Boiler			
2.	Stack height from Ground (m)	61			
3.	Material of Construction of duct	Mild Steel			
4.	Diameter of Stack (m)	1.26x1.07			
5.	Area of Stack (m ²)	1.35			
6.	Type of fuel used	Coal			
7.	Sampling Duration (min)	Stand By			
8.	Atmospheric temperature (K)	-			
9.	Fuel Gas temperature (K)	-			
10.	Flue Gas Exist Velocity (m/s)	-			
11.	Flue Gas Quantity (Nm ³ /hr)	-			
	Pollutants Concentration	Value Standard* Reference Method			
	$PM (mg/Nm^3)$	Stand By			

Pollutants Concentration	Value	Standard*	Reference Method
PM (mg/Nm ³)	Stand By	-	-
$SO_2(mg/Nm^3)$	-	-	-
CO ₂ in %	-	-	-

Note:

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- 5. No deviation as per the Standard Method.

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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN:- 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

			Test Report for States Emission Womtoring	
Report	No.		Reference No	Issue Date
PCS/SE	E/04/2021		PCS/GIL/06/2021	23/03/2021
1. Na	me of Industry	:	M/s Grasim Industries Limited(Chemical Division Renukoot)	
2. Ad	dress of Industry	:	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Typ	pe of Industry	:	Chemical	
4. Mo	onitoring Point	:	CVPL Boiler	
	onitoring done by	:	Mr Shubham Pandey & Mr Asheesh Kushwaha	
6. We	ather Condition	:	Clear	
	ethod of Monitoring	:	As per standard Method	
	te of Monitoring	:	13/03/2021	
	mple Receipt in Lab	:	-	
10. Da	te of Analysis	:	-	
S. No.	Particulars		Value	
1.	Stack attached to		Bag Filter and MDC at the outlet	
			of Steam Generation Boiler	
2.	Stack height from Gr	oun	d(m)	
3.	Material of Construct	tion	of duct Mild Steel	
4.	Diameter of Stack (m	1)	1.26x1.07	
5.	Area of Stack (m ²)		1.35	
6.	Type of fuel used		Coal	
7.	Sampling Duration (1		•	
8.	Atmospheric tempera	ture	e (K) -	
9.	Fuel Gas temperature	(K)	-	

$V(Nm^3/hr)$			-
Pollutants Concentration	Value	Standard*	Reference Method
NOx in ppm at 15% O ₂	Stand By	-	-
Hg in mg/Nm ³	-	-	-

Note:

10. 11.

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5. No deviation as per the Standard Method.

Flue Gas Exist Velocity (m/s)

Flue Gas Quantity

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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN:- 09AAJFP5925GIZY

Test Report for Stack Monitoring



ULR-TC824121000000384

Report No.	Reference No.	Issue Date
PCS/SE/01/2021	PCS/GIL/06/2021	23/03/2021
1. Name & Address of	Industry : M/s Grasim Industries Limited(Chemical Division Re	enukoot)
	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh l	Pesticide
Type of Industry	: Chemical	
Sampling Location	: Thermax Boiler	
Sample Collected by	: Mr Shubham Pandey & Mr Asheesh Kushwaha	
Weather Condition	: Clear Sky	
Method of sampling	: As per standard Method	
7. Date of Monitoring	: 13/03/2021	
8. Sample Receipt in L	ab : 17/03/2021	
Date of Testing	: 18/03/2021-20/03/2021	
S. No. Particulars		Value
1. Stack Attack	ned to T	hermax Boiler
2 Type of Stee	1.	Doctorouler

S. No.	Particulars			Value
1.	Stack Attached to			Thermax Boiler
2.	Type of Stack			Rectangular
3.	Stack height from Ground (m)			61
4.	Material of Construction of duct			Mild Steel
5.	Diameter of Stack (m)			1.26 x 1.07
6.	Type of fuel used			Coal
7.	Normal operating hour			24 hrs
8.	Sampling Duration (min)			40
9.	Atmospheric temperature (K)			309
10.	Flue Gas temperature (K)			413
11.	Flue Gas Exit Velocity (m/s)			12.58
12.	Volume of Sample (Lt.)			800
13.	Flue Gas Discharge(Nm3/hr)			48298.9
	Pollutants Concentration	Result	Standard*	Reference Method

Result	Standard*	Reference Method
66.3	150	IS: 11255 (Part-1)
378	600	IS: 11255 (Part-2)/Flue gas Analyzer
11.21	-	
	66.3 378	66.3 150 378 600

* 12% of CO₂ correction shall be the reference value for particulate matter emission standards for all categories of boilers. These limits shall supersede theearlier limits notified under Schedule I at serial number 25 of Environment (Protection) Act, 1986 vide notification GSR 3305(E), Amendment dated 7th December, 2015.

Note: 1.The results in the Test Report relate only to the items tested.

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- 4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

5. No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra)



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(An ISO 14001:2015, ISO 9001-2015 and ISO 45001:2018 Certified Organization)

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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN:- 09AAJFP5925GIZY

Report No.	Reference No.	Issue Date
PCS/SE/01/2021	PCS/GIL/06/2021	23/03/2021
Name & Address of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot) PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh Pesticide	

Test Report for Stack Monitoring

2. Type of Industry3. Sampling Location3. Chemical4. Thermax Boiler

4. Sample Collected by : Mr Shubham Pandey & Mr Asheesh Kushwaha

5. Weather Condition : Clear Sky

6. Method of sampling : As per standard Method

7. Date of Monitoring : 13/03/2021
 8. Sample Receipt in Lab : 17/03/2021

9. Date of Testing : 18/03/2021-20/03/2021

S. No.	Particulars	Value
1.	Stack Attached to	Thermax Boiler
2.	Type of Stack	Rectangular
3.	Stack height from Ground (m)	61
4.	Material of Construction of duct	Mild Steel
5.	Diameter of Stack (m)	1.26 x 1.07
6.	Type of fuel used	Coal
7.	Normal operating hour	24 hrs
8.	Sampling Duration (min)	40
9.	Atmospheric temperature (K)	309
10.	Flue Gas temperature (K)	413
11.	Flue Gas Exit Velocity (m/s)	12.58
12.	Volume of Sample (Lt.)	800
13.	Flue Gas Discharge(Nm3/hr)	48298.9
1		

Pollutants Conce	ntration Result	Standard*	Reference Method
$NO_x (mg/Nm^3)$	144.5	600	IS: 11255 (Part-7)/Flue gas Analyzer
$Hg (mg/Nm^3)$	BDL***	0.03	3112-Hg-B

BDL***= $0.009 \mu g/m^3$

Note:

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5. No deviation as per the Standard Method.

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"End of this Test Report"

Services Provided

^{* 12%} of CO₂ correction shall be the reference value for particulate matter emission standards for all categories of boilers. These limits shall supersede the earlier limits notified under Schedule I at serial number 25 of Environment (Protection) Act, 1986 vide notification GSR 3305(E), Amendment dated 7th December, 2015.



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GSTIN: - 09AAJFP5925G1ZY

		Test Rep	ort for Stac	k Monitoring	
Report No. PCS/SE/01/2	2021		Reference PCS/GIL/05/		Issue Date 28/01/2021
1. Nam	e & Address of Industry			s Limited(Chemical Inebhadra 231217, Utta	· · · · · · · · · · · · · · · · · · ·
2. Type	e of Industry	: Chemica	1		
3. Sam	pling Location	: Thermax	x Boiler		
4. Sam	ple Collected by	: Mr Shubl	ham Pandey &	Mr Abhishek Kumar	
5. Wea	ther Condition	: Clear Sky	y		
6. Metl	nod of sampling		tandard Method	[
	of Monitoring	: 20/02/202	21		
	ple Receipt in Lab	: -			
9. Date	of Testing	: -			
S. No.	Particulars				Value
1.	Stack Attached to				Thermax Boiler
2.	Type of Stack				Rectangular
3.	Stack height from Groun	` '			61
4.	Material of Construction	of duct			Mild Steel
5.	Diameter of Stack (m)				1.26 x 1.07
6.	Type of fuel used				Coal
7.	Normal operating hour				24 hrs
8.	Sampling Duration (min)				Stand By
9.	Atmospheric temperature				-
10.	Flue Gas temperature (K				-
11.	Flue Gas Exit Velocity (1	m/s)			-
12.	Volume of Sample (Lt.)	3 /1 3			-
13.	Flue Gas Discharge(Nm3		D 1/	Ct. I Ist.	-
	Pollutants Conc	entration	Result	Standard*	Reference Method
	$PM (mg/Nm^3)$		Stand By	-	-
	$SO_2 (mg/Nm^3)$		-	-	-
	CO2 in %		-	-	-

* 12% of CO₂ correction shall be the reference value for particulate matter emission standards for all categories of boilers. These limits shall supersede theearlier limits notified under Schedule I at serial number 25 of Environment (Protection) Act, 1986 vide notification GSR 3305(E), Amendment dated 7th December, 2015.

Note:

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5. No deviation as per the Standard Method.

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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN: - 09AAJFP5925G1ZY

Test Report for Stack Monitoring

		Test Repo	ort for Stac	ck Monitoring	
Report No. PCS/SE/01/2	2021		Reference PCS/GIL/05		Issue Date 28/01/2021
1. Nam	e & Address of Industry			es Limited(Chemical lonebhadra 231217, Utta	
2. Type	e of Industry	: Chemica	1		
3. Sam	pling Location	: Thermax	x Boiler		
4. Sam	ple Collected by	: Mr Shubl	ham Pandey &	Mr Abhishek Kumar	
5. Wea	ther Condition	: Clear Sky	y		
6. Metl	nod of sampling	: As per sta	andard Method	i	
7. Date	of Monitoring	: 20/02/202	21		
8. Sam	ple Receipt in Lab	: -			
9. Date	of Testing	: -			
S. No.	Particulars				Value
1.	Stack Attached to				Thermax Boiler
2.	Type of Stack				Rectangular
3.	Stack height from Grou	ınd (m)			61
4.	Material of Construction	on of duct			Mild Steel
5.	Diameter of Stack (m)				1.26 x 1.07
6.	Type of fuel used				Coal
7.	Normal operating hour				24 hrs
8.	Sampling Duration (mi	n)			Stand By
9.	Atmospheric temperatu	ıre (K)			-
10.	Flue Gas temperature (K)			-
11.	Flue Gas Exit Velocity	(m/s)			-
12.	Volume of Sample (Lt.)			-
13.	Flue Gas Discharge(Nr	m3/hr)			
	Pollutants Con	ncentration	Result	Standard*	Reference Method
	$NO_x (mg/Nm^3)$		Stand By	-	-

BDL***= $0.009 \mu g/m^3$

Note:

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 $Hg (mg/Nm^3)$

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^{* 12%} of CO₂ correction shall be the reference value for particulate matter emission standards for all categories of boilers. These limits shall supersede the earlier limits notified under Schedule I at serial number 25 of Environment (Protection) Act, 1986 vide notification GSR 3305(E), Amendment dated 7th December, 2015.



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Test Report for Stack Emission Monitoring

ULR-TC824121000000309



							TC-8241
Report				Referen			Issue Date
	E/01/2021			PCS/GIL/			08/03/2021
	me of Industry					mical Division Renukoot)	
	dress of Industry			oot Dist- So	onebhadra 2312	17, Uttar Pradesh	
	pe of Industry		nemical				
	onitoring Point		GD Unit-1		# A11'1 1 TZ	0 M Cl 1 D 1	
	onitoring done by			n Pandey, N	Ar Abhishek Ku	ımar & Mr Ghanshyam Bal	ou
	eather Condition		ear	and Mathae	1		
	ethod of Monitoring ate of Monitoring	-	s per stand 2/02/2021	ard Method	1		
	mple Receipt in La		5/02/2021				
	ite of Analysis			- 27/02/202	1		
S.No	Particulars	. 23	702/2021	211021202	, 1	Value	
1.	Stack attached to					PGD Unit-1	
2.	Stack height from	Ground (m)				75	
3.	Material of Const		t			Mild Steel (Iron)	
4.	Diameter of Stack	k (m)				2.48x2.48	
5.	Area of Stack (m	2)				6.15	
6.	Control Measure					ESP	
7.	Type of fuel used	[Coal	
8.	Sampling Duration					30	
9.	Atmospheric tem					302	
10.	Fuel Gas tempera	•				390	
11.	Flue Gas Exist V					17.0	
12.	Flue Gas Quantity	•				283780.1	
	- -	Pollutants		Value	Standard*	Reference	
	_	Concentration	on			Method	
	-	PM (mg/ Nm ²		68.4	100	IS: 11255 (Part	-1)
		SO ₂ (mg/Nm ³	3)	478.1	600	IS: 11255 (Part-2)/ Flue g	gas Analyzer
		CO ₂ in %		10.8	-	Flue gas Analyz	zer

Note:

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5. No deviation as per the Standard Method.

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(Dr. Divya Misra)



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GSTIN: - 09AAJFP5925G1ZY

		Test Re	port for Sta	ack Emission	n Monitoring		
	ort No. /SE/01/2021		Reference PCS/GIL/05/			Issue Date 08/03/2021	
1.	Name of Industry	: M/s Gras	sim Industries	Limited(Chem	ical Division Renukoot)		
2.	Address of Industry				7, Uttar Pradesh		
3. '	Type of Industry	: Chemical					
4.	Monitoring Point	: PGD Uni	it-1				
5.	Monitoring done by	: Mr Shubl	nam Pandey, M	lr Abhishek Kur	nar & Mr Ghanshyam Babu		
6. Y	Weather Condition	: Clear					
7.	Method of Monitoring	: As per sta	andard Method				
8.	Date of Monitoring	: 22/02/202	21				
9.	Sample Receipt in Lal						
	Date of Analysis	: 25/02/202	21 - 27/02/2021	[
``	Particulars				Value		
1.	Stack attached to				PGD Unit-1		
2.	Stack height from	Ground (m)			75		
3.	Material of Const	ruction of duct			Mild Steel (Iron)		
4.	Diameter of Stack	x (m)			2.48x2.48		
5.	Area of Stack (m ²	2)			6.15		
6.	Control Measure	,			ESP		
7.	Type of fuel used				Coal		
8.	Sampling Duration				30		
9.	Atmospheric tem	· ·			302		
10.	Fuel Gas tempera				390		
11.	Flue Gas Exist Vo				17.0		
12.	Flue Gas Quantity				283780.1		
12.	True Sus Quantity	Pollutants	Value	Standard*	Reference		
		Concentration	v aiue	Standaru "	Method		
	-	NO _x (mg/Nm ³)	167	300	IS: 11255 (Part-7)/ Flue ga	s Analyzer	
		Hg in mg/Nm ³	BDL***	0.03	3112-Hg-B	is i maryzer	

Note:

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra)



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Test Report for Stack Emission Monitoring

ULR-TC824121000000310



					TC-8241
Report No.		Reference	e No		Issue Date
PCS/SE/02/2021		PCS/GIL/0	06/2021		08/03/2021
1. Name of Industry	: M/s Grasin	n Industries	s Limited(Chen	nical Division Renukoot)	
2. Address of Industry	: PO- Renuk	oot Dist- So	nebhadra 23121	7, Uttar Pradesh	
3. Type of Industry	: Chemical				
4. Monitoring Point	: PGD Unit-	2			
5. Monitoring done by	: Mr Shubhai	m Pandey, N	Ir Abhishek Ku	mar & Mr Ghanshyam Babı	1
6. Weather Condition	: Clear				
7. Method of Monitoring	: As per stand	dard Method	l		
8. Date of Monitoring	: 22/02/2021				
9. Sample Receipt in Lab	: 25/02/2021				
10. Date of Analysis	: 25/02/2021	- 27/02/202	1		
S. No. Particulars				Value	
1. Stack attached to				PGD Unit-2	
2. Stack height from G	* *			75	
3. Material of Construc				RCC	
4. Diameter of Stack (1	m)			2.48x2.48	
5. Area of Stack (m ²)				6.15	
6. Control Measure				ESP	
7. Type of fuel used				Coal	
8. Sampling Duration	· · · ·		30		
9. Atmospheric temper	` '			301	
10. Fuel Gas temperatur				394	
11. Flue Gas Exist Velo	• · · · · · · · · · · · · · · · · · · ·			21.2	
12. Flue Gas Quantity (Nm³/hr)			289941.7	
	Pollutants	Value	Standard*	Reference	
	Concentration			Method	
	$PM (mg/Nm^3)$	43.0	50	IS: 11255 (Part	-1)
	$SO_2(mg/Nm^3)$	488.6	600	IS: 11255 (Part-2)/ Flue §	gas Analyzer

Note:

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CO₂ in %

4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

11.2

5. No deviation as per the Standard Method.

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Flue gas Analyzer

(Dr. Divya Misra)



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GSTIN: - 09AAJFP5925G1ZY

1	Test Report for	r Stack Ei	mission Mo	nitoring	
Report No. PCS/SE/02/2021		Reference No PCS/GIL/06/2021			
1. Name of Industry	: M/s Grasir	n Industries	Limited(Chen	nical Division Renukoot)	
2. Address of Industry				7, Uttar Pradesh	
3. Type of Industry	: Chemical				
4. Monitoring Point	: PGD Unit-	2			
5. Monitoring done by	: Mr Shubha	m Pandey, M	r Abhishek Ku	mar & Mr Ghanshyam Babı	1
6. Weather Condition	: Clear				
7. Method of Monitoring	: As per stand	dard Method			
8. Date of Monitoring	: 22/02/2021				
9. Sample Receipt in Lab	: 25/02/2021				
10. Date of Analysis	: 25/02/2021	- 27/02/2021			
S. No. Particulars				Value	
1. Stack attached to				PGD Unit-2	
2. Stack height from G				75	
Material of Construct				RCC	
4. Diameter of Stack (1	n)			2.48x2.48	
5. Area of Stack (m ²)				6.15	
6. Control Measure				ESP	
7. Type of fuel used				Coal	
8. Sampling Duration (30	
9. Atmospheric temper				301	
10. Fuel Gas temperatur				394	
11. Flue Gas Exist Velo				21.2	
12. Flue Gas Quantity (1				289941.7	
	Pollutants	Value	Standard*	Reference	
	Concentration	111.0	200	Method	
	$NO_X(mg/Nm^3)$	141.3	300	IS: 11255 (Part-7)/ Flue g	gas Analyzer
	Hg in mg/Nm ³	BDL***	0.03	3112-Hg-B	

Note:

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391

14.7 7691 6

Tel: 0522- 4002545, Mobile: 09415518818, GSTIN :- 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

ULR-TC824121000000311



				10-0241
Report No. Reference No PCS/SE/03/2021 PCS/GIL/06/2021				Issue Date 08/03/2021
1. Name of Industry	:	M/s Grasim Industries Limited(Chem	ical Division Renukoot)	
2. Address of Industry	:	PO- Renukoot Dist- Sonebhadra 23121	· · · · · · · · · · · · · · · · · · ·	
3. Type of Industry	:	Chemical	, , , , , , , , , , , , , , , , , , , ,	
4. Monitoring Point	:	DG Set (1875KVA)		
5. Monitoring done by	:	Mr Shubham Pandey, Mr Abhishek Kur	nar & Mr Ghanshvam Babu	
6. Weather Condition	:	.Clear		
7. Method of Monitoring	:	As per standard Method		
8. Date of Monitoring	:	20/02/2021		
9. Sample Receipt in Lab	:	25/02/2021		
10. Date of Analysis	:	25/02/2021 - 27/02/2021		
S. No. Particulars			Value	
1. Stack attached to			DG Set (1875KVA)	
2. Stack height from C	3rour	d (m)	36	
3. Material of Constru	ction	of duct	Mild Steel	
4. Diameter of Stack (m)		0.5	
5. Area of Stack (m ²)			0.2	
6. Type of fuel used			HSD	
7. Sampling Duration	(min		30	
8. Atmospheric temper	ratur	e (K)	297	

Flue Gas Quantity	(Nm^3/hr)	7691.6			
	Pollutants Concentration	Value	Standard*	Reference Method	
	PM (mg/Nm ³)	48.7	75	IS: 11255 (Part-1)	
	$SO_2(mg/Nm^3)$	147.4	-	IS: 11255 (Part-2)/Flue gas Analyzer	
	$CO (mg/Nm^3)$ at 15% O_2	118.2	150	Flue gas Analyzer	
1001 1/1/10	(D) (1) 1 (1) (1)				

Note:

9.

10.

11.

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5. No deviation as per the Standard Method.

Fuel Gas temperature (K)

Flue Gas Exist Velocity (m/s)

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(Dr. Divya Misra)



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Tel: 0522-4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

Report No.	Reference No	Issue Date
PCS/SE/03/2021	PCS/GIL/06/2021	08/03/2021
1. Name of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot)	
2. Address of Industry	: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	: Chemical	
4. Monitoring Point	: DG Set (1875KVA)	
5. Monitoring done by	: Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghanshyam Babu	
6. Weather Condition	: Clear	
7. Method of Monitoring	: As per standard Method	
8. Date of Monitoring	: 20/02/2021	
9. Sample Receipt in Lab	: 25/02/2021	
10. Date of Analysis	: 25/02/2021 - 27/02/2021	
S. No. Particulars	Value	

S. No.	Particulars			Value	
1.	Stack attached to		D	G Set (1875KVA)	
2.	Stack height from Ground (m)			36	
3.	Material of Construction of duct			Mild Steel	
4.	Diameter of Stack (m)			0.5	
5.	Area of Stack (m ²)			0.2	
6.	Type of fuel used		HSD		
7.	Sampling Duration (min)			30	
8.	Atmospheric temperature (K)		297		
9.	Fuel Gas temperature (K)			391	
10.	Flue Gas Exist Velocity (m/s)			14.7	
11.	Flue Gas Quantity (Nm ³ /hr)			7691.6	
	Pollutants Concentration	Value	Standard*	Reference Method	

NOx in ppm at 15% O₂ 211.5 710 IS: 11255 (Part-7)/Flue gas Analyzer NMHC (mg/Nm³) at 15% O₂ 49.1 100 GC Analysis Note: 1. The results in the Test Report relate only to the items tested.

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5. No deviation as per the Standard Method.

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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN :- 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

ULR-TC824121000000312



			TC-8241
Report No. PCS/SE/04/2021		Reference No PCS/GIL/05/2021	Issue Date 08/03/2021
Name of Industry	:	M/s Grasim Industries Limited(Chemical Division Renukoot)	00/03/2021
2. Address of Industry	:	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	:	Chemical	
	•	CVPL Boiler	
4. Monitoring Point	•		
5. Monitoring done by	:	Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghanshyam Babu	
6. Weather Condition	:	Clear	
7. Method of Monitoring	:	As per standard Method	
8. Date of Monitoring	:	20/02/2021	
9. Sample Receipt in Lab	:	25/02/2021	
10. Date of Analysis	:	25/02/2021 - 27/02/2021	
S. No. Particulars		Value	
1. Stack attached to		Bag Filter and MDC at the	he outlet
		of Steam Generation	n Boiler
2. Stack height from 0	Groun	d (m) 61	
Material of Constru	iction	of duct Mild Steel	
4. Diameter of Stack	(m)	1.26x1.07	
5. Area of Stack (m ²)	. ,	1.35	
6. Type of fuel used		Coal	
7. Sampling Duration	(min	30	
8. Atmospheric temper			

Pollutants Concentration	Value	Standard*	Reference Method
PM (mg/Nm ³)	82.7	150	IS: 11255 (Part-1)
$SO_2(mg/Nm^3)$	355.1	600	IS: 11255 (Part-2)/Flue gas Analyzer
CO ₂ in %	11.9	-	GC Analysis

Note:

9.

10.

11.

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- 4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.
- 5. No deviation as per the Standard Method.

Fuel Gas temperature (K)

Flue Gas Exist Velocity (m/s)

Flue Gas Quantity (Nm³/hr)

Authorized Signatory

431

6.7

21485.5

(Dr. Divya Misra)



An Approved Laboratory From MoEF - CC & Uttar Pradesh Pollution Control Board (An ISO 14001:2015, ISO 9001-2015 and ISO 45001:2018 Certified Organization) Address: 12, Vishnupuri, Church Road, Aliganj, Lucknow-226024 E-mail: prakriti md@rediffmail.com Tel: 0522-4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

t Donort for Stook Emission Monitorin

		,	Test Report for Stac	k Emiss	ion Monito	oring	
	Report No. Refe PCS/SE/04/2021 PCS/G						Issue Date 08/03/2021
1. N	Name of Industry	:	M/s Grasim Industries I	imited(Cl	nemical Divisi	on Renukoot)	
	Address of Industry	:	PO- Renukoot Dist- Sone	•		· · · · · · · · · · · · · · · · · · ·	
	Γype of Industry	:	Chemical		,		
	Monitoring Point	:	CVPL Boiler				
	Monitoring done by	:	Mr Shubham Pandey, Mr	Abhishek 1	Kumar & Mr C	Ghanshyam Babu	
	Veather Condition	:	Clear			•	
7. 1	Method of Monitoring	:	As per standard Method				
	Date of Monitoring	:	20/02/2021				
	Sample Receipt in Lab	:	25/02/2021				
	Date of Analysis	:	25/02/2021 - 27/02/2021				
S. No	o. Particulars					Value	
1.	Stack attached to					lter and MDC at the outle Steam Generation Boiler	et
2.	Stack height from (Groun	d (m)			61	
3.	Material of Constru					Mild Steel	
4.	Diameter of Stack	(m)		1.26x1.07			
5.	Area of Stack (m ²)			1.35			
6.	Type of fuel used					Coal	
7.	Sampling Duration	(min)	1	30			
8.	Atmospheric tempe	erature	e (K)			297	
9.	Fuel Gas temperatu	re (K)			431	
10.	Flue Gas Exist Vel	ocity ((m/s)			6.66	
11.	Flue Gas Quantity	$(Nm^3/$	hr)			21485.5	
		Poll	utants Concentration	Value	Standard*	Reference Metl	nod
		NOx	in ppm at 15% O ₂	121.0	600	IS: 11255 (Part-7)/Flue ga	as Analyzer
		Hg i	n mg/Nm ³	BDL***	0.03	Flue gas Analyz	zer

Note:

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- 3. The report shall not be used for any other purpose than declared by the Sponsor
- 4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

5. No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra)



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E-mail: prakriti_md@rediffmail.com

Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN: - 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

URL-TC824119000002599



		<u></u>	
Report No.		Reference No	Issue Date
PCS/SE/01/2021		PCS/GIL/04/2021	28/01/2021
Name of Industry	:	M/s Grasim Industries Limited(Chemical Division Renukoot))
2. Address of Industry	:	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	:	Chemical	
4. Monitoring Point	:	PGD Unit-1	
5. Monitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya & Mr Ghanshyam Bab	ou
6. Weather Condition	:	Clear	
7. Method of Monitoring	:	As per standard Method	
8. Date of Monitoring	:	15/01/2021	
9. Sample Receipt in Lab	:	18/01/2021	
10. Date of Analysis	:	19/01/2021 - 21/01/2021	
S.No Particulars		Value	
1. Stack attached to		PGD Unit-1	
2. Stack height from Gro	ound ((m) 75	
3. Material of Construct	ion of	f duct Mild Steel (Iron)	

5. N0	Particulars			value	
1.	1. Stack attached to			PGD Unit-1	
2.	2. Stack height from Ground (m)			75	
3.	Material of Construction of duct			Mild Steel (Iron)	
4.	Diameter of Stack (m)			2.48x2.48	
5.	Area of Stack (m ²)			6.15	
6.	6. Control Measure			ESP	
7.	Type of fuel used			Coal	
8.	Sampling Duration (min)			30	
9.	Atmospheric temperature (K)			295	
10.	10. Fuel Gas temperature (K)			387	
11.	11. Flue Gas Exist Velocity (m/s) 12.4		12.4		
12.	12. Flue Gas Quantity (Nm ³ /hr) 204392.8		204392.8		
Ī	Pollutants	Value	Standard*	Reference	

Pollutants Concentration	Value	Standard*	Reference Method
PM (mg/Nm ³)	71.4	100	IS: 11255 (Part-1)
$SO_2(mg/Nm^3)$	499.2	600	IS: 11255 (Part-2)/ Flue gas Analyzer
CO ₂ in %	11.9	-	Flue gas Analyzer

Note:

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra) Managing Director



Report No.

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E-mail: prakriti_md@rediffmail.com

Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN: - 09AAJFP5925G1ZY

	•
Reference No	Issue Date

PC	S/SE/01/2021		PCS/GIL/04/2021	28/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited(Chemical Division Renukoot)	
2.	Address of Industry	:	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Point	:	PGD Unit-1	
5.	Monitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghanshyam Babu	
6.	Weather Condition	:	Clear	
7.	Method of Monitoring	:	As per standard Method	
8.	Date of Monitoring	:	15/01/2021	
9.	Sample Receipt in Lab	:	18/01/2021	
10.	Date of Analysis	:	19/01/2021 - 21/01/2021	

Test Report for Stack Emission Monitoring

**	Particulars	Value
1.	Stack attached to	PGD Unit-1
2.	Stack height from Ground (m)	75
3.	Material of Construction of duct	Mild Steel (Iron)
4.	Diameter of Stack (m)	2.48x2.48
5.	Area of Stack (m ²)	6.15
6.	Control Measure	ESP
7.	Type of fuel used	Coal
8.	Sampling Duration (min)	30
9.	Atmospheric temperature (K)	295
10.	Fuel Gas temperature (K)	387
11.	Flue Gas Exist Velocity (m/s)	12.4
12.	Flue Gas Quantity (Nm ³ /hr)	204392.8

 $\begin{tabular}{c|cccc} \textbf{Pollutants} & \textbf{Value} & \textbf{Standard*} & \textbf{Reference} \\ \hline \textbf{Concentration} & & \textbf{Method} \\ \hline NO_X(mg/\ Nm^3) & 155 & 300 & IS: 11255 \ (Part-7)/\ Flue \ gas \ Analyzer \\ Hg \ in \ mg/Nm^3 & BDL*** & 0.03 & 3112-Hg-B \\ \hline \end{tabular}$

BDL***=0.009µg/m

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5. No deviation as per the Standard Method.

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Test Report for Stack Emission Monitoring

ULR-TC824121000000183



					7. esu
Report No. PCS/SE/02/2021		Reference PCS/GIL/04	:		Issue Date 28/01/2021
 Name of Industry Address of Industry Type of Industry Monitoring Point Monitoring done by Weather Condition Method of Monitoring Date of Monitoring Sample Receipt in Lab 	: PO- Renuke : Chemical : PGD Unit-2 : Mr Shubhan : Clear : As per stand : 15/01/2021 : 18/01/2021	n Industries oot Dist- Son 2 n Pandey, M dard Method	Limited(Chem nebhadra 23121 Ir Vipin Kannoj	nical Division Renukoot) 7, Uttar Pradesh iya &Mr Ghanshyam Babu	
10. Date of Analysis	: 19/01/2021	- 21/01/202	1		
S. No. Particulars				<u>Value</u>	
 Stack attached to Stack height from Grade Material of Construct Diameter of Stack (m²) Area of Stack (m²) Control Measure Type of fuel used Sampling Duration (m²) Atmospheric temper Fuel Gas temperatur Flue Gas Exist Velocity Flue Gas Quantity (m²) 	min) ature (K) e (K) city (m/s)			PGD Unit-2 75 RCC 2.48x2.48 6.15 ESP Coal 30 289 388 13.0 215703.3	
	Pollutants	Value	Standard*	Reference	
	Concentration			Method	
	PM (mg/Nm ³)	44.0	50	IS: 11255 (Par	•
	SO ₂ (mg/ Nm ³) CO ₂ in %	453.0 11.7	600	IS: 11255 (Part-2)/ Flue Flue gas Analy	•

Note:

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- 5. No deviation as per the Standard Method.

Authorized Signatory

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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN: - 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

Report No.	Reference No	Issue Date	
PCS/SE/02/2021	PCS/GIL/04/2021		
1. Name of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot)		
2. Address of Industry	: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh		
3. Type of Industry	: Chemical		
4. Monitoring Point	: PGD Unit-2		
5. Monitoring done by	: Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghanshyam Babu		
6. Weather Condition	: Clear		
7. Method of Monitoring	: As per standard Method		
8. Date of Monitoring	: 15/01/2021		
9. Sample Receipt in Lab	: 18/01/2021		
10. Date of Analysis	: 19/01/2021 - 21/01/2021		
S. No. Particulars	Value		
1 Stack attached to	PGD Unit-2		

S. No.	Particulars	Value
1.	Stack attached to	PGD Unit-2
2.	Stack height from Ground (m)	75
3.	Material of Construction of duct	RCC
4.	Diameter of Stack (m)	2.48x2.48
5.	Area of Stack (m ²)	6.15
6.	Control Measure	ESP
7.	Type of fuel used	Coal
8.	Sampling Duration (min)	30
9.	Atmospheric temperature (K)	289
10.	Fuel Gas temperature (K)	388
11.	Flue Gas Exist Velocity (m/s)	13.0
12.	Flue Gas Quantity (Nm³/hr)	215703.3
	D II 4 4 X7 I	

	Method
7 300	IS: 11255 (Part-7)/ Flue gas Analyzer
*** 0.03	3112-Hg-B

Note:

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra) Managing Director



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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN: - 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

URL-TC824119000002601



CILL I	00211190000002001			TC-8241
Report No. PCS/SE/03/2021			Reference No PCS/GIL/04/2021	Issue Date 28/01/2021
 Ad Tyj Mc We Mc Da Sa: 	me of Industry Idress of Industry pe of Industry conitoring Point conitoring done by eather Condition ethod of Monitoring ate of Monitoring mple Receipt in Lab ate of Analysis	: : : : : : : : : : : : : : : : : : : :	M/s Grasim Industries Limited(Chemical Division Report PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh Chemical DG Set (1875KVA) Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghansh Clear As per standard Method 15/01/2021 18/01/2021 19/01/2021 - 21/01/2021	,
S. No.	Particulars			/alue
1. 2. 3. 4.	Stack attached to Stack height from G Material of Construct Diameter of Stack (1	ction	d (m)	(1875KVA) 36 ld Steel 0.5
5. 6. 7.	Area of Stack (m ²) Type of fuel used Sampling Duration ((min		0.2 HSD 30
8. 9. 10.	Atmospheric temper Fuel Gas temperatur Flue Gas Exist Velo	e (K		299 396 14.0

Flue Gas Quantity				7218.8	
	Pollutants Concentration	Value	Standard*	Reference Method	
	PM (mg/Nm ³)	49.2	75	IS: 11255 (Part-1)	
	$SO_2(mg/Nm^3)$	141.3	-	IS: 11255 (Part-2)/Flue gas Analyzer	
	$CO (mg/Nm^3)$ at 15% O_2	123.4	150	Flue gas Analyzer	
4 001 1 1 1 00					

Note:

11.

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra) Managing Director



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		,	Test Report for Sta	ick Emi	ission Monit	toring		
	Report No. Reference No							
PCS/SE	2/03/2021		PCS	S/GIL/04/2	2021	28/01/2021		
1. Nar	ne of Industry	:	M/s Grasim Industries	Limited(Chemical Divis	sion Renukoot)		
	dress of Industry	:	PO- Renukoot Dist- Sor	nebhadra 2	231217, Uttar P	radesh		
	oe of Industry	:	Chemical					
	nitoring Point	:	DG Set (1875KVA)					
	nitoring done by	:	Mr Shubham Pandey, M	r Vipin K	annojiya &Mr (Ghanshyam Babu		
_	ather Condition	:	Clear					
	ethod of Monitoring	:	As per standard Method					
	te of Monitoring	:	15/01/2021					
	mple Receipt in Lab	:	18/01/2021	ı				
	te of Analysis	:	19/01/2021 - 21/01/2021					
S. No.	Particulars					Value		
1.	Stack attached to				Ι	OG Set (1875KVA)		
2.	Stack height from (36		
3.	Material of Constru		of duct			Mild Steel		
4.	Diameter of Stack					0.5		
5.	Area of Stack (m ²)					0.2		
6.	Type of fuel used	, .	\			HSD		
7.	Sampling Duration					30		
8.	Atmospheric temper					299		
9. 10.	Fuel Gas temperatu					396 14.0		
10.	Flue Gas Exist Vel Flue Gas Quantity	• •				7218.8		
11.	True Gas Qualitity	`	utants Concentration	Value	Ctandaud*	Reference Method		
					Standard*			
			in ppm at $15\% O_2$	187.2	710	IS: 11255 (Part-7)/Flue gas Analyzer		

Note:

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NMHC (mg/Nm 3) at 15% O₂

4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

51.4

100

5. No deviation as per the Standard Method.

Authorized Signatory

GC Analysis

GSTIN: - 09AAJFP5925G1ZY

(Dr. Divya Misra) **Managing Director**



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Test Report for Stack Emission Monitoring



URL- 7	ГС824119000002602			1C-8241
Report PCS/SE	No. 8/04/2021		Reference No PCS/GIL/04/2021	Issue Date 28/01/2021
	me of Industry	:	M/s Grasim Industries Limited(Chemical Division Renukoot)	
	dress of Industry	:	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
	pe of Industry	:	Chemical CANDA II	
	onitoring Point	:	CVPL Boiler	
	onitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghanshyam Babu	
	ather Condition	:	Clear	
	ethod of Monitoring	:	As per standard Method	
	te of Monitoring	:	15/01/2021 18/01/2021	
	mple Receipt in Lab te of Analysis	:	19/01/2021 19/01/2021 - 21/01/2021	
S. No.	Particulars	•	Value	
				41.4
1.	Stack attached to		Bag Filter and MDC at the out of Steam Generation Boil	
2.	Stack height from Gr	oun		er
3.	Material of Construc			
3. 4.	Diameter of Stack (n		1.26x1.07	
5.	Area of Stack (m ²)	1)	1.2041.07	
6.	Type of fuel used		Coal	
7.	Sampling Duration (1	min)	30	
8.	Atmospheric tempera			
9.	Fuel Gas temperature			
10.	Flue Gas Exist Veloc			
11.	Flue Gas Quantity (N			

CO₂ in % 1.The results in the Test Report relate only to the items tested.

PM (mg/Nm³)

 $SO_2(mg/Nm^3)$

- 2. The report shall not be reproduced-except in full, without the written permission of laboratory.
- 3. The report shall not be used for any other purpose than declared by the Sponsor

Pollutants Concentration

4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

Value

73.5

369.1

12.2

Standard*

150

600

5. No deviation as per the Standard Method.

Authorized Signatory

Reference Method

IS: 11255 (Part-1)

GC Analysis

IS: 11255 (Part-2)/Flue gas Analyzer

(Dr. Divya Misra) **Managing Director**



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E-mail: prakriti_md@rediffmail.com

Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN :- 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring

Report No.	Reference No	Issue Date
PCS/SE/04/2021	PCS/GIL/04/2021	28/01/2021
Name of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot)	
2. Address of Industry	: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3. Type of Industry	: Chemical	
4. Monitoring Point	: CVPL Boiler	
5. Monitoring done by	: Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghanshyam Babu	
6. Weather Condition	: Clear	
7. Method of Monitoring	: As per standard Method	
8. Date of Monitoring	: 15/01/2021	
9. Sample Receipt in Lab	: 18/01/2021	
10. Date of Analysis	: 19/01/2021 - 21/01/2021	

S. No.	Particulars				Value	
1.	Stack attached to			Bag Fi	Iter and MDC at the outlet	
				of S	Steam Generation Boiler	
2.	Stack height from C	Ground (m)			61	
3.	Material of Constru	ction of duct			Mild Steel	
4.	Diameter of Stack (m)			1.26x1.07	
5.	Area of Stack (m ²)		1.35			
6.	Type of fuel used			Coal		
7.	Sampling Duration	(min)	30			
8.	Atmospheric tempe	rature (K)	293			
9.	Fuel Gas temperatu	re (K)			384	
10.	Flue Gas Exist Velo	ocity (m/s)			7.1	
11.	Flue Gas Quantity (Nm ³ /hr)				25584.5	
		Pollutants Concentration	Value	Standard*	Reference Method	
	•	NOx in ppm at 15% O ₂	135.4	600	IS: 11255 (Part-7)/Flue gas Analyzer	

Note:

1. The results in the Test Report relate only to the items tested.

Hg in mg/Nm³

- 2. The report shall not be reproduced-except in full, without the written permission of laboratory.
- 3. The report shall not be used for any other purpose than declared by the Sponsor
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BDL***

0.03

5. No deviation as per the Standard Method.

Authorized Signatory

Flue gas Analyzer

(Dr. Divya Misra) Managing Director



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Address: 12, Vishnupuri, Church Road, Aliganj, Lucknow-226024

E-mail: prakriti_md@rediffmail.com Tel: 0522- 4002545, Mobile: 09415518818, GSTIN :- 09AAJFP5925G1ZY

Test Report for Stack Monitoring

		1 cst Rep	ort for Stat	k widintolling	
Report No.			Reference		Issue Date
PCS/SE/01/	/2021		PCS/GIL/03	/2021	28/01/2021
1. Nai	ne & Address of Industry	: M/s Gra	asim Industrie	s Limited(Chemical	Division Renukoot)
		PO- Ren	ukoot Dist- So	nebhadra 231217, Utt	ar Pradesh Pesticide
2. Typ	e of Industry	: Chemica			
	npling Location	: Thermax			
	nple Collected by	: Mr. Ashe	esh, Mr. Abhis	shek & Mr. Shubham	
	ather Condition	: Clear Sky	•		
	thod of sampling		tandard Method	d	
	e of Monitoring	: 15/01/202	21		
	nple Receipt in Lab	: -			
9. Dat	e of Testing	: -			
S. No.	Particulars				Value
1.	Stack Attached to				Thermax Boiler
2.	Type of Stack				Rectangular
3.	Stack height from Grou	` '			61
4.	Material of Construction	n of duct			Mild Steel
5.	Diameter of Stack (m)				1.26 x 1.07
6.	Type of fuel used				Coal
7.	Normal operating hour				24 hrs
8.	Sampling Duration (mi	n)			Stand By
9.	Atmospheric temperatu	re (K)			-
10.	Flue Gas temperature (K)			-
11.	Flue Gas Exit Velocity	(m/s)			-
12.	Volume of Sample (Lt.				-
13.	Flue Gas Discharge(Nn	n3/hr)			
	Pollutants Con	centration	Result	Standard*	Reference Method
	PM (mg/Nm ³)		Stand By	-	-
	$SO_2 (mg/Nm^3)$		-	-	-

BDL***=0.009µg/m³

* 12% of CO₂ correction shall be the reference value for particulate matter emission standards for all categories of boilers. These limits shall supersede theearlier limits notified under Schedule I at serial number 25 of Environment (Protection) Act, 1986 vide notification GSR 3305(E), Amendment dated 7th December, 2015.

Note:

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5. No deviation as per the Standard Method.

CO2 in %

Authorized Signatory

(Dr. Divya Misra) Managing Director



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Test Report for Stack Monitoring

Report No.			Reference		Issue Date
PCS/SE/01/2	2021		PCS/GIL/03/	/2021	28/01/2021
1. Nan	ne & Address of Industry			s Limited(Chemical I nebhadra 231217, Utta	, , , , , , , , , , , , , , , , , , ,
2. Typ	e of Industry	: Chemica	ા		
3. Sam	pling Location	: Therma	x Boiler		
4. Sam	ple Collected by	: Mr. Ash	eesh, Mr. Abhis	shek & Mr. Shubham p	oandey
5. Wea	ather Condition	: Clear Sk	y		
6. Met	hod of sampling		andard Method	l	
	e of Monitoring	: 15/01/20	21		
	ple Receipt in Lab	: -			
	e of Testing	: -			
S. No.	Particulars				Value
1.	Stack Attached to				Thermax Boiler
2.	Type of Stack				Rectangular
3.	Stack height from Grou				61
4.	Material of Constructio	n of duct			Mild Steel
5.	Diameter of Stack (m)				1.26 x 1.07
6.	Type of fuel used				Coal
7.	Normal operating hour				24 hrs
8.	Sampling Duration (min				Stand By
9.	Atmospheric temperatu				-
10.	Flue Gas temperature (1				-
11.	Flue Gas Exit Velocity				-
12.	Volume of Sample (Lt.)				-
13.	Flue Gas Discharge(Nn				
	Pollutants Con	centration	Result	Standard*	Reference Method
	$NO_x (mg/Nm^3)$		Stand By	-	-

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5. No deviation as per the Standard Method.

 $Hg (mg/Nm^3)$

Authorized Signatory

(Dr. Divya Misra) **Managing Director**

^{* 12%} of CO₂ correction shall be the reference value for particulate matter emission standards for all categories of boilers. These limits shall supersede the earlier limits notified under Schedule I at serial number 25 of Environment (Protection) Act, 1986 vide notification GSR 3305(E), Amendment dated 7th December, 2015.



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-	ort No. /SE/01/2021		Reference No PCS/GIL/04/2021	Issue Date 08/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited(Chemical Division Renukoot)	
2.	Address of Industry	;	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Point	:	PGD Unit-1	
5.	Monitoring done by	:	Mr. Asheesh Kushwaha, Mr. Shubham Pandey & Mr. Abhishek	
6.	Weather Condition	:	Clear	
7.	Method of Monitoring	:	As per standard Method	
8.	Date of Monitoring	:	29/12/2020	
9.	Sample Receipt in Lab	:	-	
10.	Date of Analysis	:	-	
S.N	o Particulars		Value	
1.	Stack attached to		PGD Unit-I	

Test Report for Stack Emission Monitoring

1	Stack attached to			PGD Unit-1	
2.	Stack height from Ground (m)			75	
3.	Material of Construction of duct			Mild Steel (Iron)	
4.	Diameter of Stack (m)		•	2.48x2.48	
5.	Area of Stack (m ²)			6.15	,
6.	Control Measure			ESP	
7.	Type of fuel used			Coal	
8.	Sampling Duration (min)			Shut Down	
9.	Atmospheric temperature (K)			-	
10.	Fuel Gas temperature (K)			-	
11.	Flue Gas Exist Velocity (m/s)			-	
12.	Flue Gas Quantity (Nm ³ /hr)			-	
	Pollutants	Value	Standard*	Reference	
	Concentration			Method	

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PM (mg/Nm³)

SO₂(mg/ Nm⁵) CO₂ in %

4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances

Shut Down

5 No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra) Managing Director



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E-mail: prakriti_md@rediffmail.com Tel: 0522-4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

r	Test Re	port for Stack En	nission Monit	oring	
Report No. PCS/SE/01/2020		Reference 1 PCS/GIL/04/2			Issue Date 08/01/2021
Name of Industry	: N	1/s Grasim Industries	Limited(Chemic	al Division Renukoot)	
2. Address of Industry		O- Renukoot Dist- Sor			
3. Type of Industry	: 0	hemical			
4. Monitoring Point		GD Unit-1			
5. Monitoring done by		1r.Asheesh Kushwaha,1	Mr.Shubham Pand	ley&Mr.Abhishek	
6. Weather Condition		lear			
7. Method of Monitoring		s per standard Method			
8. Date of Monitoring	: 2	9/12/2020			
9. Sample Receipt in Lab	:	•			
10. Date of Analysis	:				
** Particulars			****	Value	
Stack attached to				PGD Unit-1	
Stack height from G				75	
Material of Construct	ction of du	ct		Mild Steel (Iron)	
 Diameter of Stack (r 	m)			2.48x2.48	
5. Area of Stack (m ²)				6.15	
6. Control Measure				ESP	
7. Type of fuel used				Coal	
8. Sampling Duration ((min)			Shut Down	
9. Atmospheric temper	-			·	
10. Fuel Gas temperatur	, ,			-	
11. Flue Gas Exist Velo				-	
12. Flue Gas Quantity (**	
1	ollutants	Value	Standard*	Reference	
	oncentrat	ion		Method	
	$O_X(mg/N)$		•	-	
H	g in mg/N:	m -	-	78	

Note:

BDL***=0.009ugmt

1. The results in the Test Report relate only to the items tested.

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 3. The report shall not be used for any other purpose than declared by the Sponsor.

 4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

5 No deviation as per the Standard Method.

Authorized Signatory

(Dr. Divya Misra) **Managing Director**



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Test Report for Stack Emission Monitoring

ULR-TC824121000000020



					16.28-33	
Report No. PCS/SE/01/2021		Reference No PCS/GIL/04/2021				
Name of Industry				ical Division Renukoot)	08/01/2021	
2. Address of Industry				7, Uttar Pradesh		
3. Type of Industry	: Chemical	JOI DIST SOI	Conduia 23121	7, Ottar i radesii		
4. Monitoring Point	: PGD Unit-2	•				
5. Monitoring done by		•	Mr Shubham Pa	ndey&Mr.Abhishek		
6. Weather Condition	: Clear	reasiiwana,i	vij.Biidonam i a	nucyetti Aomsner		
7. Method of Monitoring	: As per stand	lard Method				
8. Date of Monitoring	: 29/12/2020	and mornion				
9. Sample Receipt in Lab	: 02/01/2021					
10. Date of Analysis	: 02/01/2021	- 04/01/2021				
S. No. Particulars	<u> </u>			Value		
Stack attached to				PGD Unit-2		
Stack height from Gr	ound (m)			75		
Material of Construct	tion of duct			RCC		
4. Diameter of Stack (m	1)		2.48x2.48			
5. Area of Stack (m²)			6.15			
Control Measure				ESP		
Type of fuel used				Coal		
8. Sampling Duration (min)			30		
Atmospheric tempera	ature (K)			291		
Fuel Gas temperature				393		
11. Flue Gas Exist Veloc				13.4		
12. Flue Gas Quantity (N				219536.1		
	Pollutants	Value	Standard*	Reference		
1	Concentration			Method		
1	$PM (mg/Nm^3)$	42.0	50	IS: 11255 (Par		
	$SO_2(mg/Nm^3)$	499.2	600	IS: 11255 (Part-2)/ Flue	gas Analyzer	
	CO ₂ in %	11.9	•	Flue gas Analy	/zer	

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3. The report shall not be used for any other purpose than declared by the Sponsor

4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances 5. No deviation as per the Standard Method.

"End of this Test Report"

Authorized Signatory (Dr. Divya Misra)

Managing Director



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GSTIN:-09AAJFPS925G12Y

Report No. PCS/SE/01/2021		Reference No Issu PCS/GIL/04/2021 08/0			
 Name of Industry Address of Industry Type of Industry Monitoring Point Monitoring done by 	: PO- Renuk : Chemical : PGD Unit-	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh Chemical PGD Unit-2			
 Weather Condition Method of Monitoring Date of Monitoring Sample Receipt in Lab Date of Analysis 	: As per stand : 29/12/2020 : 02/01/2021				
S. No. Particulars				Value	
 Stack attached to Stack height from Gr Material of Construct Diameter of Stack (m²) Area of Stack (m²) Control Measure Type of fuel used Sampling Duration (m²) Atmospheric temperature Fuel Gas temperature Flue Gas Quantity (m²) 	min) ature (K) city (m/s)			PGD Unit-2 75 RCC 2.48x2.48 6.15 ESP Coal 30 291 393 13.4 219536.1	
	Pollutants Concentration	Value	Standard*	Reference Method	
***	NO _X (mg/Nm ³) Hg in mg/Nm ³	133.2 BDL***	300	IS: 11255 (Part-7)/ Flue gas Analyza	

Note:

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Authorized Signatory

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GSTIN: - 09AAJPP5925G1ZY

Test Report for Stack Emission Monitoring

URL-TC824119000002447



Report No. PCS/SE/03/2021		eference No /GIL/02/202		Issue Date 08/01/202
 Name of Indu Address of In Type of Indu Monitoring P Monitoring d Weather Cone Method of M Date of Mon Sample Rece 	istry : M/s Grasim Industrie dustry : PO- Renukoot Dist- Se stry : Chemical oint : CVPL Boiler one by : Mr.Asheesh Kushwaha dition : Clear lonitoring : As per standard Metho itoring : 28/12/2020 ipt in Lab : 02/01/2021	s Limited(Clonebhadra 23 , Mr.Shubhar	nemical Di visi 1217, Uttar Pra	on Renukoot) idesh
10. Date of Anal		21		
S. No. Particul				Value
 Stack at 	ached to		Bag Fi	iter and MDC at the outlet
			of	Steam Generation Boiler
	ight from Ground (m)			61
Material	of Construction of duet			Mild Steel
	r of Stack (m)			1.26x1.07
5. Area of	Stack (m²)			1.35
Type of	fuel used			Coal
7. Samplin	g Duration (min)			30
8. Atmosp	heric temperature (K)			303
9. Fuel Ga	s temperature (K)			393
10. Flue Ga	s Exist Velocity (m/s)			11.9
Flue Ga	s Quantity (Nm³/hr)			41945.7
	Pollutants Concentration	Value	Standard*	Reference Method
	PM (mg/Nm³)	61.1	150	IS: 11255 (Part-1)
	SO ₂ (mg/Nm ³)	342.3	600	IS: 11255 (Part-2)/Flue gas Analyzer
1	CO ₂ in %	11.9	-	GC Analysis

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Report No.	Reference No	Issue Date		
PCS/SE/03/2021	PCS/G1L/02/2021 08/01			
Name of Industry	: M/s Grasim Industries Limited(Chemical Division Reno	ukoot)		
2. Address of Industry	: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh			
3. Type of Industry	: Chemical			
4. Monitoring Point	: CVPL Boiler			
5. Monitoring done by	: Mr.Asheesh Kushwaha, Mr.Shubham Pandey & Mr.Abhisl	hek Tiwari		
Weather Condition	: Clear			
7. Method of Monitoring	: As per standard Method			
8. Date of Monitoring	: 28/12/2020			
9. Sample Receipt in Lab	: 02/01/2021			
10. Date of Analysis	: 02/01/2021 - 04/01/2021			
S. No. Particulars	V	aluc		
Stack attached to	5	d MDC at the outlet Generation Boiler		
Stack height from C	round (m)	51		

1.	Stack attached to	Bag Filter and MDC at the outlet of Steam Generation Boiler		
2.	Stack height from Ground (m)	61		
3.	Material of Construction of duct	Mild Steel		
4.	Diameter of Stack (m)	1.26x1.07		
5.	Area of Stack (m ²)	1.35		
6.	Type of fuel used	Coal		
7.	Sampling Duration (min)	30		
8,	Atmospheric temperature (K)	303		
9.	Fuel Gas temperature (K)	393		
10.	Flue Gas Exist Velocity (m/s)	11,9		
11.	Flue Gas Quantity (Nm³/hr)	41945.7		
	Pollutants Concentration	Value Standard* Reference Method		
	NOx in ppm at 15% O ₂	117.8 600 IS: 11255 (Part-7)/Flue gas Analyzer		
	Hg in mg/Nm ³	BDL*** 0.03 Flue gas Analyzer		

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Authorized Signatory

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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

		Test Rep	ort for Stack	k Monitoring	
Report No. PCS/SE/01/2020			Reference N PCS/GIL/02/2	Issue Date 08/01/2021	
	ne & Address of Industry		asim Industries		Division Renukoot)
2. Tyr	e of Industry	: Chemica		20114211 201211, 311	
	apling Location		x Boiler		
	iple Collected by			nek & Mr. Shubham	
	ather Condition	: Clear Sk	Y		
6. Me	thod of sampling	: As per s	standard Method		
7. Dat	e of Monitoring	: 28/12/2	2020		
8. San	nple Receipt in Lab	: -			
9. Dat	e of Testing	:			
S. No.	Particulars				Value
1	Stack Attached to				Thermax Boiler
2.	Type of Stack				Rectangular
3.	Stack height from Ground				61
4.	Material of Construction	of duct			Mild Steel
5.	Diameter of Stack (m)				1.26 x 1.07
6.	Type of fuel used				Coal
7.	Normal operating hour				24 brs
8.	Sampling Duration (min)				Shut Down
9.	Atmospheric temperature	(K)			**
10.	Flue Gas temperature (K)				•
11.	Flue Gas Exit Velocity (n	n/s)			-
12.	Volume of Sample (Lt.)				-
13.	Flue Gas Discharge(Nm3				
	Pollutants Cor	ncentration	Result	Standard*	Reference Method
	PM (mg/Nm ³)		Shut Down	-	
	SO_2 (mg/Nm 3)		-	•	-
	CO2 in %			_	-

BOL.***=π ανθρωρίπ' * 12% of CO₂ correction shall be the reference value for particulate matter emission standards for all categories of boilers. These limits shall supersede the earlier limits notified under Schedule I at serial number 25 of Environment (Protection) Act, 1986 vide notification GSR 3305(B), Amendment dated 7th December, 2015.

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5. No deviation as per the Standard Method.

Authorized Signatory

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GSTIN: 09AAJFP5925GIZY

Report No.	1000		Reference N		Issue Date
PCS/SE/01/2			PCS/GIL/02/2		08/01/202
I. Nam	e & Address of industry			Limited(Chemical E ebhadra 231217, Utta	
 Type 	e of Industry	: Chemic	al		
3. Sam	pling Location	: Therma	x Boiler		
4. Sam	ple Collected by	: Mr. Ash	eesh, Mr. Abhisl	ek & Mr. Shubham	
5. Wea	ther Condition	: Clear Sk			
	hod of sampling	: As per s	standard Method		
Date	of Monitoring	: 28/12/2	2020		
	ple Receipt in Lab	; -			
9. Date	of Testing	<u> </u>		<u></u>	
S. No.	Particulars				Value
1.	Stack Attached to				Thermax Boiler
2.	Type of Stack				Rectangular
3.	Stack height from Gro				61
4.	Material of Constructi	on of duct			Mild Steel
5.	Diameter of Stack (m))			1.26 x 1.07
6.	Type of fuel used				Coal
7.	Normal operating hou	r			24 hrs
8.	Sampling Duration (n	nia)			Shut Down
9,	Atmospheric temperal	ture (K)			
10.	Flue Gas temperature	(K)			-
11.	Flue Gas Exit Velocit				-
12.	Volume of Sample (L	t.)			-
13.	Flue Gas Discharge(N	lm3/hr)			m
	Pollutants Co	ncentration	Result	Standard*	Reference Method
	NO _x (mg/Nm ³)	Shut Down	-	*
	Hg (mg/Nm³)		-	**	**

* 12% of CO₂ correction shall be the reference value for particulate matter emission standards for all categories of boilers. These limits shall supersede the earlier limits notified under Schedule I at serial number 25 of. Environment (Protection) Act, 1986 vide notification GSR 3305(E), Amendment dated 7th December, 2015

Note: 1. The results in the Test Report relate only to the items tested.

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4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

5. No deviation as per the Standard Method

Authorized Signatory

(Dr. Divya Misra) Managing Director



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E-mail: prakriti_md@rediffmail.com Tel: 0522- 4002545, Mobile: 09415518818, GSTIN: 09AAJFP5925G1ZY

Test Report for Stack Emission Monitoring



URL- TC8241190000024	46			11-4-4
Report No. PCS/SE/02/2021		Reference No PCS/GIL/04/2021		
1. Name of Industry	: M/s Grasim In	dustries Limited(6	Chemical Divi	sion Renukoot)
2. Address of Industry	: PO- Renukoot	Dist- Sonebhadra 2	31217, Uttar P	radesh
3. Type of Industry	: Chemical			
4. Monitoring Point	: DG Set (1875K	(W)		
5. Monitoring done by	: Mr.Asheesh Ku	shwaha, Mr.Shubh	am Pandey & I	Mr.Abhishek
6. Weather Condition	: .Clear			
Method of Monitoring	g : As per standard	Method		
8. Date of Monitoring	: 29/12/2020			
9. Sample Receipt in La				
10. Date of Analysis	: 02/01/2021 - 04	/01/2021		
S. No. Particulars				Value
 Stack attached to)]	DG Set (1875kw)
Stack height fro				36
 Material of Con 	struction of duct			Mild Steel
 Diameter of Star 				0.5
Area of Stack (r.	n^{L})			0.2
Type of fuel use	d			HSD
Sampling Durat	ion (min)			30
8. Atmospheric ter	nperature (K)			294
Fuel Gas temper	rature (K)			378
Flue Gas Exist \(\)	/elocity (m/s)			5.0
 Flue Gas Quant 	ty (Nm³/hr)			2690.8
	Pollutants Concent	ration Value	Standard*	Reference Method
	PM (mg/Nm ³)	46.2	75	IS: 11255 (Part-1)
	$SO_2(mg/Nm^3)$	137.3	_	IS: 11255 (Part-2)/Flue gas Analyzer
	CO (mg/Nm ³) at 15%	6 O ₂ 108.2	150	Flue gas Analyzer

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 5. No deviation as per the Standard Method.

Authorized Signatory

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Tel: 0522-4002545, Mobile: 09415518818, GSTIN:-09AAJFP5925G1ZY

Test Report for Stack Emission Manitaring

Report No. PCS/SE/02/2021		Reference 1 S/GIL/04/2		Issue Date 08/01/2021
Name of Industry	: M/s Grasim Industrie			
Address of Industry	: PO- Renukoot Dist- Se	onebhadra 2	:31217, Uttar Pr	radesh
3. Type of Industry	: Chemical			
4. Monitoring Point	: DG Set (1875KW)			
5. Monitoring done by	: Mr.Asheesh Kushwaha	, Mr.Shubh	am Pandey & N	4r.Abhishek Tiwari
6. Weather Condition	: .Clear			
7. Method of Monitoring	: As per standard Method	1		
8. Date of Monitoring	: 29/12/2020			
9. Sample Receipt in Lab	: 02/01/2021			
10. Date of Analysis	: 02/01/2021 - 04/01/202	; <u> </u>	<u></u>	
S. No. Particulars				Value
 Stack attached to 			Γ	OG Set (1875kw)
Stack height from 0	• •			36
Material of Constru	action of duct			Mild Steel
4. Diameter of Stack	(m)			0.5
 Area of Stack (m²) 				0.2
6. Type of fuel used				HSD
7. Sampling Duration	(min)			30
8. Atmospheric temperature 8.	erature (K)			294
Fuel Gas temperati	ire (K)			378
10. Flue Gas Exist Vel				
11. Flue Gas Quantity	(Nm ³ /hr)			2690.8
	Pollutants Concentration	Value	Standard*	Reference Method
	NOx in ppm at 15% O ₂	111.4	710	IS: 11255 (Part-7)/Flue gas Analyzer
	$CO (mg/Nm^3)$ at 15% O_2	103.2	150	Flue gas Analyzer
	NMHC (mg/Nm3) at 15% O	57.3	100	GC Analysis

Note:

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URL-TC824119000002218

Test Report for Stack Emission Monitoring

	est Keport	ior Stack El		nitoring	
Report No.		Referen			Issue Date
PCS/SE/01/2020		PCS/GIL/03/2020 07/12/202			
Name of Industry		M/s Grasim Industries Limited(Chemical Division Renukoot) PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh			
2. Address of Industry			onebhadra 2312	17, Uttar Pradesh	
3. Type of Industry	: Chemic				
4. Monitoring Point	: PGD U				
5. Monitoring done by		ieesh Kushwaha	,Mr.Shubham P	andey & Mr.Abhishek	
6. Weather Condition	: Clear		•		
7. Method of Monitoring	•	standard Method	đ		
8. Date of Monitoring 9. Sample Receipt in Lab	: 23/11/2 : 26/11/2				
10. Date of Analysis		2020 2020 - 27/11/202	20		
S.No Particulars	. 20/11/2	020 - 27/11/202	20	Value	
1. Stack attached to				PGD Unit-1	
m -	aund (m)			75	
_					
3. Material of Construct				Mild Steel (Iron)	
4. Diameter of Stack (m	i)			2.48x2.48	
5. Area of Stack (m ²)				6.15	
Control Measure				ESP	
Type of fuel used				Coal	
8. Sampling Duration (r	nin)			30	
Atmospheric tempera	ture (K)			304	
10. Fuel Gas temperature	(K)			375	
11. Flue Gas Exist Veloc	ity (m/s)			10.5	
12. Flue Gas Quantity (N	· · ·			214808.8	
Po	lutants	Value	Standard*	Reference	·
Co	ncentration			Method	
	l (mg/ Nm³)	64.2	100	IS: 11255 (Par	
	2(mg/ Nm³)	531.1	600	IS: 11255 (Part-2)/Flue	
CO	2 in %	11.7	-	Flue gas Analy	zer

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Test Report for Stack Emission Monitoring

Report No.	Reference No	Issue Date
PCS/SE/01/2020	PCS/GIL/03/2020	07/12/2020
Name of Industry	: M/s Grasim Industries Limited(Chemical Division Renuk	coet)
Address of Industry	: PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	r
3. Type of Industry	: Chemical	
Monitoring Point	: PGD Unit-1	
Monitoring done by	: Mr.Asheesh Kushwaha, Mr.Shubham Pandey&Mr.Abhishek	
Weather Condition	: Clear	
Method of Monitoring	: As per standard Method	
8. Date of Monitoring	: 23/11/2020	
Sample Receipt in Lab	: 26/11/2020	
10. Date of Analysis	: 26/11/2020 - 27/11/2020	
`` Particulars	Value	

	Particulars Particulars	Value		
1.	Stack attached to	PGD Unit-1		
2.	Stack height from Ground (m)	75		
3.	Material of Construction of duct	Mild Steel (Iron)		
4.	Diameter of Stack (m)	2.48x2.48		
5.	Area of Stack (m ²)	6.15		
6.	Control Measure	ESP		
7.	Type of fuel used	Coal		
8 Sampling Duration (min)		30		
9.	Atmospheric temperature (K)	304		
10.	Fuel Gas temperature (K)	375		
11.	Flue Gas Exist Velocity (m/s)	10.5		
12.	Flue Gas Quantity (Nm³/hr)	214808.8		
		O. 1 14 D. C		

Pollutants Concentration	Value	Standard*	ReferenceMethod
NO _x (mg/Nm³)	140.7	600	IS: 11255 (Part-7)/Flue gas Analyzer
Hg in mg/Nm ³	BDL***	0.03	3112-Hg-B

BD1.**

**O.009µgm'

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An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

URL- TC824119000002219

Test Report for Stack Emission Monitoring

1 est Report for Stack Emission Monitoring						
Report No.					Issue Date	
PCS/SE/02/2020		PCS/GIL/03/2020 07/12/2020				
1. Name of Industry				ical Division Renukoot)		
Address of Industry		PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh				
Type of Industry	: Chemical					
 Monitoring Point 	: PGD Unit-2					
Monitoring done by	: Mr.Asheesh	Kushwaha,1	Mr.Shubham Pa	ndey&Mr.Abhishek		
Weather Condition	: Clear					
Method of Monitoring	: As per stand	ard Method				
Date of Monitoring	: 23/11/2020					
Sample Receipt in Lab		26/11/2020				
10. Date of Analysis	: 26/11/2020	: 26/11/2020 - 27/11/2020				
S. No. Particulars	S. No. Particulars Value					
I. Stack attached to	I. Stack attached to PGD Unit-2					
Stack height from Gro	ound (m)			75		
 Material of Construct 	ion of duct			Mild Steel (Iron)		
4. Diameter of Stack (m)			2.48x2.48		
 Area of Stack (m²) 				6.15		
Control Measure				ESP		
Type of fuel used				Coal		
8. Sampling Duration (n	nin)			30		
9. Atmospheric tempera	ture (K)			303		
10 Fuel Gas temperature	* *			389		
11. Flue Gas Exist Veloci	` '			13.7		
12. Flue Gas Quantity (N	* * * * * * * * * * * * * * * * * * * *			226183.0		
, , ,	Pollutants	Value	Standard*	Reference		
	Concentration			Method		
•	PM (mg/ Nm³)	38.7	100	IS: 11255 (Par	t-1)	
	$SO_2(mg/Nm^3)$	531.5	600	IS: 11255 (Part-2)/ Flue	gas Analyzer	
abor .	CO ₂ in %	12.1		Flue gas Analy	zer	

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Test Report for Stack Emission Monitoring

Report No.	est Keport io	Reference			Issue Date	
PCS/SE/02/2020		PCS/GIL/03/2020 07/12/202				
Name of Industry	: M/s Grasin	M/s Grasim Industries Limited(Chemical Division Renukoot)				
2. Address of Industry		PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh				
3. Type of Industry	: Chemical			7, 5,112 51145111		
4. Monitoring Point	: PGD Unit-	2				
5. Monitoring done by	: Mr.Asheesh	Kushwaha.N	Mr.Shubham Pa	ndey&Mr.Abhishek		
6. Weather Condition	: Clear	ĺ		•		
7. Method of Monitoring	: As per stand	dard Method				
8. Date of Monitoring	: 23/11/2020					
9. Sample Receipt in Lab	; 26/11/2020					
10. Date of Analysis	: 26/11/2020	- 27/11/2020	·			
S. No. Particulars				Value		
1. Stack attached to				PGD Unit-2		
Stack height from G	round (m)		75			
Material of Construct	tion of duct		Mild Steel (Iron)			
4. Diameter of Stack (n	n) ·			2.48x2.48		
5. Area of Stack (m ²)				6.15		
Control Measure				ESP		
Type of fuel used				Coal		
8. Sampling Duration (min)			30		
9. Atmospheric temper	ature (K)			303		
10. Fuel Gas temperatur	e (K)			389		
11. Flue Gas Exist Velo	city (m/s)			13.7		
12. Flue Gas Quantity (?	Vm ³ /hr)			226183.0		
	Pollutants	Value	Standard*	Reference		
	Concentration			Method		
	$NO_X(mg/Nm^3)$	121.0	300	IS: 11255 (Part-7)/ Flue	gas Analyzer	
	Hg in mg/Nm ³	BDL***	0.03	3112-Hg-B		

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An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

URL- TC824119000002221

Test Report for Stack Emission Monitoring

Report PCS/SE	No. E/04/2020	Issue Date 07/12/2020				
1. Nan 2. Add 3. Typ 4. Mo 5. Mo 6. We 7. Me 8. Da 9, San	me of Industry dress of Industry pe of Industry mitoring Point mitoring done by ather Condition ethod of Monitoring the of Monitoring mple Receipt in Lab	: M/s Grasim Industries I : PO- Renukoot Dist- Sone : Chemical : CVPL Boiler : Mr. Asheesh Kushwaha, N : Clear : As per standard Method : 21/11/2020 : 26/11/2020	M/s Grasim Industries Limited(Chemical Division Renukoot) PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh Chemical CVPL Boiler Mr. Asheesh Kushwaha, Mr. Shubham Pandey & Mr. Abhishek Clear As per standard Method 21/11/2020 26/11/2020			
10. Da	te of Analysis Particulars	: 26/11/2020 - 27/11/2020			Value	
1.	Stack attached to				lter and MDC at the outlet	
2.	Stack height from C	Fround (m)			61	
3.	Material of Constru	ction of duct			Mild Steel	
4.	Diameter of Stack (m)	1.26x1.07			
5.	Area of Stack (m ²)		1.35			
6.	Type of fuel used				Coal	
7.	Sampling Duration	(min)			30	
8.	Atmospheric tempe	rature (K)			301	
9.	Fuel Gas temperatu	, ,			394	
10.	Flue Gas Exist Velo				11.6	
11.	Flue Gas Quantity ((Nm³/hr)			190237.5	
		Pollutants Concentration	Value	Standard*	Reference Method	
	**	PM (mg/ Nm³)	68.4	150	IS: 11255 (Part-1)	
		$SO_2(mg/Nm^3)$	351,8	600	IS: 11255 (Part-2)/Flue gas Analyzer	
		CO ₂ in %	11.8		GC Analysis	

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Test Report for Stack Emission Monitoring

Report			rence No		Issue Date			
	2/04/2020	···· <u>·</u>	IL/01/2020		07/12/2020			
	me of Industry	: M/s Grasim Industries l	,		•			
	dress of industry	: PO- Renukoot Dist- Son-	ebhadra 23 I	217, Uttar Pra	desh			
	pe of Industry	• •	Chemical					
	nitoring Point		CVPL Boiler					
	nitoring done by	: Mr. Asheesh Kushwaha, M	lr.Shubham	Pandey&Mr./	Abhishek			
	ather Condition	: Clear						
	ethod of Monitoring	•	As per standard Method					
	ite of Monitoring	: 21/11/2020						
9. Sa	mple Receipt in Lab	: 26/11/2020	: 26/11/2020					
10. Da	ite of Analysis	<u>: 26/11/2020 - 27/11/2020</u>						
S. No.	Particulars				Value			
<u> </u>	Stack attached to			Bag Fi	iter and MDC at the outlet			
	.,			of S	Steam Generation Boiler			
2.	Stack height from G	round (m)			61			
3.	Material of Construc	ction of duct			Mild Steel			
4.	Diameter of Stack (1	m)			1.26x1.07			
5.	Area of Stack (m ²)	•			1.35			
6.	Type of fuel used				Coal			
7.	Sampling Duration	(min)			30			
8.	Atmospheric temper	•			301			
9.	Fuel Gas temperatur				394			
10.	Flue Gas Exist Velo	` '			11.6			
11.	Flue Gas Quantity (190237.5			
		Pollutants Concentration	Value	Standard*	Reference Method			
	-	NOx in ppm at 15% O ₂	129.5	600	IS: 11255 (Part-7)/Flue gas Analyzer			
		Hg in mg/Nm ³	BDL***	0.03	Flue gas Analyzer			

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URL-TC824119000002220

Test Report for Stack Emission Monitoring

	ort No. SE/03/2020	Reference No Issue PCS/GIL/03/2020 07/12					
1. 1	Name of Industry	: M/s Grasim Industri	M/s Grasim Industries Limited(Chemical Division Renukoot)				
2. /	Address of Industry		PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh				
3. 7	Type of Industry	: Chemical	Chemical				
4. I	Monitoring Point	: DG Set (1875KW)					
5. P	Monitoring done by	: Mr.Asheesh Kushwah	a, Mr.Shubh	am Pandey & N	Mr.Abhishek		
6. V	Weather Condition	: .Clear		_			
7.	Method of Monitoring	: As per standard Metho	od				
	Date of Monitoring	: 23/11/2020	23/11/2020				
	Sample Receipt in Lab	: 26/11/2020	26/11/2020				
10.	Date of Analysis	<u>: 26/11/2020 - 27/11/2020</u>					
S. No	o. Particulars				Value		
1.	Stack attached to			ì	DG Set (1875kw)		
2.	Stack height from G	round (m)			36		
3.	Material of Construc	· · · · · · · · · · · · · · · · · · ·		Mild Steel			
4.	Diameter of Stack (r	n)			0.5		
5.	Area of Stack (m ²)	•			0.2		
6.	Type of fuel used				HSD		
7,	Sampling Duration (min)			50		
8.	Atmospheric temper	ature (K)			298		
9.	Fuel Gas temperatur	e (K)			348		
10.	Flue Gas Exist Velo	city (m/s)			5.9		
11.	Flue Gas Quantity (1	Vm³/hr)			4068.3		
		Pollutants Concentration	Value	Standard*	Reference Method		
	-	PM (mg/Nm³)	48.1	75	IS: 11255 (Part-1)		
	;	$SO_2(mg/Nm^3)$	148.1	-	IS: 11255 (Part-2)/Flue gas Analyzer		
	+	$CO (mg/Nm^3)$ at 15% O_2	116.1	150	Flue gas Analyzer		

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An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

Test Report for Stack Emission Monitoring

Repor	t No. E/03/2020	Issue Date 07/12/2020						
		 						
	ame of Industry							
	ddress of Industry		PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh					
	ype of Industry	: Chemical						
	Ionitoring Point	: DG Set (1875KW)						
	lonitoring done by	: Mr.Asheesh Kushwaha,l	Mr.Shubha	ım Pandey&Mr	.Abhishek			
	eather Condition	: Clear						
	1ethod of Monitoring	: As per standard Method						
	Pate of Monitoring		: 23/11/2020					
	ample Receipt in Lab	: 26/11/2020						
	Date of Analysis	<u>: 26/11/2020 - 27/11/2020</u>) 					
S. No.					Value			
1.	Stack attached to			DG Set (1875kw)				
2.	Stack height from C			36				
3.	Material of Constru				Mild Steel			
4.	Diameter of Stack (m)			0.5			
5.	Area of Stack (m ²)				0.2			
6.	Type of fuel used				HSD			
7.	Sampling Duration	(min)			50			
8.	Atmospheric tempe	rature (K)			298			
9.	Fuel Gas temperatu	re (K)			348			
10.	Flue Gas Exist Velo	ocity (m/s)			5.9			
11.	Flue Gas Quantity (4068.3				
	- · · · ·	Pollutants Concentration	Value	Standard*	Reference Method			
	•	NOx in ppm at 15% O ₂	91.3	710	IS: 11255 (Part-7)/Flue gas Analyzer			
	→	$CO (mg/Nm^3)$ at 15% O_2	116.1	150	Flue gas Analyzer			
		NMHC (mg/Nm ³) at 15% O ₂	50.1	100	GC Analysis			

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An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019 'NABL' Accredited Laboratory Certificate No. TC-8241 dated-01 Jan. 2019 to 31 Dec. 2020

URL- TC824119000002076P

Test Report for Stack Emission Monitoring

Report No.	rest report to	Reference		Issue D	ate	
PCS/SE/01/2020		PCS/GtL/02	/2020	02/11/20	02/11/2020	
 Name of Industry 	: M/s Grasim	: M/s Grasim Industries Limited(Chemical Division Renukoot)				
Address of Industry	: PO- Renuko	oot Dist- Sone	ebhadra 231217.	Uttar Pradesh		
Type of Industry	: Chemical	Chemical				
4. Monitoring Point	: PGD Unit-1					
5. Monitoring done by		ı, Mr. Abhish	ek & Mr. Shubh	am		
6. Weather Condition	: Clear					
7. Method of Monitoring		lard Method				
8. Date of Monitoring	: 22/10/2020					
 9. Sample Receipt in Lat 10. Date of Analysis 	ample Receipt in Lab : 26/10/2020 ate of Analysis : 26/10/2020 - 28/10/2020					
S. No. Particulars	: 20/10/2020	- 20/10/2020		Value		
Stack attached to				PGD Unit-1		
2. Stack height from	Ground (m)			75		
Material of Const	ruction of duct			Mild Steel (Iron)		
4. Diameter of Stack	(m)			2.48x2.48		
 Area of Stack (m² 	()			6.15		
6. Control Measure				ESP		
7. Type of fuel used				Coal		
8. Sampling Duratio	n (min)			30		
 Atmospheric temp 	perature (K)			303		
10. Fuel Gas tempera	ture (K)			377		
11. Flue Gas Exist Vo	elocity (m/s)			15.2		
12. Flue Gas Quantity	*. ` '			260832.5		
-	Pollutants	Value	Standard*	Reference		
	Concentration			Method		
•	PM (mg/Nm ³)	86.2	100	IS: 11255 (Part-1)		
	$SO_2(mg/Nm^3)$	523.4	600	IS: 11255 (Part-2)/Flue gas Ana	-	
	NO _X (mg/ Nm ²)	163.5	600	IS: 11255 (Part-7)/Flue gas Ana	Iyze	

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Hg in mg/Nm³

CO2 in %

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0.03

BDL***

11.6

F- is to be used when all the tests/calibration reported are covered under the scope P- is to be used when report contains a mix of accredited & non-accredited tests/calibration with identification as per NABL norms

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3112-Hg-B

Flue gas Analyzer

(Dr. Ďi\a Misra) Managing Director



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URL-TC824119000002077P

Test Report for Stack Emission Monitoring

Report No. PCS/SE/02/2020				Issue Date 02/11/2020	
 Name of Industry Address of Industry Type of Industry Monitoring Point Monitoring done by Weather Condition Method of Monitoring Date of Monitoring Sample Receipt in Lab 	: PO- Renuk : Chemical : PGD Unit- : Mr. Ashees : Clear : As per stan : 22/10/2020	M/s Grasim Industries Limited(Chemical Division Renukoot PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh Chemical PGD Unit-2 Mr. Asheesh, Mr. Abhishek & Mr. Shubham			
10. Date of Analysis	: 26/10/2020	- 28/10/2020)		
S. No. Particulars				Value	
1. Stack attached to		-		PGD Unit-2	
Stack height from Gro	ound (m)			75	
Material of Construct	ion of duct			Concrete RCC	
4. Diameter of Stack (m)			2.48x2.48	
5. Area of Stack (m ²)				6.15	
6. Control Measure				ESP	
7. Type of fuel used				Coal	
8. Sampling Duration (r	nin)			30	
9. Atmospheric tempera				304	
10. Fuel Gas temperature	* '			381	
11. Flue Gas Exist Veloc				14.8	
12. Flue Gas Quantity (N	• •			250998.9	
	Pollutants Concentration	Value	Standard*	Reference Method	

Poliutants	Value	Standard*	Reference Method
Concentration			
PM (mg/ Nm²)	40.3	50	IS: 11255 (Part-1)
$SO_2(mg/Nm^3)$	556.8	600	IS: 11255 (Part-2)/ Flue gas Analyzer
$NO_X(mg/Nm^3)$	136.5	300	IS: 11255 (Part-7)/ Flue gas Analyzer
Hg in mg/Nm ³	BDL***	0.03	3112-Hg-B
CO ₂ in %	11,4		Flue gas Analyzer

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URL-TC824119000002078P

	Test Report	for Stack	Emission M	onitoring		
Report No.						
PCS/SE/03/2020				02/11/2020		
Name of Industry				al Division Renukoot)		
2. Address of Industry		oot Dist- Son	ebhadra 231217,	Uttar Pradesh		
3. Type of Industry		Chemical				
4. Monitoring Point	: DG Set (187	,				
5. Monitoring done by		Mr. Asheesh, Mr. Abhishek & Mr. Shubham				
6. Weather Condition	. =	Clear				
7. Method of Monitoring	•	: As per standard Method				
8. Date of Monitoring	: 21/10/2020					
9. Sample Receipt in Lab	: 26/10/2020	20110/2020				
S. No. Particulars	: 26/10/2020	<u>- 28/10/2020</u>		Value		
Stack attached to				DG Set (1875KW)		
2. Stack height from (Teaund (m)			36		
3. Material of Constru				Mild Steel		
4. Diameter of Stack				0.5		
5. Area of Stack (m ²)	,111,			0.2		
6. Type of fuel used				HSD		
7. Sampling Duration	(min)			50		
8. Atmospheric tempo				306		
9 Fuel Gas temperatu				405		
10. Flue Gas Exist Vel				6.7		
11. Flue Gas Quantity				3368.1		
· · · · · · · · · · · · · · · · · · ·	oncentration	Value	Standard*	Reference Method		
PM (mg/ Nm ³)	51.0	75	IS: 11255 (Part-1)		
SO₂(mg/ Nm³		169.0	-	IS: 11255 (Part-2)/Flue gas Analyzer		
NOx in ppm a	•	90.5	710	IS: 11255 (Part-7)/Flue gas Analyzer		
CO (mg/Nm ³		111.9	150	Fine gas Analyzer		
NMHC (mg/N	m ³) at 15% O ₂	56.4	100	GC Analysis		

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GSTIN: - 09AAJFP5925G1ZY

Test Report for Stack Monitoring							
Report No.	Reference No.		Issue Date				
PCS/SE/01/2021	PCS/GIL/06/2021		23/03/2021				
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemica	l Division Renuk	oot)				
	PO- Renukoot Dist- Sonebhadra 231217, U	Ittar Pradesh					
2. Type of Industry	: Chemical						
Sampling Location	: Membrane-I(Process Emission)						
4. Sample Collected by	: Mr Shubham Pandey & Mr Asheesh Kushv	vaha					
Weather Condition	: Clear Sky						
Method of sampling	: As per standard Method						
7. Date of Monitoring	: 14/03/2021						
8. Sample Receipt in Lab	: 17/03/2021						
9. Date of Testing	: 18/03/2021 – 20/03/2021						
	Pollutants Concentration	Result	Standard*				
	HCL (mg/Nm ³)	5.6	35				
	$\text{Cl}_2 \text{ (mg/Nm}^3\text{)}$	3.1	15				

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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	Test Report for Stack Monitorin	ıg	
Report No.	Reference No.		Issue Date
PCS/SE/02/2021	PCS/GIL/06/2021		23/03/2021
Name & Address of Industry	: M/s Grasim Industries Limited(Chemic PO- Renukoot Dist- Sonebhadra 231217, 1		koot)
2. Type of Industry	: Chemical		
Sampling Location	: Membrane-II(Process Emission)		
Sample Collected by	: Mr Shubham Pandey & Mr Asheesh Kush	waha	
Weather Condition	: Clear Sky		
Method of sampling	: As per standard Method		
7. Date of Monitoring	: 14/03/2021		
8. Sample Receipt in Lab	: 17/03/2021		
Date of Testing	: 18/03/2021 – 20/03/2021		
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	4.8	35
	$Cl_2 (mg/Nm^3)$	2.6	15

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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Test Report for Stack Monitoring

F	Report No.		Reference No.		Issue Date
P	CS/SE/03/2021		PCS/GIL/06/2021		23/03/2021
1.	Name & Address of Industry	:	M/s Grasim Industries Limited(Che	emical Division Rer	nukoot)
			PO- Renukoot Dist- Sonebhadra 2312	17, Uttar Pradesh	
2.	Type of Industry	:	Chemical		
3.	Sampling Location	:	Membrane-III(Process Emission)		
4.	Sample Collected by	:	Mr Shubham Pandey & Mr Asheesh K	Kushwaha	
5.	Weather Condition	:	Clear Sky		
6.	Method of sampling	:	As per standard Method		
7.	Date of Monitoring	:	14/03/2021		
8.	Sample Receipt in Lab	:	17/03/2021		
9.	Date of Testing	:	18/03/2021 - 20/03/2021		
			Pollutants Concentration	Result	Standard*
			HCL (mg/Nm ³)	5.2	35
			Cl_2 (mg/Nm ³)	2.9	15

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Result

Tel: 0522- 4002545, Mobile: 09415518818, GSTIN :- 09AAJFP5925G1ZY

Report No.	Reference No.	Issue Date
PCS/SE/01/2021	PCS/GIL/05/2021	08/03/2021
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot)	
	PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
2. Type of Industry	: Chemical	
3. Sampling Location	: Membrane-I(Process Emission)	
4. Sample Collected by	: Mr Shubham Pandey& Mr Abhishek Kumar	
Weather Condition	: Clear Sky	
6. Method of sampling	: As per standard Method	
7. Date of Monitoring	: 21/02/2021	
8. Sample Receipt in Lab	: 25/02/2021	
9. Date of Testing	: 25/02/2021 – 27/02/2021	

 $\frac{HCL \ (mg/Nm^3)}{Cl_2 \ (mg/Nm^3)} \qquad \qquad 4.8 \qquad \qquad 35 \\ Cl_2 \ (mg/Nm^3) \qquad \qquad 3.4 \qquad \qquad 15$ *Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

Pollutants Concentration

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Standard*



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Tel: 0522-4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

	Test Report for Stack Monitoria	ng	
Report No.	Reference No.		Issue Date
PCS/SE/02/2021	PCS/GIL/05/2021		08/03/2021
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemic	cal Division Renuko	oot)
	PO- Renukoot Dist- Sonebhadra 231217,	Uttar Pradesh	
2. Type of Industry	: Chemical		
Sampling Location	: Membrane-II(Process Emission)		
4. Sample Collected by	: Mr Shubham Pandey& Mr Abhishek Ku	mar	
Weather Condition	: Clear Sky		
Method of sampling	: As per standard Method		
Date of Monitoring	: 21/02/2021		
8. Sample Receipt in Lab	: 25/02/2021		
Date of Testing	: 25/02/2021 – 27/02/2021		
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	5.8	35
	$\text{Cl}_2 \text{ (mg/Nm}^3\text{)}$	3.1	15

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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Test Report for	Stack	Monitoring
------------------------	-------	-------------------

Report No. PCS/SE/03/2021	Reference No. PCS/GIL/05/2021		Issue Date 08/03/2021
Name & Address of Industry	: M/s Grasim Industries Limited(Che PO- Renukoot Dist- Sonebhadra 2312		
 Type of Industry Sampling Location Sample Collected by Weather Condition Method of sampling Date of Monitoring Sample Receipt in Lab Date of Testing 	 : Chemical : Membrane-III(Process Emission) : Mr Shubham Pandey& Mr Abhishek II : Clear Sky : As per standard Method : 21/02/2021 : 25/02/2021 : 25/02/2021 - 27/02/2021 	,	
o. Dute of resuing	Pollutants Concentration HCL (mg/Nm³)	Result 5.9	Standard*

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

 $Cl_2 (mg/Nm^3)$

Note:

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	Test Report for Stack Monitori	ng	
Report No. PCS/SE/01/2021	Reference No. PCS/GIL/04/2021		Issue Date 28/01/2021
Name & Address of Industry	: M/s Grasim Industries Limited(Chemica PO- Renukoot Dist- Sonebhadra 231217, U		coot)
2. Type of Industry	: Chemical		
Sampling Location	: Membrane-I(Process Emission)		
4. Sample Collected by	: Mr Shubham Pandey, Mr Vipin Kannojiya	&Mr Ghanshyam	Babu
Weather Condition	: Clear Sky		
6. Method of sampling	: As per standard Method		
7. Date of Monitoring	: 16/01/2021		
8. Sample Receipt in Lab	: 18/01/2021		
9. Date of Testing	: 19/01/2021 – 21/01/2021		
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	5.2	35
	Cl ₂ (mg/Nm ³)	3.0	15

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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		0	
Report No.	Reference No.		Issue Date
PCS/SE/02/2021	PCS/GIL/04/2021		28/01/2021
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemic	cal Division Renukoo	ot)
	PO- Renukoot Dist- Sonebhadra 231217,	Uttar Pradesh	
2. Type of Industry	: Chemical		
Sampling Location	: Membrane-II(Process Emission)		
4. Sample Collected by	: Mr Shubham Pandey, Mr Vipin Kannojiy	a &Mr Ghanshyam Ba	ıbu
5. Weather Condition	: Clear Sky		
6. Method of sampling	: As per standard Method		
7. Date of Monitoring	: 16/01/2021		
8. Sample Receipt in Lab	: 18/01/2021		
9. Date of Testing	: 19/01/2021 – 21/01/2021		
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	6.1	35
	$\text{Cl}_2 \text{ (mg/Nm}^3\text{)}$	2.9	15

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

Note:

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Test Report for Stack Monitoring			
Report No.	Reference No.	Issue Date	
PCS/SE/03/2021	PCS/GIL/04/2021	28/01/2021	
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot) PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh		
2. Type of Industry	: Chemical		
3. Sampling Location	: Membrane-III(Process Emission)		
4. Sample Collected by	: Mr Shubham Pandey, Mr Vipin Kannojiya & Mr Ghanshyam Babu	l	
5. Weather Condition	: Clear Sky		

Weather Condition Clear Sky Method of sampling : As per standard Method

Date of Monitoring 16/01/2021 Sample Receipt in Lab 18/01/2021

Date of Testing 19/01/2021 - 21/01/2021

Pollutants Concentration	Result	Standard*
HCL (mg/Nm ³)	4.3	35
$\text{Cl}_2 \text{ (mg/Nm}^3\text{)}$	1.9	15

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

Note: 1. The results in the Test Report relate only to the items tested.

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GSTIN: - 09AAJFP5925G1ZY

	Test Report for Stack Monitoring		
Report No.	Reference No.		Issue Date
PCS/SE/01/2021	PCS/GIL/03/2021		08/01/2021
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemical	Division Renu	ukoot)
	PO- Renukoot Dist- Sonebhadra 231217, Ut	tar Pradesh	
2. Type of Industry	: Chemical		
3. Sampling Location	: Membrane-I(Process Emission)		
4. Sample Collected by	: Mr Asheesh Kushwaha& Mr Shubham Pand	ey	
5. Weather Condition	: Clear Sky		
6. Method of sampling	: As per standard Method		
7. Date of Monitoring	: 30/12/2020		
8. Sample Receipt in Lab	: 02/01/2021		
9. Date of Testing	: 02/01/2021 – 04/01/2021		
S. No. Particulars			Value
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	3.9	35

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38 Note:

 $Cl_2 (mg/Nm^3)$

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5. No deviation as per the Standard Method.

Authorized Signatory

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(Dr. Divya Misra) **Managing Director**



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E-mail: prakriti_md@rediffmail.com Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN: - 09AAJFP5925G1ZY

Test Report for Stack Monitoring

Report No.	Reference No.		Issue Date
PCS/SE/02/2021	PCS/GIL/03/2021		08/01/2021
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemica PO- Renukoot Dist- Sonebhadra 231217, U	· · · · · · · · · · · · · · · · · · ·	
2. Type of Industry	: Chemical		
3. Sampling Location	: Membrane-II(Process Emission)		
4. Sample Collected by	: Mr Asheesh Kushwaha& Mr Shubham Pan	dey	
5. Weather Condition	: Clear Sky		
6. Method of sampling	: As per standard Method		
7. Date of Monitoring	: 30/12/2020		
8. Sample Receipt in Lab	: 02/01/2021		
9. Date of Testing	: 02/01/2021 – 04/01/2021		
S. No. Particulars			Value
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	4.7	35

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

 $Cl_2 (mg/Nm^3)$

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5. No deviation as per the Standard Method.

Authorized Signatory

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(Dr. Divya Misra) Managing Director



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Test Report for Stack Monitoring

	rest Report for Stack Monitoring		
Report No.	Reference No.		Issue Date
PCS/SE/03/2021	PCS/GIL/03/2021		08/01/2021
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemical D	Division Renukoot)
	PO- Renukoot Dist- Sonebhadra 231217, Utta	r Pradesh	
Type of Industry	: Chemical		
Sampling Location	: Membrane-III(Process Emission)		
4. Sample Collected by	: Mr. Asheesh Kushwaha &Mr Shubham Pande	:y	
Weather Condition	: Clear Sky		
Method of sampling	: As per standard Method		
7. Date of Monitoring	: 30/12/2020		
8. Sample Receipt in Lab	: 02/01/2021		
Date of Testing	: 02/01/2021 – 04/01/2021		
S. No. Particulars			Value
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	5.9	35

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

 $Cl_2 (mg/Nm^3)$

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5. No deviation as per the Standard Method.

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An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

Test Report for Stack Monitoring

Report No.	Reference No.	Issue Date
PCS/SE/01/2020	PCS/GIL/03/2020	07/12/2020
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot) PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
2. Type of Industry	: Chemical	
3. Sampling Location	: Membrane-I(Process Emission)	
4. Sample Collected by	: Mr Asheesh Kushwaha& Mr Shubham Pandey	
5. Weather Condition	: Clear Sky	
6. Method of sampling	: As per standard Method	
7. Date of Monitoring	: 22/11/2020	
8. Sample Receipt in Lab	: 26/11/2020	
9. Date of Testing	: 26/11/2020 – 27/11/2020	
S. No. Particulars		Value

S. No.	Particulars			Value
		Pollutants Concentration	Result	Standard*
		HCL (mg/Nm ³)	4.1	35
		$Cl_2 (mg/Nm^3)$	1.2	15

^{*}Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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Test Report for Stack Monitoring

Report No.	Reference No.	Issue Date
PCS/SE/02/2020	PCS/GIL/03/2020	07/12/2020
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemical Division Renukoot) PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh	
2. Type of Industry	: Chemical	
Sampling Location	: Membrane-II(Process Emission)	
4. Sample Collected by	: Mr Asheesh Kushwaha& Mr Shubham Pandey	
5. Weather Condition	: Clear Sky	
6. Method of sampling	: As per standard Method	
7. Date of Monitoring	: 22/11/2020	
8. Sample Receipt in Lab	: 26/11/2020	
9. Date of Testing	: 26/11/2020 – 27/11/2020	

S. No.	Particulars			Value
		Pollutants Concentration	Result	Standard*
		HCL (mg/Nm ³)	5.87	35
		$Cl_2 (mg/Nm^3)$	2.3	15

^{*}Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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GSTIN: - 09AAJFP5925G1ZY

An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

Test Report for Stack Monitoring

1. Name & Address of Industry PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh 2. Type of Industry 3. Sampling Location 4. Sample Collected by 5. Weather Condition 6. Method of sampling 1. M/s Grasim Industries Limited(Chemical Division Renukoot) PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh 1. Chemical 1. Membrane-III(Process Emission) 1. Membrane-III(Process Emission) 1. Mr. Asheesh Kushwaha & Mr Shubham Pandey 1. Clear Sky 1. Clear Sky 1. As per standard Method 1. Method Of Sampling 1. Mr. Asheesh Kushwaha & Mr Shubham Pandey 1. Clear Sky 1. Mr. Asheesh Method	Repor			Reference No.	Issue Date
PO- Renukoot Dist- Sonebhadra 231217, Uttar Pradesh 2. Type of Industry : Chemical 3. Sampling Location : Membrane-III(Process Emission) 4. Sample Collected by : Mr. Asheesh Kushwaha &Mr Shubham Pandey 5. Weather Condition : Clear Sky 6. Method of sampling : As per standard Method	PCS/S	SE/03/2020		PCS/GIL/03/2020	07/12/2020
 Type of Industry Sampling Location Sample Collected by Weather Condition Method of sampling Chemical Membrane-III(Process Emission) Mr. Asheesh Kushwaha &Mr Shubham Pandey Clear Sky As per standard Method 	1.	Name & Address of Industry	:		
 4. Sample Collected by 5. Weather Condition 6. Method of sampling i. Mr. Asheesh Kushwaha &Mr Shubham Pandey i. Clear Sky i. As per standard Method 	2.	Type of Industry	:	,	
5. Weather Condition : Clear Sky6. Method of sampling : As per standard Method	3.	Sampling Location	:	Membrane-III(Process Emission)	
6. Method of sampling : As per standard Method	4.	Sample Collected by	:	Mr. Asheesh Kushwaha &Mr Shubham Pandey	
1 0 1	5.	Weather Condition	:	Clear Sky	
7 Data of Manitaring 22/11/2020	6.	Method of sampling	:	As per standard Method	
7. Date of Monitoring ; 22/11/2020	7.	Date of Monitoring	:	22/11/2020	
8. Sample Receipt in Lab : 26/11/2020	8.	Sample Receipt in Lab	:	26/11/2020	
9. Date of Testing : 26/11/2020 – 27/11/2020	9.	Date of Testing	:	26/11/2020 – 27/11/2020	

S. No.	Particulars			Value
		Pollutants Concentration	Result	Standard*
		HCL (mg/Nm ³)	5.23	35
		$Cl_2 (mg/Nm^3)$	0.92	15

^{*}Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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(Dr. Divya Misra) **Managing Director**

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An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

'NABL' Accrdited Laboratory Certified No. TC-8241 dated-01 Jan. 2019

Test Report for Stack Monitoring

Report No.	Reference No.		Issue Date
PCS/SE/01/2020	PCS/GIL/02/2020		02/11/2020
1. Name & Address of Industry	: M/s Grasim Industries Limited (Chemic PO- Renukoot Dist- Sonebhadra 231217, V		ot)
2. Type of Industry	: Chemical	Ottai Tradesii	
Sampling Location	: Membrane-I(Process Emission)		
4. Sample Collected by	: Mr. Asheesh, Mr. Abhishek & Mr. Shubha	am	
5. Weather Condition	: Clear Sky		
6. Method of sampling	: As per standard Method		
7. Date of Monitoring	: 23/10/2020		
8. Sample Receipt in Lab	: 26/10/2020		
9. Date of Testing	: 26/10/2020 – 28/10/2020		
S. No. Particulars			Value
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	3.72	35

Cl₂ (mg/Nm³) 0.83 15
*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

'NABL' Accrdited Laboratory Certified No. TC-8241 dated-01 Jan. 2019

Test Report for Stack Monitoring

Report No.	Reference No.		Issue Date
PCS/SE/02/2020	PCS/GIL/02/2020		02/11/2020
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemica PO- Renukoot Dist- Sonebhadra 231217, U		oot)
2. Type of Industry	: Chemical		
3. Sampling Location	: Membrane-II(Process Emission)		
4. Sample Collected by	: Mr. Asheesh, Mr. Abhishek & Mr. Shubhar	n	
5. Weather Condition	: Clear Sky		
6. Method of sampling	: As per standard Method		
7. Date of Monitoring	: 23/10/2020		
8. Sample Receipt in Lab	: 26/10/2020		
9. Date of Testing	: 26/10/2020 – 28/10/2020		
S. No. Particulars			Value
	Pollutants Concentration	Result	Standard*
	HCL (mg/Nm ³)	4.24	35

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		Pollutants Concentration	Result	Standard*	
		HCL (mg/Nm ³)	4.24	35	
		$\text{Cl}_2 \text{ (mg/Nm}^3\text{)}$	1.63	15	
					_

*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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'NABL' Accrdited Laboratory Certified No. TC-8241 dated-01 Jan. 2019

Test Report for Stack Monitoring

Report No.	Reference No.		Issue Date		
PCS/SE/03/2020	PCS/GIL/02/2020 02/11				
1. Name & Address of Industry	: M/s Grasim Industries Limited(Chemica	oot)			
	PO- Renukoot Dist- Sonebhadra 231217, U				
2. Type of Industry	: Chemical				
3. Sampling Location	: Membrane-III(Process Emission)				
4. Sample Collected by	: Mr. Asheesh, Mr. Abhishek & Mr. Shubha	ım			
Weather Condition	: Clear Sky				
6. Method of sampling	: As per standard Method				
7. Date of Monitoring	: 23/10/2020				
8. Sample Receipt in Lab	: 26/10/2020				
9. Date of Testing	: 26/10/2020 – 28/10/2020				
S. No. Particulars			Value		
	Pollutants Concentration	Result	Standard*		
	HCL (mg/Nm ³)	3.46	35		

Cl₂ (mg/Nm³) 1.14 15
*Environment (Protection) Act (1986 fourth Amendment rule -2012) vide notification GSR 820(E), dated 9th November, 2012 Schedule-I, Serial no. 38

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Authorized Signatory

(Dr. Divya Misra) Managing Director



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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality



ULR-TC824121000000366

Rep	ort No.	Reference No.					
PCS	/AAQ/01/2021		PC	23/03/2021			
1.	Name of Industry	:	M/s Grasim Industries I	Limited (Che	emical Division Renu	ukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sone	ebhadra 2312	17, Uttar Pradesh		
3.	Type of Industry	:	Chemical				
4.	Monitoring Location	:	At Main Gate				
5.	Weather Condition:	:	Clear Sky				
6.	Method of sampling:	:	As per Standard Method				
7.	Monitoring done by	:	Mr Shubham Pandey & N	Ir Asheesh K	ushwaha		
8.	Date of Monitoring	:	12/03/2021 - 13/03/2021				
9.	Sample Receipt in Lab	:	17/03/2021				
10.	Date of Analysis	:	18/03/2021-20/03/2021				
S N	o Parameters		∐nit	Result	Standards*	Method of Measurement	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	66.7	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	17.6	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO2)	$(\mu g/m^3)$	24.5	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra)

^{**8} Hourly Standard



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GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Rep	Report No. Reference No.			
PCS	PCS/AAQ/01/2021 PCS/GIL/07/2021			
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	At Main Gate	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey & Mr Asheesh Kushwaha	

8.	Date of Monitoring	:	12/03/2021 - 13/03/2021
9.	Sample Receipt in Lab	:	17/03/2021
10.	Date of Analysis	:	18/03/2021-20/03/2021

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	40.3	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	1.9	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.058	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	18.2	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	266	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.68	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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(Dr Divya Misra)

^{**8} Hourly Standard



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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality



ULR-TC824121000000367

Report No.	Reference No.	Issue Date
PCS/AAQ/02/2021	PCS/GIL/07/2021	23/03/2021

1. Name of Industry : M/s Grasim Industries Limited (Chemical Division Renukoot)

2. Industry Address : PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh

3. Type of Industry
4. Monitoring Location
5. Weather Condition:
Chemical
PGD Area
Clear Sky

6. Method of sampling: : As per Standard Method

7. Monitoring done by : Mr Shubham Pandey & Mr Asheesh Kushwaha

8. Date of Monitoring : 12/03/2021 - 13/03/2021

9. Sample Receipt in Lab : 17/03/2021

10. Date of Analysis : 18/03/2021–20/03/2021

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	68.5	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	20.3	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	26.8	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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Address: 12, Vishnupuri, Church Road, Aliganj, Lucknow-226024

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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN: 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Report No.	Reference No.	Issue Date
PCS/AAQ/02/2021	PCS/GIL/07/2021	23/03/2021

1. Name of Industry : M/s Grasim Industries Limited (Chemical Division Renukoot)

2. Industry Address : PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh

3. Type of Industry
4. Monitoring Location
5. Weather Condition:
Chemical
PGD Area
Clear Sky

6. Method of sampling: : As per Standard Method

7. Monitoring done by : Mr Shubham Pandey & Mr Asheesh Kushwaha

8. Date of Monitoring : 12/03/2021 - 13/03/2021

9. Sample Receipt in Lab : 17/03/2021

10. Date of Analysis : 18/03/2021–20/03/2021

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	43.5	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	2.4	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.063	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	38.4	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	210	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.60	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note: 1. The results in the Test Report relate only to the items tested.

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- 5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra)

^{**8} Hourly Standard



An Approved Laboratory From MoEF - CC & Uttar Pradesh Pollution Control Board

(An ISO 14001:2015, ISO 9001-2015 and ISO 45001:2018 Certified Organization)

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GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

ULR-TC824121000000368



Rep	oort No.		Reference No.	Issue Date
PCS	S/AAQ/03/2021		PCS/GIL/07/2021	23/03/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	Project Office	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey & Mr Asheesh Kushwaha	
8.	Date of Monitoring	:	12/03/2021 - 13/03/2021	
9.	Sample Receipt in Lab	:	17/03/2021	
10	Date of Analysis	•	18/03/2021- 20/03/2021	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	62.5	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	22.8	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO2)	$(\mu g/m^3)$	28.1	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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- 4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.

5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra)

^{**8} Hourly Standard



An Approved Laboratory From MoEF - CC & Uttar Pradesh Pollution Control Board

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GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Rep	ort No.		Reference No.	Issue Date
PCS	S/AAQ/03/2021		PCS/GIL/07/2021	23/03/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	Project Office	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey & Mr Asheesh Kushwaha	
8.	Date of Monitoring	:	12/03/2021 - 13/03/2021	
9.	Sample Receipt in Lab	:	17/03/2021	
10.	Date of Analysis	:	18/03/2021-20/03/2021	
S. N	lo. Parameters		Unit Result Standards* Method	of Measurement

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	40.6	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	2.1	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.059	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	37.5	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	214	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.73	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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- 5. No deviation as per the Standard Method.

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(Dr Divya Misra)

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GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

ULR-TC824121000000369



						TC-8241
Rep	ort No.	Re	ference No	•	Issue Date	
PCS	S/AAQ/04/2021		PCS	/GIL/07/202	21	23/03/2021
1.	Name of Industry	:	M/s Grasim Industries	Limited (C	Chemical Division	Renukoot)
2.	Industry Address	:	PO. Renukoot, Dist- Sor	nebhadra 23	1217, Uttar Prade	sh
3.	Type of Industry	:	Chemical			
4.	Monitoring Location	:	ETP Area			
5.	Weather Condition:	:	Clear Sky			
6.	Method of sampling:	:	As per Standard Method			
7.	Monitoring done by	:	Mr Shubham Pandey &	Mr Asheesh	Kushwaha	
8.	Date of Monitoring	:	12/03/2021 - 13/03/202	1		
9.	Sample Receipt in Lab	:	17/03/2021			
10.	Date of Analysis	:	18/03/2021-20/03/2021			
S. N	lo. Parameters		Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter	(PN	I_{10} $(\mu g/m^3)$	66.5	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (S	SO_2	2	21.8	80	IS: 5182 (Part-2) 2001

25.9

80

Note:

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(μg/ m³`

5. No deviation as per the Standard Method.

Nitrogen Dioxide (NO₂)

Authorized Signatory

IS: 5182 (Part 6) 2006

(Dr Divya Misra)

^{*} National Ambient Air Quality Standards- dated 18.11.2009

^{**8} Hourly Standard



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Test Report for Ambient Air Quality

Rep	Report No.		Reference No.	Issue Date
PCS	S/AAQ/04/2021		PCS/GIL/07/2021	23/03/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	ETP Area	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey & Mr Asheesh Kushwaha	
8.	Date of Monitoring	:	12/03/2021 - 13/03/2021	
9.	Sample Receipt in Lab	:	17/03/2021	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	36.8	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	2.52	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.052	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	25.6	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	190	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.76	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Date of Analysis

Note:

10.

- 1. The results in the Test Report relate only to the items tested.
- 2. The report shall not be reproduced-except in full, without the written permission of laboratory.

18/03/2021 - 20/03/2021

- 3. The report shall not be used for any other purpose than declared by the Sponsor
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- 5. No deviation as per the Standard Method.

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^{**8} Hourly Standard



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GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality



ULR-TC824121000000291

Rep	ort No.		R	Issue Date		
PCS	S/AAQ/01/2021		PCS	S/GIL/06/202	21	08/03/2021
1.	Name of Industry	:	M/s Grasim Industries I	imited (Cho	emical Division Ren	ukoot)
2.	Industry Address	:	PO. Renukoot, Dist-Sone	bhadra 2312	17, Uttar Pradesh	
3.	Type of Industry	:	Chemical			
4.	Monitoring Location	:	At Main Gate			
5.	Weather Condition:	:	Clear Sky			
6.	Method of sampling:	:	As per Standard Method			
7.	Monitoring done by	:	Mr Shubham Pandey, Mr	Abhishek K	umar & Mr Ghanshya	am Babu
8.	Date of Monitoring	:	20/02/2021 - 21/02/2021		·	
9.	Sample Receipt in Lab	:	25/02/2021			
10.	Date of Analysis	:	25/02/2021-27/02/2021			
S. N	o. Parameters		Unit	Result	Standards*	Method of Measurement
1	Particulate Matter	(PN	$I_{\rm rel}$ (ug/m ³)	68.4	100	IS: 5182 Part (23) 2006

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	68.4	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	19.1	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	22.0	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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5. No deviation as per the Standard Method.

Authorized Signatory

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^{**8} Hourly Standard



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Test Report for Ambient Air Quality

_	Report No.		Reference No.		
PCS	/AAQ/01/2021		PCS/GIL/06/2021	08/03/2021	
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)		
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh		
3.	Type of Industry	:	Chemical		
4.	Monitoring Location	:	At Main Gate		
5.	Weather Condition:	:	Clear Sky		
6.	Method of sampling:	:	As per Standard Method		
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghanshyam Babu		
8.	Date of Monitoring	:	20/02/2021 - 21/02/2021		
9.	Sample Receipt in Lab	:	25/02/2021		
10.	Date of Analysis	:	25/02/2021-27/02/2021		

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	42.3	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	1.8	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.062	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	20.5	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	251	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.73	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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^{**8} Hourly Standard

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GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality



ULR-TC824121000000292

Report No.			Reference No.	Issue Date
PCS	S/AAQ/02/2021		PCS/GIL/06/2021	08/03/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	PGD Area	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghanshyam Babu	
8.	Date of Monitoring	:	20/02/2021 - 21/02/2021	
9.	Sample Receipt in Lab	:	25/02/2021	
10.	Date of Analysis	:	25/02/2021- 27/02/2021	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	68.0	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	27.3	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	23.2	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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- 5. No deviation as per the Standard Method.

Authorized Signatory

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^{**8} Hourly Standard



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GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Ke	port No.		Reference No.	Issue Date
PC	S/AAQ/02/2021		PCS/GIL/06/2021	08/03/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh	
_	TD CT 1 .		C1 : 1	

Type of Industry
Monitoring Location
Weather Condition:
Chemical
PGD Area
Clear Sky

6. Method of sampling: : As per Standard Method

7. Monitoring done by : Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghanshyam Babu

8. Date of Monitoring : 20/02/2021 - 21/02/2021

9. Sample Receipt in Lab : 25/02/2021

10. Date of Analysis : 25/02/2021–27/02/2021

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	39.9	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	2.8	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.074	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	41.2	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	191	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.58	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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- 5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra)

^{**8} Hourly Standard



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Test Report for Ambient Air Quality

ULR-TC824121000000293



Report No.			Reference No.	Issue Date
PCS	S/AAQ/03/2021		PCS/GIL/06/2021	08/03/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	Project Office	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghanshyam Babu	
8.	Date of Monitoring	:	20/02/2021 - 21/02/2021	
9.	Sample Receipt in Lab	:	25/02/2021	
10.	Date of Analysis	:	25/02/2021-27/02/2021	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	67.5	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	29.2	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	21.3	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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- 5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra)

^{**8} Hourly Standard



An Approved Laboratory From MoEF - CC & Uttar Pradesh Pollution Control Board (An ISO 14001:2015, ISO 9001-2015 and ISO 45001:2018 Certified Organization) Address: 12, Vishnupuri, Church Road, Aliganj, Lucknow-226024 E-mail: prakriti md@rediffmail.com Tel: 0522-4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Rep	ort No.		Reference No.	Issue Date			
PCS	S/AAQ/03/2021		PCS/GIL/06/2021	08/03/2021			
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)				
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh				
3.	Type of Industry	:	Chemical				
4.	Monitoring Location	:	Project Office				
5.	Weather Condition:	:	Clear Sky				
6.	Method of sampling:	:	As per Standard Method				
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghanshyam Babu				
8.	Date of Monitoring	:	20/02/2021 - 21/02/2021				
9.	Sample Receipt in Lab	:	25/02/2021				
10.	Date of Analysis	:	25/02/2021-27/02/2021				
S. N	No. Parameters		Unit Result Standards* Method of M	easurement			

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	41.2	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	1.8	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.062	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	35.4	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	207	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.82	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note:

- 1. The results in the Test Report relate only to the items tested.
- 2. The report shall not be reproduced-except in full, without the written permission of laboratory.
- 3. The report shall not be used for any other purpose than declared by the Sponsor
- 4. Prakriti Consultants Services is not regulatory agency hence no part of this report should be used for legal purpose under any circumstances.
- 5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra)

^{**8} Hourly Standard



An Approved Laboratory From MoEF - CC & Uttar Pradesh Pollution Control Board

(An ISO 14001:2015, ISO 9001-2015 and ISO 45001:2018 Certified Organization)

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Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN:- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

ULR-TC824121000000294



ort No.		Ref	Issue Date					
/AAQ/04/2021		PCS/	GIL/06/202	21	08/03/2021			
Name of Industry	:	M/s Grasim Industries	M/s Grasim Industries Limited (Chemical Division Renukoot)					
Industry Address	:	PO. Renukoot, Dist-Son	ebhadra 23	1217, Uttar Prades	sh			
Type of Industry	:	Chemical						
Monitoring Location	:	ETP Area						
Weather Condition:	:	Clear Sky						
Method of sampling:	:	As per Standard Method						
Monitoring done by	:	Mr Shubham Pandey, Mr	r Abhishek	Kumar & Mr Gha	nshyam Babu			
Date of Monitoring	:	20/02/2021 - 21/02/2021						
Sample Receipt in Lab	:	25/02/2021						
Date of Analysis	:	25/02/2021-27/02/2021						
o. Parameters		Unit	Result	Standards*	Method of Measurement			
Particulate Matter	(PN	I_{10} $(\mu g/m^3)$	62.4	100	IS: 5182 Part (23) 2006			
Sulphur Dioxide (S	O_2	$(\mu g/m^3)$	24.7	80	IS: 5182 (Part-2) 2001			
	Industry Address Type of Industry Monitoring Location Weather Condition: Method of sampling: Monitoring done by Date of Monitoring Sample Receipt in Lab Date of Analysis O. Parameters Particulate Matter	Name of Industry Industry Address Type of Industry Monitoring Location Weather Condition: Method of sampling: Monitoring done by Date of Monitoring Sample Receipt in Lab Date of Analysis Parameters	Name of Industry Industry Address Industry Address Type of Industry Monitoring Location Weather Condition: Method of sampling: Monitoring done by Date of Monitoring Sample Receipt in Lab Date of Analysis O. Parameters M/s Grasim Industries PO. Renukoot, Dist- Son Chemical Chemic	Name of Industry Industry Address Type of Industry Monitoring Location Weather Condition: Method of sampling: Monitoring done by Date of Monitoring Sample Receipt in Lab Date of Analysis PCS/GIL/06/202 M/s Grasim Industries Limited (Clean Sky) Chemical ETP Area Clear Sky Method Method Monitoring done by Mr Shubham Pandey, Mr Abhishek 20/02/2021 – 21/02/2021 25/02/2021 25/02/2021 – 27/02/2021 25/02/2021 – 27/02/2021 Date of Analysis Particulate Matter (PM ₁₀) (µg/ m³) 62.4	Name of Industry Industry Address Industry Address Type of Industry Monitoring Location Weather Condition: Monitoring done by Date of Monitoring Sample Receipt in Lab Date of Analysis PCS/GIL/06/2021 M/s Grasim Industries Limited (Chemical Division PO. Renukoot, Dist- Sonebhadra 231217, Uttar Prades Chemical ETP Area Clear Sky Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghate of Monitoring Sample Receipt in Lab Date of Analysis Particulate Matter (PM ₁₀) (µg/ m³) 62.4 100			

20.2

80

Note:

1. The results in the Test Report relate only to the items tested.

Nitrogen Dioxide (NO₂)

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 $(\mu g/m^3)$

5. No deviation as per the Standard Method.

Authorized Signatory

IS: 5182 (Part 6) 2006

(Dr Divya Misra)

^{*} National Ambient Air Quality Standards- dated 18.11.2009

^{**8} Hourly Standard



An Approved Laboratory From MoEF - CC & Uttar Pradesh Pollution Control Board (An ISO 14001:2015, ISO 9001-2015 and ISO 45001:2018 Certified Organization) Address: 12, Vishnupuri, Church Road, Aliganj, Lucknow-226024 E-mail: prakriti md@rediffmail.com Tel: 0522-4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Report No.			Reference No.	Issue Date
PCS	S/AAQ/04/2021		PCS/GIL/06/2021	08/03/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	ETP Area	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Abhishek Kumar & Mr Ghanshyam Babu	
8.	Date of Monitoring	:	20/02/2021 - 21/02/2021	
9.	Sample Receipt in Lab	:	25/02/2021	
10.	Date of Analysis	:	25/02/2021-27/02/2021	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	42.1	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	1.9	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.071	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	28.2	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	220	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.83	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note:

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- 5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra)

^{**8} Hourly Standard



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(An ISO 14001:2015, ISO 9001-2015 and ISO 45001:2018 Certified Organization)

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Test Report for Ambient Air Quality



URL-TC824119000002582

Rep	ort No.		Reference No.	Issue Date
PCS	/AAQ/01/2021		PCS/GIL/05/2021	28/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	At Main Gate	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya & Mr Ghanshyam Babu	1
8.	Date of Monitoring	:	14/01/2021 - 15/01/2021	
9.	Sample Receipt in Lab	:	18/01/2021	
10.	Date of Analysis	:	19/01/2021-21/01/2021	
c N	o Parameters		Unit Docult Standards* Mot	thad of Maggurament

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	79.2	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	21.8	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	28.2	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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Authorized Signatory

(Dr Divya Misra) Managing Director

^{**8} Hourly Standard



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(An ISO 14001:2015, ISO 9001-2015 and ISO 45001:2018 Certified Organization)

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GSTIN:- 09AAJFP5925GIZY

Test Report for Ambient Air Quality

Rep	ort No.		Reference No.	ssue Date
PCS	S/AAQ/01/2021		PCS/GIL/05/2021 28	8/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	At Main Gate	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghanshyam Babu	
8.	Date of Monitoring	:	14/01/2021 - 15/01/2021	
9.	Sample Receipt in Lab	:	18/01/2021	
10.	Date of Analysis	:	19/01/2021-21/01/2021	
S. N	lo. Parameters		Unit Result Standards* Method of Measu	rement

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	49.5	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	2.5	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.071	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	19.8	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	221	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.88	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note: 1. The results in the Test Report relate only to the items tested.

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- 3. The report shall not be used for any other purpose than declared by the Sponsor $\,$
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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra) Managing Director

^{**8} Hourly Standard



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E-mail: prakriti_md@rediffinail.com Tel: 0522-4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

Test Report for Ambient Air Quality



URL-TC824119000002583

Report No.			Reference No.	Issue Date
PCS/AAQ/02/2021			PCS/GIL/05/2021	28/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	PGD Area	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghanshyam Babu	
8.	Date of Monitoring	:	14/01/2021 - 15/01/2021	
9.	Sample Receipt in Lab	:	18/01/2021	

10. Da	ate of Analysis : 19/01/	2021-21/01/202	21		
S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	89.3	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	29.2	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	20.5	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

1.The results in the Test Report relate only to the items tested. Note:

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra) **Managing Director**

^{**8} Hourly Standard



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Tel: 0522- 4002545, Mobile: 09415518818,

Test Report for Ambient Air Quality

Report No.			Reference No.	Issue Date	
PCS	S/AAQ/02/2021		PCS/GIL/05/2021	28/01/2021	
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)		
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh		
3.	Type of Industry	:	Chemical		
4.	Monitoring Location	:	PGD Area		
5.	Weather Condition:	:	Clear Sky		
6.	Method of sampling:	:	As per Standard Method		
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghanshyam Babu		
8.	Date of Monitoring	:	14/01/2021 - 15/01/2021		
9.	Sample Receipt in Lab	:	18/01/2021		
10.	Date of Analysis	:	19/01/2021- 21/01/2021		
S. N	S. No. Parameters Unit Result Standards* Method of Measurement				

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	50.1	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	3.1	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.079	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	37.5	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	177.4	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.76	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note:

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- 5. No deviation as per the Standard Method.

Authorized Signatory

GSTIN: - 09AAJFP5925G1ZY

(Dr Divya Misra) Managing Director

^{**8} Hourly Standard

^{1.}The results in the Test Report relate only to the items tested.



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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

URL-TC824119000002584



Report No.			Reference No.	Issue Date
PCS	/AAQ/03/2021		PCS/GIL/05/2021	28/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	Project Office	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya & Mr Ghanshyam Babu	
8.	Date of Monitoring	:	14/01/2021 - 15/01/2021	
9.	Sample Receipt in Lab	:	18/01/2021	
10.	Date of Analysis	:	19/01/2021-21/01/2021	
SN	o Parameters		Unit Result Standards* Method of Me	asurement

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	86.4	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	33.8	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	25.1	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note:

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- 5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra) Managing Director

^{**8} Hourly Standard



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GSTIN:- 09AAJFP5925GIZY

Test Report for Ambient Air Quality

Report No.		Refe	Issue Date			
PCS	/AAQ/03/2021		PCS/C	GIL/05/202	21	28/01/2021
1.	Name of Industry	:	M/s Grasim Industries I	Limited (C	hemical Division	n Renukoot)
2.	Industry Address	:	PO. Renukoot, Dist-Sone	bhadra 23	1217, Uttar Prade	sh
3.	Type of Industry	:	Chemical			
4.	Monitoring Location	:	Project Office			
5.	Weather Condition:	:	Clear Sky			
6.	Method of sampling:	:	As per Standard Method			
7.	Monitoring done by	:	Mr Shubham Pandey, Mr	Vipin Kan	nojiya &Mr Gha	nshyam Babu
8.	Date of Monitoring	:	14/01/2021 - 15/01/2021			
9.	Sample Receipt in Lab	:	18/01/2021			
10.	Date of Analysis	:	19/01/2021-21/01/2021			
S. N	o. Parameters		Unit	Result	Standards*	Method of Measurement
4	Dantiaulata Mattan	(D)	1 (a/3)	52 4	(0	ADIIA Aim(Creamine straig)

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	52.4	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	2.8	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.071	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	29.2	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	197	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m ³)	0.95	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note: 1. The results in the Test Report relate only to the items tested.

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra) Managing Director

^{**8} Hourly Standard



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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN :- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

URL-TC824119000002585



Report No.			Re	Issue Date		
PCS	/AAQ/04/2021		PCS	/GIL/05/202	21	28/01/2021
1.	Name of Industry	:	M/s Grasim Industries	Limited (C	hemical Division	Renukoot)
2.	Industry Address	:	PO. Renukoot, Dist-Sor	ebhadra 23	1217, Uttar Prade	sh
3.	Type of Industry	:	Chemical			
4.	Monitoring Location	:	ETP Area			
5.	Weather Condition:	:	Clear Sky			
6.	Method of sampling:	:	As per Standard Method			
7.	Monitoring done by	:	Mr Shubham Pandey, M	r Vipin Kan	nojiya &Mr Ghar	nshyam Babu
8.	Date of Monitoring	:	14/01/2021 - 15/01/2021			
9.	Sample Receipt in Lab	:	18/01/2021			
10.	Date of Analysis	:	19/01/2021 - 23/01/2021			
S. N	o. Parameters		Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter	(PN	I_{10} $(\mu g/m^3)$	80.2	100	IS: 5182 Part (23) 2006

27.2

23.8

80

80

**8 Hourly Standard

Note: 1.Th

2.

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 $(\mu g/m^3)$

 $(\mu g/m^3)$

5. No deviation as per the Standard Method.

Sulphur Dioxide (SO₂)

Nitrogen Dioxide (NO₂)

Authorized Signatory

IS: 5182 (Part-2) 2001

IS: 5182 (Part 6) 2006

(Dr Divya Misra) Managing Director

^{*} National Ambient Air Quality Standards- dated 18.11.2009



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Tel: 0522- 4002545, Mobile: 09415518818,

Test Report for Ambient Air Quality

Report No. PCS/AAQ/04/2021			Reference No. PCS/GIL/05/2021		
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)		
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh		
3.	Type of Industry	:	Chemical		
4.	Monitoring Location	:	ETP Area		
5.	Weather Condition:	:	Clear Sky		
6.	Method of sampling:	:	As per Standard Method		
7.	Monitoring done by	:	Mr Shubham Pandey, Mr Vipin Kannojiya &Mr Ghanshyam Babu		
8.	Date of Monitoring	:	14/01/2021 - 15/01/2021		
9.	Sample Receipt in Lab	:	18/01/2021		
10.	Date of Analysis	:	19/01/2021 — 21/01/2021		

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	47.4	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	2.1	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.064	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	31.4	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	213	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.91	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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- 5. No deviation as per the Standard Method.

Authorized Signatory

GSTIN: - 09AAJFP5925G1ZY

(Dr Divya Misra) Managing Director

^{**8} Hourly Standard



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E-mail: prakriti_md@rediffmail.com Tel: 0522- 4002545, Mobile: 09415518818, GSTIN :- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Segultur per

URL-TC824119000002428

Rep	ort No.	Reference No.				Issue Date
PCS	/AAQ/01/2021		PCS/GII	L/04/2021		08/01/2021
1.	Name of Industry	:	M/s Grasim Industries L	imited (Ch	emical Division Renukoot	
2.	Industry Address	:	PO. Renukoot, Dist-Sonel	bhadra 2312	17, Uttar Pradesh	
3.	Type of Industry	:	Chemical			
4.	Monitoring Location	:	At Main Gate			
5.	Weather Condition:	:	Clear Sky			
6.	Method of sampling:	:	As per Standard Method			
7.	Monitoring done by	:	Mr Asheesh Kushwaha, M	Ir Shubham	Pandey &Mr Abhishek	
8.	Date of Monitoring	:	28/12/2020 - 29/12/2020			
9.	Sample Receipt in Lab	:	02/01/2021			
10.	Date of Analysis	:	02/01/2021-04/01/2021			
S. N	o. Parameters		Unit	Result	Standards*	Method of Measurement

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	72.9	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	23.3	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	22.7	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note:

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Authorized Signatory

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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN :- 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Report No.			Reference No.						
PCS/AAQ/01/2021			PCS/GIL/04/2021	08/01/2021					
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)						
2.	Industry Address	:	PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh					
3.	Type of Industry	:	Chemical						
4.	Monitoring Location	:	At Main Gate						
5.	Weather Condition:	:	Clear Sky						
6.	Method of sampling:	:	As per Standard Method						
7.	7. Monitoring done by : Mr Asheesh Kushwaha, Mr Shubham Pandey & Mr Abhishek Tiwari								
8.	Date of Monitoring	:	28/12/2020 - 29/12/2020						
9.	Sample Receipt in Lab	:	02/01/2021						
10.	Date of Analysis	:	02/01/2021- 04/01/2021						
S. N	o. Parameters		Unit Result Standards* Method of Me	asurement					

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	44.2	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	1.1	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.064	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	21.7	100**	IS:5182(Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	167	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.62	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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(Dr Divya Misra) Managing Director

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Test Report for Ambient Air Quality



URL-TC824119000002429

Report No.			Refe	Issue Date		
PCS/AAQ/02/2021			PCS/GIL/04/2021			08/01/2021
1.	Name of Industry	:	M/s Grasim Industries Lir	mited (C	hemical Divisior	Renukoot)
2.	Industry Address	:	PO. Renukoot, Dist-Sonebl	hadra 231	217, Uttar Prade	sh
3.	Type of Industry	:	Chemical			
4.	Monitoring Location	:	PGD Area			
5.	Weather Condition:	:	Clear Sky			
6.	Method of sampling:	:	As per Standard Method			
7.	Monitoring done by	:	Mr Asheesh Kushwaha, Mr	Shubhan	n Pandey& Mr A	bhishek
8.	Date of Monitoring	:	29/12/2020 - 30/12/2020			
9.	Sample Receipt in Lab	:	02/01/2021			
10.	Date of Analysis	:	02/01/2021- 04/01/2021			
S. No. Parameters			Unit	Result	Standards*	Method of Measurement

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	86.5	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	27.2	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	19.3	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note:

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- 5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra) Managing Director

^{**8} Hourly Standard



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Test Report for Ambient Air Quality

 Report No.
 Reference No.
 Issue Date

 PCS/AAQ/02/2021
 PCS/GIL/04/2021
 08/01/2021

1. Name of Industry : M/s Grasim Industries Limited (Chemical Division Renukoot)

2. Industry Address : PO. Renukoot, Dist-Sonebhadra 231217, Uttar Pradesh

3. Type of Industry
4. Monitoring Location
5. Weather Condition:
Chemical
PGD Area
Clear Sky

6. Method of sampling: : As per Standard Method

7. Monitoring done by : Mr Asheesh Kushwaha, Mr Shubham Pandey& Mr Abhishek

8. Date of Monitoring : 29/12/2020 - 30/12/2020

9. Sample Receipt in Lab : 02/01/2021

10. Date of Analysis : 02/01/2021–04/01/2021

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	48.6	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	1.8	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.082	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	29.1	100**	IS:5182(Part IX)-1974
5.	Carbon Dioxide (CO ₂)	(ppm)	113.5	5000	NIOSH 6603/GC-TCD
6.	Chlorine (Cl ₂)	(mg/m^3)	0.54	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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5. No deviation as per the Standard Method.

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(Dr Divya Misra) Managing Director

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Tel: 0522-4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

URL-TC824119000002430



Rep	ort No.		I	Reference No.	•	Issue Date
PCS	S/AAQ/03/2021	PCS/GIL/04/2021				
1.	Name of Industry	:	M/s Grasim Industri	es Limited (C	hemical Division	n Renukoot)
2.	Industry Address	:	PO. Renukoot, Dist-S	onebhadra 23	1217, Uttar Prade	sh
3.	Type of Industry	:	Chemical			
4.	Monitoring Location	:	Project Office			
5.	Weather Condition:	:	Clear Sky			
6.	Method of sampling:	:	As per Standard Meth	od		
7.	Monitoring done by	:	Mr Asheesh Kushwah	a, Mr Shubhai	m Pandey &Mr A	bhishek
8.	Date of Monitoring	:	29/12/2020 - 30/12/20)20		
9.	Sample Receipt in Lab	:	02/01/2021			
10.	Date of Analysis	:	02/01/2021-04/01/20	21		
S. N	o. Parameters		Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter	(PN	$(\mu g/m^3)$	81.0	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (S	\mathbf{O}_2	$(\mu g/m^3)$	31.5	80	IS: 5182 (Part-2) 2001

26.4

Note:

3.

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 $(\mu g/m^3)$

5. No deviation as per the Standard Method.

Authorized Signatory

IS: 5182 (Part 6) 2006

(Dr Divya Misra) **Managing Director**

Nitrogen Dioxide (NO₂) * National Ambient Air Quality Standards- dated 18.11.2009

^{**8} Hourly Standard



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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Report No.			Reference No.	Issue Date
PCS	S/AAQ/03/2021		PCS/GIL/04/2021	08/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	Project Office	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Asheesh Kushwaha, Mr Shubham Pandey &Mr Abhishek	
8.	Date of Monitoring	:	29/12/2020 - 30/12/2020	
9.	Sample Receipt in Lab	:	02/01/2021	
10.	Date of Analysis	:	02/01/2021- 04/01/2021	
CN	In Damamatana		Unit Decult Standards Mathed of N	Л

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	50.3	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	2.3	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.052	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	26.2	100**	IS:5182(Part IX)-1974
5.	Carbon Dioxide (CO ₂)	(ppm)	203	5000	NIOSH 6603/GC-TCD
6.	Chlorine (Cl ₂)	(mg/m^3)	1.07	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note: 1. The results in the 7

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- 5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra) Managing Director

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GSTIN:-09AAJFP5925G1ZY

Test Report for Ambient Air Quality

URL-TC824119000002431



Report No.			Reference No.	Issue Date
PCS	/AAQ/04/2021		PCS/GIL/04/2021	08/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	ETP Area	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Asheesh Kushwaha, Mr Shubham Pandey& Mr Abhishek	
8.	Date of Monitoring	:	29/12/2020 - 30/12/2020	
9.	Sample Receipt in Lab	:	02/01/2021	
10.	Date of Analysis	:	02/01/2021- 04/01/2021	
S. N	o. Parameters		Unit Result Standards* Method of M	easurement

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	76.4	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	25.0	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	20.1	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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Authorized Signatory

(Dr Divya Misra) Managing Director

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Tel: 0522- 4002545, Mobile: 09415518818, GSTIN: - 09AAJFP5925G1ZY

Test Report for Ambient Air Quality

Report No. Reference No.				Issue Date
PCS	S/AAQ/04/2021		PCS/GIL/04/2021	08/01/2021
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	ETP Area	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Asheesh Kushwaha, Mr Shubham Pandey& Mr Abhishek	
8.	Date of Monitoring	:	29/12/2020 - 30/12/2020	
9.	Sample Receipt in Lab	:	02/01/2021	
10.	Date of Analysis	:	02/01/2021- 04/01/2021	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
4.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	49.3	60	APHA Air(Gravimetric)
5.	Carbon Monoxide (CO)	(mg/m^3)	1.9	4.0**	IS:5182 (Part 10):1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.082	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	23.0	100**	IS:5182(Part IX)-1974
5.	Carbon Dioxide (CO ₂)	(ppm)	181	5000	NIOSH 6603/GC-TCD
6.	Chlorine (Cl ₂)	(mg/m^3)	0.62	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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GSTIN: - 09AAJFP5925G1ZY

An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

URL-TC824119000002203

Test Report for Ambient Air Quality

	ort No. /AAQ/01/2020			PCS/C	rence No. GIL/03/2020		07/12/2020
1.	Name of Industry Industry Address Type of Industry	:	M/s Grasim In PO. Renukoot, Chemical	dustries Dist- Sor	Limited (Chernebhadra 23121	nical Division Renukoo 7, Uttar Pradesh	ot)
4.	Monitoring Location	:	At Main Gate Clear Sky				
5. 6.	Weather Condition: Method of sampling:	:	As per Standar	d Method	Mr Shubbam D	anday&Mr Ahhishek	
7. 8.	Monitoring done by Date of Monitoring	:	Mr Asheesh K $20/11/2020 - 2$			andey&Mr Abhishek	
9.	Sample Receipt in Lab Date of Ānalysis	:	26/11/2020 26/11/2020-2	7/11/2020	0		
10. S. N		_		Init	Result	Standards*	Method of Measurement
1.	Particulate Matter	(PI	M_{10}) (µg	g/m^3)	88.1	100	IS: 5182 Part (23) 2006

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
S. 110.		(13)	88.1	100	IS: 5182 Part (23) 2006
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$			
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	21.6	80	IS: 5182 (Part-2) 2001
2.	강에게 되었다. 프로그리트 이 1시	$(\mu g/m^3)$	24.1	80	IS: 5182 (Part 6) 2006
3.	Nitrogen Dioxide (NO ₂)	(µg/ m)	21.1		

^{*} National Ambient Air Quality Standards- dated 18.11.2009

**8 Hourly Standard

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra) **Managing Director**



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GSTIN :- 09AAJFP5925G1ZY

An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

Test Report for Ambient Air Quality

Report No. PCS/AAQ/01/2020			Reference No. PCS/GIL/03/2020				
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	07/12/2020			
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh				
3.	Type of Industry	:	Chemical				
4.	Monitoring Location	:	At Main Gate				
5.	Weather Condition:	:	Clear Sky				
6.	Method of sampling:	:	As per Standard Method				
7.	Monitoring done by	:	Mr Asheesh Kushwaha, Mr Shubham Pandey & Mr Abhishek Tiwari				
8.	Date of Monitoring	:	20/11/2020 - 21/11/2020				
9.	Sample Receipt in Lab	:	26/11/2020				
10.	Date of Analysis	:	26/11/2020-27/11/2020				
S. N	lo. Parameters		Unit Result Standards* Method of M				

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	49.7	60	APHA Air(Gravimetric)
2.	Carbon Monoxide (CO)	(mg/m^3)	1.4	4.0**	IS:5182 (Part 10):1999
3.	Lead (Pb)	$(\mu g/m^3)$	0.059	1.0	EPM 2000 by AAS Method
4.	Ozone(O ₃)	$(\mu g/m^3)$	15.9	100**	IS:5182(Part IX)-1974
5.	Carbon Dioxide (CO ₂)	(ppm)	181	5000	NIOSH 6603/GC-TCD
6.	Chlorine (Cl ₂)	(mg/m^3)	0.53	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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(Dr Divya Misra) Managing Director

^{**8} Hourly Standard

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GSTIN: - 09AAJFP5925G1ZY

An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

URL-TC824119000002204

Test Report for Ambient Air Quality

Report No. PCS/AAQ/02/2020			Reference No. PCS/GIL/03/2020					1ssue Date 07/12/2020
1.	Name of Industry	:	: M/s Grasim Industries Limited (Chemical Division Renukoot)					
2.	Industry Address	:	PO. Re	nukoot, Dist-Son	ebhadra 23	1217, Uttar Prade	sh	
3.	Type of Industry	:	Chemic	al				
4.	Monitoring Location	:	PGD A	rea				
5.	Weather Condition:	:	Clear S	ky				
6.	Method of sampling:	:	As per	Standard Method				
7.	Monitoring done by	:	Mr Ash	neesh Kushwaha,	Mr Shubhar	n Pandey& Mr A	bhishek	
8.	Date of Monitoring	:	21/11/2	2020 - 22/11/2020	0			
9.	Sample Receipt in Lab	:	26/11/2	2020				
10.	Date of Analysis	:	26/11/2	2020-27/11/2020				
S. N	No. Parameters			Unit	Result	Standards*	Method of Mea	surement
1.	Particulate Matter	(PI	M_{10})	$(\mu g/m^3)$	91.3	100	IS: 5182 Part (23) 2006
-	C-1-1 D!!-1- (6			(20.5	90	IS . 5192 (Part	-2) 2001

D. 110.	I al mineters				
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	91.3	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	29.5	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide (NO2)	$(\mu g/m^3)$	21.1	80	IS: 5182 (Part 6) 2006

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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5. No deviation as per the Standard Method.

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E-mail: prakriti_md@rediffmail.com Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN :- 09AAJFP5925G1ZY

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Test Report for Ambient Air Quality

	ort No. /AAQ/02/2020		Reference No. PCS/GIL/03/2020	Issue Date 07/12/2020
1.	Name of Industry	:	M/s Grasim Industries Limited (Chemical Division Renukoot)	0,1,12,2020
2.	Industry Address	:	PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh	
3.	Type of Industry	:	Chemical	
4.	Monitoring Location	:	PGD Area	
5.	Weather Condition:	:	Clear Sky	
6.	Method of sampling:	:	As per Standard Method	
7.	Monitoring done by	:	Mr Asheesh Kushwaha, Mr Shubham Pandey& Mr Abhishek	
8.	Date of Monitoring	:	21/11/2020 - 22/11/2020	
9.	Sample Receipt in Lab	:	26/11/2020	
10.	Date of Analysis	:	26/11/2020- 27/11/2020	
SN	o Parameters		Unit Docult Standards Mathed S	Δ.σ

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	51.7	60	APHA Air(Gravimetric)
2.	Carbon Monoxide (CO)	(mg/m^3)	2.0	4.0**	IS:5182 (Part 10):1999
3.	Lead (Pb)	$(\mu g/m^3)$	0.068	1.0	EPM 2000 by AAS Method
4.	Ozone(O ₃)	$(\mu g/m^3)$	22.8	100**	IS:5182(Part IX)-1974
5.	Carbon Dioxide (CO2)	(ppm)	128.1	5000	NIOSH 6603/GC-TCD
6.	Chlorine (Cl ₂)	(mg/m^3)	0.47	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note:

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E-mail: prakriti_md@rediffmail.com Tel: 0522- 4002545, Mobile: 09415518818,

GSTIN: - 09AAJFP5925G1ZY

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URL-TC824119000002205

Test Report for Ambient Air Quality

Don	ort No.		Po Po	ference No.		Issue Date
	/AAQ/03/2020			/GIL/03/202		07/12/2020
1.	Name of Industry	:	M/s Grasim Industries	Limited (C	hemical Division	Renukoot)
2.	Industry Address	:	PO. Renukoot, Dist- Sor	ebhadra 231	217, Uttar Prades	sh
3.	Type of Industry	:	Chemical			
4.	Monitoring Location	:	Project Office			
5.	Weather Condition:	:	Clear Sky			
6.	Method of sampling:	:	As per Standard Method			
7.	Monitoring done by	:	Mr Asheesh Kushwaha,	Mr Shubhan	n Pandey &Mr Al	bhishek
8.	Date of Monitoring	:	21/11/2020 - 22/11/2020)		
9.	Sample Receipt in Lab	:	26/11/2020			
10.	Date of Analysis	:	26/11/2020-27/11/2020			
S. N	o. Parameters		Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter	(PN	I_{10} ($\mu g/m^3$)	79.2	100	IS: 5182 Part (23) 2006
2.	Sulphur Dioxide (S	(O ₂)		29.8	80	IS: 5182 (Part-2) 2001
3.	Nitrogen Dioxide			21.0	80	IS: 5182 (Part 6) 2006

* National Ambient Air Quality Standards-dated 18.11.2009

**8 Hourly Standard

Note:

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5. No deviation as per the Standard Method.

Authorized Signatory

(Dr Divya Misra) Managing Director



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GSTIN: - 09AAJFP5925G1ZY

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Test Report for Ambient Air Quality

	ort No. /AAQ/03/2020		Reference No. PCS/GIL/03/2020					
1.	Name of Industry : M/s Grasim Industries Limited (Chemical Division Renukoot)							
2.	Industry Address	:				217, Uttar Prade		
3.	Type of Industry	:	Chemical			,		
4.	Monitoring Location							
5.	Weather Condition: : Clear Sky							
6.	Method of sampling: : As per Standard Method							
7.	Monitoring done by : Mr Asheesh Kushwaha, Mr Shubham Pandey &Mr Abhishek							
8.	Date of Monitoring	:	21/11/2020 - 22			ar and y certain	tonishek	
9.	Sample Receipt in Lab	:	26/11/2020					
10.	Date of Analysis	:	26/11/2020-27	/11/2020				
S. N	o. Parameters		Uı	ıit	Result	Standards*	Method of Measurement	
1.	Particulate Matter	(PN	$I_{2.5}$) (µg/	m^3)	47.1	60	APHA Air(Gravimetric)	
2.	Carbon Monoxide	(CC		2	1.39	4.0**	IS:5182 (Part 10):1999	
3.	Lead (Pb)	22	(μg/		0.039	1.0	EPM 2000 by AAS Method	
4.	Qzone(O ₃)		(μg/	3	23.4	100**	IS:5182(Part IX)-1974	

167

0.59

5000

1.46

Carbon Dioxide (CO2)

Chlorine (Cl₂)

5.

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(ppm)

 (mg/m^3)

Authorized Signatory

NIOSH 6603/GC-TCD

IS: 5182 (Part XIX) • 1982

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^{*} National Ambient Air Quality Standards- dated 18.11.2009

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URL-TC824119000002206

Test Report for Ambient Air Quality

Report No. PCS/AAQ/04/2020					eference N		Issue Date 07/12/2020		
1.	Name of Industry	:	M/s Gra	Renukoot)					
2.	Industry Address	:		ukoot, Dist- Sone					
3.	Type of Industry	:	Chemica						
4.	Monitoring Location	:	ETP Ar	ea					
5.	Weather Condition:	:	Clear Sk	у					
6.	Method of sampling:	:	As per S	tandard Method					
7.	Monitoring done by	:	Mr Ashe	esh Kushwaha, M	Ir Shubhan	n Pandey& Mr Al	ohishek		
8.	Date of Monitoring	:	21/11/20	020 - 22/11/2020					
9.	Sample Receipt in Lab	:	26/11/20)20					
10.	Date of Analysis	:	26/11/20	20-27/11/2020					
S. N	o. Parameters			Unit	Result	Standards*	Method of Measurement		
1.	Particulate Matter	(PI	I ₁₀)	(μg/ m ³)	80.9	100	IS: 5182 Part (23) 2006		
2.	Sulphur Dioxide (S			$(\mu g/m^3)$	19.1	80	IS: 5182 (Part-2) 2001		

24.3

Nitrogen Dioxide (NO2)

Note:

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5. No deviation as per the Standard Method.

Authorized Signatory

IS: 5182 (Part 6) 2006

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^{*} National Ambient Air Quality Standards- dated 18.11.2009

^{**8} Hourly Standard



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Test Report for Ambient Air Quality

	ort No. /AAQ/04/2020			Reference N CS/GIL/03/2		Issue Date 07/12/2020		
1. 2.	Name of Industry Industry Address	Industry Address : PO. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh						
3.	Type of Industry	:	Chemical	neomadia 23	1217, Ottai Flade	2811		
4.	Monitoring Location	:	ETP Area					
5.	Weather Condition:	:	Clear Sky					
6.	Method of sampling:	:	As per Standard Method	ł				
7.	Monitoring done by	:	: Mr Asheesh Kushwaha, Mr Shubham Pandey& Mr Abhishek					
8.	Date of Monitoring	:	21/11/2020 - 22/11/202	0	n randejæ ivii 7	TOHISHER		
9.	Sample Receipt in Lab	:	26/11/2020					
10.	Date of Analysis	:	26/11/2020-27/11/2020)				
S. N			Unit	Result	Standards*	Method of Measurement		
1.	Particulate Matter			52.1	60	APHA Air(Gravimetric)		
2.	Carbon Monoxide	(CO	$ (mg/m^3) $	1.5	4.0**	IS:5182 (Part 10):1999		

D. 110.	1 arameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	52.1	60	APHA Air(Gravimetric)
2.	Carbon Monoxide (CO)	(mg/m^3)	1.5	4.0**	IS:5182 (Part 10):1999
3.	Lead (Pb)	$(\mu g/m^3)$	0.029	1.0	EPM 2000 by AAS Method
4.	Ozone(O ₃)	$(\mu g/m^3)$	17.0	100**	IS:5182(Part IX)-1974
5.	Carbon Dioxide (CO2)	(ppm)	158	5000	NIOSH 6603/GC-TCD
6.	Chlorine (Cl ₂)	(mg/m^3)	0.54	1.46	IS: 5182 (Part XIX) • 1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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(Dr Divya Misra) **Managing Director**

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Tel: 0522- 4002545, Mobile: 09415518818.

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'NABL' Accrdited Laboratory Certified No. TC-8241 dated-01 Jan. 2019

URL-TC824119000002058P

Test Report for Ambient Air Quality

Test Helpot viol immediately										
Repo	ort No.]	Issue Date						
PCS/	/AAQ/01/2020		PC	CS/GIL/02/202	20	02/11/2020				
1.	Name of Industry	:	M/s Grasim Industri	M/s Grasim Industries Limited (Chemical Division Renukoot)						
2.	Industry Address	:	PO. Renukoot, Dist-S	onebhadra 23	1217, Uttar Prade	sh				
3.	Type of Industry	:	Chemical	Chemical						
4.	Monitoring Location	:	At Main Gate	At Main Gate						
5.	Weather Condition:	:	Clear Sky							
6.	Method of sampling:	:	As per Standard Meth	As per Standard Method						
7.	Monitoring done by	:	Mr. Asheesh Kushwal	na, Mr. Shubha	am Pandey & Mr.	Abhishek				
8.	Date of Monitoring	:	21/10/2020 - 22/10/20)20						
9.	Sample Receipt in Lab	:	26/10/2020							
10.	Date of Analysis	:	26/10/2020-28/10/20	20						
S. N	o. Parameters		Unit	Result	Standards*	Method of Measurement				
1.	Particulate Matter	(PN	$(\mu g/m^3)$	86.2	100	IS: 5182 Part (23) 2006				
2.	Particulate Matter	(PN	$M_{2.5}) \qquad (\mu g/m^3)$	51.7	60	APHA Air(Gravimetric)				

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	86.2	100	IS: 5182 Part (23) 2006
2.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	51.7	60	APHA Air(Gravimetric)
3.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	17.2	80	IS: 5182 (Part-2) 2001
4.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	26.3	80	IS: 5182 (Part 6) 2006
5.	Carbon Monoxide (CO)	(mg/m^3)	1.24	4.0**	IS 5182 : Part 10 : 1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.048	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	14.3	100**	IS: 5182 (Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	150	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.38	1.46	IS: 5182 (Part XIX)-1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note: 1.The results

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URL-TC824119000002059P

Test Report for Ambient Air Quality

Ren	Report No. Reference No.									
_	/AAQ/02/2020			PCS/GIL/02/2020						
1.	Name of Industry	:	M/s Grasim Industries	I/s Grasim Industries Limited (Chemical Division Renukoot)						
2.	Industry Address	:	PO. Renukoot, Dist- So	O. Renukoot, Dist- Sonebhadra 231217, Uttar Pradesh						
3.	Type of Industry	:	Chemical							
4.	Monitoring Location	:	PGD Area	'GD Area						
5.	Weather Condition:	:	Clear Sky							
6.	Method of sampling:	:	As per Standard Metho	•						
7.	Monitoring done by	:	Mr. Asheesh Kushwaha	, Mr. Shubha	am Pandey & Mr.	Abhishek				
8.	Date of Monitoring	:	21/10/2020 - 22/10/202	20	·					
9.	Sample Receipt in Lab	:	26/10/2020							
10.	Date of Analysis	:	26/10/2020-28/10/202	0						
S. N	lo. Parameters		Unit	Result	Standards*	Method of Measurement				
1.	Particulate Matter	(PN	$(\mu g/m^3)$	90.5	100	IS: 5182 Part (23) 2006				
2.	Particulate Matter	(PN	$(\mu g/m^3)$	54.3	60	APHA Air(Gravimetric)				

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	90.5	100	IS: 5182 Part (23) 2006
2.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	54.3	60	APHA Air(Gravimetric)
3.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	22.4	80	IS: 5182 (Part-2) 2001
4.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	18.3	80	IS: 5182 (Part 6) 2006
5.	Carbon Monoxide (CO)	(mg/m^3)	1.6	4.0**	IS 5182 : Part 10 : 1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.052	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	18.6	100**	IS: 5182 (Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	143	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.39	1.46	IS: 5182 (Part XIX)-1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

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P- is to be used when report contains a mix of accredited & non-accredited tests/calibration with identification as per NABL norms

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E-mail: prakriti_md@rediffmail.com

Tel: 0522- 4002545, Mobile: 09415518818.

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'NABL' Accrdited Laboratory Certified No. TC-8241 dated-01 Jan. 2019

URL-TC824119000002060P

Test Report for Ambient Air Quality

	rest report for runnient run Quanty						
Report No.			R	Issue Date			
PCS	PCS/AAQ/03/2020 PCS/GIL/02/2020 02/11/2					02/11/2020	
1.	Name of Industry	:	M/s Grasim Industries	s Limited (C	hemical Division	Renukoot)	
2.	Industry Address	:	PO. Renukoot, Dist- So	nebhadra 23	1217, Uttar Prade	sh	
3.	Type of Industry	:	Chemical				
4.	Monitoring Location	:	Project Office				
5.	Weather Condition:	:	Clear Sky				
6.	Method of sampling:	:	As per Standard Method	d			
7.	Monitoring done by	:	Mr. Asheesh Kushwaha, Mr. Shubham Pandey & Mr. Abhishek				
8.	Date of Monitoring	:	20/10/2020 - 21/10/202	20			
9.	Sample Receipt in Lab	:	26/10/2020				
10.	Date of Analysis	:	26/10/2020- 28/10/202	0			
S. N	S. No. Parameters		Unit	Result	Standards*	Method of Measurement	
1.	Particulate Matter	(PN	$(\mu g/m^3)$	84.6	100	IS: 5182 Part (23) 2006	
2.	Particulate Matter	(PN		44.6	60	APHA Air(Gravimetric)	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	84.6	100	IS: 5182 Part (23) 2006
2.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	44.6	60	APHA Air(Gravimetric)
3.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	16.9	80	IS: 5182 (Part-2) 2001
4.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	26.4	80	IS: 5182 (Part 6) 2006
5.	Carbon Monoxide (CO)	(mg/m^3)	1.05	4.0**	IS 5182 : Part 10 : 1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.046	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	18.3	100**	IS: 5182 (Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	140	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.43	1.46	IS: 5182 (Part XIX)-1982

^{*} National Ambient Air Quality Standards- dated 18.11.2009

Note: 1. The results in the

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Authorized Signatory

(Dr. Divya Misra) Managing Director

^{**8} Hourly Standard



An Approved Luboratory From MoEF & Uttar Pradesh Pollution Control Board, Accredited by NABL.

(An ISO 14001:2015, ISO 9001-2015 and OHSAS-18001-2007 Certified Organization)

Address: 12. Vishnupuri, Church Road, Aliganj, Lucknow-226024

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Tel: 0522- 4002545, Mobile: 09415518818.

An Approved Laboratory from MoEF vide - F.No. Q-15018/12/2019-CPW dated-24 Oct. 2019

'NABL' Accrdited Laboratory Certified No. TC-8241 dated-01 Jan. 2019

URL-TC824119000002061P

Test Report for Ambient Air Quality

Report No.			F	Issue Date			
PCS	PCS/AAQ/04/2020 PCS/GIL/02/2020				02/11/2020		
1.	Name of Industry	:	M/s Grasim Industrie	M/s Grasim Industries Limited (Chemical Division Renukoot)			
2.	Industry Address	:	PO. Renukoot, Dist- So	onebhadra 23	1217, Uttar Prade	esh	
3.	Type of Industry	:	Chemical				
4.	Monitoring Location	:	ETP Area	ETP Area			
5.	Weather Condition:	:	Clear Sky				
6.	Method of sampling:	:	As per Standard Method				
7.	Monitoring done by	:	Mr. Asheesh Kushwaha, Mr. Shubham Pandey & Mr. Abhishek				
8.	Date of Monitoring	:	21/10/2020 - 22/10/2020				
9.	Sample Receipt in Lab	:	26/10/2020				
10.	Date of Analysis	:	26/10/2020-28/10/202	20			
S. N	S. No. Parameters		Unit	Result	Standards*	Method of Measurement	
1.	Particulate Matter	(PN	I_{10} (µg/m ³)	87.6	100	IS: 5182 Part (23) 2006	
2.	Particulate Matter	(PN	$I_{2.5}$ $(\mu g/m^3)$	48.2	60	APHA Air(Gravimetric)	

S. No.	Parameters	Unit	Result	Standards*	Method of Measurement
1.	Particulate Matter (PM ₁₀)	$(\mu g/m^3)$	87.6	100	IS: 5182 Part (23) 2006
2.	Particulate Matter (PM _{2.5})	$(\mu g/m^3)$	48.2	60	APHA Air(Gravimetric)
3.	Sulphur Dioxide (SO ₂)	$(\mu g/m^3)$	18.6	80	IS: 5182 (Part-2) 2001
4.	Nitrogen Dioxide (NO ₂)	$(\mu g/m^3)$	29.4	80	IS: 5182 (Part 6) 2006
5.	Carbon Monoxide (CO)	(mg/m^3)	0.998	4.0**	IS 5182 : Part 10 : 1999
6.	Lead (Pb)	$(\mu g/m^3)$	0.063	1.0	EPM 2000 by AAS Method
7.	Ozone(O ₃)	$(\mu g/m^3)$	14.2	100**	IS: 5182 (Part IX)-1974
8.	Carbon Dioxide (CO ₂)	(ppm)	166	5000	NIOSH 6603/GC-TCD
9.	Chlorine (Cl ₂)	(mg/m^3)	0.48	1.46	IS: 5182 (Part XIX)-1982

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Authorized Signatory

(Dr. Divya Misra) Managing Director

^{**8} Hourly Standard

BIANNUAL ENVIRONMENTAL ASSESSMENT FOR GRASIM RENUKOOT CHEMICAL DIVISION, RENUKOOT, SONEBHADRA DIST., UP

Sponsor

Chemical Division, Grasim Industries Ltd, Renukoot, UP



CSIR-National Environmental Engineering Research Institute
Hyderabad Zonal Centre
Uppal Road, Hyderabad-500007

May 2021

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Chapter 1

Introduction

1.0 Preamble

Grasim Industries Limited is having a Chloro-alkali plant at Renukoot, District, Sonebhadra, Uttar Pradesh. This plant previously operated by M/s Kanoria Chemicals & Industries Ltd. (KCIL). Then the main products of KCIL were Caustic soda with Liquid chlorine, Hydrochloric acid and Hydrogen as by products and Stable Bleaching Powder, Lindane and its formulations, Aluminium Chloride, Trichlorobenzene and Poly Aluminium Chloride as co-products. Kanoria stopped the production of Lindane and its formulations, Tri Chloro Benzene in the year 2007. Later the plant was acquired by Aditya Birla Group. In last few years the Caustic Soda business has grown multi-fold through both organic and inorganic routes. Grasim is the largest Caustic Soda producer in India. The mercury brine sludge was produced during the manufacturing of caustic soda and the same was disposed in a secured landfill with in their premises. From May 2011 onwards Caustic soda production by mercury cell was stopped, as per the directives of Govt. of India.

M/s GRCD has continuously been monitoring the environmental parameters for air, groundwater, effluents etc. In this regard, M/s. GRCD has requested CSIR-NEERI HZC to undertake biannual monitoring of environmental components for Grasim Industries Ltd, Renukoot.

The objectives and scope of work of the study are as follows:

1.1 Objectives

- Assessment of the prevailing environmental data w.r.to air, water and noise for a period of three years on biannual basis
- To delineate suitable environmental management plan, if any

1.2 Scope of Work and Methodology

The salient features of the study are as follows:

Sampling and analysis of various environmental components/parameters for a period of three years on biannual basis will be carried out. The salient features of the study are as follows:

- Collection and analysis of the ambient air samples at 4 locations for PM₁₀,
 PM_{2.5}, SO₂, NO_x, CO₂, Cl₂ and Pb in particulate matter (Table 1.1)
- Monitoring of the noise data at various locations in the industry as wells as the work zone noise
- Collection and analysis of the groundwater samples and drinking water samples and analysis for the major parameters as given in Table 1.1
- Collection of wastewater samples from ETP (Table 1.1)
- Collection and analysis of the other components as mentioned in Table 1.1

Table 1.1: Schedule of Various Environmental Components/Parameters on biannual basis

S. No.	Item	Sample Location	Total No of Sample/year	Parameters
1.	Effluent analysis	ETP inlet, Outlet, Confluence Point (Dongia Nala)	6	Physico - Chemical Parameters Metals like Cr, Cd, Zn, Cu, Pb, Ni, As, Co, Hg and Fluoride
2.	Drinking Water	Drinking Water	8	As per IS:10500 standards
3.	Ground Water	Ground Water	8	Borewell inside the Factory
4.	STP	Domestic Sewage Inlet and Outlet	4	Physico chemical parameters: pH, TSS, TDS, Ammoniacal Nitrogen, Total Nitrogen, BOD, COD, Boron, Sodium absorption n Ratio (SAR)
			4	Total Coliform
5.	Air Monitoring	Ambient Air	8	PM ₁₀ , PM _{2.5} , SO ₂ , NO _x ,CO,O ₃ ,Cl ₂ &Pb in particulate matter
		A	10	Ambient Noise
6.	Noise	Noise Monitoring	24	Work Zone Noise
7.	RO water and GW water of villages	RO water and ground water analysis from CSR Villages	20	Physico-Chemical parameters, Bacteriological, metals: Cr, Cd, Zn, Cu, Pb, Ni, Co, Hg, As and Fluoride
8.	Intake Water -Rihand Dam	Dam water (Pump House)	2	Physico-Chemical parameters, Bacteriological, metals Cr, Cd, Zn, Cu, Pb, Ni, Co, Hg, As and Fluoride
9.	Brine Sludge	Membrane Brine sludge	2	Physico-Chemical Parameters and Leachable Concentration of Various Metal and others
10.	STP Inlet Colony	Colony STP Inlet and outlet	4	Physico chemical parameters: pH, TSS, TDS, Ammoniacal Nitrogen, Total Nitrogen, BOD, COD, Boron, Sodium absorption Ratio (SAR)
11.	SLF	Leachate water from SLF	2	Physico - Chemical Parameters Metals like Cr, Cd, Zn, Cu, Pb, Ni, As, Co, Hg and Fluoride

1.3 Layout of the report

The report is presented in the following structure:

Chapter 1: Introduction (this chapter)

Chapter 2: Project Description

Chapter 3: Prevailing Environmental Quality Status

Chapter 4: Conclusion and Recommendations

Chapter 2

Project Description

(Source: M/s. Chemical Division, Grasim Industries, Renukoot)

2.0 Introduction

2.1CausticSoda

The installed production capacity for caustic soda is 353 TPD. The main raw materials for the caustic soda manufacture are power and common salt. The power is received by GRCD through 132 KV transmission line directly from Rihand Power Station and also from our 2 x 25 MW CPP and salt is procured from Salt works in Gujarat. The solution of salt in water is prepared and is purified by addition of sodium carbonate, Barium Carbonate, caustic soda etc. The impurities of calcium and magnesium are precipitated and removed from the process fluid by setting and filtration. The clarified brine is made ultrapure by passing through polish brine filter and lon exchange column before being fed to the electrolysers which consists of and anode segment and cathode segment separated by a high-performance membrane. D.C. current coming from Rectiformer then flows from anode to Cathode and after electrolysis of Ultrapure brine it decomposing into sodium and chlorine ions. Sodium ions pass through the membrane and goes to cathode side and combine with water to form Caustic soda (NaOH) and Hydrogen is liberated. The chloride ion which remain in the anode side combine to form chlorine gas which is then sent out for drying and liquefaction. The installed capacity of the products are presented in **Table 2.1**. The reaction is as follows:

 $NaCI + H_2O = NaOH + 1/2 H_2 + 1/2CI_2$

Table 2.1: Capacities of the Products at Grasim Industries, Renukoot

Sr. No.	Product	UOM	Consent Capacity
1	Caustic Soda Lye	TPM	10950
2	Liquid Chlorine	TPM	8630
3	Hydrochloric acid	TPM	2107
4	Stable Bleaching Powder	TPM	5400
5	Aluminium Chloride	TPM	1500
6	Poly Aluminium Chloride	TPM	6000
7	Chlorinated paraffin	TPM	1800
8	Hydrogen	TPM	275

The hydrogen so produced is used as fuel in Hydrogen fired boiler, caustic concentration plant, in the synthesis of Hydrochloric acid, and bottling in cylinders. Hydrogen is highly inflammable; therefore, proper care is taken to keep it away from the fire. No other chemical reactions of dangerous nature occur during caustic soda manufacture. The depleted brine from the electrolysers again made saturated by dissolution of common salt. The product caustic soda is collected in production tank and then transferred to main storage tank.

2.2 Liquid Chlorine

The chlorine is a by-product of caustic soda plant. After its dissociation from common salt in the electrolyser it is taken to the liquefaction section where it is first scrubbed with water to remove impurities of Sodium Chloride in scrubbing towers. So washed chlorine gas, which is saturated with water vapours, is dried in contact with sulphuric acid in drying towers. The dried chlorine is non-corrosive, but, if wet, it becomes very corrosive. In the liquefaction operation of chlorine no chemical reaction takes place as such, but care is taken to ensure that chlorine is absolutely dry after the drying operation. This is being done by constant monitoring of the concentration of sulphuric acid in the drying towers and the chlorine compressors, which are checked at every two hour interval and proper operating record maintained.

After compressing the gas to 3 kg/cm², it is liquefied in refrigeration system by cooling it to about minus 10° C. The liquefied product is taken to the main storage tank. Grasim is having capacity of storing 500 MT of liquid chlorine in five number storage tanks, with 100 MT capacity of each which are properly insulated and dyked. The process flow diagram of Chlorine plant is depicted in **Figure 2.1**. All rules and regulations of Department of Explosive are observed for safe storage of Liquid Chlorine.

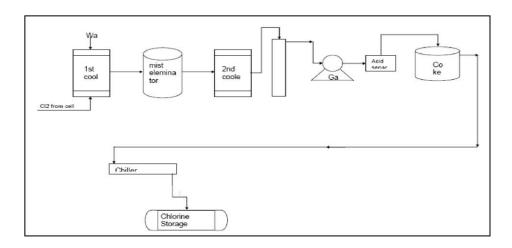


Figure 2.1: Process Flow Diagram of Chlorine Plant Hydrochloric Acid

Hydrochloric acid is also a by-product of caustic soda manufacturing plant. The scrubbed chlorine from scrubbing tower is burned in the atmosphere of hydrogen which is also a by-product of caustic soda unit, to form hydrochloric acid vapours which after absorbing in water make 33% of Hydrochloric Acid. Hydrochloric Acid so produced is stored in storage tanks. Hydrochloric acid is

also produced as a by-product in the CPW plant where unreacted chlorine is absorbed in a graphite absorber where water is circulated to from HCl. The process flow diagram of Hydrochloric Acid plant is depicted in **Figure 2.2**.

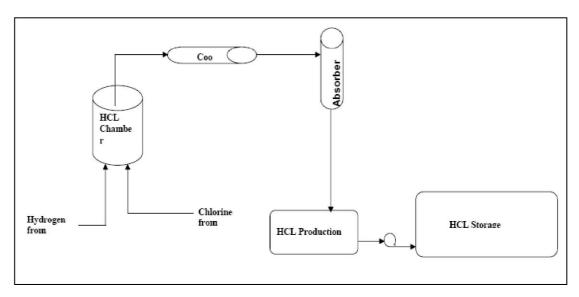


Figure 2.2: Process Flow Diagram of Hydrochloric Acid Plant

2.3 Caustic Soda Flakes

Caustic Soda produced in caustic soda unit has concentration of 50% only and is in liquid form. The 50% water is evaporated by application of heat by burning of hydrogen gas along with furnace oil. After concentrating the lye to about 99% it is cooled by indirect method with water to make its flakes, which are packed in HDPE bags. No chemical reaction of hazardous nature is involved during the process.

2.4 Stable Bleaching Plant (SBP)

The main raw materials used for the production of SBP are quick lime and liquid chlorine. About 95% chemical lime is purchased which is slacked with water to make calcium hydroxide with 1% moisture. Slacked lime is allowed to mature for some time and classified for bigger particles in an air classifier. The Ca(OH)₂ so produced is reacted with liquid chlorine in chlorine drums under vacuum so that the reaction water is removed simultaneously. The reaction as follows:

$$Ca (OH)_2+Cl_2 \longrightarrow CaOCl_2+H_2O$$

After complete chlorination of hydrated lime, which is done on measured quantity basis, the product is packed in HDPE bags/Airtight containers. There is no hazardous chemical reaction involved in the process. The process flow diagram of Stable Bleaching plant is depicted in **Figure 2.3**.

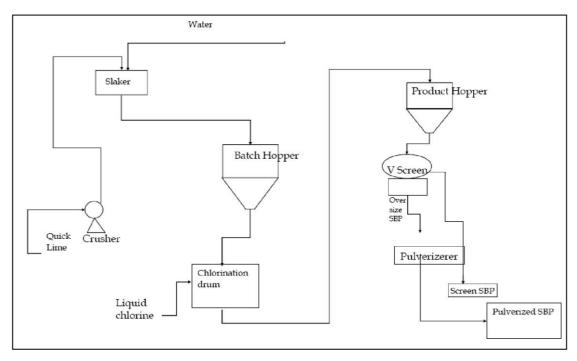


Figure 2.3: The Process Flow Diagram of Stable Bleaching Powder Plant

2.5 Aluminum Chloride

Aluminium Chloride is manufactured by passing Chlorine Gas over molten Aluminium metal. Aluminium ingots are charged in brick lined MS vessel, called reactor and melted by means of gas or any other heat source. Chlorine gas is then passed over it. Aluminium Chloride vapours come out and condense in M.S. hollow chamber called condenser. It is discharged from the condenser at a regular interval in a specially made container and transferred to the main silo. The reaction being exothermic, initially metal is heated but later on reaction is auto thermal and melting of aluminium ingot is self-sustaining. Excess heat is removed by means of cooling water spread over the reactor. Suction blowers continuously suck un-reacted Chlorine through series of scrubbing towers having water, lime and caustic solutions.

The product is then crushed and screened and packed in PVC lined HDPE bags and/or 200 Litres open mouth M.S. Drums. The process flow diagram of Aluminium Chloride plant is depicted in **Figure 2.4**.

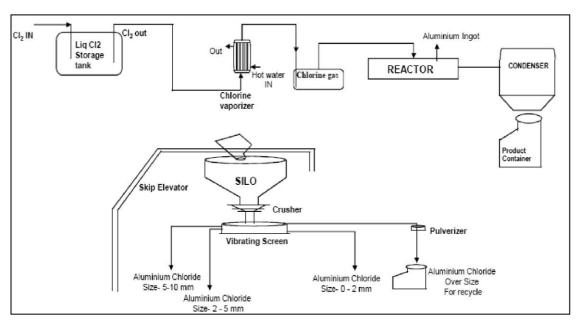


Figure 2.4: The Process Flow Diagram of Aluminium Chloride Plant

2.6 Hydrogen Bottling

The hydrogen so purified by cooling and filtration is fed to hydrogen bottling plant. The before bottling is further purified make it Caustic soda free by using water spray. The hydrogen, so purified is compressed in hydrogen compressors to about 150 Kg/cm² pressure and bottled in hydrogen bottles approved by CCE.

2.7 Poly - Aluminum Chloride

Poly-aluminium Chloride is produced by high temperature (160°C) and high pressure (5 to 6 bar) reaction between Hydrochloric Acid (32% approx) and Hydrated Alumina (62% Al₂O₃ approx) as shown below:

HCl is charged in a glass-lined reactor at room temperature and then hydrated Alumina is charged in the reactor. Reactor is then closed and contents of the reactor are heated by steam to initiate the reaction. Reaction is exothermic and reactor temperature is maintained at 160°C for 4 to 6 hours depending on acid strength and active alumina content in reactor feed material to form Poly-Aluminium Chloride (PAC) slurry. PAC slurry is cooled to 110°C and is discharged from the reactor and cooled to nearly 70°C in a heat exchanger. PAC slurry is filtered through a filter press at a temperature not less than 50°C for easier filtration to obtain PAC product. The process flow diagram of Poly Aluminium Chloride plant is depicted in **Figure2.5**.

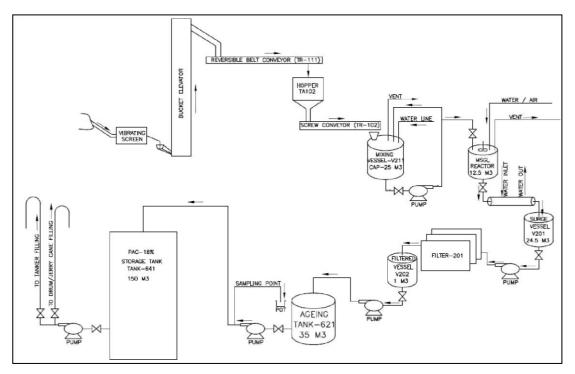


Figure 2.5: Process Flow Diagram of Poly Aluminium Chloride Plant

2.8 Chlorinated Paraffin Wax

Chlorinated Paraffin wax is produced by chlorination of liquid paraffin wax. The chlorination is carried out in a lead lined reactor where chlorine is passed through a sparger at the bottom of the reactor. HCl is produced as a by-product. During reaction un-reacted chlorine is led to graphite absorber where water is circulated to form HCl.

2.9 Electricity Generation

Thermal Power is generated by burning coal in IRCFC boiler generating high pressure steam and passing through the turbo generator of 2 x 25 MW capacities. The generated electricity is at 11 KV where from it is distributed to our Chemical plant for various uses. The process flow diagram of power generation plant and steam generation plant is depicted in **Figures 2.6 &2.7**.

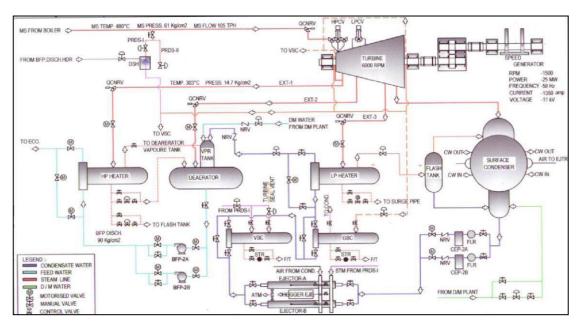


Figure 2.6: Process Flow Diagram of Power Generation Plant

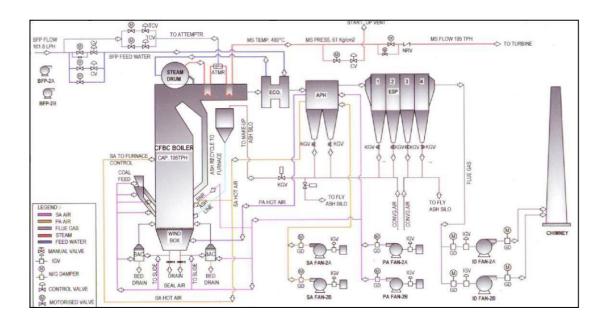


Figure 2.7: Process Flow Diagram of Steam Generation (Boiler) Plant

2.11Existing Waste Management Practices

Each section of the plant has a dedicated effluent collection pit in the section. Maximum reduction, reuse and recycle of effluent is done in the section itself. The unused effluent from the sections is sent to effluent treatment plant for treatment (**Figure 2.8**). The effluent from various sections is collected in effluent collection pit where it is collected for equalization. The pH of the effluent after equalization is maintained in the desired range with alkali or acid, whatever may

be the requirement. The neutralized effluent is then passed through pipe flocculator into flocculation tank where dosing of polyelectrolyte is done using flash mixer. Effluent dosed with polyelectrolyte then goes to lamella clarifier where sufficient retention time is given for settling and clarification. By gravity suspended solids settle down and are removed as sludge from the bottom. The sludge is then dewatered at filter press. The water from filter press is again recycled back in collection tank. The filter cake is filled in bags and stored for disposal in TSDF.

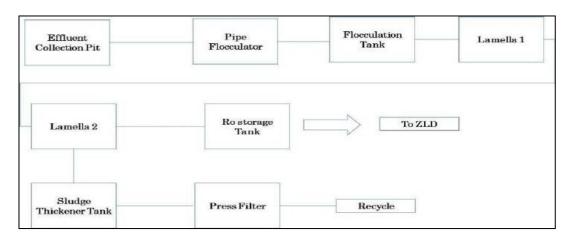


Figure 2.8: Schematic Flow Diagram of ETP

Clarifier overflow is stored in treated water tank and then passed through multigrade filter (MGF) followed by ACF. The filtered water is stored in ultra-filter tank. Then it is pumped through bag filter into UF unit. UF permeate is fed to RO unit. RO unit is installed in 2 stages. RO-1 which is Brackish water RO to treat effluent with TDS 2500 ppm. Reject from BW RO is fed to Sea Water RO which treats effluent upto TDS 10000 ppm. Reject of SW RO goes to MEE feed tank. The permeate of RO stages is used for cooling tower make up. The Schematic diagram is presented in **Figure 2.9**.

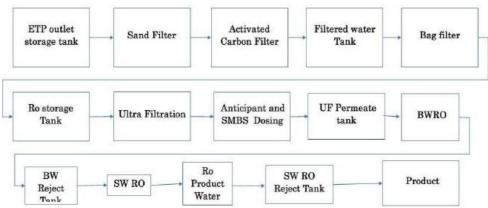


Figure 2.9: Schematic Flow Diagram of Filters

Multiple Effective Evaporator (MEE) permeate is used for cooling tower make and the reject is sent to ATFD (Agitated Thin Film Drier). Semi solid salt is generated at this stage. Condensate is sent to ETP collection tank. The salt is collected in bags, stored and finally disposed in TSDF. No water is left for discharge, hence completing the ZLD process requirements. The schematic diagram is presented hereunder in **Figure 2.10**.

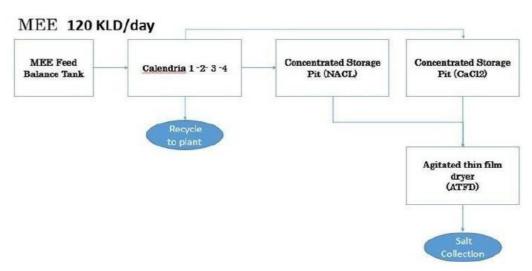


Figure 2.10: Schematic Flow Diagram of MEE

Grasim, Renukoot has already installed MEE+ATFD and is operating successfully. The unit is not discharging any treated effluent from ETP installed in the premises. All effluent generated in plant are being recycled through RO and MEE plant after treatment through ETP and is being reused in the manufacturing processes.

A HD camera has also been installed at final discharge point of ETP and the serve connection at PCB is in progress. The photographs of ETP, STP, RO, MEE plant and HD camera at final discharge point is shown in Fig. 2.11:

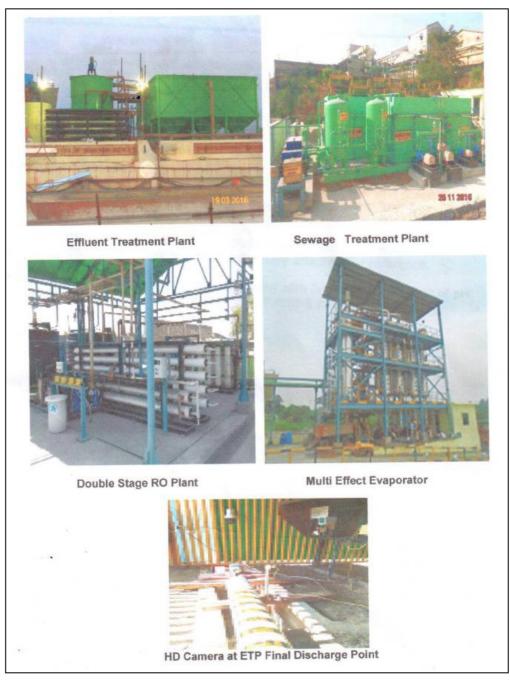


Figure 2.11: Photographs of ETP, STP, RO, MEE and HD Camera ETP final discharge point

In addition to achieving ZLD, Grasim, Renukoot has commissioned 1000 m³ sewage treatment plant for treating colony domestic sewage. The plant was made fully operational on 24th November 2019 at the colony township for treatment of domestic sewage generated from the colony. For further utilization of treated sewage back in the plant, a 1000M³ Ultra Filtration System has been installed and commissioned on March 10th, 2021 and hence, complete ZLD has been achieved with respect to the domestic sewage. The photographs of the same are shown in Figure 2.13.



Figure 2.13: Photographs of Ultra Filtration System

Waste details which are generated from process and disposal practice of units:

- **Brine Sludge** Generated from the brine purification process is non-hazardous. Brine sludge in semi solid brine mud cake form is stored in HDPE lines secured landfill within plant premises.
- MEE & ATFD Salts/ETP Sludge The salt sludge is generated from the ATFD section of ETP and ETP sludge is generated filter press. Both the sludge is stored in separate bags at an isolated location in plant and disposed to authorized TSDF.
- **E-Waste:** Generated from various sections of the plant consists of electronic and instrument obsolete equipments. The waste generated is collected and

is sent to Authorized Recycler

- Acid-Battery Waste: Used battery is sent to Authorized Recycler or buyback agreement is done with the supplier. Used battery is disposed within 6months.
- **Bio-Medical waste** is sent to common disposal facility (Incineration), The waste is stored in colored coding bags/container.
- Used Oil is collected in adequate storage facilities such as barrels, drums and kept at an isolated location in the plant maintained under lock and key with all safety and environment protection measures. Used oil stored is then sold ff to authorized recycle.
- Fly Ash & Bed Ash It is non-hazardous waste and is utilized 100% for ash-based product (bricks and other building materials-Cement), road construction.
- Plastic Waste is sold off to Authorized Recycler for new product or raw material
- Other wastes Such as spent resin, exhausted activated carbon, used activated carbon, glass wool, asbestos etc is sent to authorized vendor

2.13 Details of Secured Landfill, Effluent Treatment Plant

There are five land fill sites are existing in the Chloro-alkali Grasim Industrial premises and detailed layout of these are presented in **Figure 2.14**. There are three secured landfill are closed by capping as per the CPCB guidelines. The details of these secured landfills are mentioned in the below table. Two more secured land fill sites are in operation to dispose the brine sludge (non-hazardous) generated presently in the process plant. The details are also presented here under:

- 1. Total area of the plant premises: 323hectare
- 2. Details of Capped Secured Landfill site:

Ref	Area (sq.m)	Quantity (MT)
Pit no-1	856	6134
Pit no-2	1071	7808
Pit no-3	950	5883
Total	2877	19825

3. Details of Site for Storage of non- hazardous brine sludge:

Ref	Area (sq.m)
Pit no-1	1350
Pit no-2	2850
Total	4200

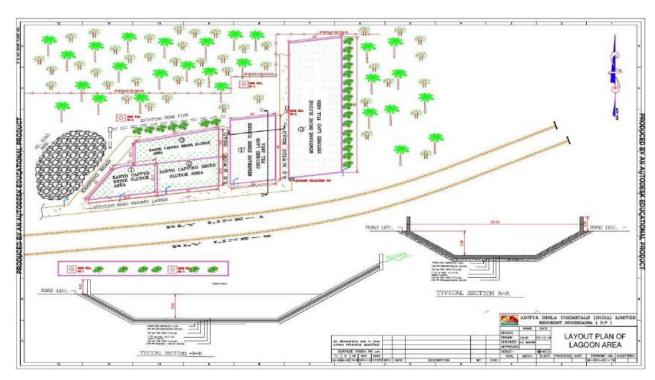


Figure 2.14: Layout of Secured Landfill Site at Chlor-Alkali Plant, Renukoot, Sonebhadra (U.P)

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Chapter 3

Prevailing Environmental Quality

3.0 Introduction

Grasim Industries Ltd., Renukoot falls in the Survey of India Toposheet Nos. 63L/15, 63L/16, 63P/3 and 63P/4. The study area lies in between the latitudes N 24° 09' 30" to N 24° 15' 00" and longitudes E 83° 00' 00" to E 83° 06' 00" (Figure 3.1).

Chemical Division, Grasim Industries Ltd has been regularly carrying out the biannual monitoring of various environmental parameters as discussed in Chapter 1. The sampling for the biannual monitoring has been carried out during the periodMarch22-27, 2021. The results of the analysis have been discussed briefly below:

3.1. Effluent Analysis

The samples for the analysis have been collected from the ETP collection tank, RO permeate and near the confluence point of Dongia Nallah (Table 3.1.1). The results are as presented in Table 3.1.2 and 3.1.3. The results indicate that the values of all the parameters are within the CPCB discharge standards except for TDS of collection tank and Dongia Nallah samples. The TDS of collection tank is high as the water is received from various units of GRCD. TDS of Dongia Nallah is slightly high due to the sewage entering the Nallah.

Table3.1.1: Details of ETP Sampling Locations

Sr. No	Sample Code	Sampling Location	GPS Co-ordinates	Remarks
1.	E1-CT	Collection Tank	24°12'9.13"N	Sample Collected form the ETP collection Tank
2.	E1-RO	RO Permeate	83°03'2.30"E	Sample collected for the RO-permeate
3.	DN	Dongia Nallah	24°11'56.32"N 83°02'35.97"E	Near Confluence Point

Table3.1.2: Effluent Quality Parameters

Parameters	E1-CT	E1-RO	DN	CPCB Discharge Standards
рН	7.5	7.6	7.8	5.5-9.0
Temp (°C)	28.4	29.2	27.7	< 40
Residual Chlorine(mg/l)	BDL	BDL	BDL	1
TSS (mg/l)	70.4	3.4	14.6	100
Turbidity (NTU)	0.2	0.1	0.2	-
TDS (mg/l)	3160	820	2290	2100
Conductivity (µS/cm)	5330	1365	3310	-
Sulphate (as SO ₄)	109	5	37	1000
Chloride(as Cl ⁻)(mg/l)	2063	376	485	1000
N-Nitrate(N-NO ₃) (mg/l)	0.095	0.04	0.39	10
Ammonia-N(mg/l)	1.12	1.4	BDL	50
Available Phosphorus (mg/l)	0.024	BDL	0.066	5
O&G (mg/l)	0.8	BDL	0.4	10
COD (mg/l)	108	80	56	250
BOD (mg/l)	10	8	9	30
DO(mg/l)	4.2	5.6	4.8	-

Table3.1.3: Effluent Quality-Heavy Metals

Parameters (mg/l)	E1-CT	E1-RO	DN	CPCB Discharge Standards
As	BDL	BDL	BDL	0.2
В	0.071	0.086	0.029	2
Cd	BDL	BDL	0.001	2
Со	BDL	BDL	BDL	-
Cr	0.073	0.008	BDL	2
Cu	0.070	0.003	BDL	3
Fe	1.059	BDL	BDL	3
Mn	0.157	BDL	0.027	2
Ni	0.024	0.012	0.003	3
Pb	BDL	BDL	BDL	0.1
Zn	1.136	BDL	0.066	5
Hg	BDL	BDL	BDL	0.01

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3.2. Drinking Water

The samples have been collected from the tap water at four locations inside the industry. The four locations of tap water are being used for drinking. The details are shown in Table 3.2.1. The analysis results are presented in Table 3.2.2. The results indicate that all the parameters were below the BIS permissible limits and are safe for drinking.

Table3.2.1: Details of Sampling Locations

Sr. No	Sample Source	Sample Code	Remarks	GPS Location
1.		R-BA-9	Power Plant Area –Near Stack ID FAN IB	24°12'12.76"N 83°03'21.25"E
2.	Drinking Water	R-BA-12	Near Gate No.44 ALCP Building	24°12'13.77"N 83°02'58.86"E
3.	(Tap water for Drinking)	R-BA-13	Canteen Area – Opposite to Admin Building	24°12'18.56"N 83°03'11.72"E
4.	, , , , , ,	R-BA-14	Colony Mess Area	24°12'23.04"N 83°02'48.01"E

Table3.2.2: Drinking Water: Physico-Chemical Parameters

Parameters	RBA-9	RBA-12	RBA-13	RBA-14	Acceptable	Permissible
рН	8.0	7.8	8.0	7.2	6.8-8.5	NR
Temp(°C)	31.3	31.8	30.1	27.1	-	-
Turbidity (NTU)	0.1	0.1	0.1	0.1	1	5
TDS (mg/l)	126	122	111	118	500	2000
Conductivity(µS/cm)	213	192	196	195	-	-
Total Hardness (as CaCO ₃) (mg/l)	76	64	66	56	200	600
Calcium (as Ca) (mg/l)	26	21	14	19	75	200
Magnesium (as Mg) (mg/l)	3	3	8	2	30	100
Sodium (as Na) (mg/l)	13	13	13	16	-	-
Potassium (as K) (mg/l)	4	3	4	4	-	-
Total Alkalinity (as CaCO₃)(mg/l)	56	48	40	52	200	600
Sulphate (as SO ₄ -2) (mg/l)	5	9	10	9	200	400
Chloride (as Cl ⁻) (mg/l)	29	27	28	26	250	1000
Salinity (‰)	0.05	0.05	0.05	0.05	•	-
Fluoride (as F) (mg/l)	0.45	0.79	0.85	0.78	1	1.5
Nitrate (as NO ₃) (mg/l)	1.45	2.58	0.36	0.20	45	NR
Total Phosphorus (mg/l)	0.077	0.172	0.010	0.250		-
Mineral Oil (as O&G)	BDL	BDL	BDL	BDL	0.5	NR
TC(CFU/100ml)	TNC	TNC	480	500	Absent	-
FC(CFU/100ml)	ND	ND	20	ND	Absent	-
TVC(CFU/ml)	160×10 ⁵	400×10 ⁵	180×10 ⁵	370×10 ⁵	-	-

Table 3.2.3: Drinking Water: Water Quality Parameters- Heavy metals

Parameter	RBA-9	RBA-12	RBA-13	RBA-14	IS 1050	00:2012
Parameter	KDA-9	KDA-12	KDA-13	KDA-14	Acceptable	Permissible
As	BDL	BDL	BDL	BDL	0.01	0.05
Cd	BDL	BDL	BDL	BDL	0.003	NR
Cr	BDL	BDL	BDL	BDL	0.05	NR
Cu	BDL	BDL	BDL	0.008	0.5	1.5
Fe	BDL	BDL	BDL	BDL	0.3	NR
Mn	BDL	BDL	BDL	BDL	0.1	0.3
Ni	BDL	BDL	BDL	BDL	0.02	NR
Pb	BDL	BDL	BDL	BDL	0.01	BDL
Zn	BDL	0.020	0.015	0.021	5	15
Hg	BDL	BDL	BDL	BDL	0.001	NR

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3.3. Groundwater

The groundwater samples have been collected from the four monitoring wells inside GRCD. The monitoring wells details are presented in Table 3.3.1. The water level ranges from 2.50 to 5.88m. The groundwater quality results are given in Table 3.3.2. The analysis results reveal that the values of all the parameters are within the BIS limits except for RMS-11 (monitoring well no. 1). The results of monitoring well no. 1 indicate the parameter viz., TDS, chloride, sodium are more than BIS limits and this may be attributed to the geological nature of the study area. Geologically the study area is comprised of rocks of Precambrian that belong to Chotanagpur Granite Gneiss Complex (CGGC) and Mahakoshal Group. The geology mainly consists of the slate and phyllites (Mahakoshal group) and granites and gneisses with schists (CGGC group). The reason for high chloride, sodium and fluoride is due to the underlying rocks in the study area as the whole area is hard rock area.

Table 3.3.1: Details of Sampling Locations

Sr. No	Sample Location	Sample Code	GPS Co-ordinates	Water level (m)	Remarks
1.	Monitoring Well No 2	RMS-8	24°12'18.61"N 83°03'16.09"E	5.70	Monitoring well Near SLF Backside of Admin Building
2.	Monitoring Well No 1	RMS-11	24°12'16.06"N 83°03'16.92"E	5.88	Monitoring well near Railway Track adjacent to Piezometer
3.	Monitoring Well No 4	RMS-12	24°12'19.96"N 83°03'19.04"E	5.05	Near SLF area adjacent to leachate collection tank of SLF
4.	Monitoring Well No 3	RMS-13	24°12'19.86"N 83°03'17.85"E	2.50	Near SLF area-Towards Hill Side-adjacent to Monitoring well 2

Table 3.3.2: Groundwater Quality of Monitoring Wells

Doromotor	RMS-	RMS-	RMS-	RMS-	IS 1050	00:2012
Parameter	8	11	12	13	Acceptable	Permissible
рН	6.9	6.9	6.8	7.2	6.5-8.5	NR
Temp (°C)	28.2	28.3	27.2	26.0	•	-
Turbidity (NTU)	0.2	0.4	0.3	0.5	1	5
TSS (mg/l)	12.6	36.1	12.9	10.4	•	-
TDS (mg/l)	760	2990	224	299	500	2000
Conductivity (μS/cm)	1370	4650	400	505	-	-
Total Hardness (as CaCO ₃) (mg/l)	348	204	148	64	200	600
Calcium (as Ca) (mg/l)	91	48	34	19	75	200
Magnesium (as Mg) (mg/l)	29	20	15	4	30	100
Sodium (as Na) (mg/l)	50	1052	23	86	•	-
Potassium (as K) (mg/l)	1	11	2	1	-	-
Total Alkalinity (as CaCO ₃) (mg/l)	108	100	68	96	200	600
Sulphate (as SO ₄ -2) (mg/l)	191	68	24	19	200	400
Chloride (as Cl ⁻) (mg/l)	781	1458	64	84	250	1000
Salinity (‰)	3.2	2.6	0.1	0.2	-	-
Fluoride (as F ⁻) (mg/l)	0.97	0.63	0.69	0.80	1.0	1.5
Nitrate (as NO ₃) (mg/l)	0.98	0.20	0.87	2.14	45	NR
Total Phosphorus (mg/l)	0.204	0.770	0.180	0.340	-	-
Available Phosphorus (mg/l)	BDL	BDL	0.037	0.029	-	-
O&G (mg/l)	BDL	BDL	BDL	BDL	0.5	NR

Table3.3.3: Groundwater Quality of Monitoring Wells: Heavy metals

Doromotor	DMC 0	DMC 44	DMC 12	DMC 12	IS 1050	00:2012
Parameter	RMS-8	RMS-11	RMS-12	RMS-13	Acceptable	Permissible
As	BDL	BDL	BDL	BDL	0.01	0.05
Cd	BDL	BDL	BDL	BDL	0.003	NR
Cr	BDL	BDL	BDL	BDL	0.05	NR
Cu	BDL	BDL	BDL	BDL	0.5	1.5
Fe	0.186	BDL	0.133	0.102	0.3	NR
Mn	0.156	0.044	0.464	0.101	0.1	0.3
Ni	BDL	BDL	BDL	BDL	0.02	NR
Pb	BDL	BDL	BDL	BDL	0.01	NR
Zn	0.011	BDL	BDL	0.020	5	15
Hg	BDL	BDL	BDL	BDL	0.001	NR

3.4 STP

The samples for the analysis have been collected from the inlet and outlet of STP located inside the industry. The details are shown in Table 3.4.1. The results reveal that all the parameters are within the CPCB discharge standards.

Table3.4.1: Details of STP Sampling Locations

Sr. No	Sampling Location	Sample Code	GPS Location	Source	Remarks
1.	STP Inlet	R-BA-10	24°12'11.17"N 83°02'58.42"E	STP	Sample collected from Inlet into STP Collection Tank
2.	STP Outlet	R-BA-11	24°12'10.03"N 83°03'00.13"E	inside Industry	Sample collected from the pump into the outlet collection tank

Table3.4.2: STP Water Quality Parameters

S.No	Parameter	RBA-10	RBA-11	CPCB Discharge Standards
1.	рН	7.0	7.1	5.5 - 9.0
2.	Temp (°C)	28.4	28.7	-
3.	TSS (mg/l)	10.6	21.3	200
4.	Turbidity (NTU)	0.2	0.2	-
5.	TDS (mg/l)	1710	1690	-
6.	Conductivity (μS/cm)	2860	2820	-
7.	Ammonia –N (mg/l)	6.1	1.12	-
8.	TKN (mg/l)	2.80	2.24	-
9.	Nitrite – N (mg/l)	1.21	1.06	•
10.	Nitrate – N (mg/l)	0.12	0.10	•
11.	Available – P (mg/l)	0.07	0.01	-
12.	Total – P (mg/l)	0.11	0.492	-
13.	DO (mg/l)	4.8	5.3	-
14.	BOD (mg/l)	45	34	100
15.	COD (mg/l)	128	68	-
16.	O&G (mg/l)	3.2	BDL	10
17.	SAR	4.0	4.5	-
18.	TC (CFU/100ml)	1160	580	-
19.	FC (CFU/100ml)	180	ND	-
20.	TVC (CFU/ml)	420×10 ⁵	180×10 ⁵	-

3.5. Air Monitoring

Ambient air samples at 4 locations, identified within the industrial premises (Table 3.5.1), were collected and analysed for PM₁₀, PM_{2.5}, SO₂, NO_x, CO, O₃, Cl₂ and Pb in particulate matter following the standard procedures/methods (Table 3.5.2) as per CPCB guidelines, during March 2021. The concentrations of these pollutants are compared with National Ambient Air Quality Standards (NAAQS) (Annexure III).

The ambient levels of all pollutants, namely PM₁₀, PM_{2.5}, SO₂, NO_x, CO, O₃, Cl₂ and Pb in particulate matter (as given in Table 3.5.3), are found to be less than their NAAQS at all locations.

Table 3.5.1: Ambient Air quality monitoring Locations

S. No.	Location name	GPS Co-ordinates
1	Plant Main Gate	N 24° 12' 18.97"
1.	Fiant Main Gate	E 83° 03' 12.99"
2	ETP Plant	N 24° 12' 09.83"
۷.	ETFFIAIIL	E 83° 03' 03.08"
3.	Technical office area	N 24° 12' 02.83"
ა.	recrimical office area	E 83° 03' 13.56"
1	PGD Area	N 24° 12' 12.03"
4.	FGD Alea	E 83° 03' 20.66"

Table 3.5.2: Methods Used for Analysis of Ambient Air Quality

S. No.	Parameter	Methods for Analysis	
1.	Particulate Matter size < 10 microns or PM ₁₀	Gravimetric	
2.	Particulate Matter size less than 2.5 microns or PM _{2.5}	Gravimetric	
3.	Sulphur Dioxide (SO ₂)	EPA Improved West and Geake Method	
4.	Oxides of Nitrogen (NO _x)	Modified Jacobs-Hoechheiser Method	
5.	Hydrogen sulphide (H₂S)	Colorimetric method	
6.	Ozone (O ₃)	UV Photometric method	
7.	Lead (Pb)	AAS/ICP method for sampling on EPM 2000	

Table 3.5.3: Ambient Air Quality during March 2021

		Pollutant	PM ₁₀	PM _{2.5}	SO ₂	NO _x	CO	O ₃	Cl ₂	Pb
S.	Location	Unit	μg/m³	μg/m³	μg/m³	μg/m³	mg/m³	μg/m³	ppm	μg/m³
No.	name	Avg. Time	24 hr	24 hr	24 hr	24 hr	1 hr	1 hr	24 hr	24 hr
1	Plant Ma	ain Gate	66	31	7	9	0.9	5	0.27	0.014
2	ETP	Plant	80	56	6	16	1.2	48	0.36	0.021
3	Technical	office area	95	53	8	11	1.1	23	0.11	0.068
4	PGD Area		82	56	10	12	1.4	44	1.85	0.182
	NAAQS			60	80	80	4	180	•	1

Below detectable limit (BDL)

3.6. Noise

Noise levels were monitored within the work zone area and inside the Grassim Industries Itd., Chemicals Division, Renukoot (Table 3.6.1) in March 2021 using a precision integrated sound level meter from 6 am to 10 pm (daytime) and from 10 pm to 6 am (night time).

The equivalent noise at work zone locations during daytime are observed in the range from 60.4 to 83.2 dB(A) and during night time in the range of 56.8 to 80.6 dB(A) as given in Table 2. Work zone noise levels are observed to be exceeding the CPCB standards for industrial area (Annexure IV) at all locations except at Coal Handling plant (CHP), Transport area, DM Plant and Aluminium Chloride plant locations during daytime and night time and at Membrane Phase 1&2, MEE Plant and CD Boiler & Chlorine FIlling locations during night time. The observed noise levels were found to be less than 90 dB(A) for 8 hours in work zone environment and they are found within the damage risk criteria for hearing loss of Occupational Safety & Health Administration Standard 1999 (Annexure V).

The observed noise levels inside the industry are ranged from 45.2 - 62.3 dB(A) during daytime and 38.0 - 53.6 dB(A) during night time (Table 3.6.2). Daytime and night time noise levels at the locations inside the Grasim Industries Ltd. are well below the CPCB standards for industrial area.

Table 3.6.1: List of Noise Monitoring Locations

S. No.	Location name	GPS Co-ordinates
Work	Zone Noise locations	
	ID Fan area	N 24° 12' 4.35"
	ID I all alea	E 83° 03' 19.16"
2.	Coal Handling Plant (CHP) area	N 24° 12' 14.37"
	Coal Handling Hank (Chir) area	E 83° 03' 23.99"
3.	Turbine Area	N 24° 12' 12.48"
	Turbine Area	E 83° 03' 17.35"
4.	Transport Area	N 24° 12' 09.96"
	Transport / trea	E 83° 03' 15.11"
5.	Membrane Phase 1&2	N 24° 12' 10.35"
	Women and That Table	E 83° 03' 09.81"
6.	DM Plant	N 24° 12' 11.18"
	DW Flank	E 83° 03' 07.95"
7.	MEE Plant	N 24° 12' 09.74"
	WEET MIT	E 83° 03' 03.87"
8.	ZLD Compressor	N 24° 12' 10.02"
	ZZZ Compressor	E 83° 03' 01.88"
9.	Aluminum Chloride plant area	N 24° 12' 13.45"
	The state of the s	E 83° 02' 56.38"
10.	S.B.P. Plant & CP	N 24° 12' 22.57"
	5.2	E 83° 03' 04.00"
11.	CD Boiler & Chlorine filling	N 24° 12' 15.99"
	or remaining	E 83° 03' 02.87"
12.	PGD Area	N 24° 12' 12.03"
		E 83° 03' 20.66"
	Locations inside the industry	NI 0 40 401 40 07"
13.	Plant Main Gate	N 24° 12' 18.97"
4.4		E 83° 03' 12.99"
14.	Hospital	N 24° 12' 27.80"
45	<u>'</u>	E 83° 03' 05.51"
15.	Guest House	N 24° 12' 29.23"
40		E 83° 03' 01.69"
16.	Staff Mess area	N 24° 12' 22.93"
47		E 83° 02' 47.07"
17.	Material Gate	N 24° 12' 27.32"
		E 83° 03' 01.69"

Table 3.6.2: Noise Levels within the Industry and Work zone

S.	Location name	Day time	Night time
No.	Location name	Leq (dB(A)	Leq (dB(A)
	Work Zone Noise Io	cations	
1.	ID Fan area	82.2	78.5
2.	Coal Handling Plant (CHP) area	60.4	58.2
3.	Turbine Area	83.1	80.6
4.	Transport Area	70.5	66.4
5.	Membrane Phase 1&2	75.6	69.2
6.	DM Plant	71.5	68.4
7.	MEE Plant	78.5	56.8
8.	ZLD Compressor	78.2	70.5
9.	Aluminum Chloride plant area	68.4	60.8
10.	S.B.P. Plant & CP	80.5	73.6
11.	CD Boiler & Chlorine filling	78.6	68.6
12.	PGD Area	83.2	80.4
	Noise Locations inside	the industry	
13.	Plant Main Gate	62.3	53.6
14.	Hospital	45.2	38.0
15.	Guest House	46.6	40.2
16.	Staff Mess area	50.1	42.4
17.	Material Gate	58.2	44.6

3.7. RO water and groundwater of villages

GRCD has installed 5 RO plants as a part of the CSR programme at Kusumah, Gambirpur, Khairahi villages. There are two RO plants each at Kusumah village, Khairahi village and one RO plant at Gambirpur village. During the sample collection, it was observed that one RO plant at Kusumah village was not in operation. Hence, RO plant inlet and outlet samples were collected from the other four RO plants. The details are presented in Table 3.7.1. The results of the analysis are presented in Table 3.7.2. The results indicate that all the parameters are within the permissible standards of BIS. The RO plant is efficient enough to decrease all the parameters in the groundwater.

Table3.7.1: Details of Sampling Locations (CSR-Villages)

Sr. No	Village Name	Sample Code	GPS Location	Source	RO Plant Information (Grasim CSR Villages)
1.	Kusumah	R-BA-1	24°09'41.22"N 83°05'39.95"E	RO outlet	GIL, Renukoot, RO
2.		R-BA-2	63 03 39.93 E	Tube well (Inlet to RO)	plant No-1, Kusumah Village, Sonabadhra
3.	Completion	R-BA-3	24°09'51.91"N	RO outlet	GIL Renukoot RO
4.	Gambirpur	R-BA-4	83°05'04.45"E	Tube well (Inlet to RO)	plant No-1, Gambirpur Village, Sonabhadre
5.	Khairahi	R-BA-5	24°10'34.05"N	RO outlet	GIL Renukoot RO
6.	Knanani	R-BA-6	83°05'10.50"E	Tube well (Inlet to RO)	plant No-2, Khairahi Village, Sonabhadre
7.	Khairahi	R-BA-7	24°10'34.53"N	RO outlet	GIL Renukoot, RO
8.	Khairahi	R-BA-8	83°04'12.38"E	Tube well (Inlet to RO)	plant No-1, Khairahi Village, Sonabhadre

Table 3.7.2: Groundwater and RO water Quality -Physico-Chemical Parameters

				_	aranie					
Parameter	RBA- 1	RBA-	RBA-	RBA -4	RBA- 5	RBA -6	RBA- 7	RBA-8	IS 1050	00:2012
Parameter	RO	GW	RO	GW	RO	GW	RO	GW	Acceptable	Permissible
рН	7.6	7.4	7.7	7.2	7.6	7.4	7.1	7.2	6.5-8.5	NR
Temp(°C)	32.2	27.6	28.3	28.2	28.1	28.2	28.3	27.9	-	-
Turbidity (NTU)	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	1	5
TDS (mg/l)	122	397	96	634	109	526	131	215	500	2000
Conductivity (μS/cm)	192	628	146	102 1	183	802	218	344	-	-
Total Hardness (as CaCO₃) (mg/l)	60	200	48	324	48	196	60	96	200	600
Calcium (as Ca) (mg/l)	16	42	8	78	13	54	13	29	75	200
Magnesium (as Mg) (mg/l)	5	23	7	31	4	14	7	6	30	100
Sodium (as Na) (mg/l)	22	68	18	98	22	126	25	40	-	-
Potassium (as K) (mg/l)	1	1	1	5	<1	4	1	2	•	-
Total Alkalinity (as CaCO ₃₎ (mg/l)	56	180	48	232	60	276	56	92	200	600
Sulphate (as SO ₄ -2) (mg/l)	8	47	3	155	2	26	15	33	200	400
Chloride (as Cl ⁻) (mg/l)	24	72	22	70	21	88	24	28	250	1000
Salinity (‰)	0.04	0.13	0.04	0.13	0.04	0.16	0.04	0.05	-	-
Fluoride (as F ⁻) (mg/l)	0.49	1.36	0.57	1	0.22	1.46	0.21	0.43	1	1.5
Nitrate (as NO₃) (mg/l)	1.06	0.4	0.66	0.8	1.19	1.48	1.08	2.51	45	NR
Total Phosphorus (mg/l)	0.025	0.29	0.152	0.44	0.141	0.35	0.302	0.29	-	-
Mineral Oil (as O&G) (mg/l)	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	0.5	NR
TC(CFU/100ml)	920	1420	TNC	280	660	TNC	820	TNC	Absent	-
FC(CFU/100ml)	20	240	160	360	ND	220	ND	40	Absent	-
TVC(CFU/ml)	230 ×10 ⁵	350 ×10 ⁵	590 ×10 ⁵	30 ×10 ⁵	240 ×10 ⁵	390 ×10 ⁵	190 ×10 ⁵	510 ×10 ⁵	-	-

Table3.7.3: Groundwater and RO water Quality -Heavy Metals

Parameter	RBA -1	RBA -2	RBA -3	RBA -4	RBA -5	RBA -6	RBA -7	RBA -8	IS 105	00:2012
rarameter	RO	GW	RO	GW	RO	GW	RO	GW	Acceptable	Permissible
As	BDL	0.01	0.05							
В	0.00 4	0.06 4	0.01 7	0.05 4	0.00 8	0.01	BDL	0.00 6	0.5	1
Cd	BDL	0.003	NR							
Со	BDL	-	-							
Cr	0.00 9	0.02 5	0.00 6	0.02	0.00 9	0.00	0.00 7	0.00 4	0.05	NR
Cu	BDL	0.5	1.5							
Fe	0.14 4	0.30 3	0.30 8	9.16	BDL	0.14 3	BDL	BDL	0.3	NR
Mn	BDL	BDL	BDL	0.02 9	BDL	BDL	BDL	BDL	0.1	0.3
Ni	0.00 6	0.00 6	0.00 5	0.00 2	0.00 2	0.00 6	0.01	0.00 9	0.02	NR
Pb	BDL	0.01	NR							
Zn	BDL	0.00 5	0.06	0.13	0.01 3	0.12 7	BDL	BDL	5	15
Hg	BDL	0.001	NR							

3.8. Intake Water - Rihand Dam

The sample has been collected from the intake water pump house and analysed for physico-chemical and microbiological parameters (Tables 3.8.1 and 3.8.2). The results indicate that all the values are within the permissible limit of BIS standard.

Table3.8.1: Details of Surface Water Sampling Location

Sr. No	Sample Code	Sample Location	GPS Location	Source	Remarks
1.	R-MS22	Grasim-Intake Water	24°11'41.11"N 83°03'04.04"E	River water	Grasim – Intake Water Pump House

Table3.8.2: Surface Water Quality

S.NO	Parameter	R-MS 22
1.	pH	8.7
2.	Temp (°C)	28.0
3.	Turbidity (NTU)	0.1
4.	TSS (mg/l)	4.4
5.	TDS (mg/l)	119
6.	Conductivity (μS/cm)	176
7.	Total Hardness (as CaCO ₃) (mg/l)	56
8.	Calcium (as Ca) (mg/l)	14
9.	Magnesium (as Mg) (mg/l)	5
10.	Sodium (as Na) (mg/l)	13
11.	Potassium (as K) (mg/l)	4
12.	Total Alkalinity (as CaCO ₃) (mg/l)	68
13.	Sulphate (as SO ₄ -2) (mg/l)	7
14.	Chloride (as Cl ⁻) (mg/l)	24
15.	Salinity (‰)	0.04
16.	Fluoride (as F) (mg/l)	0.33
17.	Ammonia – N (mg/l)	1.4
18.	TKN (mg/l)	5.0
19.	Nitrite –N (mg/l)	BDL
20.	Nitrate –N (mg/l)	0.05
21.	Total Phosphorus (mg/l)	0.373
22.	Available Phosphorus (mg/l)	0.010
23.	DO (mg/l)	5.7
24.	BOD (mg/l)	1.2
25.	COD (mg/l)	60
26.	O&G (mg/l)	BDL
27.	TC (CFU/100ml)	540
28.	FC (CFU/100ml)	180
29.	TVC (CFU/100ml)	140×10 ⁵
30.	Chromium (mg/l)	0.001
31.	Cadmium (mg/l)	BDL
32.	Zinc (mg/l)	BDL

33.	Copper (mg/l)	BDL
34.	Lead (mg/l)	BDL
35.	Nickel (mg/l)	0.002
36.	Cobalt (mg/l)	BDL
37.	Mercury (mg/l)	BDL
38.	Arsenic (mg/l)	BDL

3.9. Brine Sludge

Brine sludge is produced during the electrolysis of brine to produce chlorine and caustic soda. The brine sludge samples were collected from Vacuum drum kites and brine sludge point. The locations are given in Table 3.9.1. Collected samples were air dried and analyzed for various physico chemical parameters. Particle size analysis was carried out by the international pipette method (Black, 1965 and Piper 1966). Bulk density, porosity are analyzed using soil pycnometer and water holding capacity by KR Box method (Keen and Raczkowski, 1921).

The chemical Characteristics were determined in filtered sludge extract prepared from sludge and distilled water in ratio of 1:2(Jackson, 1967). Potassium by flame photometric method (Jackson ML 1967). Heavy metals in sludge samples were determined by extracting samples with conc. H₂SO₄ and conc. HNO₃ followed by analysis on Inductively Coupled Plasma Spectrometer (ICP-OES) (APHA, 2017). Mercury was analyzed in Direct Mercury Analyzer 80 (DMA) (USEPA, Method 7473).

Physical Characteristics

Physical characteristics of sludge are determined through analysis of specific parameters: particle size distribution, bulk density, porosity etc. Particle size distribution is an important factor, which influences water holding capacity, bulk density, moisture availability. Particle size in between 0.002-0.05 mm is predominant in the sludge samples. The Bulk Density of Sludge sample is 1.17 g/cm³. The porosity of Sludge sample is 60.20%.

Chemical Characteristics

The collected Sludge and Top soil samples were analysed for various chemical parameters. pH is an indication of the alkaline or acidic nature of the particle. Sludge samples are strongly alkaline in nature with pH 10.24. The soluble salts analysed in water saturated extract (1:2) are expressed in terms of electrical conductivity (EC). Sludge have been observed to be 28.3 mS/cm EC value. Therefore, Sludge sample was observed to be saline in nature. Concentration of calcium and magnesium are 0.002 meq/100g and 0.30meq/100g, whereas sodium and potassium concentrations are observed to be218meq/100g and 0.31meq/100g respectively. Chlorides and Sulphates content were observed to be 23.60 meq/100 gm and 2.08meq/100 gm respectively.

The Sludge sample was investigated for Heavy metals viz. Arsenic (0.71 mg/kg), Boron (7.30mg/kg), Cadmium (0.12mg/kg), Chromium (12.82mg/kg), Cobalt (0.28 mg/kg), Copper (3.08 mg/kg), Manganese (112mg/kg), Nickel (7.04 mg/kg), Lead (0.35 mg/kg) and Zinc (15.20mg/kg). Iron was Below Detectable Limit. The heavy metals were found to be within the limit. Concentration of Mercury in the sludge was BDL.

Toxicity Characteristic Leaching Procedure (TCLP)

TCLP is a chemical analysis method for determining the presence of hazardous elements in a waste. Accordingly, TCLP analysis was carried out following USEPA hazardous waste test method SW 846 (1311) to determine inorganic analytes in the leachate using Hazardous waste filtration assembly. The technique involved extracting the solid phase with a volume of extraction fluid equal to 20 times the solid phase's weight. The extraction fluid used is determined by the alkalinity of the waste's solid phase. After extraction, the liquid extract is filtered through a 0.7 m glass fibre filter to isolate it from the solid form. Heavy metals concentrations in the TCLP leachate are presented in Table 3.9.6. As per the results it was observed that Heavy metals are below TCLP concentration Limit as per Hazardous and Other Wastes (Management & Transboundary Movement) Rules, 2016 (Annexure SL). Therefore, possibility of leaching of metals including Mercury from the mercury bearing sludge from the Secured land fill is minimal and under the limit as per Hazardous waste management rule 2016.

Table 3.9.1: Sludge Sampling Locations

S.No	Sample Code	Description	Latitude/Longitude	Description
1.	R-BA- SL1	Brine sludge fresh	24°12'11.73"N 83°03'11.37"E	Sample collected near membrane I, vacuum drum kites, adjacent to technical office

Table 3.9.2: Particle size distribution

e N	Sample	Particle Size Distribution (%)					
S.N Sample o. Code	•	0.25 to 2.00 mm (Coarse sand)	0.05 to 0.25 mm (Fine sand)	0.002 - 0.05mm (Silt)	<0.002 mm (Clay)		
1	R-BA-SL1	0.03	11.33	72.30	16.34		

Table 3.9.3: Physical Properties

S.No	Sample Code	Bulk Density (g/cc)	Porosity (%)	Water Holding Capacity (%)
1.	R-BA-SL1	1.17	60.20	58.33

Table 3.9.4: Chemical Properties of Sludge Extract (water soluble)

S.	Sample	На	EC	Ca ⁺⁺	Mg ⁺⁺	Na⁺	K+	SO ₄ -2	CI-
No	Code	рп	mS/cm	(meq/100gm)					
1.	R-BA-SL1	10.24	28.3	0.002	0.30	218	0.31	2.08	23.60

Table 3.9.5 Heavy metalsin sludge samples

Sample	As	В	Cd	Со	Cr	Cu	Fe	Hg	Mn	Ni	Pb	Zn
Code						mg/	kg					
R-BA-	0.71	7.30	0.12	0.28	12.82	3.08	BDL	BDL	112	7.04	0.35	15.20
SL1	0.7 1	7.30	0.12	0.20	12.02	3.00	DDL	DDL	112	7.04	0.55	13.20

Table 3.9.6TCLP Trace metal concentrations

Samples/ metals	R-BA-SL1 (mg/l)	Regulatory level by USEPA-RCRA-D List (mg/l)
As	BDL	5
Cd	0.0003	1
Со	BDL	-
Cr	BDL	5
Cu	BDL	-
Fe	1.18	-
Mn	0.03	-
Ni	BDL	-
Pb	BDL	5
Zn	BDL	-

3.10. STP inlet colony

The samples from the STP inlet and outlet of the colony have been collected and analysed for the parameters. The results have been presented in Table 3.10.2.

Table 3.10.1: Details of STP Sampling Locations

Sr. No	Sampling Location	Sample Code	GPS Location	Source	Remarks
1.	Colony STP inlet	R-BA-15	24°12'15.36"N 83°02'49.45"E	STP	Sample collected from Inlet into STP Collection Tank
2.	Colony STP outlet	R-BA-16	24°12'15.36"N 83°02'49.45"E	in Colony	Sample collected from the colony STP outlet Pipe

Table 3.10.2: STP Water Quality Parameters

S.NO	Parameter	RBA-15	RBA-16	CPCB Discharge Standards
1.	рН	6.9	7.1	5.5 - 9.0
2.	Temp (°C)	26.2	27.3	-
3.	TSS (mg/l)	17	0.6	200
4.	Turbidity (NTU)	0.5	0.2	-
5.	TDS (mg/l)	242	220	-
6.	Conductivity (μS/cm)	402	372	-
7.	Ammonia –N (mg/l)	8.40	BDL	-
8.	TKN (mg/l)	15.12	12.32	•
9.	Nitrite – N (mg/l)	BDL	1.09	-
10.	Nitrate – N (mg/l)	0.54	0.10	
11.	Available – P (mg/l)	0.06	0.24	-
12.	Total – P (mg/l)	0.11	0.53	-
13.	DO (mg/l)	1.5	2.5	•
14.	BOD (mg/l)	81	16	100
15.	COD (mg/l)	328	88	•
16.	O&G (mg/l)	13.6	6.4	10
17.	SAR	2.1	2.5	-
18.	Boron (mg/l)	1.06	0.06	-
19.	TC (CFU/100ml)	TNC	TNC	-
20.	FC (CFU/100ml)	640	300	-
21.	TVC (CFU/ml)	610×10 ⁵	120×10 ⁵	-

3.11. SLF

The secured landfill site leachate has been collected from the pump opposite to the power plant. The results are presented in the Table 3.11.2.

Table 3.11.1: Details of Sampling Locations

Sr.	Sample	Sample	GPS	Site Information
No	Location	Code	Co-ordinates	
1.	SLF leachate	RMS-14	24°12'19.05"N 83°03'19.65"E	Leachate Pump-Adjacent to Railway Track opposite to Capacitive Power plant

Table3.11.2: Leachate Quality Parameters

1 6	Tables. 11.2. Leadinate Quality Parameters							
S.No	Parameter	RMS-14						
1.	рН	7.7						
2.	Temp(°C)	26.2						
3.	Turbidity (NTU)	0.1						
4.	TSS (mg/l)	5.9						
5.	TDS (mg/l)	1183						
6.	Conductivity (μS/cm)	1547						
7.	Total Hardness (as CaCO ₃) (mg/l)	108						
8.	Calcium (as Ca) (mg/l)	35						
9.	Magnesium (as Mg) (mg/l)	5						
10.	Sodium (as Na) (mg/l)	456						
11.	Potassium (as K) (mg/l)	5						
12.	Total Alkalinity (as CaCO ₃) (mg/l)	104						
13.	Sulphate (as SO ₄ -2) (mg/l)	47						
14.	Chloride (as Cl ⁻)	465						
15.	Salinity (‰)	0.84						
16.	Fluoride (as F ⁻) (mg/l)	0.91						
17.	Nitrate (as NO ₃) (mg/l)	0.60						
18.	Total Phosphorus (mg/l)	0.172						
19.	Available Phosphorus (mg/l)	BDL						
20.	O&G (mg/l)	0.6						

Table3.11.3: Leachate Quality: Heavy Metals (mg/l)

S.No	Parameter	RMS-14
1.	As	BDL
2.	В	BDL
3.	Cd	BDL
4.	Со	BDL
5.	Cr	0.082
6.	Cu	BDL
7.	Fe	BDL
8.	Mn	0.029
9.	Ni	0.049
10.	Pb	0.001
11.	Zn	BDL
12.	Ha	BDL

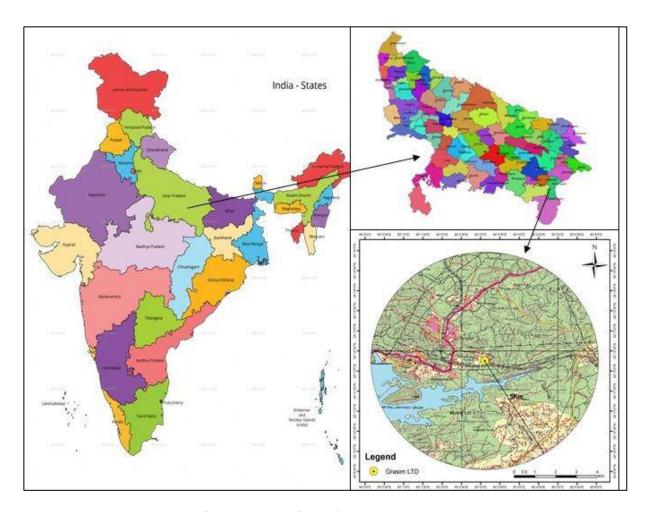


Fig. 3.1 Location of the study area

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Chapter 4

Summary

4.0 Summary

A systematic study on biannual assessment of environmental quality has been carried out during the field survey. The results of the air, water and noise components are as follows:

- The ETP samples indicate that the values of all the parameters are within the CPCB discharge standards except for TDS of collection tank. The TDS of collection tank is high as the water is received from various units of GRCD. TDS of Dongia Nallah is slightly high due to the sewage entering the Nallah.
- The results of the Industry groundwater monitoring wells indicate that the values of all the parameters are within the BIS limits except for RMS-11 (monitoring well no. 1). Parameters like TDS, chloride, sodium were more than BISin monitoring well no. 1 and this may be due to the geological nature of the study area. Geologically the study area is comprised of rocks of Precambrian that belong to Chotanagpur Granite Gneiss Complex (CGGC) and Mahakoshal Group. The geology mainly consists of the slate and phyllites (Mahakoshal group) and granites and gneisses with schists (CGGC group).
- Water samples from the STP have been collected from the inlet and outlet of STP and all the parameters are within the CPCB discharge standards.
- The ambient levels of all pollutants, namely PM₁₀, PM_{2.5}, SO₂, NO_x, CO, O₃, Cl₂ and Pb in particulate matter, are found to be less than their NAAQS at all locations.
- The observed noise levels inside the industry are ranged from 45.2 62.3 dB(A) during daytime and 38.0 53.6 dB(A) during night time. Daytime and night time noise levels at the locations inside the Grasim Industries Ltd. are well below the CPCB standards for industrial area.
- The results of the RO plant water of the CSR villages indicate that all the parameters are within the permissible standards of BIS. The RO plant is efficient enough to decrease the concentration of all the parameters in the groundwater.
- The results of the STP indicate that all the parameters have values within the CPCB discharge standards.

References

APHA (2012). Standard methods for analysis of the water and waste water analysis, 22nd editions.

BIS (2012). Indian standard specification for drinking water. IS: 10500.

Annexures

Annexure-I

Specifications for Drinking Water - (IS 10500: 2012)

S. No.	Substance or characteristic	Requirement (Acceptable limit)	Permissible limit in the absence of alternate source	Remarks
			naracteristics	L
1.	Colour Hazen Units, max	5	15	Extended to 15 only if toxic substances are not suspe cted in absence of alternate sources
2.	Odour	Agreeable	Agreeable	a. test cold and when heated b. test after several dilutions
3.	Taste	Agreeable	Agreeable	Test to be conducted only after safety has been established
4.	Turbidity (NTU) Max	1	5	-
5.	pH value	6.5 to 8.5	No relaxation	-
6.	Total hardness (mg/l, CaCO ₃) Max.	200	600	-
7.	Iron (mg/l, Fe) Max	0.3	No relaxation	Total concentration of manganese (as Mn) and iron (as Fe) shall not exceed 0.3 mg/l
8.	Chlorides (as CI) mg/l Max	250	1000	-
9.	Free residual chlorine (mg/l), Min	0.2	1	To be applicable only when water is chlorinated. Tested at consumer end. When protection against viral infection is required, it should be minimum 0.5 mg/L
		Desirable Ch	naracteristics	
10.	Total dissolved solids, mg/l, max	500	2000	-
11.	Calcium (mg/l, Ca) Max.	75	200	-
12.	Magnesium (mg/l, Mg) Max.	30	100	-
13.	Copper (mg/l, Cu) Max.	0.05	1.5	-
14.	Manganese (mg/l, Mn) Max.	0.1	0.3	Total concentration of manganese (as Mn) and iron(as Fe) shall not exceed 0.3 mg/l
15.	Sulphate (mg/l, SO ₄) Max.	200	400	May be extended upto 400 provided Magnesium (as Mg) does not exceed 30
16.	Nitrate(mg/l, NO ₃) Max.	45	No relaxation	-
17.	Fluoride(mg/l, F) Max.	1.0	1.5	-
18.	Phenolic compounds (mg/l C ₆ H₅OH) Max.	0.001	0.002	-

S. No.	Substance or characteristic	Requirement (Acceptable limit)	Permissible limit in the absence of alternate source	Remarks		
19.	Mercury (mg/l, Hg) Max	0.001	No Relaxation	-		
20.	Cadium (mg/l, Cd) Max.	0.003	No Relaxation	-		
21.	Selenium (mg/l, Se) Max.	0.01	No Relaxation	-		
22.	Total Arsenic (mg/l, As) Max.	0.01	0.05	-		
23.	Cyanide(mg/l, CN) Max.	0.05	No Relaxation	-		
24.	Lead (mg/l, Pb) Max.	0.01	No Relaxation	-		
25.	Zinc(mg/l, Zn) Max.	5	15	-		
26.	Anionic detergents (mg/l, MBAS) Max	0.2	1.0	-		
27.	Total Chromium(mg/l),Max.	0.05	No relaxation	-		
28.	Polynuclear aromatic hydrocarbons (mg/l, PAH) Max.	0.0001	No relaxation	-		
29.	Mineral oil (mg/l) Max.	0.05	No relaxation	-		
30.	Pesticides (mg/l) Max.	-	No relaxation	-		
Radioactive materials						
31.	Alpha emitters (Bq/I) Max.	0.1	No relaxation	-		
32.	Beta emitters (pci/l) Max.	1.0	No relaxation	-		
33.	Alkalinity (mg/l) Max.	200	600	-		
34.	Aluminium (mg/l, Al) Max.	0.03	0.2	-		
35.	Boron(mg/I) Max.	0.5	1.0	-		

Annexure-II Methods for Preservation and Analysis of Water Samples

Parameter	Units of	Preservative and	Reference: APHA 21 st Edition					
Parameter	Expression	Storage Condition	Methods					
Physical Parameters								
Temperature	°C	Analyze immediately	2550 – B: (Thermometer)					
рН		Analyze immediately	4500-H+ - B: (Electrode)					
Conductivity	μs/ms	Refrigeration at 4°C	2510 – B: (Conductivity meter)					
Total dissolved solids	mg/l	Refrigeration at 4°C	2540 – C: (dried at 180°C & gravimetric)					
Total suspended solids	mg/l	Refrigeration at 4°C	2540 – D: (dried at 103°C-105°C & gravimetric)					
Turbidity	NTU	Refrigerate and Analyze immediately	2130 – B: (Nephelometric)					
Inorganic Parameters								
Total alkalinity	as CaCO₃ mg/l	Refrigerate and Analyze immediately	2320 - B: (Titration)					
Hardness	as CaCO₃ mg/l	Add HNO₃ to pH < 2 and refrigerate	2340 – C: (EDTA Titrimetric)					
Chloride	mg/l	Not Required	4500-Cl ⁻ - B: (Argentometric)					
Sulphate	mg/l	Refrigeration at 4°C	4500-SO ₄ - E: (Turbidimetric)					
Fluoride	mg/l	Not Required	4500-F D: (SPADNS)					
Sodium and potassium	mg/l	Not Required	3500- K, Na-B: (Flame Photometric)					
	Nutrient	and Demand Parameter						
Nitrate	as NO₃⁻ - N mg/l	Refrigerate and analyze immediately	4500-NO₃⁻B: (UV spectrophotometric)					
Total Phosphate	mg/l	Refrigeration at 4°C	4500-P-D: (Stannous Chloride)					
Dissolved Oxygen [DO]	mg/l	Analyze immediately	4500-O-C: (Azide modification)					
COD	mg/l	Add H ₂ SO ₄ at pH <2 refrigerate & analyze immediately	5220-B: (Open Reflux)					
BOD	mg/l	Refrigeration at 4°C & analyze immediately	5210-B: (BOD Test at 27 °C)					
Total Kjeldhal Nitrogen	mg/l	Refrigerate and Add H ₂ SO ₄ to pH<2	4500- N _{ORG} -B: (Macro-kjeldhal)					
Oil and grease	mg/l	Add H ₂ SO ₄ at pH <2 refrigerate	5220 –B: (Liquid-Liquid Partition Gravimetric)					
Heavy Metals								
	mg/l	Add HNO₃ to pH <2	3030 -E, 3125 - B: (ICP- MS)					
	pH Conductivity Total dissolved solids Total suspended solids Turbidity Total alkalinity Hardness Chloride Sulphate Fluoride Sodium and potassium Nitrate Total Phosphate Dissolved Oxygen [DO] COD BOD Total Kjeldhal Nitrogen	Parameter Expression Ph Temperature ©C pH Conductivity µs/ms Total dissolved solids mg/l Total suspended solids mg/l Turbidity NTU Inc Total alkalinity as CaCO₃ mg/l Hardness as CaCO₃ mg/l Chloride mg/l Sulphate mg/l Sulphate mg/l Fluoride mg/l Sodium and potassium mg/l Nitrate as NO₃⁻- N mg/l Total Phosphate mg/l Dissolved Oxygen [DO] mg/l BOD mg/l Total Kjeldhal Nitrogen mg/l Total Kjeldhal mg/l Total Kjeldhal mg/l	Expression Storage Condition Physical Parameters Temperature ⁰C Analyze immediately pH Analyze immediately Conductivity µs/ms Refrigeration at 4°C Total dissolved solids mg/l Refrigeration at 4°C Total suspended solids mg/l Refrigeration at 4°C Total suspended solids mg/l Refrigerate and Analyze immediately Inorganic Parameters Total alkalinity as CaCO₃ mg/l Add HNO₃ to pH < 2 and refrigerate and Analyze immediately					

Annexure - III

National Ambient Air Quality Standards – 2009

S. No.	Pollutant	Time	Concentration in Ambient Air			
		Weighted Average	Industrial, Residential, Rural and other Area	Ecologically Sensitive Area (notified by Central Government)	Methods of Measurement	
(1)	(2)	(3)	(4)	(5)	(6)	
1.	Sulphur Dioxide	Annual *	50	20	-Improved west and Gaeke	
	(SO ₂), μg/m ³	24 Hours **	80	80	-Ultraviolet fluorescence	
2.	Nitrogen Dioxide (NOx), µg/m³	Annual *	40	30	-Modified Jacob & Hochheiser (Na-Arsenite)	
		24 Hours **	80	80	-Chemiluminescence	
3.	Particulate Matter	Annual *	60	60	-Gravimetric	
	(Size less than 10 µm) or PM ₁₀ µg/m ³	24 Hours **	100	100	-TOEM -Beta attenuation	
4.	Particulate Matter	Annual *	40	40	-Gravimetric	
	(Size less than 2.5 µm) or PM _{2.5} µg/m ³	24 Hours **	60	60	-TOEM -Beta attenuation	
5.	Ozone (O ₃) µg/m ³	8 hours **	100	100	-UV photometric	
		1 hour**	180	180	-Chemiluminescence - Chemical method	
6.	Lead (Pb) µg/m³	Annual *	0.50	0.50	-AAS/ICP method after sampling on EPM 2000 or equivalent filter paper	
		24 Hours **	1.00	1.00	-ED-XRF using Teflon filter	
7.	Carbon Monoxide	8 hours **	02	02	-Non-Dispersive Infrared	
	(CO) mg/m ³	1 hour *	04	04	Spectroscopy	
8.	Ammonia (NH ₃)	Annual *	100	100	-Chemiluminescence	
	µg/m³	24 Hours **	400	400	-Indophenol blue method	
9.	Benzene (C ₄ H ₄) µg/m ³	Annual *	05	05	-Gas chromatography based continuous analyzer - Adsorption and Desorption followed by GC analysis	
10.	Benzo Pyrene (BaP) - particulate phase only ng/m³	Annual *	01	01	-Solvent extraction followed by HPLC/GC analysis	
11.	Arsenic(As) ng/m ³	Annual *	06	06	-AAS/ICP method after sampling on EPM 2000 or equivalent filter paper	
12.	Nickel(Ni) ng/m ³	Annual *	20	20	-AAS/ICP method after sampling on EPM 2000 or equivalent filter paper	

^{*} Annual arithmetic mean of minimum 104 measurements in a year taken twice a week 24 hourly at uniform intervals
** 24 hourly or 8 hourly or 01 hourly monitored values as applicable shall be compiled with 98% of the time in a

year. 2% of the time they may exceed the limits but not on two consecutive days of monitoring

Annexure – IV

Ambient Air Quality Standards in Respect of Noise (as recommended by CPCB)

AreaCode	Category of Area/Zone	Limits in	Limits in dB(A) Leq*	
		Day Time	Night Time	
(A)	Industrial area	75	70	
(B)	Commercial area	65	55	
(C)	Residential area	55	45	
(D)	Silence Zone	50	40	

Notes:

- 1. Day time shall mean from 6.00 a.m. to 10.00 p.m.
- 2. Night time shall mean from 10.00 p.m. to 6.00 a.m.
- 3. Silence zone is defined as an area comprising not less than 100 meters around hospitals, Educational Institutions and courts. The silence zones are zones which are declared as such by the competent authority.
- 4. Mixed categories of areas may be declared as one of the four above mentioned categories by the competent authority.
- * dB(A) Leq denotes the time weighted average of the level of sound in decibels on scale A which is related to human hearing
- "A", in dB(A) Leq, denotes the frequency weighting in the measurement of noise and corresponds to frequency response characteristics of human ear

Leq: It is an energy mean of the noise level over a specified period

[The Gazette of India Extraordinary MoEF Notification, 14 February, 2000]

Damage Risk Criteria for Hearing Loss Occupational Safety & Health Administration (OSHA)

Maximum Allowable Duration Per Day, h	Noise Level dB(A) (Slow Response)
8	90
6	92
4	95
3	97
2	100
1.5	102
1	105
0.5	110
0.25 or less	115

Operational / Working Zone – not to exceed 85 dB(A) Leq for 8 hours exposure

Source : The Gazette of India

January 2, 1999



GIL/ENV/2021-22/17

Date: - 08/05/2021

The Member Secretary, U.P. Pollution Control Board, TC 12 V, Vibhuti Khand Gomti Nagar, Lucknow-226010

Subject: - Submission of <u>Form - 4</u> under Hazardous and Other Waste (Management, & Trans-boundary Movement) Rules, 2016

Dear Sir,

Kindly find enclosed herewith the <u>Form – 4</u> towards submission of annual return for the year 2020-21, regarding disposal of hazardous waste as required under Hazardous and Other Waste (Management, & Transboundary Movement) Rules, 2016 duly completed in all respect.

We hope you will find above in order.

Thanking You For Grasim Industries Limited

V. K. yeeder

Manager- Environment

Encl: - As Above

Cc: - Regional Officer
U.P Pollution Control Board
H.No. – 162, Uttar Mohal
Near Chandi Hotel, Robertsganj
Sonebhadra - 231216

FORM 4

[See rules 6(5), 13(8), 16(6) and 20 (2)]

FORM FOR FILING ANNUAL RETURNS

[Period 1st April, 2019 to 31st March, 2020]

1. Name and address of facility	Grasim Industries Limited, Chemical Division Renukoot, Renukoot, Pin 231217, Sonebhadra (U.P)		
2. Authorisation No. and Date of issue	H03288 C-2/Haz/20/Dated 30.05.2017 13583/UPPCB/Sonebhadra(UPPCBRO)/HWM/SONEBHADRA/2020 Date: 02/03/2021		
3. Name of the authorised person and full address With telephone, fax number and e-mail	Mr. SHRIDHARA SASTRY Grasim Industries Limited, Chemical Division Renukoot Renukoot, Pin 231217, Sonebhadra (U.P) T-91-5446-252044/55/75 Fax-91-5446-252088 grasim.renukoot@adityabirla.com		

4. Production during the year (product wise),

Sr. No.	Product Name (FY 2020-21)	иом	Production in FY 2020-21
1	Caustic Soda Lye	(MT)	1,17,925
2	Electricity	(KWH)	322760484
3	CI2	(MT)	85,206
4	H2	(NM³)	4,97,066
5	HCL-100%	(MT)	29,490
6	SBP	(MT)	31,558
7	AICI3	(MT)	16,637
8	PAC-10%	(MT)	46,724
9	CPW	(MT)	16,713

Part A. (To be filled by hazardous waste generators):

	Name & category of	Total qty of waste	Quant	ity dispatched (MT)			
Sr. No.	Hazardous Waste	generated	To disposal facility	To recycler or co	others	M/s Bharat Oil & Waste management Ltd. ,Kanpur U.P.	
1.	Used oil / Spent Oil Schedule Cat 5.1,5.2	3.830	-	3.830	NA		
2.	ETP Sludge Schedule Cat -35.3	37.220	37.220		NA	M/s Bharat Oil & Waste management Ltd. ,Kanpur U.P.	
3.	MEE Salt Waste Schedule Cat -35.3	389.550	389.550		NA	M/s Bharat Oil & Waste management Ltd. ,Kanpur U.P.	
4.	Brine Sludge Schedule Cat -16.3	14764.280	14764.280		NA	M/s Bharat Oil & Waste management Ltd., Kanpur U.P. M/s Ramky Enviro Engineers Ltd. Kanpur	
5.	FRP Waste Schedule Cat -33.1	38.990	38.990		NA	M/s Bharat Oil & Waste management Ltd. ,Kanpur U.P.	
6.	PAC Sludge Schedule II (B 30)	106.730	106.730		NA	M/s Bharat Oil & Waste management Ltd. ,Kanpur U.P.	

Quantity utilised in-house, if any

Name & category of Hazardous Waste	Quantity utilised in-house	UOM
NA	0	KL/Annum or MTPA

Quantity in storage at the end of the year

Name & category of Hazardous Waste	Quantity of Waste	иом
NA	0	KL/Annum or MTPA

Part B. (To be filled by Treatment, storage and disposal facility operators)

Sr.	Name & category of Hazardous Waste	Quantity in stock at the beginning of the year	Quantity treated	Quantity disposed in landfills as such and after treatment	Quantity incinerated (if applicable)	Quantity processed other than specified above	Quantity in storage at the end of the year
				Not Applicable			

Part C. (To be filled by recyclers or co-processors or other users)

	Name &		of waste / Received	Qty in stock	Quantity recycled or	Quantity of	Quantity	Quantity	0	Qty in storage
Sr.	category of Hazardous Waste	Domestic Source	Imported	at the beginning of the year	co- processed or used	products dispatched	of waste generated	of waste disposed	Quantity re-exported	at the end of the year
					Not Applica	ible				

Date: 08.05.2021

Place: Renukoot

Signature

(Occupier or Operator of the disposal facility)



GIL/ENV/2021-22/14

Date: - 29 April 2021

To
The Regional officer
UP Pollution Control Board
H.N. 162, Uttar Mohal, Near Chandi Hotel
Robertsganj-231216
Sonebhadra (U.P.)

Sub: - Fly Ash Generation and utilization Report for FY 2020-21

Dear Sir,

Please find enclosed Fly Ash generation and utilization report for FY 2020-21 as Annexure-1.

Thanking You

Yours faithfully for Grasim Industries Ltd.

(Dr. Vinay Yadav)

Manager- Environment

Encl: - As above

Grasim Industries Limited: Unit: Renukoot

Updated on

29/Apr/21

Total Ash Inventory

	Inve	entory				Utilization	on (MT)		
Quarter	Month	Opening stock	Total Ash Generation	Sent to Cement Industries	Brick Manufacturing	Construction Projects	Low lying area filling	Specify if any other utilization (Paver Tiles)	Closing Stock
		(MT)	(MT)	(MT)	(MT)	(MT)	(MT)	(MT)	(MT)
Q1	Apr-20	0	5076	803	107	4165	0	1.3	0
Q1	May-20	0	5372	4760	210	402	0	0.0	0
Q1	Jun-20	0	11081	9962	102	1017	0	0.0	0
Q1 Total	Juli 20		21529	15525	419	5584	0	1.3	0
Q2 Q2	Jul-20	0	10831	3707	138	6984	0	1.0	0
Q2	Aug-20	0	10839	4525	58	6255	0	0.7	0
Q2	Sep-20	0	10112	8339	246	1525	0	2.2	0
Q2 Total			31782	16571	442	14765	0	4.0	0
Q3	Oct-20	0	10946	9500	185	1260	0	1.5	0
Q3	Nov-20	0	10742	6695	104	3943	0	0.3	0
Q3	Dec-20	0	8021	6679	49	1293	0	0.0	. 0
Q3 Total			29709	22875	337	6496	0	1.8	0
Q4	Jan-21	0	11247	9848	209	1189	0	0.3	0
Q4	Feb-21	0	10345	9262	170	208	703	1.2	0
Q4	Mar-21	0	8138	6975	28	331	804	0.46	0
Q4 Total			29730	26085	407	1728	1507	1.92	0
Frand Total			112750	81056	1605	28572	1507	9.00	0

Remark: Total Ash generation is 112750 MT for FY 2020-21.

Total Ash sent to Cement Industries is 81056 MT for FY 2020-21.

Total Ash utilized in Brick manufacturing is 1605 MT for FY 2020-21.

Total Ash utilized in Construction Projects is 28572 MT for FY 2020-21.

Total Ash utilized in other categories (Paver Tiles, etc.) is 9 MT for FY 2020-21.

V.K. yodan

Total Ash utilized in various way is 111242.6 MT which comparises 98.66 % and rest 1.34 % is used in filling low lying area



UTTAR PRADESH POLLUTION CONTROL BOARD

TC-12V, Vibhuti Khand, Gomti Nagar, Lucknow-226010

Phone:0522-2720828,2720831 Fax:0522-2720764 Email: info@uppcb.com Website: www.uppcb.com

Ref. No: 13583/UPPCB/Sonebhadra(UPPCBRO)/HWM/SONBHADRA/2020

Dated: 02/03/2021

To,

M/s GRASIM INDUSTRIES LIMITED CHEMICAL DIVISION RENUKOOT
GRASIM INDUSTRIES LIMITED CHEMICAL DIVISION RENUKOOT ,SONBHADRA,231217

Tehsil: Duddhi

District:SONBHADRA

Sub :- Authorisation issued under the provisions of Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016

- 1. Number of authorization and date of issue 13583 and 02/03/2021.
- 2. Reference of application (No. and date) 10586194 and 31/12/2020.
- 3. Mr SHRIDHARA SASTRY of M/s GRASIM INDUSTRIES LIMITED CHEMICAL DIVISION RENUKOOT is hereby granted an authorization based on the enclosed signed inspection report for generation, collection, utilization, storage and disposal or any other use of hazardous or other wastes or both on the premises situated at GRASIM INDUSTRIES LIMITED CHEMICAL DIVISION.

Details of Authorisation

S No.	Category of Hazardous Waste as per the Schedules I,II and III of these rules	Authorised mode of disposal or recycling or utilization or co-processing, etc.	Quantity(ton/annum)
1	Spent ion exchange resin containing toxic metals (Sch-1, S.No. 35.2)	Through TSDF	50 Ton/Annum
2	Spent Carbon or filter medium (Sch1, S No36.2)	Through TSDF	20 Ton/Annum
3	Used or spent oil (Sch1, S.No5.1)	Authorized Recyclers	50 Ton/Annum
4	Wastes or residues containing oil (Sch1, Cat5.2)	Through TSDF	5 Ton/Annum
5	Brine Sludge (Sch.1, S.No. 16.3)	Through TSDF	10000 Ton/Annum
6	Residue or sludges and filter cakes (Sch-1, S.No. 16.2)	Through TSDF	6 Ton/Annum
7	Asbestos (Sch-II, B21)	Through TSDF	100 Ton/Annum
8	Spent Carbon or filter medium (Sch1, Cat36.2)	Through TSDF	5 ton/annum
9	Empty barrels/ containers/liners contaminated with hazardous chemicals /wastes (Sch1, Cat33.1)	Through TSDF	100 Ton/Annum
10	Rubber Wastes (Sch-III, B3040)	Through TSDF	5 Ton/Annum
11	Ferro Silicate and alloys (Sch-II, B28)	Through TSDF	1 Ton/Annum
12	Chemical sludge from waste water treatment (Sch1, Cat35.3)	Through TSDF	150 Ton/Annum
13	Chemical sludge from waste water treatment (Sch1, Cat35.3)	Through TSDF	2800 Ton/Annum
14	Drosses and Waste from treatment of salt sludge (Schedule-1 S.No. 11.5)	Through TSDF	100 Ton/Annum
15	Exhaust Air or Gas cleaning residue (Sch-I, S.No. 35.1)	Through TSDF	10 ton/annum
16	Halogen- containing compounds which produce acidic vapours on contact with humid air or water e.g. silicon tetrachloride, aluminum chloride, titanium tetrachloride (Sch-II, B30)	Through TSDF	120 Ton/Annum
17	Halogen- containing compounds which produce acidic vapours on contact with humid air or water e.g. silicon tetrachloride, aluminum chloride, titanium tetrachloride (Sch-II, B30)	Through TSDF	800 Ton/Annum

- 1. The authorization shall be valid for a period of 02/03/2026 from the date of issue of this letter .
- 2. The authorization is subject to the following general and specific conditions (please specify any conditions that need to be imposed over and above general conditions, if any).

A General Conditions of Authorization -

1. The authorised person shall comply with the provisions of the Environment (Protection Act, 1986, and the rules made there under .

- 2. The authorisation or its renewal shall be produced for inspection at the request of an officer authorised by the State Pollution Board .
- 3. The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorization .
- 4. Any unauthorized change in personnel, equipment or working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorisation .
- 5. The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.
- 6. The person authorised shall comply with the provisions outlined in the Central Pollution Control Board guidelines on Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and penalty.
- 7. It is the duty of the authorised person to take prior permission of the State Pollution Control Board to close down the facility.
- 8. The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
- 9. The record of consumption and fate of the imported hazardous and other wastes shall be maintained .
- 10. The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilisation of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorisation.
- 11. The importer or exporter shall bear the cost of Import or export and mitigation of damages if any
- 12. An application for the renewal of an authorisation shall be made as laid down under these Rules .
- 13. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Changes or Central Pollution Control Board from time to time .
- 14. Annual return shall be filed by June 30th for the period ensuring 31st March of the year.
- 15. The Unit will file the renewal application at least 2 months prior to the expiry of this Order.

B Specific Conditions of Authorization

- 1. The wastes must be safely collected in leak proof containers and shall be duly marked in a manner suitable for handling, storage and transport and the packaging shall be easily visible and be able to withstand physical conditions and climatic factors. All hazardous waste containers / bags shall be provided with a general label. The storage area should be at an isolated spot in the premises and must be fenced, covered and duly marked.
- 2. The authorized person/agency shall ensure that no adverse impact on the air, soil and water including groundwater takes place due to activities for which authorization has been requested. Comprehensive safety measures must be followed in handling of wastes and the staff must be properly trained.
- 3. An application for the renewal of an authorization shall be made in form 1, before its expiry as laid down in rule. It is further brought to your notice that as per the order dated 14-11-2003 passed by the Hon'ble Supreme Court in W.P. (c) No. 657 of 1995, no industry covered under Hazardous and other Wastes (Management and Transboundary Movement) Rules, 2016 shall be allowed to operate without valid authorization. It is also provided in the same orders that industries which are not complying with the conditions of authorization shall not be allowed to operate. Hence in case

you fail to apply for authorization, before its expiry or fail to comply with conditions of the earlier authorization issued to you, closure order shall be issued against your industry without any further notice.

- 4. The applicant must file returns on prescribed Form 4 along with a compliance report of this letter and should also maintain records on Form 3 and present it to Board's inspecting officials.
- 5. In case of occurrence of an accident, complete details on form must be sent to U.P. Pollution Control Board at the earliest along with details of mitigative and remedial measures taken.
- 6. The authorized person shall not receive, collect, or store any hazardous waste from any unauthorized occupier or generator of hazardous wastes. In case any hazardous wastes is sold to any other reprocessing unit it must be ensured that such unit is fully complying with environmental requirements and has a valid authorization of the Board.
- 7. In no case any hazardous wastes shall be disposed off on land, in any drain or stream. All spillages of hazardous chemicals, used containers, of hazardous chemicals such as flammable corrosive, explosive and toxic nature must be safely collected and stored. Non-compatible wastes must be suitably and safely handled.
- 8. It is within the powers and functions of the U.P. Pollution Control Board to modify / revoke the terms and conditions of the authorization issued under the Rule -7 of Hazardous and Other Wastes (Management & Transboundary Movement) Rules, 2016.
- 9. You are directed to display board outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including waste water and air emission and solid hazardous waste generated within the factory premises. Necessary compliance should be sent within 15 days of receipt of this letter.
- 10. It is the mandatory duty of the authorized person to comply with the guidelines for transportation of hazardous waste in accordance with rule 18 of Hazardous and Other Waste (Management and Transboundary Movement) Rules, 2016.
- 11. It should be ensured that hazardous wastes shall be properly collected and packed in HDPE bags and then temporarily stored in a lined RCC tank/pit with suitable shed.
- 12. An ETP sludge/salt test report of a laboratory approved under E.P. Act shall be submitted along with compliance of this letter of this office.
- 13. Used oil shall be sold only to recyclers registered with U.P. Pollution Control Board. The record shall be maintained.
- 14. The occupier, transporter and operator of a facility shall be liable for damages caused to the environment resulting due to improper handling and disposal of hazardous waste listed in schedule 1,2, and 3 and shall be liable to pay a fine as levied by the State Pollution Control Board under the rules.
- 15. You shall have the valid membership of any common TSDF for S.L.F. (M/S U.P. Waste Management Project Kumbhi Kanpur Dehat or M/s Bharat Oil and Waste Management Ltd., Kumbhi, Akbarpur, Kanpur Dehat. permitted by U.P.P.C.B)., and start sending the stored hazardous wastes for final disposal to the TSDF and report back to U.P.P.C.B. with the required manifesto (document of proof) within three month of this letter. The authorized incinerator is with M/s Bharat Oil Company, Sahibabad, Ghaziabad for oily waste and paint sludge only.
- 16. You are required to store the hazardous waste safely and send it to TSDF/incinerator within stipulated time period.
- 17. This authorization is valid till the industry is having valid consent as per the provisions of Air (Prevention and Control of Pollution) Act 1981 and Water (Prevention and Control of Pollution) Act, 1974.

UTTAR PRADESH POLLUTION CONTROL BOARD

Copy to: To the Regional Officer,	U.P.Pollution Control Board,	Sonbhadra for information and
necessary action.		

CEO/EE, I/C Circle_____