

### GIL-CDR/ENV/2023-24/102

23.05.2023

To, Addl. Principal Chief Conservator of Forests (C), Regional Office (ECZ) Ministry of Environment, Forests & Climate Change 2<sup>nd</sup> Floor, Headquarter- Jharkhand State Housing Board Harmu Chowk, Ranchi, Jharkhand - 834002

Sub: Submission of Six Monthly (October 2022 to March 2023) EC Compliance

Ref: MoEF EC letter no. J-11011/1213/2007-IA-II(I) Dated 11.02.2009

Dear Sir.

This has reference to the captioned subject and cited reference, we are herewith submitting six monthly Compliance report for the conditions stipulated in the Environment Clearance, for the period of October 2022 to March 2023 for your kind consideration.

Hope the above are in line with the statutory requirements.

Thanking you,

Yours faithfully

For Grasim Industries Limited,

Chemical Division

(Ashok Kumar Gupta)

Unit Head

Encl.: As above.

1. Regional Director, Regional Directorate (East), Central Pollution Control Board, Southern Conclave, Block 502, 5th and 6th Floors, 1582 Rajdanga Main Road, Kolkata - 700107 (W.B)

2. Member Secretary, Jharkhand State Pollution Control Board, T.A. Division Building, HEC Campus, Dhurwa, Ranchi - 834004 (Jharkahnd)

3. Regional Officer, Jharkhand State Pollution Control Board, E-1, CTI Colony, Dhurwa, Ranchi-834004 (Jharkahnd)

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#### GIL-CDR/ENV/2023-24/102

23.05.2023

To, Addl. Principal Chief Conservator of Forests (C), Regional Office (ECZ) Ministry of Environment, Forests & Climate Change 2<sup>nd</sup> Floor, Headquarter- Jharkhand State Housing Board Harmu Chowk, Ranchi, Jharkhand - 834002

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# ENVIRONMENTAL CLEARANCE COMPLIANCE STATUS REPORT

October 2022 to March 2023

Six Monthly Compliance Status Report of Environmental Clearance for Expansion of Caustic Soda Lye Plant from 225 TPD to 550 TPD and CPP from 30 MW to 60 MW

(EC letter no. J-11011/1213/2007-IA-II(I) Dated 11.02.2009)



# **GRASIM INDUSTRIES LIMITED**

CHEMICAL DIVISION REHLA
PALAMAU-822124 (JHARKHAND)

Email- grasim.rehla@adityabirla.com
Telephone- +91 6584 262211 / 221

### A) Specific Conditions

(i) All the mercury cell operation shall be based on membrane cell and no mercury cell based operation shall be carried.

### **Compliance Status:**

- Mercury Cell based Caustic soda production was stopped in the year 2006. Membrane cell based technology is adopted for the production Caustic Soda.
- (ii) The company shall install Waste Air De-chlorination (WAD) system with Sodium bi-sulphite for neutralizing chlorine emissions as waste gases from cell house and brine recycle and saturation. Demister shall be provided in Hydrochloric Acid Plant vents. The vent gases from Sodium hydrochloride plant and HCL acid plant shall be controlled at source by effective absorption system so that Chlorine concentration in the vent gases shall not exceed 5 ppm.

### **Compliance Status:**

- Unit has installed Waste Air De-chlorination system to control the chlorine emission at source by effective absorption system and to arrest the concentration within the limit.
- Chlorine Concentration in the vent gases is maintained within the prescribed limit, which is being monitored through OCEMS as well as manual sampling & analysis methodology. NABL Accredited Laboratory Analysis report attached as *Annexure 1*.
- (iii) The Company shall install Chlorine gas detectors to detect leakage of Chlorine at liquid Chlorine storage tanks, Sodium hypo plant, HCL synthesis unit and Electrolysis area. The Company shall install on-line analyzer in HCL plant and hypo stack with recording facility.

### **Compliance Status:**

- Unit has installed chlorine gas detector at different locations of plant including liquid chlorine storage, Sodium hypo plant, HCL synthesis and electrolysis area. List of installed Cl sensors attached as *Annexure 2*.
- OCEMS having connectivity with JSPCB and CPCB server is installed in HCL and Sodium Hypo stack.
- (iv) Cyclone & ESP to the CFBC boiler of power plant with inter locking facility, Dust extractor & bag filter to coal handling plant and pneumatic & closed ash collection & conveying system shall be provided in power plant for control of particulate emission below 100mg/Nm3.

### **Compliance Status:**

- Unit has an appropriate arrangements of interlocking system & efficient Air pollution control devices at different source type for controlling the particulate emission below the prescribed standards.
- NABL Accredited Laboratory Analysis report attached as Annexure 1.
- (v) The company shall provide the monitoring arrangement with vents and regular monitoring shall be carried out and reports submitted to Jharkhand SPCB, CPCB and Ministry's Regional Office at Ranchi.

#### **Compliance Status:**

 Unit has provided the monitoring arrangement with all stacks and vents and the regular monitoring report is being submitted to nodal agencies. Apart from that GIL has also

### Six Monthly Compliance Status Report for Environmental Clearance Letter No. J-11011/1213/2007-IA-II(I) Dated 11.02.2009

installed Online Continuous Monitoring system with the connectivity to JSPCB and CPCB server. Also, OCEMS report is being submitted to CPCB & SPCB on a weekly basis. Weekly Report Communication attached as *Annexure 3*.

(vi) Fugitive emissions in the work zone environment, product and raw materials storage area shall be regularly monitored. The emissions shall conform to the limits imposed by Jharkhand SPCB

### **Compliance Status:**

- Fugitive emission monitoring is being done regularly, and the emissions are within specified limit as prescribed by SPCB.
- Fugitive emission report is attached in Annexure 1.

# (vii) The water requirement and waste water generation shall not exceed 9888 KLD and 840 KLD respectively.

### **Compliance Status:**

• The average water requirement between October 2022 to March 2023 was 6886 KLD against 9888 KLD and average waste water generation between October 2022 to March 2023 was 580 KLD (inclusive CT Blowdown) against 840 KLD. All the waste Water generated from plant is being treated through ETP & RO plant and RO reject is being treated through MEE+ATFD plant.

Month	Water Drawl Month (KL)	Water Drawl (KLD)
Oct-22	229235	7395
Nov-22	223024	7434
Dec-22	216318	6978
Jan-23	216291	6977
Feb-23	181409	6479
Mar-23	187588	6051
	Water Drawl (KLD)	6886

(viii) The company shall install full-fledged effluent treatment plant to treat the waste water generated from the plant including RO system to recycle or reuse all the treated wastewater.

### **Compliance Status:**

- Unit has installed centralized ETP with additional facility (i.e. MEE and ATFD) for achieving zero liquid discharge to treat the waste water, And the same was informed to JSPCB vide letter no. GIL-CDR/UH/ENV/2019-20/4019 Dated 29th September 2019. (Photographs attached in *Annexure 4*)
- (ix) Green belt shall be developed in 24.62 acre out of total 81.94 acre to mitigate the effects of fugitive emissions all around the plant. The development of green belt shall be as per the Central Pollution Control Board guidelines.

#### **Compliance Status:**

• Unit already have a green belt area of 24.62 acre & above. Aside, unit is continuously identifying the places & planting the sapling within & nearby the premises to develop the denser green belt. (Photographs attached in *Annexure 4*)

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### Six Monthly Compliance Status Report for Environmental Clearance Letter No. J-11011/1213/2007-IA-II(I) Dated 11.02.2009

- Green Belt plan drawing submitted to MOEF Ranchi vide our letter no. GIL- CDR/ ENV/ MOEF/ 18-19/3233 Dated 10th July 2018.
- (x) The fly ash generated from the power plant shall be handled pneumatically and disposed of in accordance with the provisions of Fly Ash Notification, 2003.

### **Compliance Status:**

- Fly Ash is being handled & disposed of in accordance with the provisions of Fly Ash Notification Rules 2016 and as amended. (Photographs attached in *Annexure 4*)
- Annual implementation report of FY 2022-23 has been submitted to board vide our letter no. GIL-CDR/ENV/2023-24/51 Dated 24<sup>th</sup> April 2023.
- (xi) The hazardous wastes generated from the plant shall be disposed of in accordance with the Hazardous Waste (Management and Handling) Rules 1989 and as amended.

### **Compliance Status:**

- Hazardous Waste generated from plant is being disposed at authorized CHW-TSDF in Jharkhand as per Hazardous & other Waste Rules, 2016 and as amended. Also, the disposal Quantity along with White Manifest or Form 10 is being submitted on a monthly basis to the Board.
- Details of Hazardous Waste Disposal & Recycling is attached as *Annexure 5*.
- (xii) During transfer of materials, spillages shall be avoided and garland drains be constructed to avoid mixing of accidental spillages with domestic waste and storm drains.

### **Compliance Status:**

- Unit is being maintained with adequate measures, to avoid any spillage and to comply the stipulated condition.
- (xiii) Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.

### **Compliance Status:**

- Occupational Health surveillance of the workers are being done timely & the records are being maintained as per the Factories Act.
- (xiv) Training shall be imparted to all employees on safety and health aspects of chemicals handling. As informed to the Ministry, OHSAS 18001 shall be continued. Pre- employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.

#### **Compliance Status:**

- Regular Trainings are being delivered to the employees and workers on various aspects
  of safety & health and handling of chemicals.
- Pre-employment and routine periodical medical examinations for all employees are being done on regular basis and the records are being maintained.
- (xv) Usage of PPEs by all employees/ workers shall be ensured Compliance Status:
  - Usage of PPE's by all employees/ workers are being ensured and strictly followed.

(xvi) The company shall strictly follow all the recommendations mentioned in the charter on Corporate Responsibility for Environmental Protection (CREP) for Caustic Soda plant.

### **Compliance Status:**

- Unit has followed & implemented the recommendations mentioned in the CREP for caustic soda plant.
- (xvii) The company shall comply with all the commitments made during public hearing held on 28th August, 2008.

### **Compliance Status:**

- Unit has ensured and complied the Commitments made during public hearing held on 28<sup>th</sup> August 2008.
- (xviii) Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, Safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.

### **Compliance Status:**

• Unit has Complied the stipulated condition.

### B) General Conditions

(i) The project authorities shall strictly adhere to the stipulations of the SPCB/State government or any statutory body.

#### **Compliance Status:**

- We are abiding by all the compliance conditions made by SPCB/state government or any statutory body.
- (ii) No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.

#### **Compliance Status:**

- Agreed & it is being complied. No further expansion beyond the existing capacity in the plant will be carried out without prior approval from statutory body.
- (iii) At no time, the emissions shall exceed the prescribed limits. In the event of failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.

#### **Compliance Status:**

Agreed & it is being complied. Site is already equipped with the Air pollution control
systems. All processes and flue gas stacks are monitored through online monitoring
system, which is connected to JSPCB and CPCB server.

(iv) The gaseous emissions (SO2, NOx, HCL, CO) and particulate matter along with RSPM levels from various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. In the event of failure of pollution control system(s) adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.

### **Compliance Status:**

- Gaseous emission and particulate matter along with RSPM levels from various process units are within prescribed limits and are also been monitored through online monitoring system.
- NABL accredited laboratory analysis report attached as *Annexure 1*.
- (v) The locations of ambient air quality monitoring stations shall be reviewed in consultation with the State Pollution Control Board (SPCB) and additional stations shall be installed, if required, in the downwind direction as well as where maximum ground level concentrations are anticipated.

### Compliance Status:

- Locations of the Ambient Air Quality Monitoring Station were reviewed and based on the GLC study, unit has installed the CAAQMS at 04 locations and all the stations are well connected with JSPCB server.
- (vi) Dedicated scrubbers and stacks of appropriate height as per the Central Pollution Control Board guidelines shall be provided to control the emissions from various vents. The scrubbed water shall be sent to ETP for further treatment.

### **Compliance Status:**

- Stack height is appropriate as per the guideline and Dedicated Scrubbers are there in HCL and Sodium Hypo to Control HCL Mist & Chlorine.
- (vii) All the storage tanks will be under negative pressure to avoid any leakages. Breather valves, N2 blanketing and secondary condensers with brine chilling system shall be provided for all the storage tanks to minimize vapour losses. All liquid raw materials shall be stored in storage Tanks and Drums.

### **Compliance Status:**

- Stipulated conditions are being complied, as the storage tanks are well maintained under negative pressure to avoid any leakages. Even other adequate measures are in its place to minimize vapour losses.
- (viii) The company shall undertake following Waste Minimization measures.
  - Metering and control of quantities of active ingredients to minimize waste
  - Reuse of by-products from the process as raw material substitutes in other processes
  - Use of automated filling to minimize spillage
  - Use of "Closed Feed" system into batch reactors.
  - Venting equipment through vapour recovery system
  - Use of high pressure hoses for equipment cleaning to reduce waste water generation

### **Compliance Status:**

- GIL has taken following measures to reduce waste:
  - a) Site is using washed / super washed salt to minimize waste

### Six Monthly Compliance Status Report for Environmental Clearance Letter No. J-11011/1213/2007-IA-II(I) Dated 11.02.2009

- b) Site is using Chlorine by-product in production of Stable Bleaching Powder as well as Anhydrous Aluminium Chloride
- c) All products are filled through this methodology like Stable Bleaching Powder, Anhydrous Aluminium Chloride and Caustic Flakes.
- d) Products are made though this methodology to avoid waste
- e) Appropriate Venting equipment's are provided.
- f) Site is continuously working on this methodology to reduce the waste water generation during equipment cleaning
- (ix) The project authorities shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals Rules- 1989 as amended in October, 1994 and January, 2000 and Hazardous Waste (Management and Handling Rules, 1989, as amended from time to time. Authorization from the SPCB shall be obtained for collection, treatment, storage, and disposal of hazardous waste.

### **Compliance Status:**

- We are abiding by all the rules & guidelines of the conditions stipulated. Unit has a valid authorization (No. JSPCB/HO/RNC/HWM-11254322/2022/09 Dated 30/03/2022) from JSPCB for Generation, Storage, Transportation, Utilisation and Disposal of Hazardous Waste.
- (x) The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).

#### **Compliance Status:**

- Noise level in and around the plant area are being monitored periodically and the level is within prescribed limit. NABL Accredited Laboratory Analysis report attached as Annexure 1.
- Aside Personal Protective Equipment's have been provided to the employees to avoid any accompanied noise hazards. Also facilities like acoustic hoods, silencers, enclosures etc have been provided to reduce noise at source.
- (xi) The company shall develop rain water harvesting structures to harvest the runoff water for recharge of ground water and to reduce requirement of the fresh water.

#### **Compliance Status:**

- Unit has followed the rain water harvesting methodology and installed the system at several locations for water conservation, as per the approved plan by Central Ground Water Department, Ranchi vide Letter No. G.W.D- 252/Ranchi Dated 28.05.2012.
- (xii) The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. The eco-development plan should be submitted to the SPCB within three months of receipt of this letter for approval.

### **Compliance Status:**

• Complied, Eco Developmental plan was Submitted Vide our letter no.-ABCIL/GM(O)/JSPCB/2009-10/2104A Dated – 02.05.2009.

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### Six Monthly Compliance Status Report for Environmental Clearance Letter No. J-11011/1213/2007-IA-II(I) Dated 11.02.2009

- Socio economic development or community welfare activities are regularly undertaken in and around the area. The development activities undertaken in the surrounding community are need based and are in the field of health care, infra development, drinking water, Training & education like on agricultural practices, self-employment, etc. (Photographs attached as *Annexure-4*)
- (xiii) The project proponent shall also comply with all the environmental protection measures and safeguards proposed in the EIA/EMP report.

### **Compliance Status:**

- All the environmental protection measures & safeguards such as ETP, APCEs, Hazardous Waste proper handling, transfer and disposal are being complied in accordance with the EIA/EMP report. (Photographs attached as *Annexure-4*)
- (xiv) A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.

### **Compliance Status:**

- A separate Environmental Management Cell is constituted for the purpose of safeguarding environment, also the unit has a well-equipped & full-fledged laboratory facility to carry out the monitoring activities.
- (xv) The project authorities shall earmark separate funds to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purpose.

### **Compliance Status:**

- Site has earmarked the separate funds for the environmental management activities.
   The fund is being spent on Waste Management, Air Pollution Control, Zero Waste Water Discharge and others including Greenery development, Online Monitoring, etc.
- (xvi) The implementation of the project vis-a-vis environmental action plans shall be monitored by the concerned Regional Office of the Ministry/SPCB / CPCB. A six monthly compliance status report shall be submitted to monitoring agencies and shall be posted on the website of the Company.

### **Compliance Status:**

- Six Monthly Compliance status report is being submitted to monitoring agencies and the same is being uploaded on the company website.
- Compliance report for the period Apr'22 to Sep'22 is submitted vide letter no. GIL-CDR/ENV/2022-23/548 Dated 24/11/2022
- (xvii) The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.

**Compliance Status:** 

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· Complied.



(xviii) The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.

### **Compliance Status:**

• Complied, as the project has been already completed and the consent to operate has been issued by Jharkhand State Pollution Control Board.





PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

Phone no: 0651-2290103 Website: www.elespi.co.in

#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1020	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/FA/0551 : New Process Building	
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu,	Sampling Date Sample Received Date	: 16.03,2023 : 23.03.2023	
Plant Status	: Operational	Type of Sample Sampling Procedure Sample Drawn By	: Fugitive Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION		(I)		
1	Average Temperature (°C) : 28	2	Barometric Pressure (mm	Hg) : 745	
3	Relative Humidity (%) : 63		Weather Condition	: Clear	

Non-Accredited				
Parameter	Unit	Test Protocol	Result	
Chlorine (as Cl <sub>2</sub> )*	mg/Nm <sup>3</sup>	GEL/SOP-01	1.2	
Hydrogen Chloride (HCI)*	mg/Nm <sup>3</sup>	GEL/SOP-01	<0.1	

Remarks: (\*) - Parameters are outsourced to other Lab.

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Authorized Signatory
Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 1 of 1

The Document stated as Test Report, is issued by the Laboratory under General Terms and Conditions, only on Company letter head in pre-approved format. The results shown in the Test Report refer or relates only to the job/analysis done by the Laboratory only. The information stated on the Test Report reflects the findings done by the Laboratory at the time of involvement only and within the limits of client's instructions. The Laboratory is responsible for all the information or data provided on the report, except the information which is provided by the client. The Report cannot be reproduced except in full and any part of the report is not taken out of context, without prior written approval of the Laboratory. The Report in full or in part shall not be published, advertise, used for any legal actions unless prior permission has been secured from the Management of the Laboratory. Attention is drawn to the limitation of liability, compensation and jurisdiction issues. Any unauthorized alternation & falsification of the content or appearance of the Test Report is unlawful and offenders may be prosecuted to the fullest extent of the law. All the samples are retained for 30days from the Date of release/issue of the Test Report. The samples from Regulatory bodies are to be retained as specified. Any type of Observations or Complaints regarding the Reports shall be done within 15days from the Date of Test Report released/issued. After the time period stated before, no complaints will be accepted. The entire Time schedule mentioned in Test Report is in 24hours format. Abbreviation used: N/A (Not Applicable); BDL (Below Detection Limit), LDL (Lower Detection Limit).



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

### ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

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#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1021	Report Release Date : 12.04.2023	
Service Order No.	: 4400014050	Service Order Date : 18.07.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/FA/0552 : Old Process Building	
Address	: Grasim Industries Ltd. Chemical Division Rehla,	Sampling Date Sample Received Date	: 16.03.2023 : 23.03.2023	
	Dist- Palamu.	Type of Sample Sampling Procedure	: Fugitive Air : ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Drawn By	: ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

### METEOROLOGICAL INFORMATION

	Average Temperature (°C) : 28	2	Barometric Pressure (mmHg	2) : 745
3	Relative Humidity (%) : 63		Weather Condition	: Clear

### Non-Accredited

Parameter	Unit	Test Protocol	Result
Chlorine (as CI <sub>2</sub> )*	mg/Nm <sup>3</sup>	GEL/SOP-01	0.89
Hydrogen Chloride (HCI)*	mg/Nm³	GEL/SOP-01	0.23

Remarks: (\*) - Parameters are outsourced to other Lab.

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 1 of 1

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ENGINEERING SERVICES PVT. LTD. PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

Email: info@elespl.co.in, eles.ranchi@gmail.com Phone no: 0651-2290103 Website: www.elespl.co.in

CIN: U74999JH2018PTC011125

#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1010	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022
ULR No.	: TC883923000000431F	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd.	Sample Ref. No.	: ELES/RNC/2023/AA/0536	
	Chemical Division Rehla	Location	: Hospital Roof Top	
Address	: Grasim Industries Ltd. Chemical Division Rehla,	Sampling Date	: 14.03.2023 to 15.03.2023	
		Sample Received Date	: 23.03.2023	
	Dist- Palamu.	Type of Sample	: Ambient Air	
PARTY MANAGEMENT	180	Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Drawn By	; ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

M	TEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	; 63		Weather Condition	: Clear
5	Longitude	: 83°53′15,21″E	6	Latitude	: 24°13'31.33"N

NABL Accredited				
Discipline : Chemica	al	Group : Atmos	pheric Pollution	1
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2022	67	100 (24hrs)
Particulate Matter(PM2.5)	μg/m³	IS 5182 (Part-24):2019	38	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part-2): 2001; RA2017	8.6	80 (24hrs)
Nîtrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part-6): 2006; RA2022	14.4	80 (24hrs)
Carbon Monoxide (CO)	mg/m <sup>3</sup>	IS 5182(Part-10):1999;RA2019	<1.0	2 (8hrs)

Authorized Signatory SANDIP BERA

\*\*\*\*End of Report\*\*\*\*

**Authorized Signatory** Dr. Deependra Kumar Sinha

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@amail.com

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#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1010	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/AA/0536 : Hospital Roof Top	
Address	: Grasim Industries Ltd. Chemical Division Rehla,	Sampling Date Sample Received Date	: 14.03.2023 to 15.03.2023	
Plant Status	Dist- Palamu.  : Operational	Type of Sample Sampling Procedure Sample Drawn By	: Ambient Air : ELES/DOC/SMPL/02	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

Mi	ETEOROLOGICAL INFOR	RMATION	-		
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 63		Weather Condition	: Clear
5	Longitude	: 83°53'15.21"E	6	Latitude	: 24°13'31.33"N

Parameter	Unit	Test Protocol	Result
Chlorine as (Cl <sub>2</sub> )*	mg/Nm <sup>3</sup>	GEL/SOP-01	<0.15
Hydrogen Chloride (HCI)*	mg/Nm³	GEL/SOP-01	<0.1

Remarks: 1 (\*) - Parameters are outsourced to other Lab.

Authorized Signatory
SANDIP BERA

SENIOR MANAGER ELES PVT. LTD. \*\*\*\*End of Report\*\*\*\*

Authorized Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.

ELES Pvt. Ltd. Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND)

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### TEST REPORT

Test Report No.	: ELES/RNC/2023/1011	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022
ULR No.	: TC883923000000432F	- Indiana da anti-

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd.	Sample Ref. No.	: ELES/RNC/2023/AA/0537	
	Chemical Division Rehla	Location	: Central Lab Roof Top	
Address	: Grasim Industries Ltd.	Sampling Date	: 14.03.2023 to 15.03.2023	
	Chemical Division Rehla,	Sample Received Date	: 23.03.2023	
	Dist- Palamu.	Type of Sample	: Ambient Air	
	5.76	Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Drawn By	: ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

M	TEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 63	4	Weather Condition	: Clear
5	Longitude	: 83°53′12,87″E	6	Latitude	: 24°13′53.23″N

Discipline : Chemical	Discipline : Chemical Group : Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m <sup>3</sup>	IS 5182 (Part-23): 2006; RA2022	77	100 (24hrs)	
Particulate Matter(PM2.5)	μg/m³	IS 5182 (Part-24):2019	43	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part-2): 2001; RA2017	10.5	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part-6): 2006; RA2022	17.7	80 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182(Part-10):1999;RA2019	<1.0	2 (8hrs)	

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\*\*\*\*End of Report\*\*\*\*

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Dr. Deependra Kumar Sinha

SENIOR MANAGER

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#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1011	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/AA/0537 : Central Lab Roof Top	
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample Sampling Procedure	: 14.03.2023 to 15.03.2023 : 23.03.2023 : Ambient Air : ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Drawn By	: ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 63	4	Weather Condition	: Clear
5	Longitude	: 83°53′12.87″E	6	Latitude	: 24°13′53.23″N

Parameter	Unit	Test Protocol	Result
Chlorine as (Cl <sub>2</sub> )*	mg/Nm³	GEL/SOP-01	<0.15
Hydrogen Chloride (HCI)*	mg/Nm³	GEL/SOP-01	<0.1

Remarks: 1 (\*) - Parameters are outsourced to other Lab.

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

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CIN: U74999JH2018PTC011125

GST NO:- 20AAECE9713D1Z4

#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1012	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022
ULR No.	: TC883923000000433F	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/AA/0538 : Near Temple (Colony)	
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample	: 14.03.2023 to 15.03.2023 : 23.03.2023 : Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Drawn By	: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFOR	RMATION	10		
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 63		Weather Condition	: Clear
5	Longitude	: 83°52′57.61″E	6	Latitude	: 24°13′43.11″N

Discipline : Chem	ical	Group : Atmos	pheric Pollution	1
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2022	67	100 (24hrs)
Particulate Matter(PM2.5)	μg/m³	IS 5182 (Part-24):2019	39	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part-2): 2001; RA2017	7.4	80 (24hrs)
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part-6): 2006; RA2017	15.2	80 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182(Part-10):1999;RA2019	<1.0	2 (8hrs)

Authorized Signatory
SANDIP BERA
SENIOR MANAGER

\*\*\*\*End of Report\*\*\*\*

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Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

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#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1012	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/AA/0538 : Near Temple (Colony)	
Address	: Grasim Industries Ltd. Chemical Division Rehla,	Sampling Date Sample Received Date	: 14.03.2023 to 15.03.2023 : 23.03.2023	
Plant Status	Dist- Palamu. : Operational	Type of Sample Sampling Procedure Sample Drawn By	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 63		Weather Condition	: Clear
5	Longitude	: 83°52′57.61″E	6	Latitude	: 24°13'43.11"N

Parameter	Unit	Test Protocol	Result
Chlorine (as Cl <sub>2</sub> )*	mg/Nm <sup>3</sup>	GEL/SOP-01	<0.15
Hydrogen Chloride (HCI)*	mg/Nm³	GEL/SOP-01	<0.1

Remarks: 1 (\*) - Parameters are outsourced to other Lab

Authorized Signatory SANDIP BERA SENIOR MANAGER

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\*\*\*\*End of Report\*\*\*\*

Authorized Signatory

Dr. Deependra Kumar Sinha

Ph. D. Environmental Enga. ELES Pvt. Ltd. Technical Manager

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CIN: U74999/H2018PTC011125

### TEST REPORT

Test Report No.	: ELES/RNC/2023/1013	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022
ULR No.	: TC883923000000434F	Landing to the state of the sta

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/AA/0539 : Near Lagoon	
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample	: 15.03.2023 to 16.03.2023 : 23.03.2023 : Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Drawn By	: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

M	TEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 62	4	Weather Condition	: Clear
5	Longitude	: 83°52′52.23"E	6	Latitude	: 24°13'29.64"N

Discipline : Chemical Group : Atmospheric Pollution							
Parameter	Unit	Test Protocol	Result	Regulatory Limit			
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2022	82	100 (24hrs)			
Particulate Matter(PM2.5)	μg/m³	IS 5182 (Part-24):2019	47	60 (24hrs)			
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part-2): 2001; RA2017	18.3	80 (24hrs)			
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m <sup>3</sup>	IS 5182 (Part-6): 2006; RA2017	30.6	80 (24hrs)			
Carbon Monoxide (CO)	mg/m³	IS 5182(Part-10):1999;RA2019	<1.0	2 (8hrs)			

Authorited Signatory SANDIP BERA SENIOR MANAGER

Detection Limit); LDL (Lower Detection Limit).

\*\*\*\*End of Report\*\*\*

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

ES But 1 td Technical Manager

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### TEST REPORT

Test Report No.	: ELES/RNC/2023/1013	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022

CUSTOMER DET.	AILS	SAMPLE DETAILS			
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/AA/0539 : Near Lagoon		
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample	: 15.03.2023 to 16.03.2023 : 23.03.2023 : Ambient Air		
Plant Status	; Operational	Sampling Procedure Sample Drawn By	: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.		
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved		

M	ETEOROLOGICAL INFOR	RMATION	1-41		
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 62	4	Weather Condition	: Clear
5	Longitude	: 83°52'52.23"E	6	Latitude	: 24°13′29.64″N

Parameter	Unit	Test Protocol	Result
Chlorine (as Cl <sub>2</sub> )*	mg/Nm³	GEL/SOP-01	<0.15
Hydrogen Chloride (HCI)*	mg/Nm³	GEL/SOP-01	<0.1

Remarks: 1 (\*) - Parameters are outsourced to other Lab

SANDIP BERA SENIOR MANAGER

ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Authorized Signatory Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

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ENGINEERING SERVICES PVT. LTD.



CIN: U74999JH2018PTC011125

#### TEST REPORT

Test Report No.	; ELES/RNC/2023/1014	Report Release Date	: 12.04.2023	
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022	
ULR No.	: TC883923000000435F			

CUSTOMER DE	TAILS	SAMPLE DETAILS				
Customer Name Address	: Grasim Industries Ltd. Chemical Division Rehla : Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sample Date Sampling Received Date Type of Sample Sampling procedure Sample Drawn By	: 14.03,2023 to 15.03,2023 : 23.03,2023 : Ambient Noise : ELES/DOC/SMPL/03 : ELES Pvt. Ltd.			
Plant Status	: Operational	Period of Analysis	: 23.03.2023 to 11.04.2023			

MI	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	; 28	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 63	4	Weather Condition	: Clear

NABL Accredited		1000						
Discipline : Cl	hemical			Gro	up ; Atn	nospher	ic Pollution	
Location	Unit	Test Protocol			Re	sult	- T	
Near Temple	emple		Time	L <sub>Max</sub>	L <sub>Min</sub>	Leq	Regulatory Limit (Residential Zone)	
Sample ID:	dB(A)	IS 9989:1981; RA 2020	A)	Day Time	55.9	44.2	53	55 dB(A) Day Time
ELES/RNC/2023/AN/0540			Night	48.1	35.5	41	45 dB(A)	
Latitude:24°13'43.11"N	Longitude	:83°52′57.61″E	Time	me 40.1	33.3	91	Night Time	
Near Hospital		10 0000 1001	Time	L <sub>Max</sub>	L <sub>Min</sub>	Leq	Regulatory Limit (Silence Zone)	
	dB(A)	IS 9989:1981; RA 2020	Day	54.5	37.7	47	50 dB(A)	
Sample ID:		KA 2020	Time	ne J4.J	34.3	3.60	Day Time	
ELES/RNC/2023/AN/0541			Night	44.8	35.4	38	40 dB(A)	
Latitude: 24°13'31.33"N	Longitude	: 83°53′15.21″E	Time	44.0	33,4	28	Night Time	

Page 1 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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Website: www.elespl.co.in

\*\*

TC-8839

CIN: U74999JH/2018PTC011125

### TEST REPORT

Test Report No.	: ELES/RNC/2023/1014	Report Release Date	: 12.04.2023
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022
ULR No.	: TC883923000000435F		

NABL Accredited			2				
Discipline	: Chemica	al .		Group	: Atmos	pheric P	ollution
Location	Unit	Test Protocol			Re	sult	
Near Admin Building		IS 9989:1981;	Time	L <sub>Max</sub>	L <sub>Min</sub>	Leq	Regulatory Limit (Industrial Zone)
Sample ID:	dB(A)	RA 2020	Day Time	58.2	50.5	63	75 dB(A) Day Time
ELES/RNC/2023/AN/0542			Night	20.30	20.0	440	70 dB(A)
Latitude: 24°13'29.64"N	Longitude	: 83°52′52.23°E	Time	60.3	60.3 38.9	54	Night Time
Near Central Lab			Time	L <sub>Max</sub>	L <sub>Min</sub>	Leq	Regulatory Limit (Residential Zone)
	dB(A)	IS 9989:1981;	Day	67.6	32.8	62	55 dB(A)
Sample ID:		RA 2020	RA 2020 Time 07.0	07.0	34.0	02	Day Time
ELES/RNC/2023/AN/0543			Night	and the same	common in	39.53	& 45 4D(A)
Latitude: 24°13′53.23″N	Longitude	: 83°53′12.87″E	Time	45.7	39.6	43	45 dB(A) Night Time

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

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CIN: U74999JH2018PTC011125

#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1015	Report Release Date	: 12.04.2023
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022
ULR No.	: TC883923000000436F		

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/SM/0546 : HCL Furnace NoC
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample	: 15.03.2023 : 23.03.2023 : Flue Gas
Plant Status	: Operational -	Sampling Procedure	: ELES/DOC/SMPL/02(A)
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Drawn By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved

GE	NERAL INFORMATION	Control of the Contro
1	Particular of the Plant	: Caustic Plant
2	Emission Due to	: Process Activity
3	Stack Connected to	: HCL Furnace NoC
4	Material of Construction of Duct	: PVC/FRP
5	Stack Height from Ground Level (m)	: 18.5
6	Height of Sampling Port from Ground Level (m)	: 1.20
7	Inner Diameter of Stack at Sampling Point (m)	: 0.15
8	Shape of the Stack	: Circular
9	Working Load of the Stack	: N/A
10	Pollution Control System	: Wet Scrubber
11	Ladder & Platform	: Permanent

FL	EL CHARACTERISTICS DETAILS		
1	Type of Fuel Used	: N/A	
2	Fuel Consumption	: N/A	
3	Calorific Value of Fuel (Kcal/Kg)	: N/A	

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CIN: U74999JH2018PTC011125

### TEST REPORT

Test Report No.	: ELES/RNC/2023/1015	Report Release Date	: 12.04.2023	
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022	
ULR No.	: TC883923000000436F			

Discipline : Chemical		Group : Atmospheric Pollution	
Parameter	Unit	Test Protocol	Results
Flue Gas Temperature	°C	IS 11255 (Part 3): 2008; RA 2018	38
Barometric Pressure	mmHg	IS 11255 (Part 3): 2008; RA 2018	744
Velocity of Flue Gas	m/sec	IS 11255 (Part 3): 2008; RA 2018	5.66
Quantity of Gas Flow	Nm³/hr	IS 11255 (Part 3): 2008; RA 2018	301
Moisture Percentage	%	IS 11255 (Part 3):2008, RA 2018	10.7

Authorized Signatory
SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

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### TEST REPORT

Test Report No. : EL	ES/RNC/2023/1015	Report Release Date	: 12.04.2023	
Service Order No. : 440	0014050	Service Order Date	: 18.07.2022	

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/SM/0546 : HCL Furnace NoC
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample	: 15.03.2023 : 23.03.2023 : Flue Gas
Plant Status	; Operational	Sampling Procedure	: ELES/DOC/SMPL/02(A)
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Drawn By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved

GE	NERAL INFORMATION	
1	Particular of the Plant	: Caustic Plant
2	Emission Due to	: Process Activity
3	Stack Connected to	: HCL Furnace NoC
4	Material of Construction of Duct	: PVC/FRP
5	Stack Height from Ground Level (m)	: 18.5
6	Height of Sampling Port from Ground Level (m)	: 1.20
7	Inner Diameter of Stack at Sampling Point (m)	: 0.15
8	Shape of the Stack	: Circular
9	Working Load of the Stack	: N/A
10	Pollution Control System	: Wet Scrubber
11	Ladder & Platform	: Permanent

FU	EL CHARACTERISTICS DETAILS		
1	Type of Fuel Used	: N/A	
2	Fuel Consumption	: N/A	
3	Calorific Value of Fuel (Kcal/Kg)	: N/A	

Page 1 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (IHARKHAND) GST NO:- 20AAECE9713D124

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#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1015	Report Release Date	: 12.04.2023	
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022	

Non-Accredited				
Parameter	Unit	Test Protocol	Result	
Hydrogen Chloride (HCl)*	mg/Nm³	GEL/SOP-01	1.5	

Remarks: (\*)-Parameters are outsourced to other Lab.

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 2 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA

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CIN: U74999/H2018PTC011125

#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1016	Report Release Date	: 12.04.2023
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022
ULR No.	: TC883923000000437F		

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/SM/0547 : Sodium Hypo Stack
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample	: 15.03.2023 : 23.03.2023 : Flue Gas
Plant Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02(A)
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Drawn By Sample Condition	: ELES Pvt. Ltd. : Sealed& Preserved

GE	NERAL INFORMATION	
1	Particular of the Plant	: Caustic Plant
2	Emission Due to	: Process Activity
3	Stack Connected to	: Sodium Hypo Stack
4	Material of Construction of Duct	: PVC/FRP
5	Stack Height from Ground Level (m)	: 19.0
6	Height of Sampling Port from Ground Level (m)	: 2.0
7	Inner Diameter of Stack at Sampling Point (m)	: 0.25
8	Shape of the Stack	: Circular
9	Working Load of the Stack	: N/A
10	Pollution Control System	: Wet Scrubber
11	Ladder & Platform	: Permanent

FU	EL CHARACTERISTICS DETAILS		
1	Type of Fuel Used	: N/A	
2	Fuel Consumption	: N/A	
3	Calorific Value of Fuel (Kcal/Kg)	: N/A	

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CIN: U74999.W2018PTC011125

### TEST REPORT

Test Report No.	: ELES/RNC/2023/1016	Report Release Date	: 12.04.2023
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022

ULR No. : TC883923000000437F

MIATOR	A section division in
NADL	Accredited

Discipline : Chemical		Group : Atmospheric Pollution	
Parameter	Unit	Test Protocol	Results
Flue Gas Temperature	°C	IS 11255 (Part 3): 2008; RA 2018	39
Barometric Pressure	mmHg	IS 11255 (Part 3): 2008; RA 2018	744
Velocity of Flue Gas	m/sec	IS 11255 (Part 3): 2008; RA 2018	6.49
Quantity of Gas Flow	Nm³/hr	IS 11255 (Part 3): 2008; RA 2018	953
Moisture Percentage	%	IS 11255 (Part 3): 2008, RA 2018	11.1

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 2 of 2

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#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1016	Report Release Date	: 12.04.2023	
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/SM/0547 : Sodium Hypo Stack
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample	: 15.03.2023 : 23.03.2023 : Flue Gas
Plant Status	: Operational	Sampling Procedure Sample Drawn By	: ELES/DOC/SMPL/02(A) : ELES Pvt. Ltd.
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed& Preserved

GE	NERAL INFORMATION	
1	Particular of the Plant	: Caustic Plant
2	Emission Due to	: Process Activity
3	Stack Connected to	: Sodium Hypo Stack
4	Material of Construction of Duct	: PVC/FRP
5	Stack Height from Ground Level (m)	; 19.0
6	Height of Sampling Port from Ground Level (m)	: 2.0
7.	Inner Diameter of Stack at Sampling Point (m)	: 0.25
8	Shape of the Stack	: Circular
9	Working Load of the Stack	: N/A
10	Pollution Control System	: Wet Scrubber
11	Ladder & Platform	: Permanent

FU	EL CHARACTERISTICS DETAILS		
1	Type of Fuel Used	: N/A	
2	Fuel Consumption	: N/A	
3	Calorific Value of Fuel (Kcal/Kg)	: N/A	

#### Page 1 of 2

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#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1016	Report Release Date	: 12.04.2023	
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022	

Non-Accredited				
Parameter	Unit	Test Protocol	Result	
Chlorine (as Cl <sub>2</sub> )*	mg/Nm³	GEL/SOP-1	0.26	

Remarks :(\*)-Parameters are outsourced to other Lab.

Authorized Signatory
SANDIP BERA
SENIOR MANAGER

SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 2 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND)

GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

Phone no: 0651-2290103 Website: www.elespl.co.in



TC-8839

#### TEST REPORT

Test Report No.	: ELES/RNC/2023/0918	Report Release Date	: 07.04.2023
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022
ULR No.	: TC883923000000368F	1.7	

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/SM/0544 : CPP Stack-1
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date Type of Sample Sampling Procedure	: 14.03.2023 : 23.03.2023 : Flue Gas : ELES/DOC/SMPL/02(A)
Plant Status	: Operational	Sample Drawn By Sample Condition	: ELES Pvt. Ltd.
Period of Analysis	: 23.03.2023 to 07.04.2023	Sample Condition	: Sealed & Preserved

GE	NERAL INFORMATION	
1	Particular of the Plant	: Boiler
2	Emission Due to	: Burning of Coal
3	Stack Connected to	: CPP Stack-1
4	Material of Construction of Duct	: MS
5	Stack Height from Ground Level (m)	: 80.0
6	Height of Sampling Port from Ground Level (m)	: 5.0
7	Dimension of Duct at Sampling Point (m)	: 1.4 x1.927
8	Shape of the Duct	: Rectangular
9	Working Load of the Stack	; 74971 Ton/Month
10	Pollution Control System	: ESP
11	Ladder & Platform	: Permanent

FU	EL CHARACTERISTICS DETAILS	
1	Type of Fuel Used	: Coal
2	Fuel Consumption	:16681 Ton/Month
3	Calorific Value of Fuel (Kcal/Kg)	: N/A

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND)

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TC-8939

CIN: U74999JH2018PTC011125

#### TEST REPORT

Test Report No.	: ELES/RNC/2023/0918	Report Release Date	: 07.04.2023
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022
ULR No.	: TC883923000000368F		

NABL Accredited				
Discipline : Chemical Group : Atmospheric Pollution				
Parameter	Unit	Test Protocol	Results	
Particulate Matter (PM)	mg/Nm <sup>3</sup>	IS 11255(Part 1):1985: RA 2019	51	
Sulphur Di-Oxide (SO <sub>2</sub> )	. mg/Nm <sup>3</sup>	USEPA 6C:2017	342	
Oxides of Nitrogen (NO <sub>x</sub> )	mg/Nm <sup>3</sup>	USEPA 7E :2020	78	
Flue Gas Temperature	°C	IS 11255 (Part-3): 2008; RA 2018	126	
Barometric Pressure	mmHg	IS 11255 (Part-3): 2008; RA 2018	744	
Velocity of Flue Gas	m/sec	IS 11255 (Part-3): 2008; RA 2018	23.53	
Quantity of Gas Flow	Nm³/hr	IS 11255 (Part-3): 2008; RA 2018	154166	

Authorized Signatory

SANDIP BERA SENIOR MAMAGER

ELES PVT. LYD.

\*\*\*\*End of Report\*\*\*

Authorised Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

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TC-8839

CIN: U74999/H2018PTC011125

#### TEST REPORT

Test Report No.	: ELES/RNC/2023/0919	Report Release Date	: 07.04.2023
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022
ULR No.	: TC883923000000369F		

CUSTOMER DET	AILS	SAMPLE DETAILS	
Address Plant Status	: Grasim Industries Ltd. Chemical Division Rehla : Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu. : Operational	Sample Ref. No. Location Sampling Date Sample Received Date Type of Sample Sampling Procedure Sample Drawn By	: ELES/RNC/2023/SM/0545 : CPP Stack-2 : 15.03.2023 : 23.03.2023 : Flue Gas : ELES/DOC/SMPL/02(A) : ELES Pvt. Ltd.
Period of Analysis	: 23.03.2023 to 07.04.2023	Sample Condition	: Sealed & Preserved

GE	NERAL INFORMATION	
1	Particular of the Plant	: Boiler
2	Emission Due to	: Burning of Coal
3	Stack Connected to	: CPP Stack-2
4	Material of Construction of Duct	: MS
5	Stack Height from Ground Level (m)	: 110.0
6	Height of Sampling Port from Ground Level (m)	: 6.5
7	Dimension of Duct at Sampling Point (m)	: 1.524 x 2.438
8	Shape of the Duct	: Rectangular
9	Working Load of the Stack	: 70244 Ton/Month
10	Pollution Control System	: ESP
11.	Ladder & Platform	: Permanent

Fι	EL CHARACTERISTICS DETAILS		
1	Type of Fuel Used	: Coal	
2	Fuel Consumption	:14937 Ton/Month	
3	Calorific Value of Fuel (Kcal/Kg)	: N/A	

Page 1 of 2

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Phone no: 0651-2290103

CIN: U74999JH2018PTC011125

### TEST REPORT

Test Report No.	: ELES/RNC/2023/0919	Report Release Date	: 07.04.2023	
Service Order No.	: 4400014050	Service Order Date	: 18.07.2022	
ULR No.	: TC883923000000369F	The state of the s		

Discipline : Chemical Group : Atmospheric Pollution			ollution
Parameter	Unit	Test Protocol	Results
Particulate Matter (PM)	mg/Nm <sup>3</sup>	IS 11255(Part 1):1985: RA 2019	48
Sulphur Di-Oxide (SO <sub>2</sub> )	mg/Nm <sup>3</sup>	USEPA 6C:2017	328
Oxides of Nitrogen (NO <sub>x</sub> )	mg/Nm³	USEPA 7E :2020	69
Flue Gas Temperature	"C	IS 11255 (Part-3): 2008; RA 2018	125
Barometric Pressure	mmHg	IS 11255 (Part-3): 2008; RA 2018	744
Velocity of Flue Gas	m/sec	IS 11255 (Part-3): 2008; RA 2018	19.5
Quantity of Gas Flow	Nm³/hr	IS 11255 (Part-3): 2008; RA 2018	174661

Authorized Signatory SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

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#### TEST REPORT

Test Report No.	: ELES/RNC/2023/1017	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022

CUSTOMER DET.	AILS	SAMPLE DETAILS	
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/WA/0548 : Near Silo
Address	: Grasim Industries Ltd. Chemical Division Rehla,	Sampling Date Sample Received Date	: 15.03.2023 : 23.03.2023
Plant Status	Dist- Palamu. : Operational	Type of Sample Sampling Procedure Sample Drawn By	: Workzone Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved

MI	ETEOROLOGICAL INFORMATIO	)N		
1	Average Temperature (°C) : 29	2	Barometric Pressure (mm	Hg) : 745
3	Relative Humidity (%) : 62	4	Weather Condition	: Clear

Non-Accredited				
Parameter	Unit	Test Protocol	Result	
Suspended Particulate Matter (SPM)	mg/m³	IS 5182 (Part-4):1999; RA 2019	0.492	
Sulphur Di-Oxide (SO <sub>2</sub> )	mg/m³	IS 5182 (Part-2): 2001; RA2017	0.013	
Nitrogen Di-Oxide (NO <sub>2</sub> )	mg/m³	IS 5182 (Part-6): 2006; RA2017	0.027	

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

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Authorized Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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### TEST REPORT

Test Report No.	: ELES/RNC/2023/1018	Report Release Date : 12.04.2023
Service Order No.	: 4400014050	Service Order Date : 18.07.2022

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/WA/0549 : Coal Unloading Area	
Address	: Grasim Industries Ltd. Chemical Division Rehla, Dist- Palamu.	Sampling Date Sample Received Date	: 15.03.2023 : 23.03.2023	
Plant Status	: Operational	Type of Sample Sampling Procedure Sample Drawn By	: Workzone Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION		Vi-		
1	Average Temperature (°C) : 29	2	Barometric Pressure (mmH	lg) : 745	
3	Relative Humidity (%) : 62	4	Weather Condition	: Clear	

Non-Accredited				
Parameter	Unit	Test Protocol	Result	
Suspended Particulate Matter (SPM)	mg/m³	IS 5182 (Part-4):1999; RA 2019	0.792	
Sulphur Di-Oxide (SO <sub>2</sub> )	mg/m³	IS 5182 (Part-2): 2001; RA2017	0.018	
Nitrogen Di-Oxide (NO <sub>2</sub> )	mg/m³	IS 5182 (Part-6): 2006; RA2017	0.034	

Authorized Signatory
SANDIP BERA

SENIOR MANAGER ELES PVT. LTD. \*\*\*\*End of Report\*\*\*\*

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Dr. Deependra Kumar Sinna Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

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#### TEST REPORT

Test Report No. : ELES/RNC/2023/1019 Report Release Date : 12.04.2023				
Service Order No.	: 4400014050	Service Order Date : 18.07.2022		

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Grasim Industries Ltd. Chemical Division Rehla	Sample Ref. No. Location	: ELES/RNC/2023/WA/0550 : CHP Area	
Address	: Grasim Industries Ltd. Chemical Division Rehla,	Sampling Date Sample Received Date	: 15.03.2023 : 23.03.2023	
Plant Status	Dist- Palamu.  : Operational	Type of Sample Sampling Procedure Sample Drawn By	: Workzone Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 23.03.2023 to 11.04.2023	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	: 29	2	Barometric Pressure (mmHg)	: 745
3	Relative Humidity (%)	: 62	1000	Weather Condition	: Clear

Non-Accredited				
Parameter	Unit	Test Protocol	Result	
Suspended Particulate Matter (SPM)	mg/m³	IS 5182 (Part-4):1999; RA 2019	0.455	
Sulphur Di-Oxide (SO <sub>2</sub> )	mg/m³	IS 5182 (Part-2): 2001; RA2017	0.014	
Nitrogen Di-Oxide (NO <sub>2</sub> )	mg/m³	IS 5182 (Part-6): 2006; RA2017	0.029	

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

\*\*\*\*End of Report\*\*\*\*

Authorized Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.

ELES Pvt. Ltd. Technical Manager

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# **Location Wise List of Chlorine Sensor**

S.No.	Tag No.	Location				
1	CL2SNR-01A	CL2 FILLING STATION ,INFRONT OF INDRAJEET SINGH OFFICE				
2	CL2SNR-01B	CL2 FILLING STATION, INFRONT OF STORAGE TANK F				
3	CL25NR-01C	CL2 FILLING STATION ,NEAR 250 NM3 COMPRESSOR				
4	CL2SNR-01	CL2 FILLING STATION, EMPATY TONNER STORAGE AREA				
5	CL2SNR-09	CL2 TONNER AREA , NEAR TONNER DEGASING HEADER				
6	CL2SNR-17	CL2 TONNER AREA , PILLAR NO-07 FROM ROAD SIDE				
7	CL2SNR-18	CL2 FILLING AREA , PILLAR NO-05 FROM ROAD SIDE				
8	CL2SNR-19	CL2 FILLING AREA , NEAR BALANCE NO-06				
9	CL2SNR-20	CL2 FILLING AREA, BETWEEN BALANCE NO 7 & 8				
10	CL2SNR-21	CL2 FILLING AREA , BETWEEN BALANCE NO 1 & 2				
11	CL25NR-22	CL2 FILLING AREA , BETWEEN BALANCE NO 3 & 4				
CI2 Sto	rage Area :-					
12	CL2SNR-03	CHLORINE STORAGE TANK, BETWEEN CL2 STORAGE TANK 4 & 5				
13	CL2SNR-01G	CHLORINE STORAGE TANK, BACK SIDE OF STORAGE TANK F				
14	CL2SNR-01D	CHLORINE STORAGE TANK, BACK SIDE OF STORAGE TANK A				
15	CL2SNR-01E	CHLORINE STORAGE TANK, NEAR LADDER ADJUSCENT TO STORAGE TAN				
16	CL2SNR-01F	CHLORINE STORAGE TANK, NEAR STORAGE TANK F				
/AM A	rea :-					
17	CL2SNR-25	VAM AREA , NEAR ALCL3 VAPORISER				
Brine S	ection :-					
18	CL2SNR-04	POLISH BRINE, OLD BUILDING				
19	CL2SNR-23	NEW PRECOAT AREA, FIRST FLOOR FROM ROAD SIDE				
BP Se	ection :-					
20	CL2SNR-12	SBP GODOWN, NEAR LOADING AREA				
21	CL2SNR-13	SBP GODOWN , LEFT SIDE FROM MAIN ENTRY				
22	CL2SNR-10	SBP PLANT , BACK OF DRUM NO-01				
23	CL2SNR-11	SBP PLANT, BACK OF CL2 TANK				
24	CL2SNR-30	SBP PLANT, IN GODOWN -A				
25	CL2SNR-29	SBP PLANT, IN GODOWN -8				
ICL Fu	nace Area :-					
26	CL2SNR-01J	HCL-FURNACE-C , TOP FLOOR				
27	CL2SNR-01I	HCL-FURNACE-B , TOP FLOOR				
28	CL2SNR-28	HCL-FURNACE-A , NEAR PIC602				
29	CL2SNR-01H	HCL-FURNACE-A, TOP FLOOR				



30	CL2SNR-A1-1151	CELL HOUSE , NEAR ELECTROLYSER B SAMPLE POINT				
31	CL25NR-33	CELL HOUSE , NEAR ELECTROLIZER -E AT GROUND FLOOR				
32	CL25NR- 34	PROCESS BUILDING, NEAR SEAL POT AT FIRST FLOOR				
33	CL2SNR-35	PROCESS BUILDING, NEAR SEAL POT AT FIRST FLOOR  PROCESS BUILDING, NEAR SEAL PH-802 AT GROUND FLOOR				
Alci3 A		PROCESS BOILDING, NEAR SEAL PRI-BUZ AT GROUND FLOOR				
34	CL2SNR-15	ALCL3 OLD REACTOR				
35	CL2SNR-14	ALCL3 CYLINDER STORAGE				
36	CL25NR-16	ALCL3 NEW REACTOR				
37	CL25NR-31	ALCL3 NEW REACTOR NO. 11 AT 8 MTR HEIGHT				
Sodiun	Hypo Area:-					
38	CL2SNR-A1-2602					
Evapor	ation Section :-	-203				
39	CL25NR-08	EVAPORATION AREA , FIRST FLOOR				
40	CL2SNR-02	EVAPORATION PLANT, 2ND FLOOR.				
Flaking	Section :-	71W				
41	CL2SNR-24	FLAKING PLANT, FIRST FLOOR FROM ROAD SIDE				
Cl2 Cor	npressor Room					
42	CL2SNR-36	Near PIC-2001 IN COMPRESSOR AREA				
43	CL2SNR-37	IN FRONT OF CL2 PLANT OFFICE				
44	CL2SNR-38	COMPRESSOR AREA, NEAR FREON COMPRESSOR -A				
45	CL2SNR-39	COMPRESSOR AREA, NEAR CL2 COMPRESSOR -E				
Cl2 Vap	oriser Area :-					
46	CL2SNR- 40	VAPORISER AREA, AT FIRST FLOOR				
47	CL2SNR- 41	VAPORISER AREA, NEAR SURGE VESSEL				
48	CL25NR- 42	VAPORISER AREA, NEAR VAPORISER TANK				
Cl2 Liq	uifier Area :-					
49	CL25NR- 43	LIQUIFIER AREA, IN FRONT OF OLD VAM				
50	CL2SNR- 44	LIQUIFIER AREA, NEAR CL2 FILTER AT FIRST FLOOR				
Bound:	ary Wall of Plant	-				
51	CL2SNR- 45	BOUNDRY WALL NEAR 80 Ton WEIGH BRIDGE				
52	CL25NR-32	AT WTP PLANT				
53	CL2SNR-27	AT CAUSTIC STORAGE TANK- 4				
54	CL2SNR-26	BOUNDRY WALL IN FRONT OF ALCL3 PLANT				
CPP:-						
55	CL2SNR-CT	CPP-1 COOLING TOWER AREA				



## **ANNEXURE-3**

### Kundan Kumar

From:

Vikram Mani

Sent:

15 May 2023 09:46

To:

ranchijspcb@gmail.com; cems.cpcb@nic.in; dinabandhu.cpcb@nic.in; 'roranchi47@gmail.com'

Cc:

Ashokkumar Gupta; Sridhara Narasimha Sastry; Sanjay Singh; Ashok Kumar Singh; Videh Singh Parihar; Sourabh Dharwar; Kundan Kumar

Subject:

Online CEMS & EQMS Monitoring data of Grasim Industries Limited, Chemical Division-Rehla

Attachments:

FORBES\_15.05.23.xlsx; NEVCO\_15.05.23.xlsx

Dear Sir,

Weekly monitoring data for the period 08.05.2023 to 14.05.2023 of our plant Grasim Industries Limited, Chemical Division-Rehla, for parameters HCI Furnace A&B and C, Sodium Hypo Stack, CPP 1 & 2 Stack and TSS, pH & Flow (Effluent) is attached herewith.

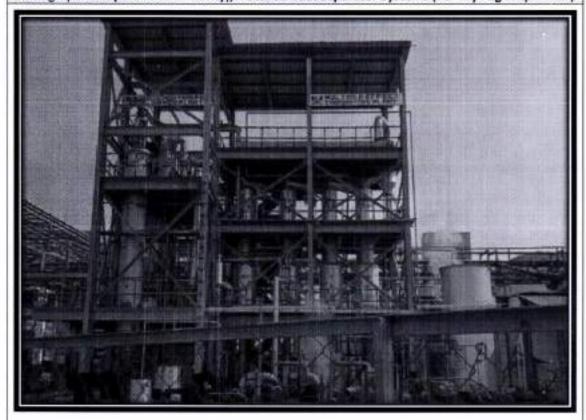
This is for your kind information.

Thanking you.

Regards, Vikram



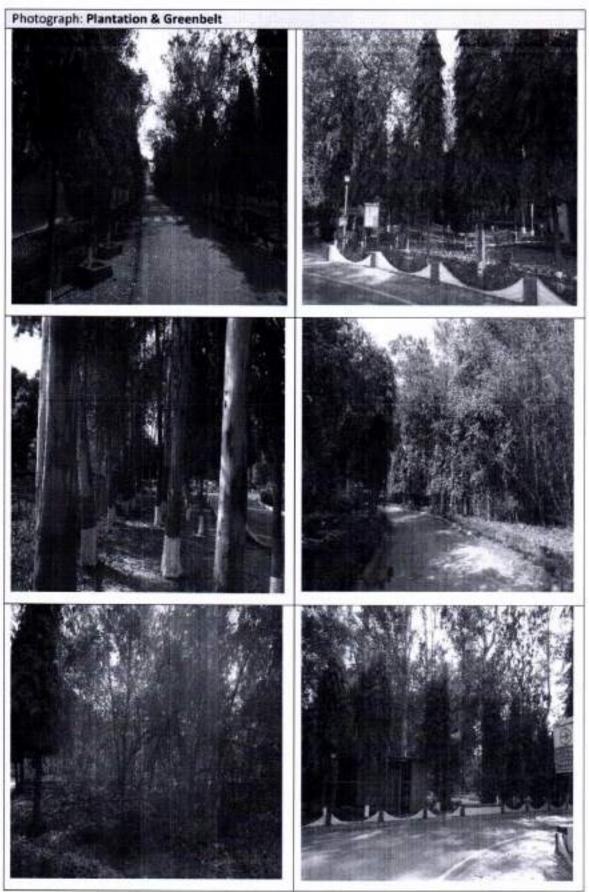
Photograph: ETP (MEE+ATFD Facility), Installed Dust Separator Systems (i.e. Dry Fog & Sprinkler)





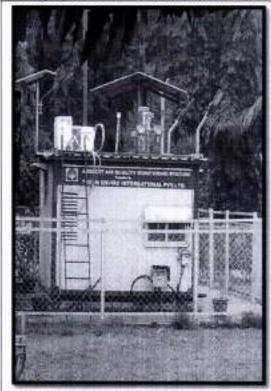




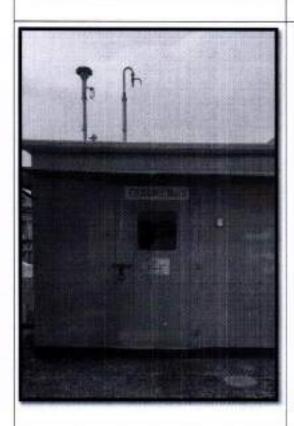


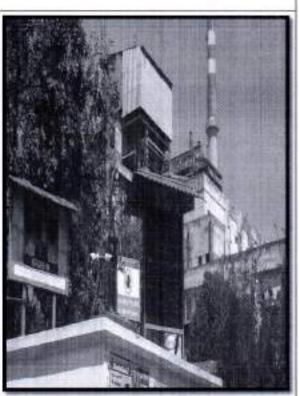


Photographs: Continuous Ambient Air Quality Monitoring Station



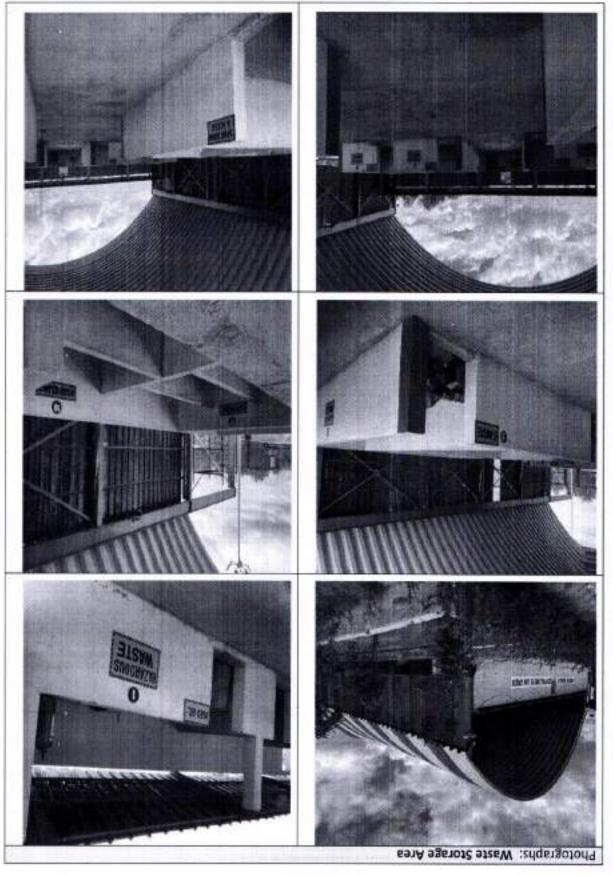












Photograph: Eco-Development & Social Activities

# बीसीसीएल जन सेवा ट्रस्ट ने पांच सौ जरूरतमंदो के बीच किया कंबल का वितरण



विकासपुरः विकास समित्र इंटरहेश का सम्बर्धिक जनस्वित्व विकास स सीमेरीका का मेरा इंटर ने अमेरा सर्व की करिए सकर संबर्धित के अध्यक्ष पर हुन बार भी नरीब व जरूनकांट रहेगों के बीच 500 diam is gitt egy at ferere forms fierre verste as someon

केलाउना जावनविक केंद्र में किया गया था। बंजार विज्ञान अस्त्रोप्त को अध्यक्षण रेशान वीर्वाचीतन त्रव रोख दूसर के आपना सब रेड्स ब्रॉन्स इंट्रिंट डेंटस्ट्रीत के बनवा अंग्रास प्रमुख अर्थात रेड्सिंड व्यवस्था विकास कार केंद्र दूसर के अनिस स्ट्रिंड से किया। अर्थात त्रिक्ती ने करत कि व्यक्ति इंटर्स्ट्रीत हमेंक में अपने सामाजिक व्यक्तिय का निर्वास करता तथा है। संस्थाप स्वयस्थ्य के क्षेत्र में मानवित्रक व सर्वाचेक निकास के लिए यह संबंधिता है। इसी संबंधन के स्थान स्थान (तथा) तथा। सरोबरन जारत्याचेरी को परंत्र क्षीतर वर्ज कार्न कार्न के तो है को तिकार ने कहा कि अवस्थित हुन्द स्थानिक महिन्दाओं क कुछाओं को तिकाहर के ओड़ने के जिन्ह प्रतिक्रित करता है। हुन्दा ही नहीं तिकाहर के पिता दर्जनों कर्मा सहस्रक संस्कृत का गठन करते हुए सभी को प्रतिकृत कर कर्माज्यार से जीत कृत्यों है। टेक्स्ट्रकल सेंड करतेन बोक्स्ट्री के सी सम्बन्धिक उत्तरप्रदिक्त तिस्तर के द्वारा क्रिस्ट्र को स्वत कारों को विस्तृत आवकारों तोनों को हो कीके पर उन केन्द्र हुतर के सांक्रम शिवारों, हो अबर एक विहर बानात पीने पुस्ता अवती व्यक्त वर्ष लोग तीतृह से।









# विश्रामपुर : सिंगल यूज प्लास्टिक से बचने को लेकर ग्रासिम ने निकाली प्रभात रैली

STATE OF GROOM

flowers or & love line. wher about some it मुख्या से विका केन्द्रस filter i vi up mercel 💹 & ope ufte regionel par gen! प्रतेका को बारे का संक्रम में प्राप्तक विकास

कभी मोजल में जैस रिस्तव से नदी सी हजारों की जन



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पलाम् भास्कर 23-03-2023

to the suggestion of severe रेहला में मेडिकल कैंप में 100 मरीजों का मुपत इलाज



किन्नाबुर पर मुकारता के देशक सामा विका धरीरा और्धनिक संस्थान के प्राप्त संस्थातिक स्थानस्थित विकास केंद्र में संबंध के विकास में हुए उत्पादन जारता विकास यह में राज्य के विकास प्रत्यान करता विकास प्रत्यान करता विकास में रिज्ञुल क्याहर के विकास की का मुख्या की अधिक क्षाहर के व्यवस्था की विकास की अधिक के व्यवस्था की व्यवस्था के व्यवस्था का व्यवस्था की व पुरीत बरावीम प्रवासन्त्र से जुड़े कार्यक्रम में सारत श्रीरेन्द्रात के सकता विकित्सक और ब्रुट्यांग विशेषक हो, ऑनवेक व हो, एक राजुर को ज्याकारणिक स्थानमा केंद्र देवता के प्रीयमानी वा वर्ग प्रभार वा पु कुमार, वा अर्थिय सार्थ के साथ सभी स्थानमान्त्रीयों ने वर्ष विकासीय सर्वापेर प्रदान किया। क्रोफ में रेडल्क अधिक इंडरहील के प्रकार परोट के प्रमुख दीएक शर्वा ने चारत तीरियटल के अस् दोनी वरिष्ठ विकासक को चुके देकर स्थाना शिद्र।



# Grasim Industries Limited, Chemical Division, Rehla

Hazardous Waste Disposal & Recycle Details (October'22 - March'23)

SL No.	Waste Type	Category	Generation (MT)	Disposal (MT)	Disposal / Recycling Facility
- 1	Asbestos waste	Sch-1, Cat-15.2	50.08	55.44	CHW-TSDF (AWMPL)
2	Empty Barrels/ Container/ Liners Contaminated with Hazardous Chemicals / Wastes/ C.T.Fills	Sch-1, Car-33.1	18.10	15.78	CHW-TSDF (AWMPL)
3	Contaminated Cotton Rags or other Cleaning materials	Sch-1, Cat-33.2	0.62	0.72	CHW-TSDF (AWMPL)
4	ETP sludge	Sch-1, Cat-35.3	108.46	108.50	CHW-TSDF (AWMPL)
5	Fibre Reinforced Plastic Waste (F R P)	Others	0.00	0.00	CHW-TSDF (AWMPL)
6	insulation Waste (Glass wool)	Others	1.02	1.02	CHW-TSDF (AWMPL)
7	MEE+ATFD WASTE	Others	408.75	394.60	CHW-TSDF (AWMPL)
8	Used Oil	Sch-1, Cat- 5.1	0.00	0.00	Authorised Recyclers
9	Used Membrane	Others	0.00	0.00	CHW-TSDF (AWMPL)
10	Spent Resin	Sch-1, Cat-35.2	0.00	0.00	CHW-TSDF (AWMPL)
11	Drocess & Wastes from treatment of Salt sludge	Sch-1, Cat-11.5	0.00	0.00	CHW-TSDF (AWMPL)
12	Brine Sludge (Membrane Cell Plant)	Sch-1, Cat-16.3	1493.23	10858.02	CHW-TSDF (AWMPL)
13	Spent Carbon or filter medium	Sch-1, Cat-36.2	0	0	CHW-TSDF (AWMPL)
14	Oil & Grease skimming	Sch-1, Cat-35.4	0.03	0.08	CHW-TSDF (AWMPL)

#### Note



<sup>1.</sup> Disposal quantity of Brine sludge is inclusive of stored quantity (Kept in SLF)